

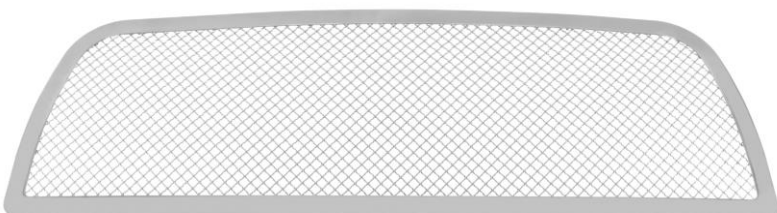



## Grille Installation Instruction

<b>Part#</b>	GR04GFC30S/K	<b>Application</b>	<b>For 2013-2019 Ram 2500 /2013-2019 Ram 3500</b>		
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<b>Parts List</b>	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	4	Metal Brackets	1	45X19mm
	2	60° L Brackets	12		5	Phillips Screws	18	10-24X0.5"
	3	65° L Brackets	6		6	Flange Nuts	37	

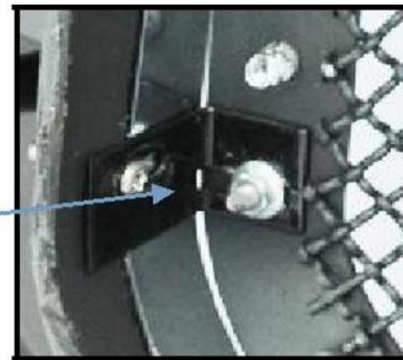
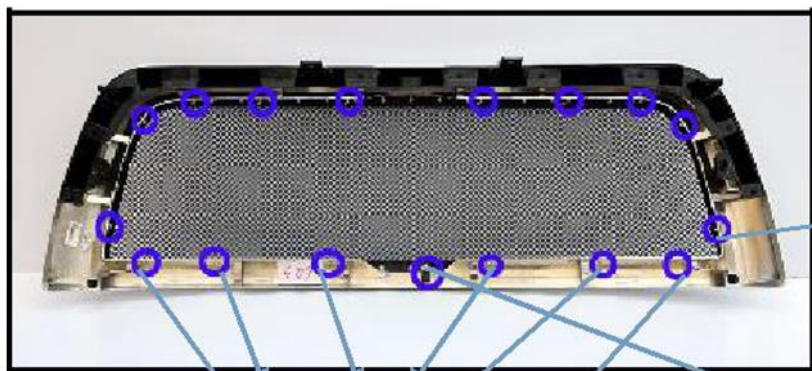
**Install Notes:** Overlay  Replacement  Drill  Cut

<b>Step</b>	<b>Description</b>	<b>illustration</b>
1	Identify the grille & hardware with parts list.	
2	Pop Hood, remove plastic shroud at the top and set fasteners aside.	
3	Using factory instructions, remove the entire front grille shell (as pictured in all Figures).	
4	Carefully cut out the center section of the grille. It is recommended to cut small and sand/grind remaining areas.	
5	Attach the L Brackets to the screws on the grille, secure them with flange nuts.	
6	Position the Grille onto grille shell cavity.	
7	Mark locations for drilling on the shell through the holes of L Brackets. Then drill holes on those locations.	
8	Attach the Grille to the shell by inserting the screws through the tabs of Brackets and holes on the shell; secure them with Flange Nuts provided.	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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Use 65° L Brackets

"45X19mm" Metal Brackets

9	Reinstall the plastic shroud with the fasteners removed in Step 2.
10	Installation completed!!!

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