





PATENT PRODUCT

Grille Installation Instruction

Part#	GR06FEC28 C/J/S	<i>Application</i>	<i>For 2008-2010 Ford F-250 / F-350 / F-450 / F-550</i>
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	5	Nuts	2	1/4-20
	2	L Brackets	2		6	Lock Washers	2	
	3	U-Nuts	2	8#	7	Flat Washers	4	
	4	Screws	2	8# × 1 "	8	Bolts	2	1/4-20 × 3/4 "

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Unhook the factory license plate holder from the bumper opening. Test fit the billet insert into the bumper opening. Position the mounting tabs towards the bottom of the grille. Remove the billet.	
3	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.	
4	The provided mounting brackets mount to factory holes along the bottom of the bumper. Slide the u-nuts over the small hole in the brackets. Attach the other end of the bracket to factory hole inside the bumper. Use the 1/4 " bolts, washers and nuts to secure the brackets.	
5	Re-center the bumper insert in place. Use the screws provided to secure the billet to the u-nuts. It may be necessary to slightly bend the mounting brackets so the billet is properly positioned into the opening.	
		
6	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
7	Reinstall the black plastic cover which was removed in step 2.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!