

Part#	GR03FFJ2 4C	Application	For 2007-2013 Chevy Silverado 1500 For 2007-2010 Chevy Silverado 2500 HD / 3500HD
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	5	Bolt	8	6-32X1.5"
	2	110° L Brackets	4		6	Tinnerman' s clip	8	
	3	72° L Brackets	4		7	Phillips Screws	8	
	4	Flange nuts	8					

Install Notes: Overlay Replacement Drill Cut


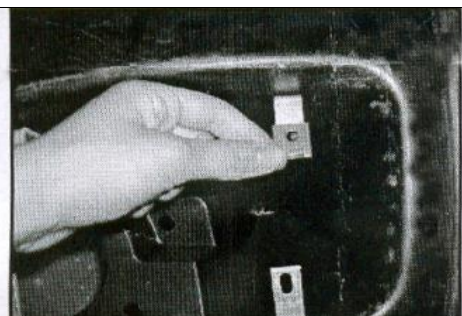
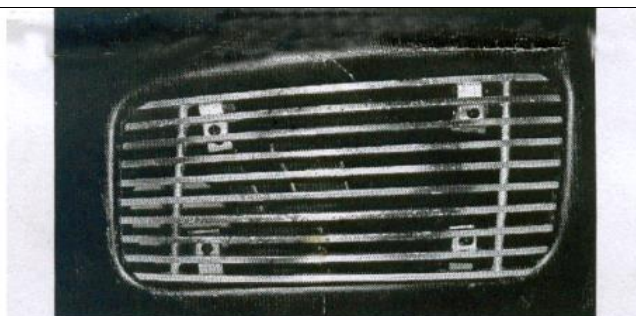
Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional:Using factory instructions, remove the entire grille shell.	
3	Attach Tinnerman' s clips onto all L brackets (Figure 2).	
4	Loosely attach all L brackets to the billet grille with 72° L brackets at upper tabs and 110° L brackets at lower brackets (Figure 3) by inserting Phillips screws (from the front) into the grille holes and brackets' holes.	
		
5	Position the billet grille onto grille shell cavity (Figure 3) and mark the spots through the holes on the brackets, then remove all L brackets.	
6	Drill the holes on the spots of grille shell.	
7	Loosely attach L brackets with 72° L brackets at upper tabs and 110° L brackets at lower brackets through the holes using screws and flat nuts.	
8	Position the billet grille on to shell cavity and adjust the L brackets to have billet grille overlay these L brackets properly. Then remove billet grille and secure all the L brackets.	

Figure 2 – Tinnerman's clip on L brackets

Figure 3 – Front View of positioning one Billet Grille

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



Grille Installation Instruction

Rev. 141001

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9	Position the billet grille onto shell cavity again and secure billet grille onto grille shell using screws through Tinnerman' s clips.		
10	Make sure the billet grille is centered and tighten the fasteners.	N/A	
11	Reinstall the plastic shroud with the fasteners removed in Step 2.	N/A	
12	Installation completed!!!	N/A	

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