

# INSTALLATION GUIDE

# AMP Research Power Step

MADE IN USA

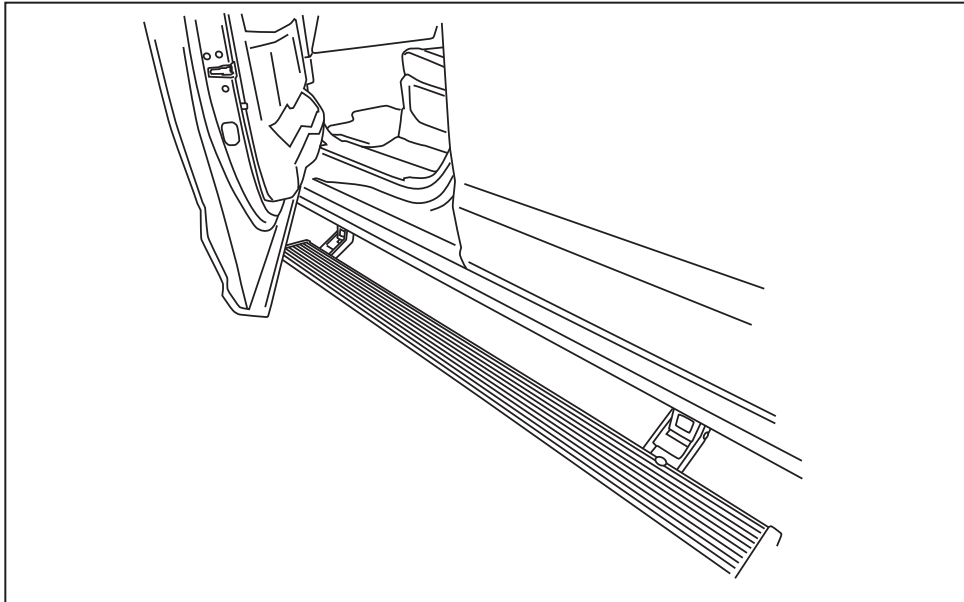
## APPLICATION

Ram 2500/3500 Mega Cab 2013-2015

## AMP Part #

77148-01A

**Note:** The application works only on the Mega Cab model Vehicles.



## INSTALLATION TIME

**3-5 Hours**

Professional installation recommended

## SKILL LEVEL



4= Experienced

## TOOLS REQUIRED

- Safety goggles
- Measuring tape
- 10 mm socket
- 13 mm socket
- 1/2" socket
- Ratchet wrench and extension
- Wire crimpers
- Wire stripper / cutter
- 3/16" hex key wrench ( allen wrench)
- 4mm hex key wrench ( allen wrench )
- Electrical tape
- Weather proof caulking (silicone sealer)
- Silicone spray

## WARRANTY

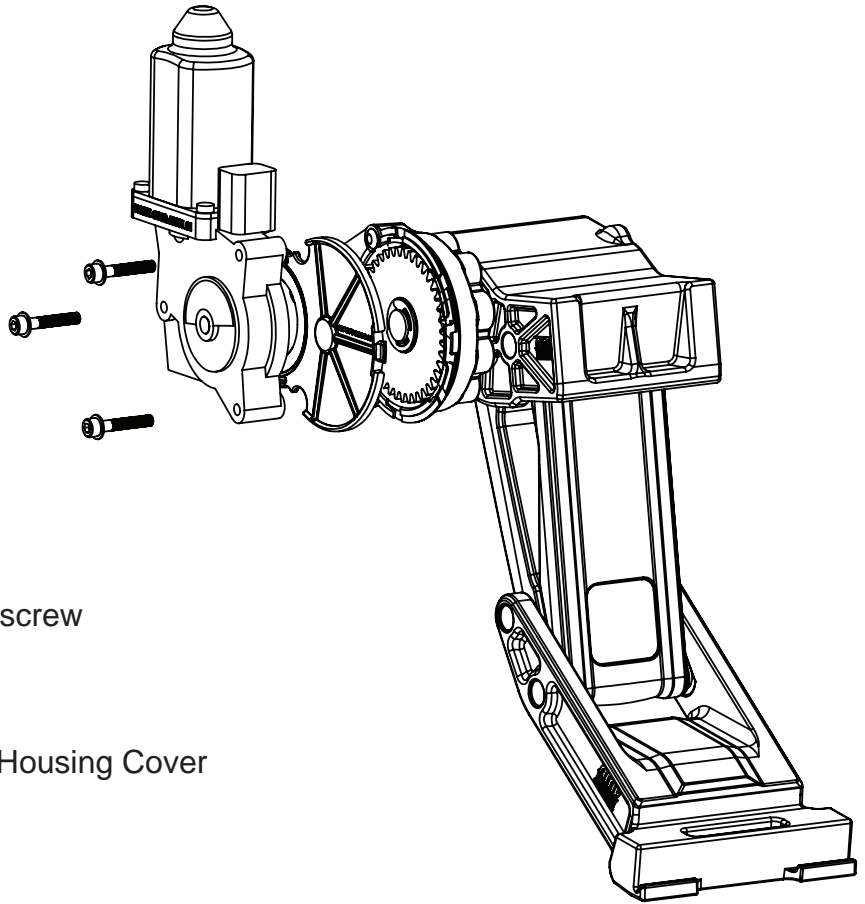
**5-Year Limited Warranty**

Invented, engineered and manufactured exclusively by AMP Research in the USA. May be covered by one of the following patents: 6,641,158; 6,830,257; 6,834,875; 6,938,909; 7,055,839; 7,380,807; 7,398,985; 7,584,975 ©2012 AMP Research. All rights reserved. Printed in USA.

## INSTALLATION GUIDE

Attaching motor to Linkage assembly.

### EXPLODED VIEW



80-03129-90	Motor
19-03179-90	Socket cap screw
19-03133-90	Washer
19-03138-90	Drive Gear Housing Cover

