

## Grille Installation Instruction

Part#	GR04LFC30L		Application		For 2013-2019 Ram 2500 /2013-2019 Ram 3500						
Parts Lis		ltem	Part N	Name	QTY	Description	ltem	Part Name	QTY	Description	
		1	Mesh Grille		1	Stainless steel	4	Metal Brackets	1	45X19mm	
	ST	2	60° L Brackets		12		5	Phillips Screws	18	10-24X0.5"	
		3	65°LBrad	ckets	6		6	Flange Nuts	37		
Install Notes: Overlay $\times$ Replacement $\checkmark$ Drill $\checkmark$ Cut $\checkmark$											
Step	Description			illustration							
1	Identify the grille & hardware with parts list.										
2	Pop Hood, remove plastic shroud at the top and set fasteners aside.										
3	Using factory instructions, remove the entire front grille shell (as pictured in all Figures).										
4	Carefully cut out the center section of the grille. It is recommended to cut small and sand/grind remaining areas.										
5	Attach the L Brackets to the screws on the grille, secure them with flange nuts.										
6	Po	Position the Grille onto grille shell cavity.									
7	Ma	Mark locations for drilling on the shell through the holes of L Brackets. Then drill holes on those locations.									
8		Attach the Grille to the shell by inserting the screws through the tabs of Brackets and holes on the shell; secure them with Flange Nuts provided .									

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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Use 65° L Brackets 45X19mm" Metal Brackets									
9	Reinstall the plastic shroud with the fasteners removed in Step 2.								
10	Installation completed!!!								

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