


**PROPRIETARY AND CONFIDENTIAL**  
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|             |         |                                                                                                                                                                                                |  |  |  |
|-------------|---------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|
|             |         | UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES<br>TOLERANCES:<br>FRACTIONAL ± 1/16<br>ANGULAR: MACHINED ± .01°<br>BEND ± .5°<br>TWO PLACE DECIMAL ± .02<br>THREE PLACE DECIMAL ± .005 |  |  |  |
|             |         | INTERPRET GEOMETRIC TOLERANCING PER:                                                                                                                                                           |  |  |  |
|             |         | MATERIAL:<br>6061 T6 ALUMINUM                                                                                                                                                                  |  |  |  |
|             |         | FINISH:                                                                                                                                                                                        |  |  |  |
| NEXT ASSY   | USED ON | DO NOT SCALE DRAWING                                                                                                                                                                           |  |  |  |
| APPLICATION |         |                                                                                                                                                                                                |  |  |  |

|           |      |      |
|-----------|------|------|
|           | NAME | DATE |
| DRAWN     | BMS  |      |
| CHECKED   |      |      |
| ENG APPR. |      |      |
| MFG APPR. |      |      |
| Q.A.      |      |      |
| COMMENTS: |      |      |

Andersen Manufacturing, Inc.



**TITLE:** ALUMISTINGER  
8 IN. DROP

|                  |                     |         |
|------------------|---------------------|---------|
| <b>SIZE</b><br>B | DWG. NO.<br>3509-DM | REV     |
| SCALE: 1:1       |                     | WEIGHT: |