### CAUTION: HANDLE WITH CARE.

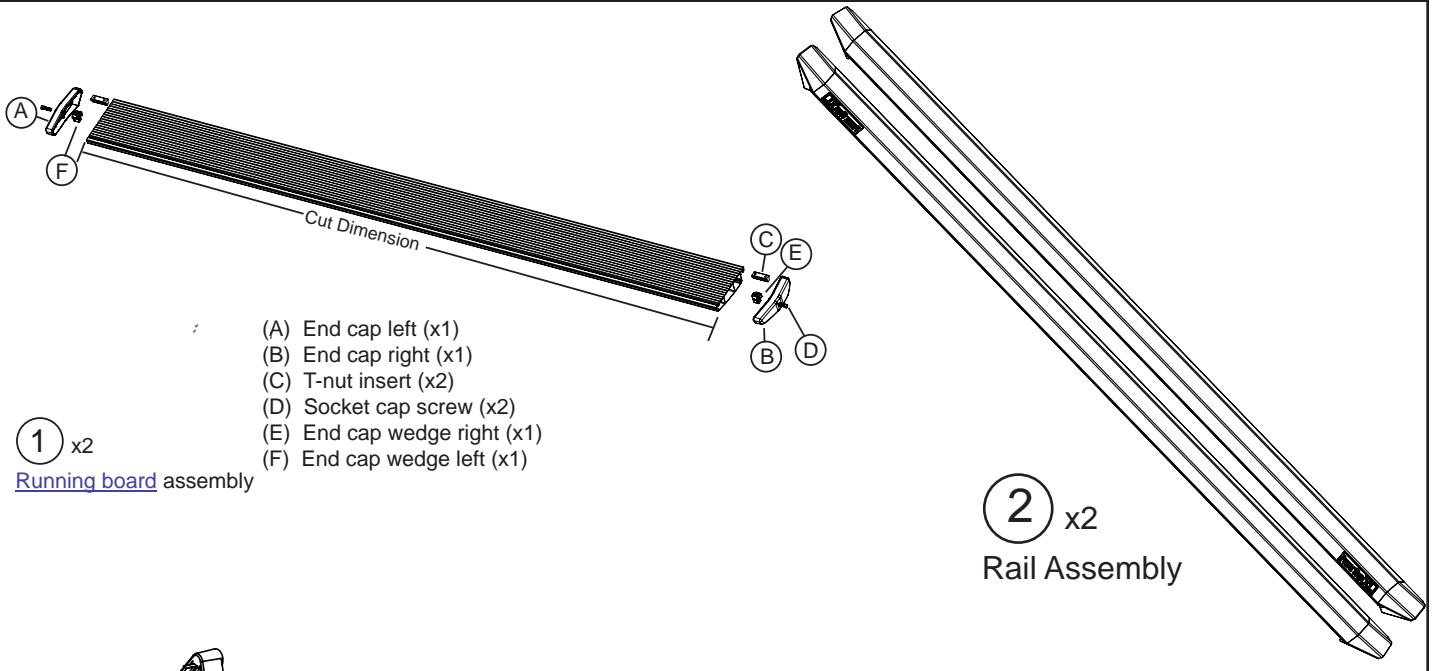
To ensure our customers receive all components with full integrity, we pack the motors separate from their linkage assemblies. This requires that the installer position and fasten the motor before continuing with the install. Please follow the instructions below and handle the assembly carefully.

CAUTION: Dropping the assembly or any excessive impact MAY cause damage to the motor.

#### Instructions:

1. Position the gear cover in place as shown if not already in place.
2. Seat motor into position on the three mounting bosses. This may require an adjustment of the gear by moving the swing arms.
3. After seating into place, fasten the motor with the three motor mount screws with 4mm Hex Head. Tighten screws to 36 in-lbs (4N-m). **Do not over torque.**

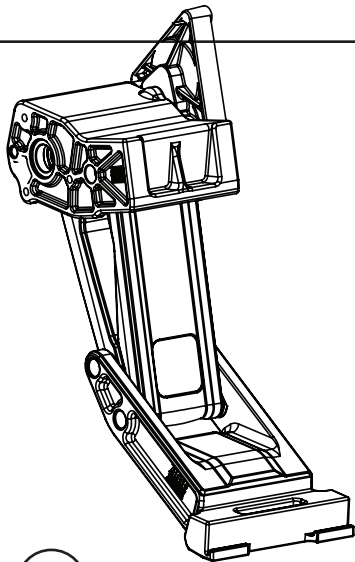
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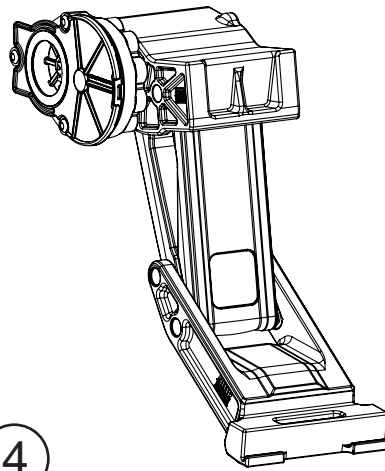
- (A) End cap left (x1)
- (B) End cap right (x1)
- (C) T-nut insert (x2)
- (D) Socket cap screw (x2)
- (E) End cap wedge right (x1)
- (F) End cap wedge left (x1)

**1** x2  
Running board assembly

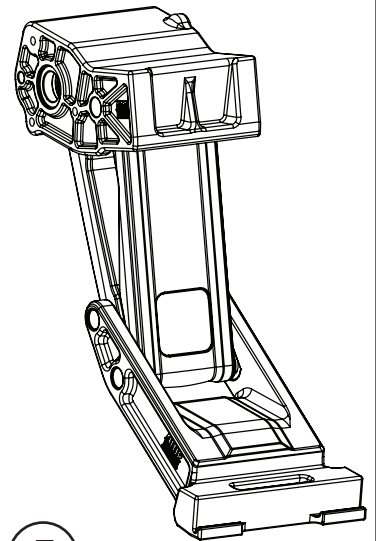
**2** x2  
Rail Assembly



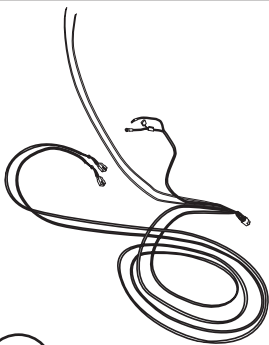
**3**  
Motor Linkage assembly  
Driver



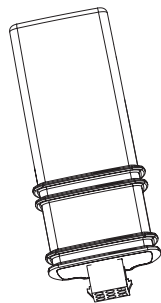
**4**  
Motor Linkage assembly  
Passenger



**5** x2  
Idler Linkage assembly



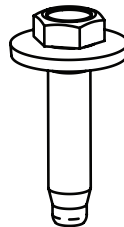
**6**  
Wire harness



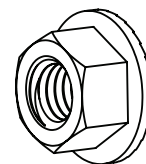
**7**  
A06 Controller



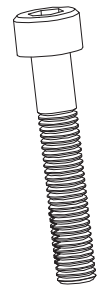
**8** x2  
Posi-Lock™



**9** x16  
M8 Hex Bolt w  
Conical washer



**10** x12  
5/16-18  
Flange Nut

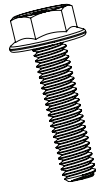


**11** x6  
M5 Hex Bolt

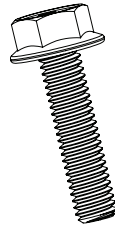
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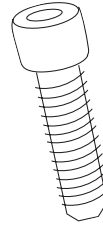
12 x6  
M5 Washer



