



PATENT PRODUCT


Grille Installation Instruction

Rev. 190801

Part#	GR03HEJ44 C/S/J	Application	For 1998-2005 Chevy Blazer Horizontal Bar/1998-2004 Chevy S-10 Horizontal Bar
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	6	Truss Head Tapping Screws	4	10x3/4"
	2	L-Shape Tabs	4		7	Truss Head Tapping Screws	3	8x3/4"
	3	Flat nuts	2	10#	8	Hex Bolt	1	1/4" -20x3/4"
	4	U-Clip Nuts	7	8#	9	Truss Head Tapping Screws	2	10x1/2"
	5	Kep Nut	1	1/4" x20	10			

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the grille from the truck by opening the hood and gently pulling on all four corners and in the center to release the retaining clips. Unplug the park lights and remove.	
3	With a hacksaw blade and handle, saw the upper air intake sections from the grille shell. This will separate the 1" face bar and top air baffle that goes around the hood latch from the 2" center bar and lower assembly that retains the park lights.	
4	Next, saw the lower air intake section from the center bar horizontally, being careful to retain the mounting clip at the bow tie.	
5	Cut the ends of the lower grille bars from the park light mounts with a straight vertical cut.	
6	Install the billet grille from behind the center bar and park light assemblies.	
7	With the grille centered a mark and notch where the billet grille uprights touch the center bar (4 places top and bottom on the center bar) deep enough that the back of the horizontal billet bars are even with the back of the 2" plastic enter bar.	
8	Drill and attach the bottom 2 billet grille tabs to the inside of the park light mounts with the round head screws and the flat nuts provided.	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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9	Mount the L shape tabs provided to the three welded billet grille tabs with the black screws and black U-clip nuts provided so that the whole side of the tab sits horizontally facing the front of the truck and the vertical part of the tab is even with the back lip of the plastic bar. Mark and drill the plastic and attach with the wafer head screws and the zinc tinnerman clips provided in the installation kit.		
10	Reinstall the billet grille to the center bar.		
11	Using the remaining L-shape tab, round head screw and U-clip nut attach the L tab on the top bar of the billet grille and with the slotted side of the L tab facing vertically and the other end towards the back of the truck.		
12	Clip the entire grille assembly back on the truck, plugging in the lights first.		
13	Attach the L tab to the pre-drilled hole on the latch support and bolt together using the black head bolt and nut provided.		
14	Reattach the upper air baffle to the truck.		
15	Installation completed!!!		

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