

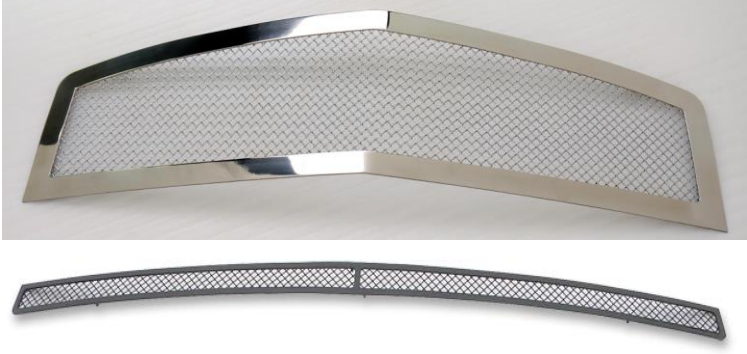


Grille Installation Instruction

Part#	GR01GGI22T	Application	For 2003-2007 Cadillac CTS
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	2	Stainless steel	6	Top Mounting Plate	1	
	2	K-Lock Nuts	4	6-32	7	Polished Logo Plate	1	
	3	Flange Nuts	2	10-32	8	Socket Cap Screw	2	10 -32×1"
	4	Washers	6		9	Nylon Lock Nuts	4	6-32
	5	Screws	4	6-32×2"				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Start with the main grille section. Open the hood and remove the six plastic fasteners from the top of the grille. Now reach behind the grille and remove four along the bottom and two on each end. Remove the grille. Remove the rubber pad on top of the radiator; now loosen the 10mm bolts on the radiator bracket and remove the two closest to the grille. If installing a bumper insert; install at this time and then proceed to Step 3.	
3	Use the 10-32 screws, nuts and washers to install the logo plate onto the grille. Remove the Cadillac logo from the factory grille.	
4	Use a heat gun or hair dryer to warm up the tape; slowly pry the logo from the grille. Make sure the logo plate is centered; install the Cadillac logo onto the logo plate. New double-sided tape and (or) super glue may be used to re-install the logo.	
5	The mesh grille has been supplied with an upper mounting plate that attaches to the grille; the bent mounting tabs sit above the grille. Use the K-Lock nuts to secure the top plate. Test fit the grille in place. It may be necessary to slightly bend the top plate mounting brackets so they align properly. Center the grille in place. Use the factory fasteners to secure the four mounting tabs along the bottom. Secure the top plate to the radiator bracket using the factory bolts. Tighten the radiator bracket bolts and re-install the rubber pad.	
6	Move on to the bumper grille section. Center the grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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7	Test fit the grille in place. Install the tabs on the screws; use the nuts and the washers to secure the tabs. Do not over tighten the hardware.		
8	Reinstall the black plastic cover which was removed in step 2.		
9	Installation completed!!!		

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