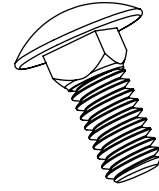
13 x4  
M6 Flange Bolt



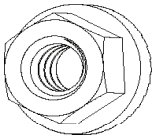
14 x4  
5/16 Flange Bolt



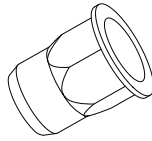
15 x8  
Socket Cap Screw



16 x8  
5/16-18  
Carriage Bolt



17 x8  
1/4-20  
Flange nut



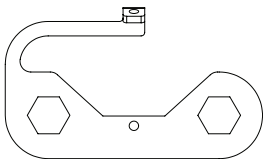
18 x8  
Rivet Nut



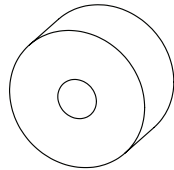
19 x8  
Button Head Torx  
Screw



20 x8  
Washer



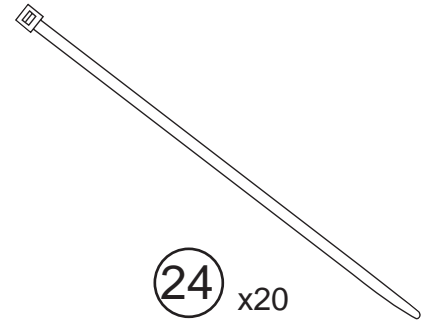
21 x4  
Reinforcement Bracket



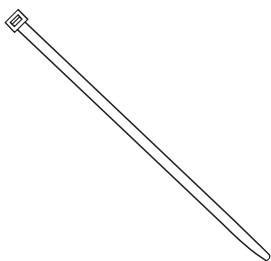
22 x4  
Upper Mount  
Spacer



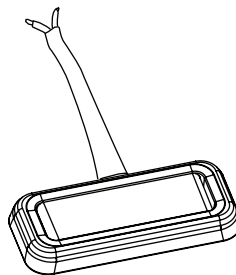
23 x4  
Blind Rivet



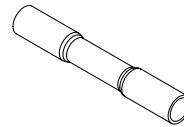
24 x20  
Cable tie (7")



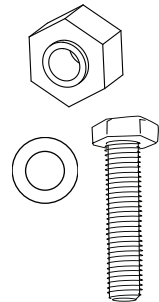
25 x2  
Cable tie (11")



26 x4  
LED Lamp

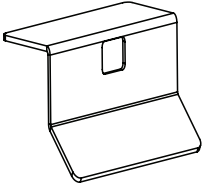


27 x8  
Butt Connector

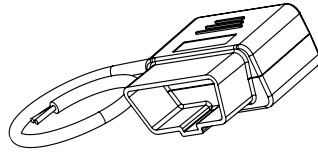


28  
Rivet Nut Tool

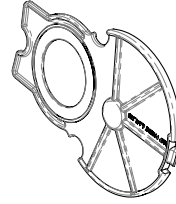
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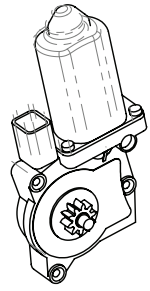
**29** x4  
LED Light Bracket



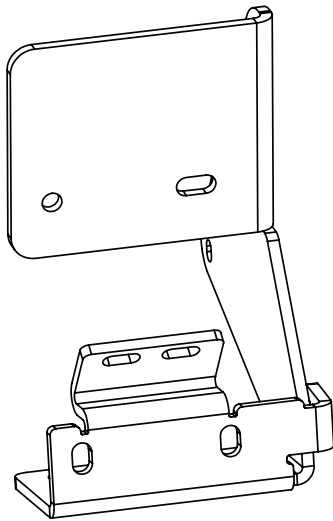
**30**  
OBD II Plug



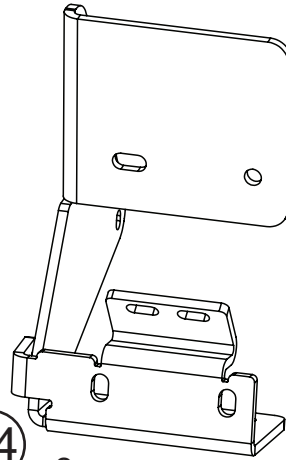
**31** x2  
Gear Cover



**32** x2  
Motor



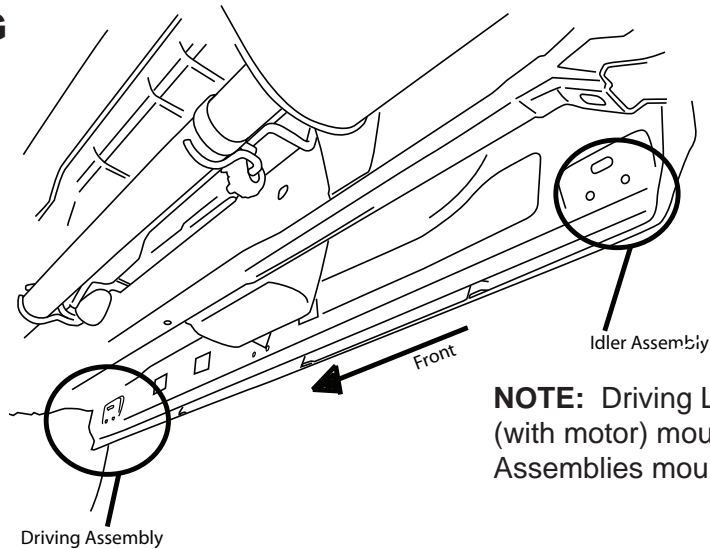
**33** x2  
Linkage Mounting  
Bracket  
(Passenger front and Driver rear)



**34** x2  
Linkage Mounting  
Bracket  
(Passenger rear and Driver front)

## HARDWARE MOUNTING OVERVIEW (passenger side shown)

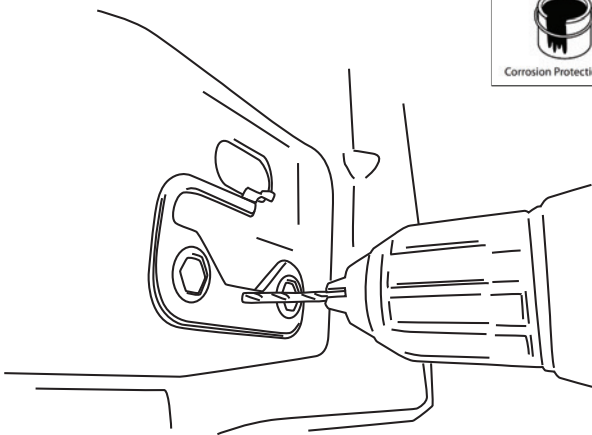
Locate forward most and rearward most mounting provisions on inner sill of truck. Remove tape from sill drain hole at both mounting points.



