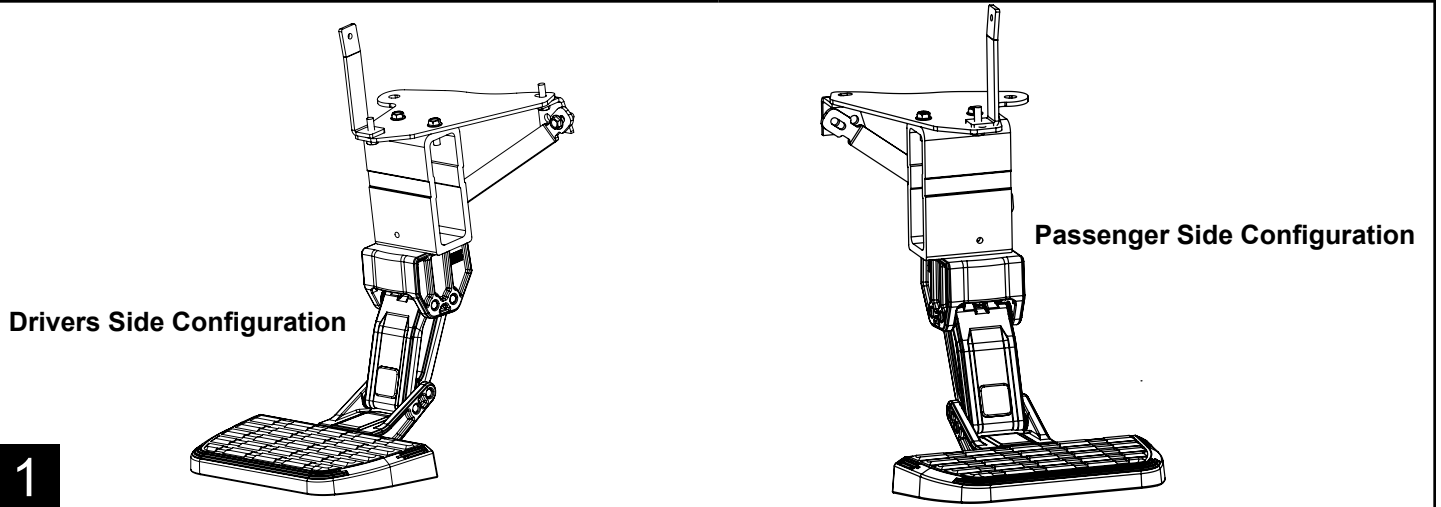
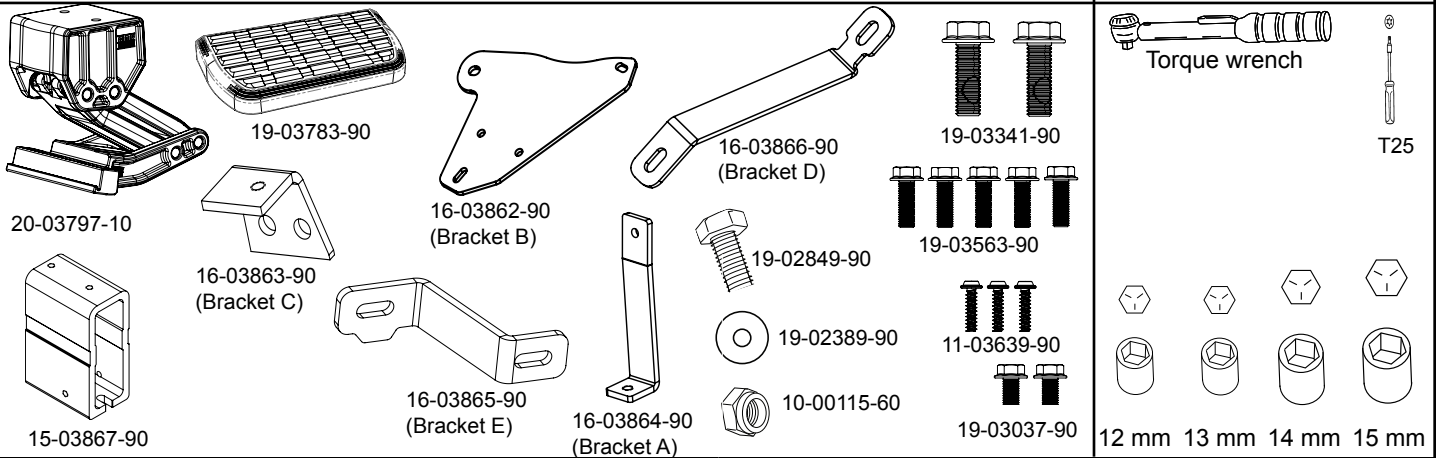


