


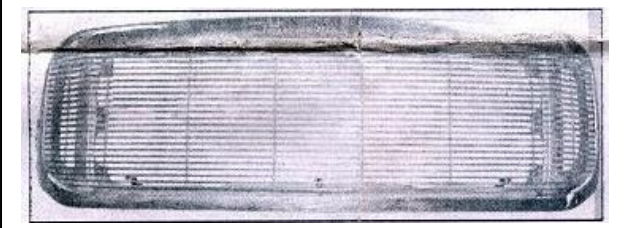
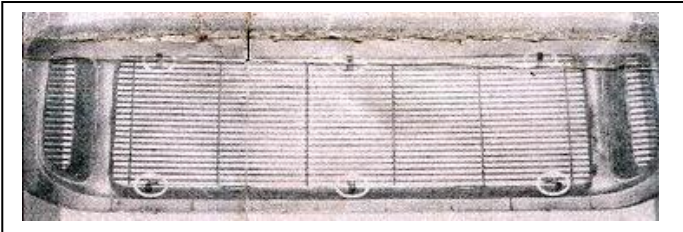


Grille Installation Instruction

Part#	GR06FEG 90J	Application	For 2000-2004 Ford Excursion 1 PC Cover 3 Holes
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	4	U- Nuts	6	#8
	2	Small J Brackets	3		5	Phillip Screws	3	#8×3"
	3	Large J Brackets	3		6	Phillip Screws	3	#8×1 1/2"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. Optional: Using factory instructions, remove the entire front grille shell remove plastic shroud at the top and set fasteners aside. Optional: Using factory instructions, remove the entire front grille shell	3 Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.
		
4	Engage the hood side of the S brackets (from the back) on the outer edge of the factory grille and line it up with the mounting holes on the Billet Grille. Insert the Phillips Screws (from the front) through the Billet Grille holes and S Brackets and attach Flat Nuts. NOTE: Start engaging the Brackets from one side and work your way across the Billet Grille. Do not tighten at this time.	
5	Make sure the billet grille is centered and tighten the fasteners. Once the Billet Grille are loosely attached, center them and tighten all Phillip Screws at the same rate. but do not over-tighten.	N/A
6	Reinstall the black plastic cover which was removed in step 2.	N/A
7	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!