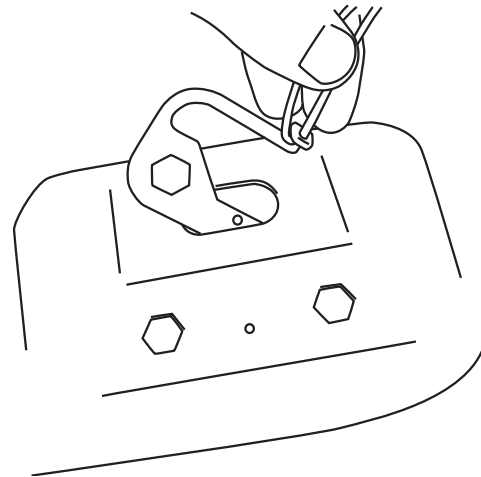
**NOTE:** Driving Linkage Assemblies (with motor) mount in the front; Idler Assemblies mount in the rear.

1

Set Reinforcement Plate in place and locate with rivet nuts. Drill hole using an 1/8" drill bit. After drilling apply paint to prevent rusting

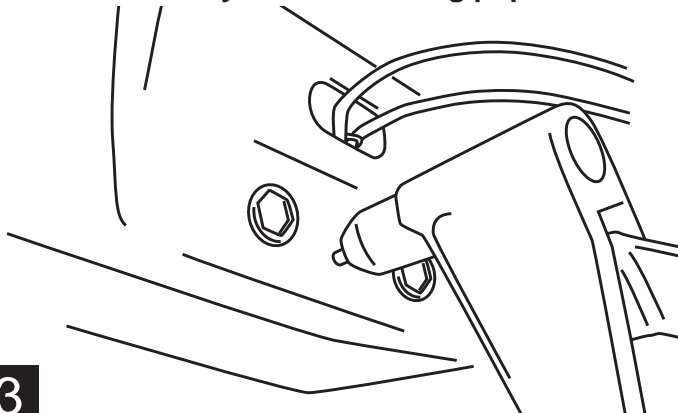


Once hole is drilled insert a piece of string or wire through hole in Reinforcement Plate. Set plate into position.



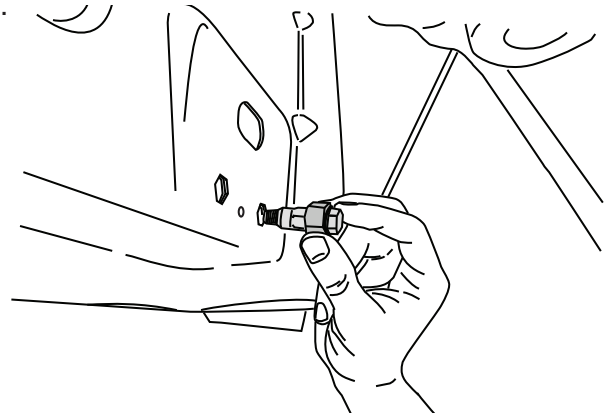
2

Set rivet nuts into place for alignment. Insert pop rivet through hole in plate and secure in place. Once pop rivet is installed remove string or wire from Reinforcement Plate. **NOTE: Verify plate is pulled flush to the body before securing pop rivet.**



3

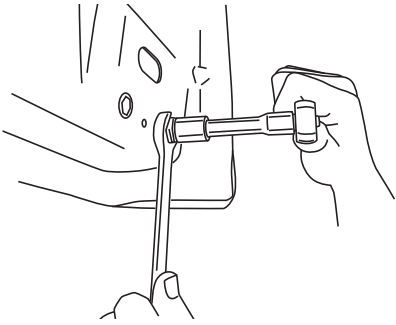
Assemble Hex Bolt (lubricated with soapy water), Washer, Rivet Tool, and Rivet Nut together as shown and place into hex cutouts in sill. An extra Hex Bolt and M8 Washer is supplied to install rivet nuts.



4

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With Rivet Nut Tool held in place with 19mm wrench, tighten Hex Bolt until Rivet Nut deforms and secures itself to the sheet metal (110 in-Lbs. or 4 turns). Remove Hex Bolt and Rivet Nut Tool. Repeat for each of the four mentioned mounting locations.

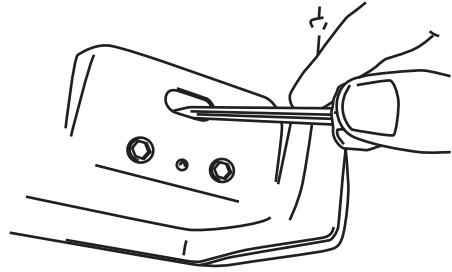


**WARNING:** Rivet Nuts not properly collapsed will not hold securely to sheet metal.

NOTE: Hold Rivet tool with wrench while loosening bolt.

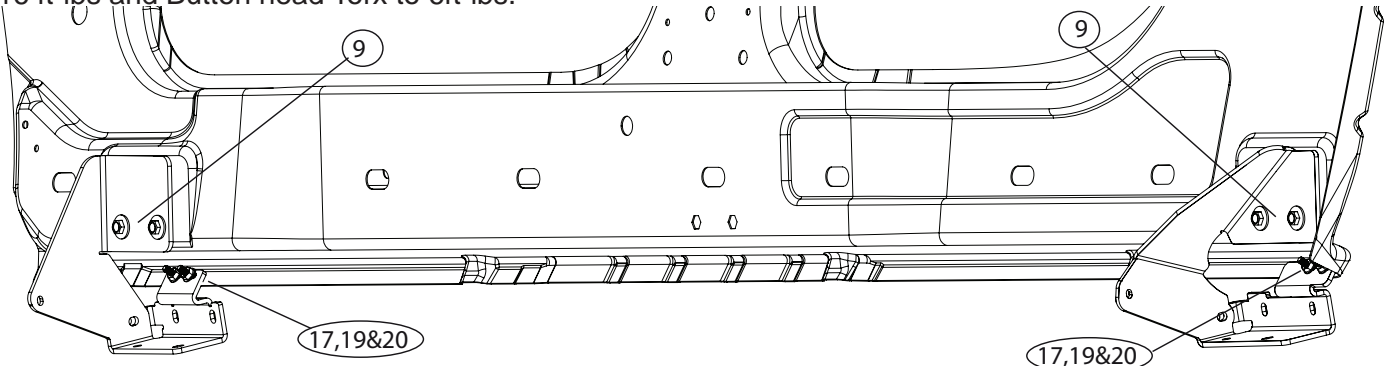
5

Once rivet nuts are in place use a screwdriver to push back tab in hole to avoid interference with linkage mount.