AMP RESEARCH BedStep 2™

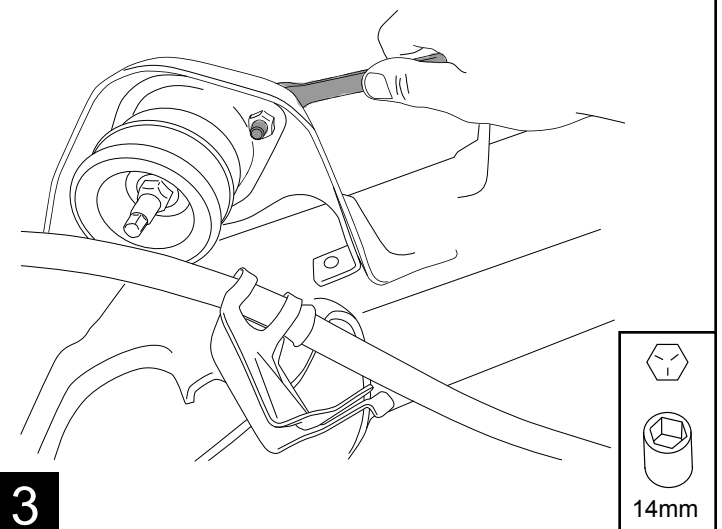
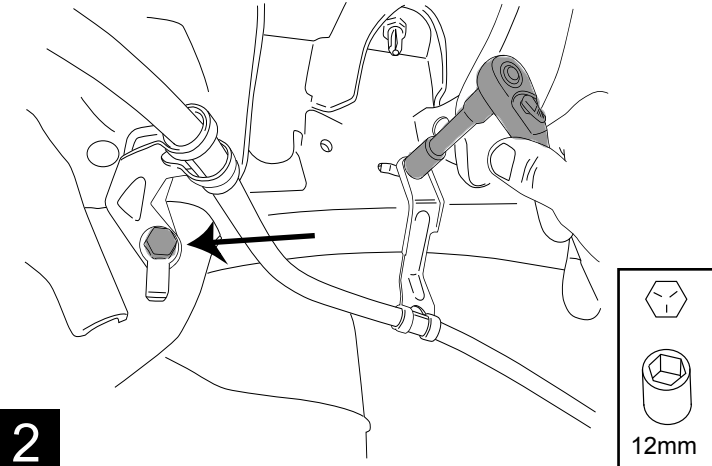
Toyota Tundra CrewMax
2007-2012

PART NUMBER:
75405-01A



1 Using a 12mm socket or wrench loosen both brake cable brackets. **Note: Passenger side only has one bracket to remove.**

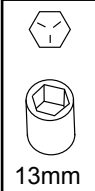
Using a 14mm wrench remove body mount bolt.



(Looking between bed and cab) Using provided hex bolt and fender washer bolt and "Bracket A" to inner bed panel. Do not tighten.

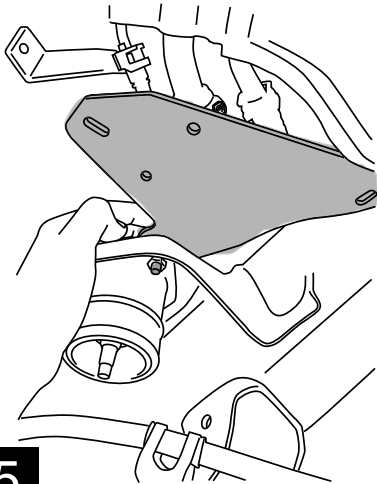


4

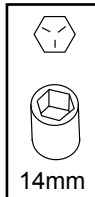


13mm

Reuse body mount bolt from Step 3 with "Bracket B". Do not tighten.

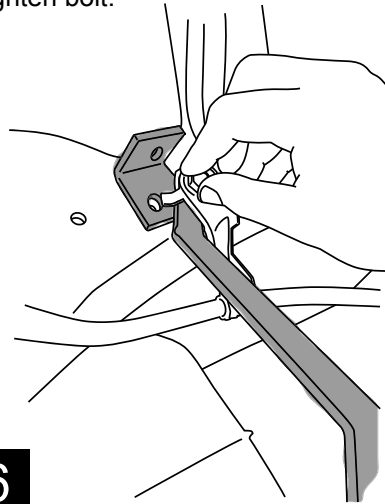


5

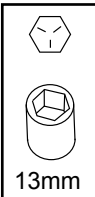


14mm

Using provided flange head bolt slide brake cable bracket onto bolt then "Bracket D" followed by "Bracket C". Do not tighten bolt.

