



PATENT PRODUCT

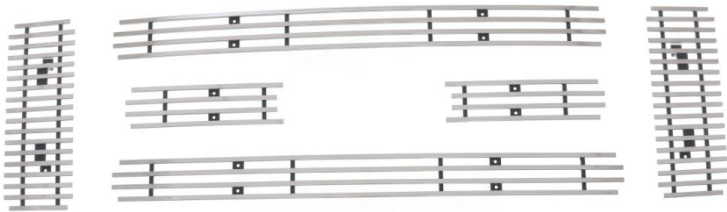


Grille Installation Instruction

Rev. 190701

Part#	GR06FEC27 C/J/S	<i>Application</i>	For 2008-2010 Ford F-250 Not For FX4 4WD/Harley Davidson/2008-2010 Ford F-350 Not For FX4 4WD/Harley Davidson/2008-2010 Ford F-450 Not For FX4 4WD/Harley Davidson/2008-2010 Ford F-550 Not For FX4 4WD/Harley Davidson
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	6	Stainless steel	4	Screws	18	8×1 1/4"
	2	Flat Tabs	4	8#	5	U- Clip Nuts	18	
	3	2-Hole Tabs	8					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Place one screw through each of the welded tabs on the billet grille.	
4	Place a U-clip nut over each of the holes on the tab.	
5	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.	
6	Secure billet grille using the tabs and nuts from the back side of the OEM grille shell.	
7	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
8	Reinstall the black plastic cover which was removed in step 2.	
9	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!