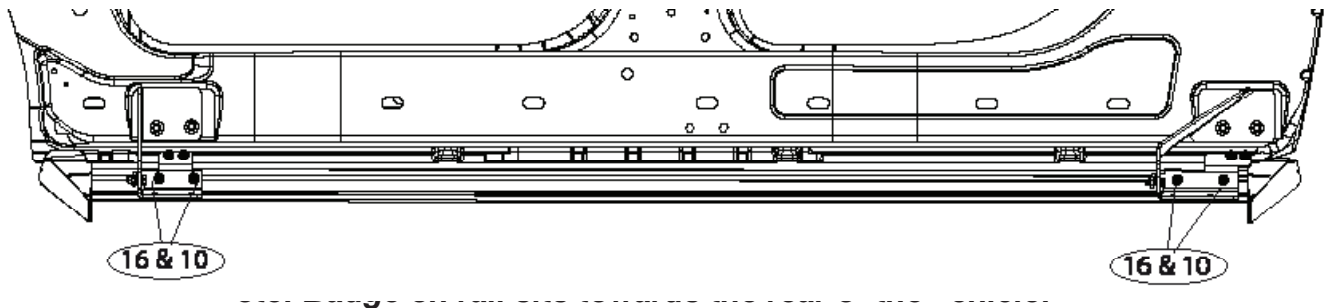
6

Install Brackets onto vehicle. On Passenger side install Rear Rail Mounting Bracket (35) and Front Linkage Mounting Bracket (33) using the Hardware provided. 4 Conical washer bolts (9), 4 Button Head Torx (19), washers (20) and Flange Nuts (17). Once bolts are tightened up to vehicle torque Conical washer bolts (9) to 16 ft-lbs and Button head Torx to 6ft-lbs.



7

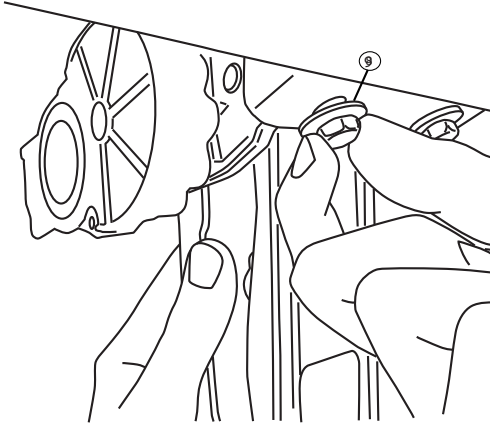
Insert and position Carriage bolts (16) into slot on rail (4). Insert from either end of rail. Using Flange Nuts (17) provided assemble rail to Brackets onto the rail. Next install Flange Bolt (14) and Flange Nut (10) onto bracket tab. Driver side shown. Dimensions shown are for reference. **Torque flange nuts to 16ft-lbs.**



8

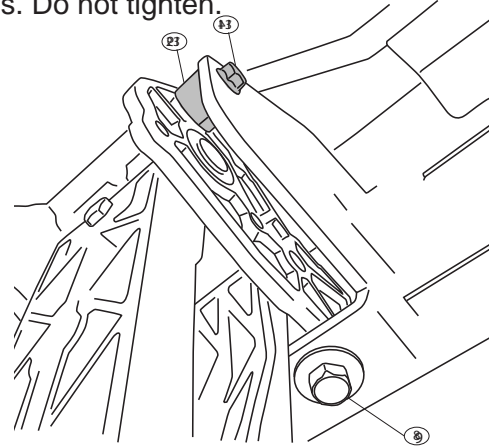
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Thread supplied bolts 2x (9) into Front Drive Linkage. Repeat step for Rear Idler Linkage. Do not tighten.



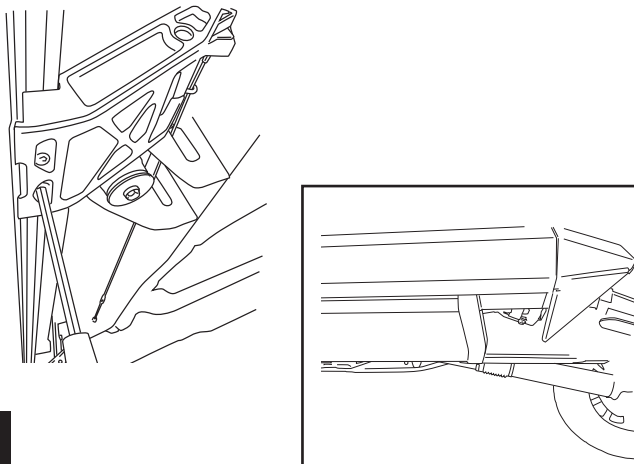
**9**

Install provided spacer (17) and M6 bolt (12) into upper mount as shown on both the Drive and Idler linkages. Do not tighten.



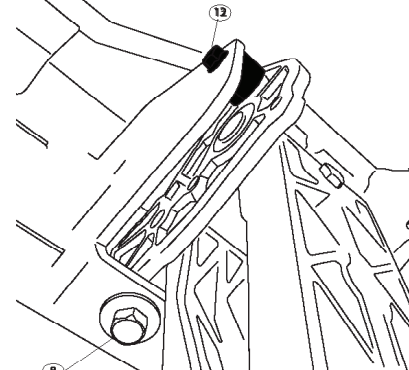
**10**

Slide mounting T-nut into position, Center board in rail pocket. Tighten fasteners to 10 ft-lbs.



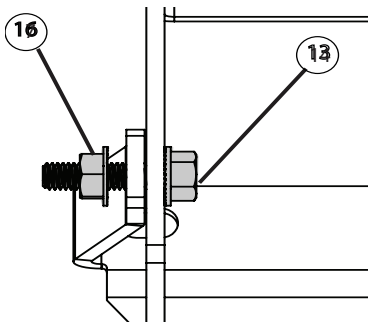
**11**

Using a 13mm socket Torque linkage bolts 4x (9) from step 3 to 16 ft-lbs. Next use a 10mm socket, torque linkage spacer bolt 2x (13) from step 6 to 8 ft-lbs. Once linkages are tight cycle board to verify steps deploy under own weight.



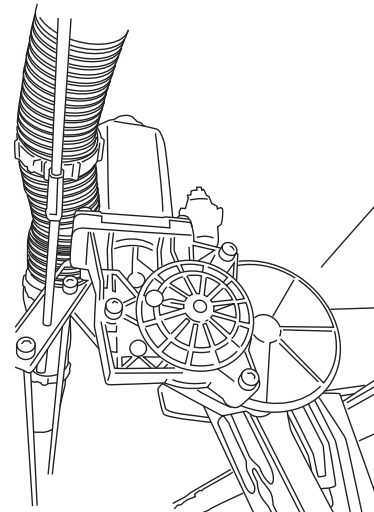
**12**

Once linkages are tightened to the bracket tighten bracket tab Flange bolt (14) and Nut (17). Torque to 16 ft-Lbs.



**13**

Attach motor to linkage. Using a 4mm hex Torque to 36 in-Lbs.

