



Grille Installation Instruction

Part#	GR03GGH68T	Application	2006-2011 Chevy HHR Not For SS and SS Panel model
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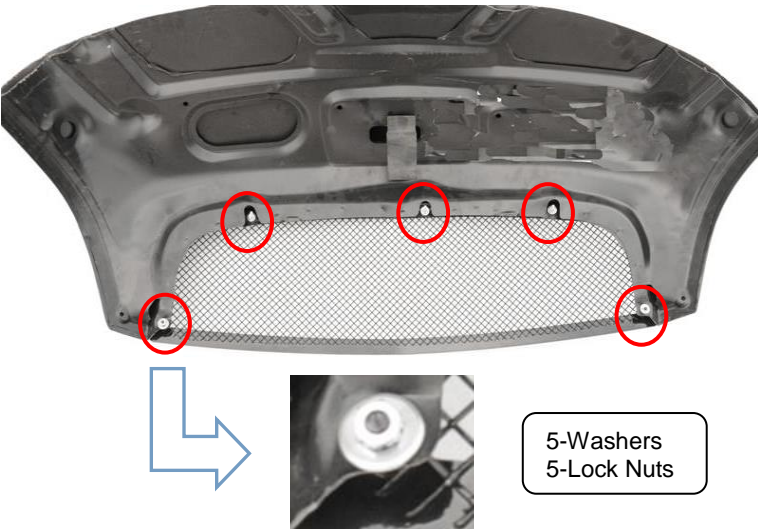
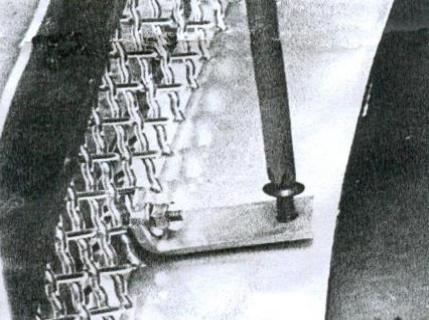
Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	2	Stainless steel	5	Lock Nut	8	10-24
	2	Stud	3	10-24x 1 1/2"	6	Washer	5	/
	3	Stud	5	10-24x 1 1/4"	7	L Shape Extension Brackets	3	/
	4	U-Clips	3	8#	8	Truss Head Tapping Screws	3	8x 3/4"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Start with the upper grille. Pop hood, remove the black plastic cover (on top of OEM grille/front panel) from vehicle. Then remove the five 10mm retaining nuts from the rear of the grille shell. Pull the grille shell forward and remove from the hood.	
3	Secure the stud to the threaded holes on the rear of the grille. Make sure the three longer studs are on top and the two shorter ones are at the bottom.	
4	Center the grille into the opening of the factory grille shell. Be sure the studs are through the OEM grille shell.	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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5	Secure grille using washers and lock nuts from the back of the OEM grille shell.		
6	Continue to the lower section. Test fit grille into the bumper opening. Thread a stud in each nut welded to the grille. Thread the three studs into the holes on the back of the billet. A small amount of liquid thread lock may be applied to the threads**. BE SURE NOT OVER-TIGHTEN THE STUDS (Over-tightening can cause dimpling to the face of the billets).		
7	Attach the L brackets as shown. Use the lock nuts to secure the brackets to the grille.		
8	Re-center the grille in place; slide a u-nut onto the back of the bumper cover. Use the screws to secure the brackets; it may be necessary to slightly bend the brackets to achieve the proper angle.		
9	Make sure the grille is centered and tighten the fasteners.		
10	Installation completed.		

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