




Grille Installation Instruction

Rev. 150116

Part#	GR03HEC0 5J	Application	For 03~06 Chevy Silverado SS – Low Bumper Side 2-pc Billet Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	2	Stainless steel	3	Truss Head Tapping Screws	6	8×3/4"
	2	Flat Nut	6	8#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the plastic inserts in the bumper cover. They are held in place with plastic rivet type fasteners.	N/A
3	Match the inserts to the right and left opening (they will only fit one way). Center one of the inserts in the vent opening (it may be necessary to slightly bend the brackets so the insert fits properly). Mark the holes from the mounting tabs onto the vent opening. Repeat on the other side. From the rear of the bumper cover, drill a 1/8 " hole at each mounting tab.	N/A
4	Secure the billet inserts using the fasteners provided. Make sure the billet inserts are correctly aligned.	N/A
5	Make sure the billet grille is centered and tighten the fasteners.but do not over-tighten.	N/A
6	Reinstall the black plastic cover which was removed in step 2.	N/A
7	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!