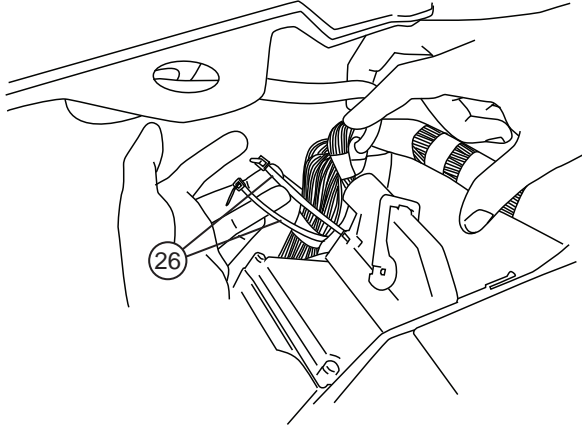


**14**



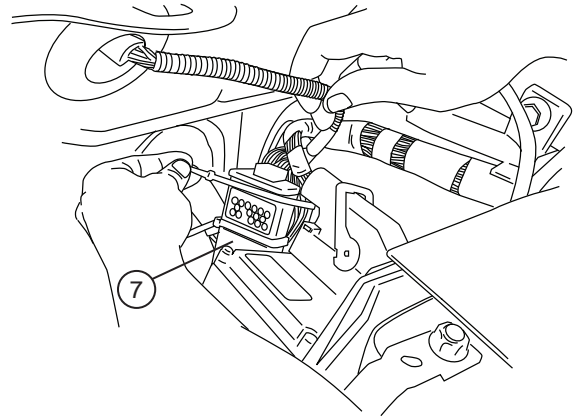
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Prepare large tie-wraps for mounting Power Step Controller. Loosely loop tie-wraps around large bundle of wires behind battery in engine compartment.



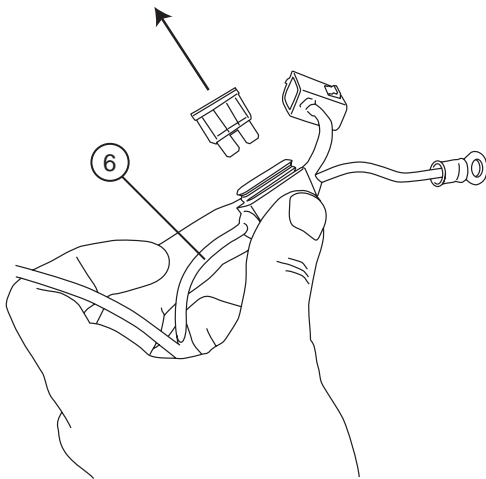
**15**

Insert controller into tie-wrap loops and cinch down securely. The tie-wraps should cinch down into channels on controller surface.



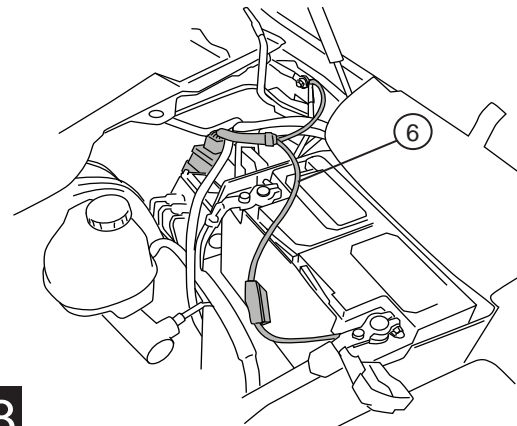
**16**

**Remove fuse from Power Step Wire Harness.**



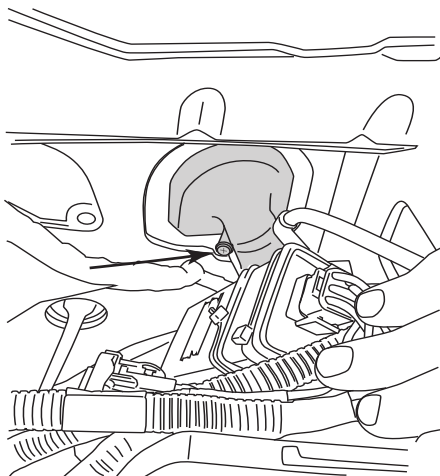
**17**

Connect power leads from Controller, Red to positive battery terminal and Black to the vehicle body ground as shown.



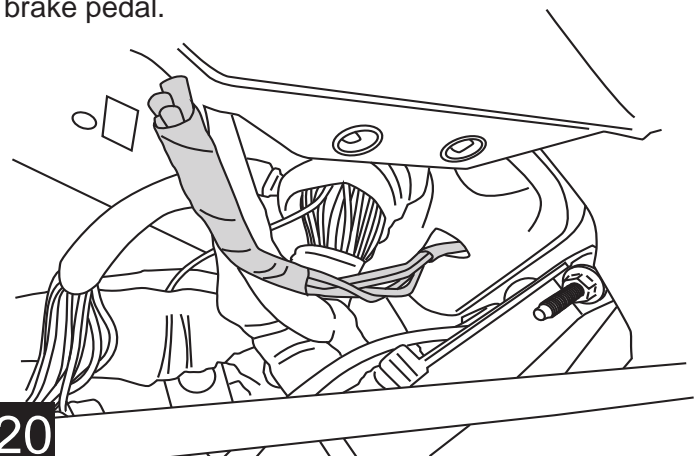
**18**

Locate large rubber wire boot on driver side firewall as shown below. Slice small opening as shown below to run trigger wires through.



**19**

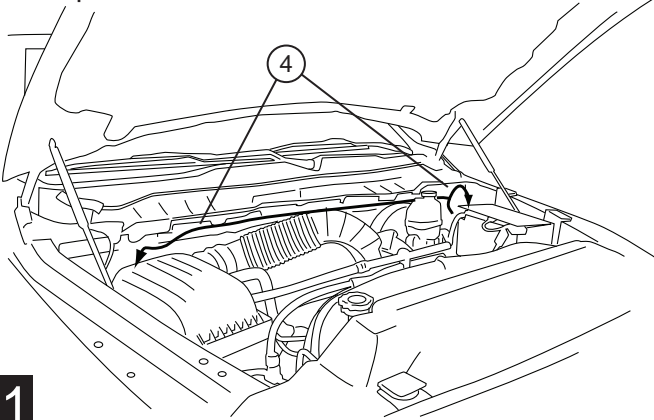
Tape leading end of wires together and push through rubber boot to cabin side of the firewall. Silicon lubricant may be used for ease of passage. The trigger wires will come out just above and to the left of the brake pedal.



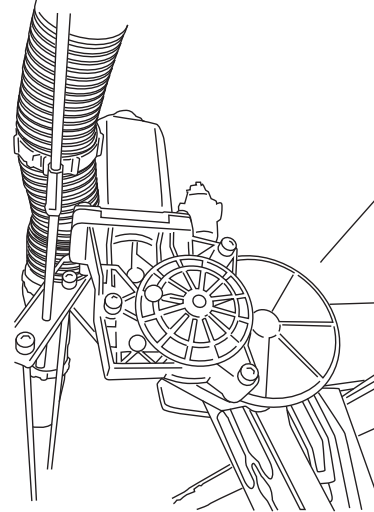
**20**

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Route the two Wire Harness legs down over the wheel wells toward Motor Linkages, long leg across to the passenger side. Secure harness with tie wraps.