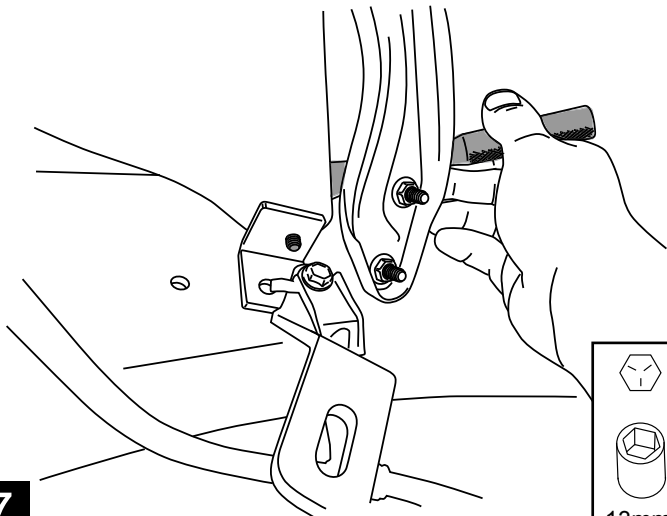


6

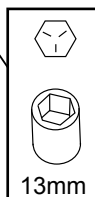


13mm

Using provided shorter flange head bolt tighten "Bracket B" to "Bracket C". Torque bolt to 16 ft-lbs.

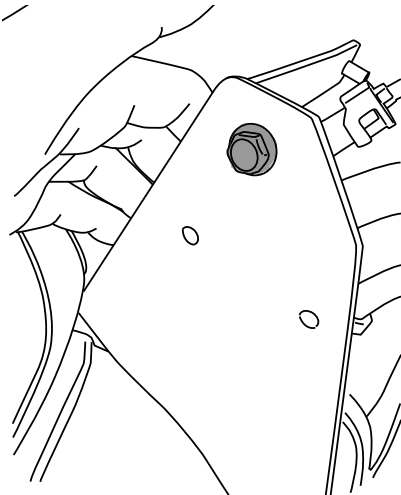


7

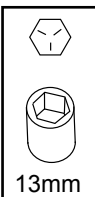


13mm

Use provided shorter flange head bolt and tighten "Bracket A" to "Bracket B". Torque to 16 ft-lbs with 13mm socket. Using a 14mm socket or wrench torque body mount bolt from step 5. ✓



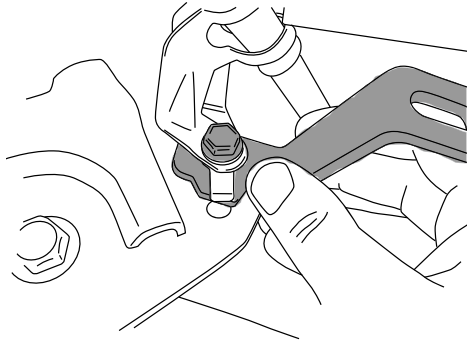
8



13mm

Using "Bracket E" and provided flange head bolt re attach brake cable bracket. Do not tighten.

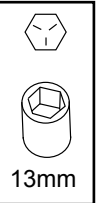
Driver Side



Passenger Side

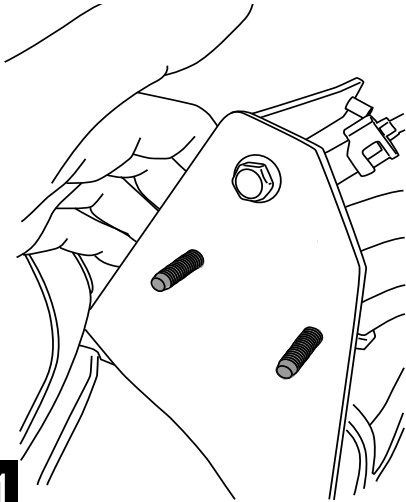


Note: Passenger side bracket will need supplied nut to tighten bracket into place. Use the upper hole. Do not tighten



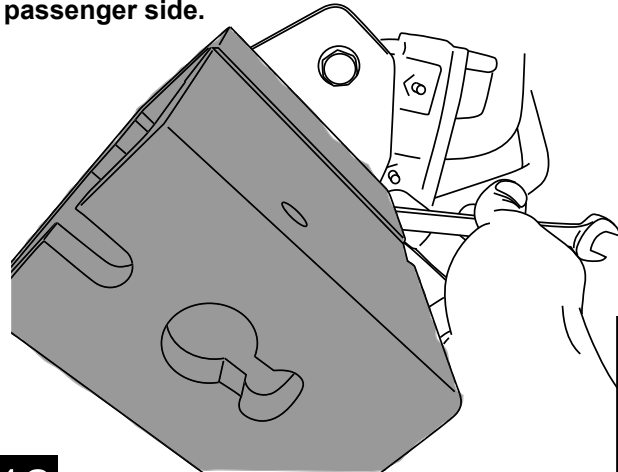
9

Set Flange bolts in through "Bracket B"

