




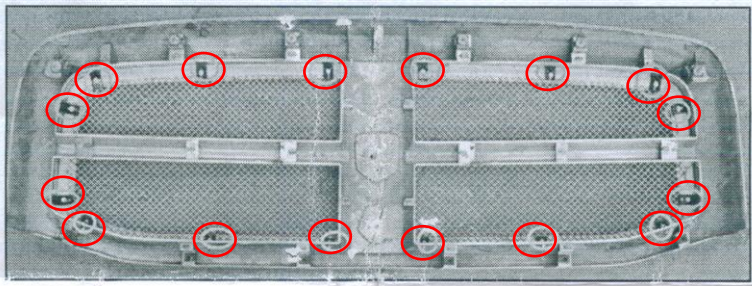


## Grille Installation Instruction

Part#	GR04LEC18L	Application	For 2006-2008 Dodge Ram 1500 /2006-2009 Dodge Ram 2500 /2006-2009 Dodge Ram 3500
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Rivet Grille	1	Stainless steel	4	90° L Bracket	10	
	2	Bolt	16	10-24x1/2 "	5	70° L Bracket	6	
	3	Lock Nut	32	10-24				

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove six 8mm nuts from the top of the grille; then remove six 8mm bolts along the bottom. Separate the factory grille from vehicle and place it face down on a workbench. The factory grille has two black or chrome plastic inserts held in place by molded tabs. Use a slotted screwdriver to separate the clips and remove the inserts (Fig 1). Using a cut off wheel, remove the horizontal and vertical bars, leaving a 1/4" piece on all sides (Fig 2). Clean the cut area edges.	 
3	Attach the 70° L bracket to the screws on the bottom of the grille, secure them with lock nuts.	
4	Attach the 90° L bracket to the other screws of the grille, secure them with lock nuts.	
5	Position the grille onto grille shell cavity.	
6	Mark locations for drilling on the shell through the holes of L brackets. Then drill holes on those locations.	
7	Attach the grille to the shell by inserting the screws through the tabs of L brackets and holes on the shell; secure them with lock nuts provided.	
8	Reinstall the plastic shroud with the fasteners removed in step2.	
9	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!