

## **Grille Installation Instruction**

Rev. 120801

Part#	GR03LEA74H			Application		07-10 Chevy Silverado 2500HD / 3500HD Main Upper						
	Iter	n	Part I	Name	QTY	Descri		otion	Item	Part Name	QTY	Description
Parts Li	1	F	Rivet G	rille	4				6	Plastic Tubes	2	
	2	2 Meta		rackets	6	135°1	9mm		7	Phillips Screws	4	10-24x1/2"
	3	3 Metal E		rackets	6	105° 19mm			8	Lock Nuts	36	10-24
	4	N	/letal B	rackets	8	30° 13mm			9	Studs	24	10-24x2"
	5	U	J Brack	ets	2							
Install N	lotes: C	Overl	ay 🔽	R	Replacement ×			Drill	$\sqrt{}$	Cut ×		
Step	Description							illustration				
	Identify the grille & hardware with parts list.											
1												
2	Pop Hood, remove plastic shroud at the top and set fasteners aside.											
3	Optional: Using factory instructions, remove the entire front grille shell (as pictured in all Figures)											
4	Install threaded studs in grille.(loctite is recommended) Position the top pieces of Grille onto grille shell cavity. Secure it to the shell with 105 ° 19mm Metal Brackets and lock nuts.  Install threaded studs in grille (loctite is recommended). Position the bottom pieces of Grille onto grille shell cavity. Secure it to the shell with 135 ° 19mm Metal Brackets and lock nuts.											
5	Position the two center pieces onto the shell, mark locations for drilling for the left the right screws.  Remove the grilles, drill holes at the marked two locations.  Reposition the two pieces of grille to the shell, and then attach them to the shell using hardware provided. Note: to insert plastic tube, then "U" brackets into the screws located in the middle of the center pieces of the grille.											
6	Make sure the grille is centered and tighten the fasteners.											
7	Reinstall the black plastic cover which was removed in step 2.											
8	Installation completed!!!											

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!