

PATENT PRODUCT Grille Installation Instruction

Rev. 190701

Part#	GR06FFJ39 C/J/S		Appl	Application For 201		2016-2	6-2019 Ford Explorer Lower Bumper				
	Item		Part Name		QTY Description		otion	Item	Part Name	e QTY	Description
Parts L	ct	1 Billet Grille			2 Stainless steel		teel	4	Hex Flange Nu	t 5	6-32
	51	2	Flat Tab		3		5	Screws	5	6-32×1.5″	
		3	Flat Tab		2						
Install Notes: Overlay \checkmark Replacement \times Drill \times Cut \times											
Step	Description							illustration			
1	Identify the grille & hardware with parts list.										
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.										
3	Place screws through the welded aluminum tabs on the grille. Hold the billet grille up to the opening of the factory shell. Be sure the screws are through the OEM grille shell.										
4	Secure grille using the flat tabs and hex flange nuts from the back side of the OEM grille shell.										
5	Make sure the grille is centered and tighten the fasteners.										
6	Reinstall the black plastic cover which was removed in step 2.										
7	Installation completed!!!										

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!