



# PATENT PRODUCT

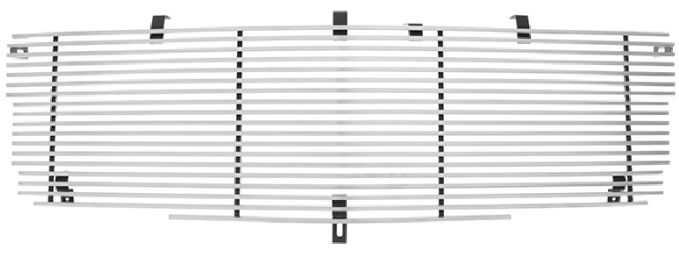
## Grille Installation Instruction

Rev. 190401

|              |                    |                    |  |
|--------------|--------------------|--------------------|--|
| <b>Part#</b> | GR01HEC66<br>C/S/J | <b>Application</b> | <b>For 2002-2006 Cadillac Escalade /2002-2006 Cadillac Escalade EXT /2002-2006 Cadillac Escalade ESV</b> |
|--------------|--------------------|--------------------|--|

| <b>Parts List</b> | Item | Part Name     | QTY | Description     | Item | Part Name                 | QTY | Description   |
|-------------------|------|---------------|-----|-----------------|------|---------------------------|-----|---------------|
|                   | 1    | Billet Grille | 1   | Stainless steel | 5    | Truss Head Tapping Screws | 8   | 10# × 3/4"    |
|                   | 2    | L Shape Tabs  | 6   |                 | 6    | U-Clip Nuts               | 8   | 10#           |
|                   | 3    | Kep Nut       | 1   | 1/4" -20        | 7    | Hex Bolt                  | 1   | 1/4" -20x3/4" |
|                   | 4    | U-Clip Nuts   | 2   | 8#              | 8    | Truss Head Tapping Screws | 2   | 8# × 3/4"     |

**Install Notes:** Overlay  Replacement  Drill  Cut

| Step | Description   | illustration   |
|------|---|--|
| 1    | Identify the grille & hardware with parts list.   |  |
| 2    | Pry out plastic fasteners that attach filler panel to grille shell and core support. Save fasteners. Remove panel.  |  |
| 3    | Remove bolt near top front of grille shell, just right of center. Pull on upper ends of grille shell to release side mounting clips. Pull grill shell up and remove.  |  |
| 4    | Mask all painted areas of grille shell with masking tape. Lay grille shell on a soft surface. Carefully cut out center section of grille shell to within 1/8" of chrome. Cut out upper section of grille. Sand until within 1/32" of chrome. (See photo #1).  |  |
| 5    | Slide two U-clip nuts over each end of three "L" tabs. Loosely attach to lower mounting tabs of billet grille. (See photo #2)   |  |
| 6    | Slide one U-clip nut on each end of billet grille upper side mounting tabs. Slide one U-clip nut on one end of two "L" tabs. Loosely attach to side mounting tabs. (See photo #3)   |  |
| 7    | Center billet grille in rear of grille shell, and align top billet with upper edge of grille shell. Adjust lower mounting tabs to fit flush to bottom of grille shell. Adjust upper side mounting tabs to fit flush to underside of top of grille shell. Bend tabs as necessary to get proper fit. (See photo #4) |  |
| 8    | Mark locations of mounting tab holes, and drill 1/4" holes into grille shell.   |  |
| 9    | Fasten all screws. Check alignment of billet grille. Make sure billet grille is flush to rear lip of grille shell   |  |
| 10   | Attach long "L" bracket to fastener in upper core support. Set grille shell back in vehicle. Attach long "L" bracket to mounting tab on grille shell with 1/4-20 hex head bolt and kep nut. Adjust grille shell out to clear safety release lever.  |  |

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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|-------|--------------------|-------------|--|

11 (Optional) Carefully pry Cadillac emblem off factory grille. Reattach to upper center of billet grille.



(Photo #1) Top side cut detail



(Photo #2) Note location of upper side mount



(Photo #3) Lower side mount



(Photo #4) Note location of upper crossbar

12 Installation completed!!!

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