

Grille Installation Instruction

Part#	GR03LEJ68H	Application	For 1999-2002 Chevy Silverado 1500 / 2000-2006 Chevy Suburban / Tahoe					
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Rivet Grille	2	Stainless steel	3	Studs	16	10-24× 2.5"
	2	Hex Flange Nut	16	10-24	4	Tabs	8	

Install Notes: Overlay Replacement Drill Cut

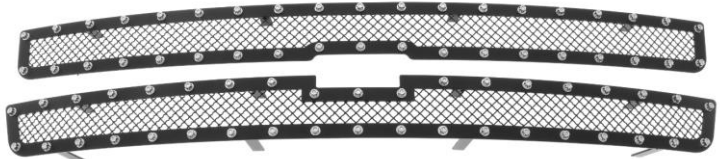
Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Remove the plastic clips on the under hood cover.(Fig 1)	
4	Removing the under hood cover.(Fig 2)	
5	Remove bolts that secure grille shell to the core support.(Fig 3)	



Fig 1



Fig 2



Fig 3

6	Give the plastic screw fasteners on the grille shell 1/2 turn.(Fig 4)
7	Give the plastic screw fasteners located on the bottom of the grille shell 1/2 turn.(Fig 5)
8	Remove grille shell.(Fig 6)



Fig 4



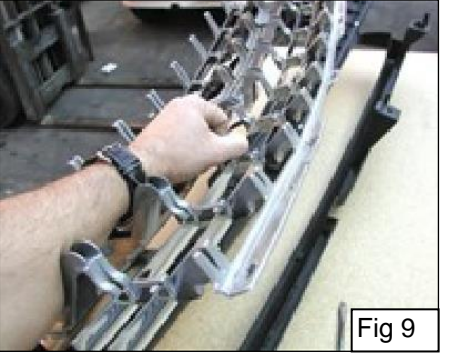
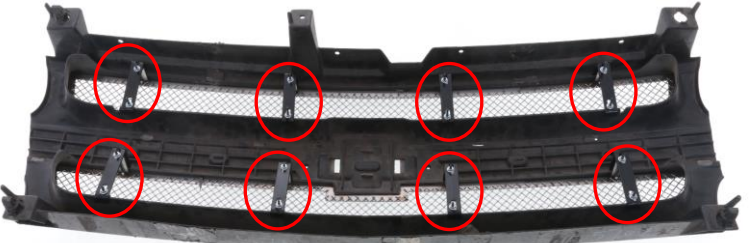

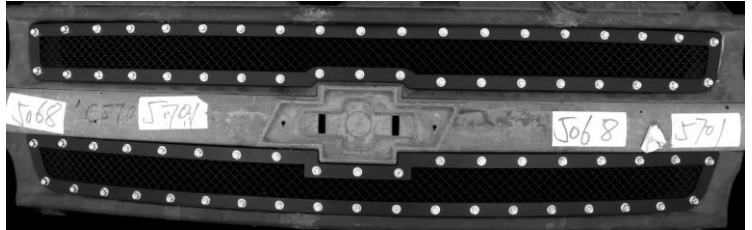


Fig 5



Fig 6

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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9	Note: The plastic welds that need to be removed.(Fig 7)		
10	Using a chisel or sharp screwdriver will remove the plastic welds.(Fig 8)		
11	Now remove grille center section as shown.(Fig 9)		
			
12	Secure the stud to the threaded holes on the rear of the grille. Center the grille into the opening of the factory grille shell.		
13	Secure grille using the tabs and hex flange nuts from the back side of the OEM grille shell.	  <div style="border: 1px solid black; padding: 5px; display: inline-block;"> Tabs Hex Flange Nuts </div>	
14	Make sure the grille is centered and tighten the fasteners, but do not over-tighten.		
15	Reinstall the factory grille shell and black plastic cover to the vehicle.		
16	Installation completed!!!		

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