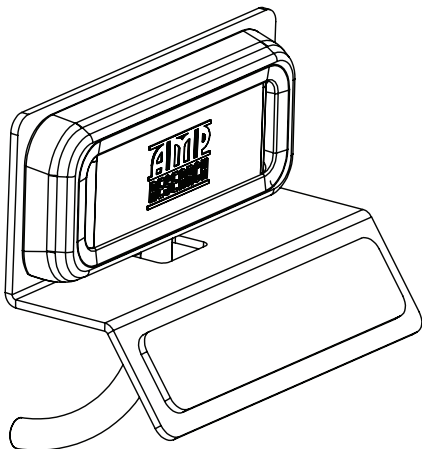
Connect harness to motor. Secure harness with tie wraps.



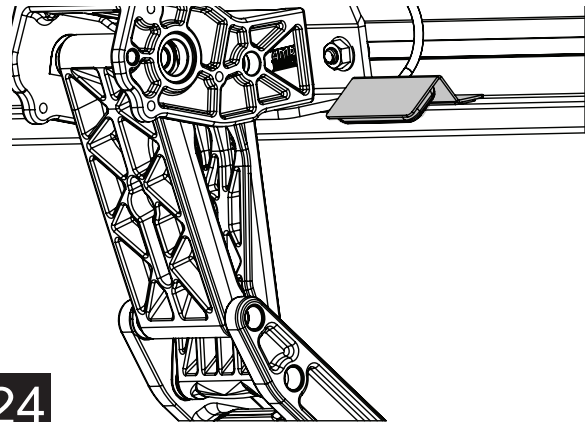
21

22

Affix LED lamp (20) to LED Bracket (22) as shown..



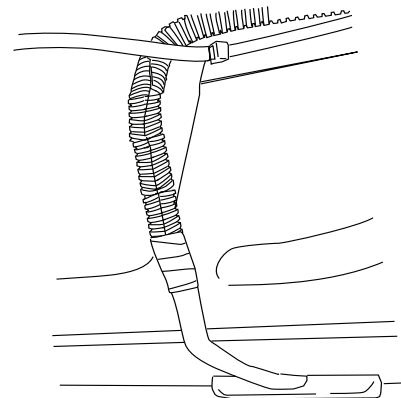
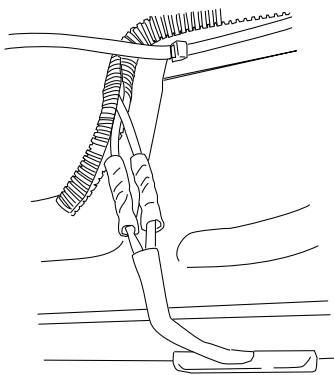
Affix LED light bracket assembly to rail. Mount front light rearward of front linkage and mount rear light just forward of rear linkage.



23

24

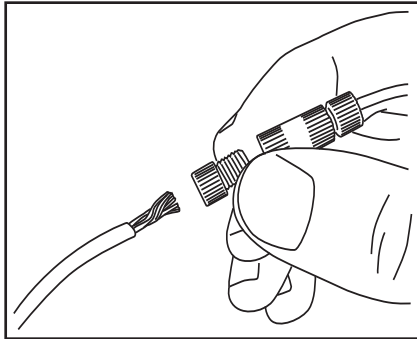
Using supplied butt connectors, connect the lamp wires. Red to Red, Black to Black. Once Crimped use heat gun to shrink tube. Close and wrap conduit with electrical tape. Secure all loose wires with cable ties. Pull lamp wires upward to avoid any wire snagging.



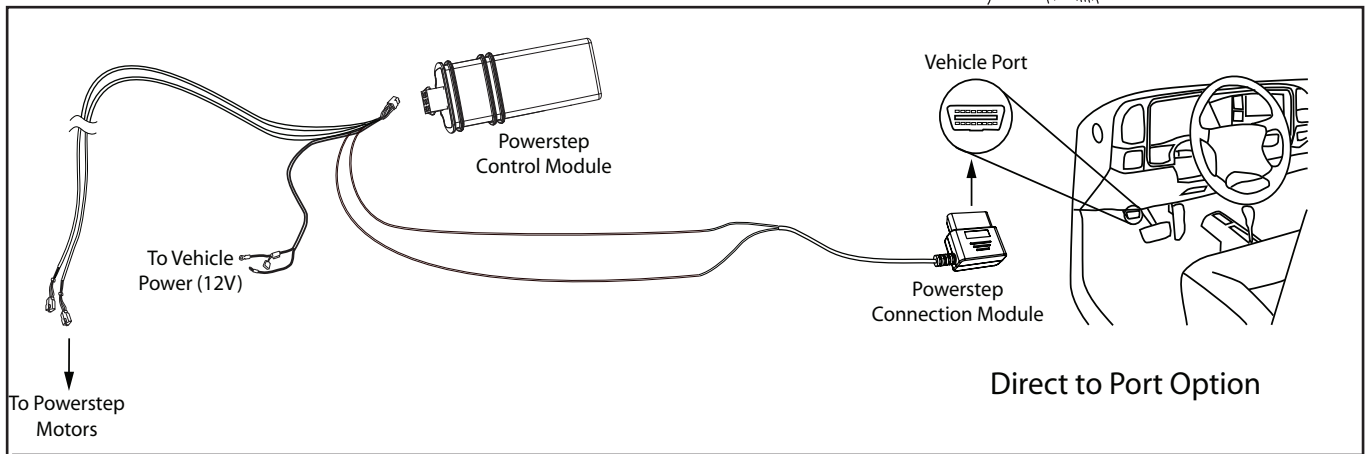
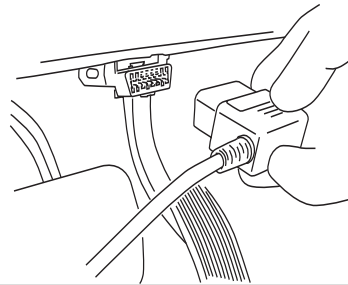
25

**OBD II install:** Use Supplied Posi Twist connectors to attach the Plug and Play Module to the Harness. Attach matching colors on the harness to the wires on the module. Plug in module to OBD II port on the vehicle. Secure harness with supplied tie wraps.

