




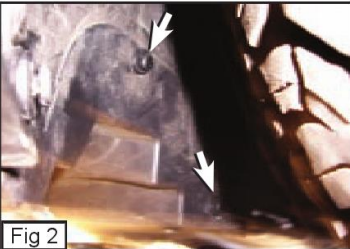


Grille Installation Instruction

Part#	GR04GAB18T	Application	For 2011-2014 Dodge Challenger
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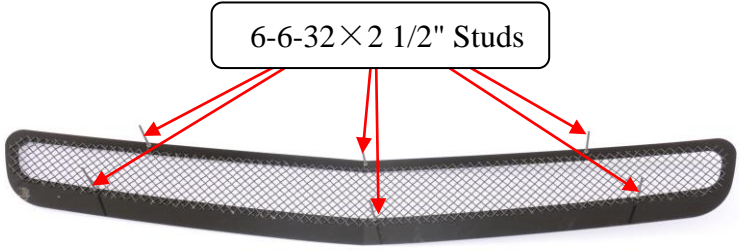

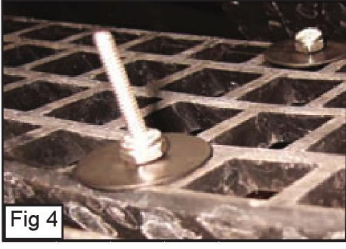
Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	2	Stainless steel	5	Lock Nut	6	6-32
	2	Stud	6	6-32× 2 1/2"	6	Washer	10	
	3	Studs	4	6-32×1"	7	Kept Nuts	4	6-32
	4	2-Hole Tabs	4					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional (for vehicles with black plastic cover under hood), pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	Start from the upper piece. Test fit the grille to make sure that it fits in the shell properly. Make sure the grille is centered.	
4	Thread a stud in each nut welded to the grille. From the rear, place a tab on each stud. Now thread a nut and a washer on each stud.	
5	Move on to the bottom piece. Remove (9) 7mm screws, (2) 10 mm bolts and 10 clips from underneath the Bumper Cover. (Fig 1) Remove 2 clips from Bottom Side Fender. (Fig 2) Remove Bumper Cover.	 

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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6	Secure the stud to the threaded holes on the rear of the grille.		
7	<p>Center the grille into the opening of the factory grille shell. Be sure the studs are through the OEM grille shell. (Fig 3) Secure grille using the washers and lock nuts from the back side of the OEM grille shell. (Fig 4)</p> <div style="display: flex; justify-content: space-around;">   </div>		
8	Make sure the grille is centered and tighten the fasteners.		
9	Reinstall the black plastic cover which was removed in step 2 and re-assemble bumper cover.		
10	Installation completed.		

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