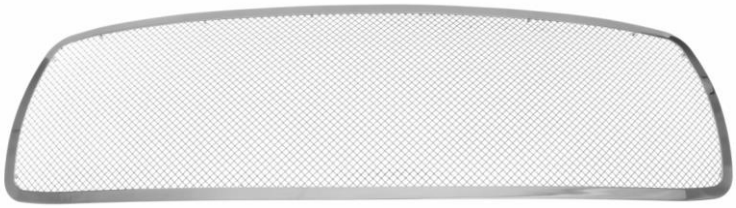
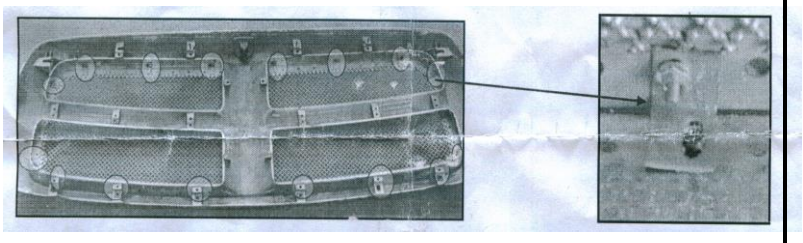
Grille Installation Instruction

Rev. 180601

Part#	*GR04GEB75T/H*	Application	**For 2002-2005 Dodge Ram**

Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	4	80° L Bracket	6	/
	2	Lock Nut	32	10-24	5	65° L Bracket	4	/
	3	Bolt	16	10-24×1 1/2″	6	90° L Bracket	6	/

Install Notes: Overlay [√] **Replacement** [×] **Drill** [√] **Cut** [×]

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove plastic shroud at the top and set fasteners aside.	
3	**Optional:** Using factory instructions,remove the entire front grille shell.	
4	Attach the six 90° L bracket to the screws on the top of the grille, secure them with lock nuts.	
5	Attach the six 80° L bracket to the screws on the bottom of the grille, secure them with lock nuts.	
6	Attach the four 65° L bracket to two side of the grille, secure them with lock nuts.	
7	Position the grille onto grille shell cavity.	
8	Mark locations for drilling on the shell through the holes of L brackets.Then drill holes on those locations.	
9	Attach the grille to the shell by inserting the screws through the tabs of L brackets and holes on the shell;secure them with lock nuts provided.	
10	Reinstall the plastic shroud with the fasteners removed in step2.	
11	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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