



PATENT PRODUCT

Grille Installation Instruction

Part#	GR06FGI95J	Application	For 2004-2008 Ford F-150 Bar Style
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	7	Stainless steel	4	Truss Head Screws	14	6-32 × 1.5"
	2	Toggle Nuts	14	6#	5	Lock Nuts	2	6-32
	3	Mounting Clips	2		6	Hex Bolts	2	6-32 × 1 1/2"

Install Notes: Overlay Replacement Drill Cut

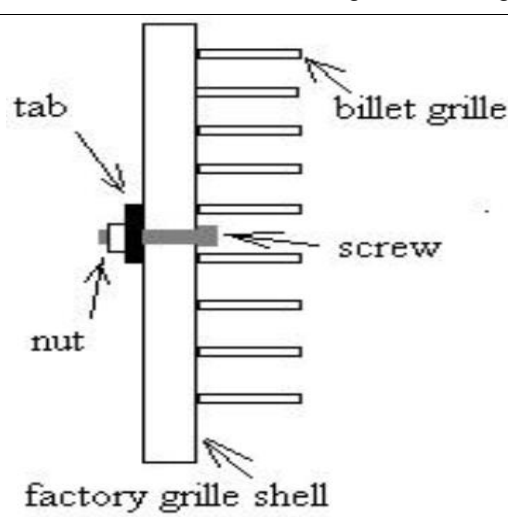
Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Start with the main section. First let us install middle grille, place screws through the welded aluminum tabs on the grille, and attach a toggle nut on the end of each bolt.	
4	Hold the billet insert up to the opening of the factory shell, make sure that it is centered in the grille shell, and push in the toggle nut past the factory grille honey comb.	
5	Turn the toggle nut so that it is vertical, and tighten. But not over-tighten!	
6	Then center side billet grille in factory grille shell. Place the screw through the holes billet grille and the factory grille.	
7	Place the supplied tabs and nuts on backside of factory grille as shown above and tighten.	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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8	Move on to the bumper section. Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.		
9	Place the supplied tabs and nuts on backside of factory grille as shown.	 <p>The diagram illustrates the assembly of the grille. A vertical 'factory grille shell' is shown on the left. A 'billet grille' with horizontal bars is being inserted into it. A 'screw' is shown passing through the shell and the grille. On the backside of the shell, a 'nut' is being threaded onto the screw, and a 'tab' is being attached to the nut. Labels with arrows point to 'tab', 'nut', 'screw', 'billet grille', and 'factory grille shell'.</p>	
10	Make sure the billet grille is centered and tighten the fasteners.		
11	Reinstall the black plastic cover which was removed in step 2.		
12	Installation completed!!!		

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