

## **PATENT PRODUCT** Grille Installation Instruction

Part#		GR06FGH58J		2006-2008 Ford F-150 Honeycomb Style With Logo Show Not For FX2/FX4 and King Ranch Model						
	[]	ltem	Part Name	QTY	Description	Item	Part Name	QTY	Description	
		1	Billet Grille	2	Stainless steel	5	Toggle Nut	4	6# -32	
Parts List	_	2	Bolt	4	6#-32x1.5"	6	Truss Socket Tapping Screws	2	8 imes 1 $''$	
		3	U-Clip Nuts	2	8#	7	Flat Washers	2	$\Phi$ 6.5x $\Phi$ 12 $ imes$ 1	
		4	Hex Bolts	2	M6×25	8	Extension Brackets	2		
Install Notes: Overlay $\checkmark$ Replacement $\times$ Drill $\times$ Cut							Drill × Cut ×			
Step		Description					illustration			
1	Identify the grille & hardware with parts list.									
2	Open the hood, optional: remove the plastic cover on the bottom of the OEM front bumper, which will allow access to the rear of the OEM grille									
3	Start with the upper piece. Insert the screws into the weld tab hole from front side of the billet grille.						Picture for reference only. This is not actual grille. Veld tab Screw Toggle nut			
4		Center the billet grille onto the OEM grille. Press & insert the toggle nuts on to the rear of the OEM grille through the gap between the horizontal bars.								
5	Secu	Secure the grille using the toggle nuts and screws from the front side of the billet grille with a screw driver.								

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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6		Continue to the lower section. Insert the billet grille from the back side of the factory bumper opening. The picture shows how the extension brackets mounts to the bumper and billet.							
7	shell	Center the billet grille into the opening of the factory grille hell. Secure the bolt to the threaded holes on the front of he grille. Be sure the bolts are through the OEM grille shell.							
8	Secu	Secure billet grille using the U- clip Nut from the back side of the OEM grille shell.							
9	Make	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.							
10	Rein	Reinstall the black plastic cover which was removed in step 2.							
11	Insta	Installation completed!!!							

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