

Step

1

2

3

4

PATENT PRODUCT Grille Installation Instruction

Part# Application GR03HFH44J 1978-1981 Chevy Camaro Lower Bumper Item **Part Name** QTY Description Item **Part Name** QTY Description Parts **Billet Grille** Kept Nut 3 1 1 9 Billets 3 #10 List 2 3 #10-24 ×1 1/4" Z bracket 3 Thread stud 4 $\sqrt{}$ × X × Install Notes: Overlay Replacement Drill Cut Description illustration Identify the grille & hardware with parts list. 3 thread holes Thread the studs into the thread holes on the rear of the billet grille. Fasten the Z brackets on the rear of the billet grille with the studs & kept nuts. Z bracket. stud & nut Remove the OEM plastic grille by unfastening the OEM screws. And set aside the OEM screws, the screws will be reused. Note: If necessary, remove the upper OEM grille too, which will allow to reach the rear of the bumper grille for installation.

Identify the position of 3 holes & U-clip on OEM opening.

Note: If necessary, center the billet grille into 5 the opening market & drill 1/8" holes onto the plastic cross plate according to the positions of the Z bracket holes.

3 holes position

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

Rev. 140401



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Part#		GR03HFH44C	Application	197	8-1981 Chevy Camaro Lower Bumper
Step	Description			illustration	
6	Center the billet grille (with Z brackets) onto the opening and secure the billet grille onto the plastic plate behind the billet grill with the OEM screws & u-clips, which were removed on step4.			o the	Image: wide of the term is the term
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