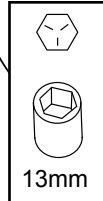


11

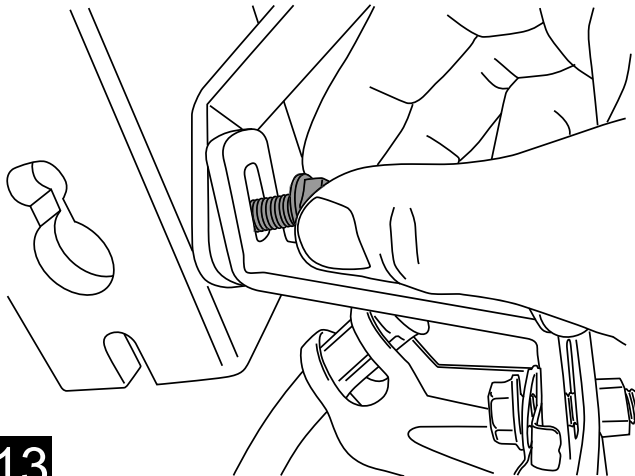
Set frame mount into position and tighten two bolts. Torque to 16 ft-lbs. **Note: See step 1 for orientation on passenger side.**



12



Set "Bracket E" and "Bracket D" together using provided flange head screw tighten bolts. Tighten bolts from Step 6 and 9. Torque to 16ft-lbs.

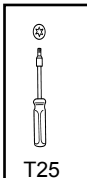


13

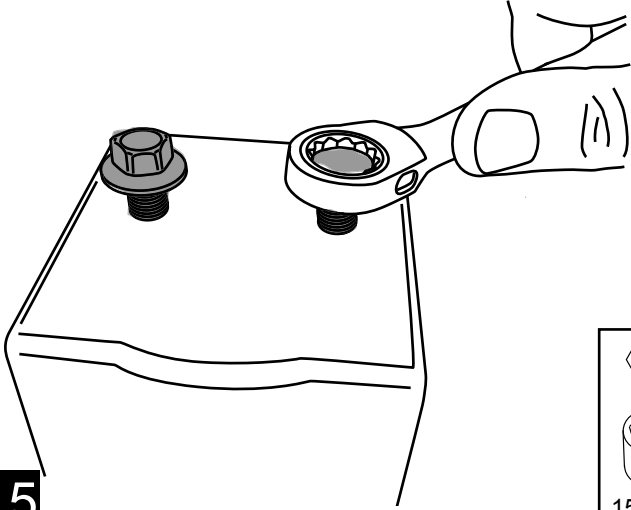
Set step pad into center position and tighten screws. Tighten to 5 ft-lbs.



14

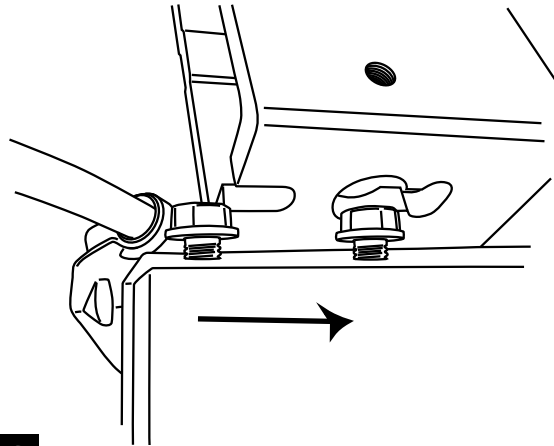


Using 15mm socket or wrench install bolts into linkage assembly. Thread bolts in about half way.



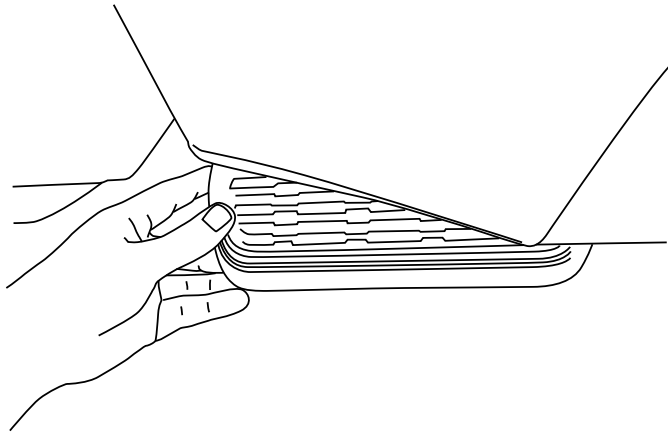
15

Slide linkage assembly into slot and hole and slide into position.



16

Adjust step pad to be in line with body.



17

Once step pad is in adjusted position tighten bolts. Torque to 20 ft-lbs.



18

15mm