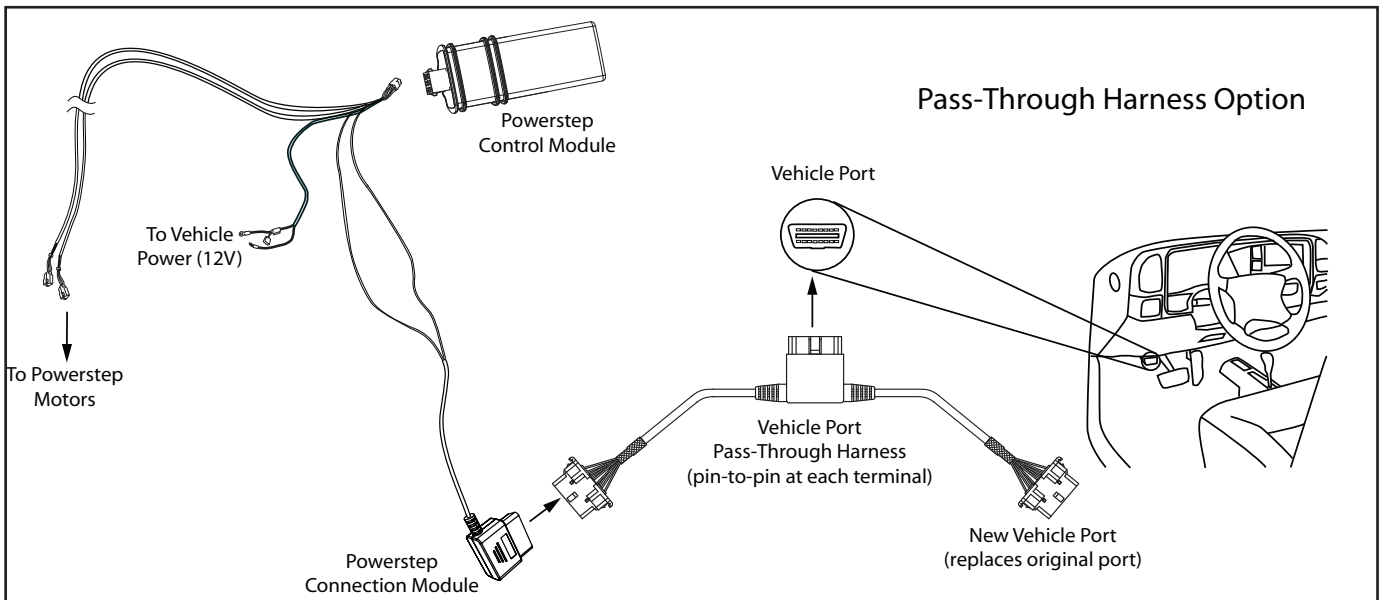
**Note:** If the OBD II pass thru harness (76404-01A) was purchased see install sheet supplied in packaging. The pass through harness allows for an open port for other accessories. See next page for a brief description.



OBD II Connector located below steering column.

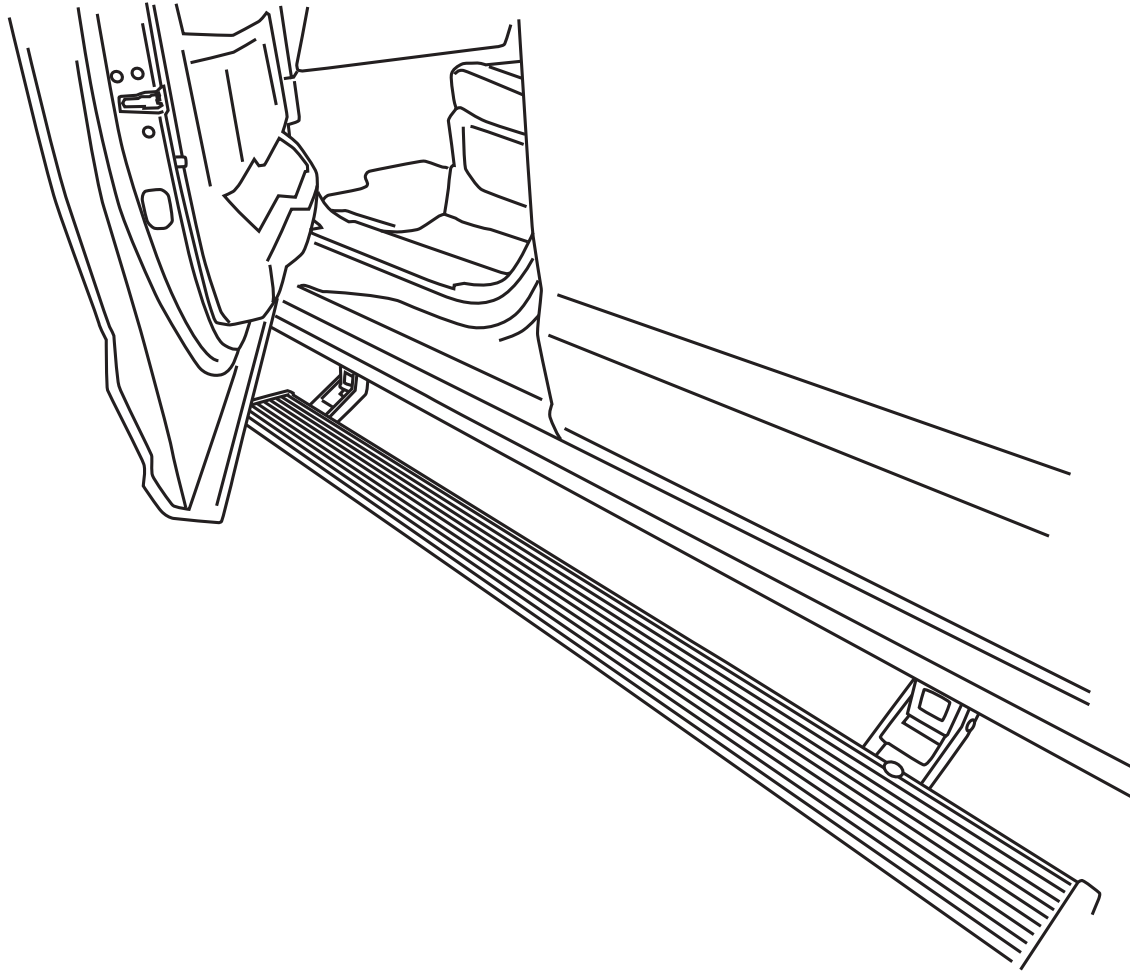


Direct to Port Option



Pass-Through Harness Option

Check that all doors activate the Power Step and the LED Lights work when doors open and close. Reinstall any remaining trim panels.



#### FINAL SYSTEM CHECK

Check that all doors activate the PowerStep and the LED lights work when doors open and close.

**NORMAL OPERATION:** When the doors open, PowerStep automatically deploys from under the vehicle.

When the doors are closed, PowerStep will automatically return to the stowed/retracted position. **Note that there is a 2-second delay before the PowerStep returns to the stowed/retracted position.**

**CORRECT OPERATION OF LIGHTS:** All four lamps will illuminate upon opening any door of vehicle. Lamps will stay on until restowing of both Power Steps or until 5 minutes has expired with the doors open. When the lights timeout after 5 minutes, they can be reilluminated by closing and opening any door of vehicle.