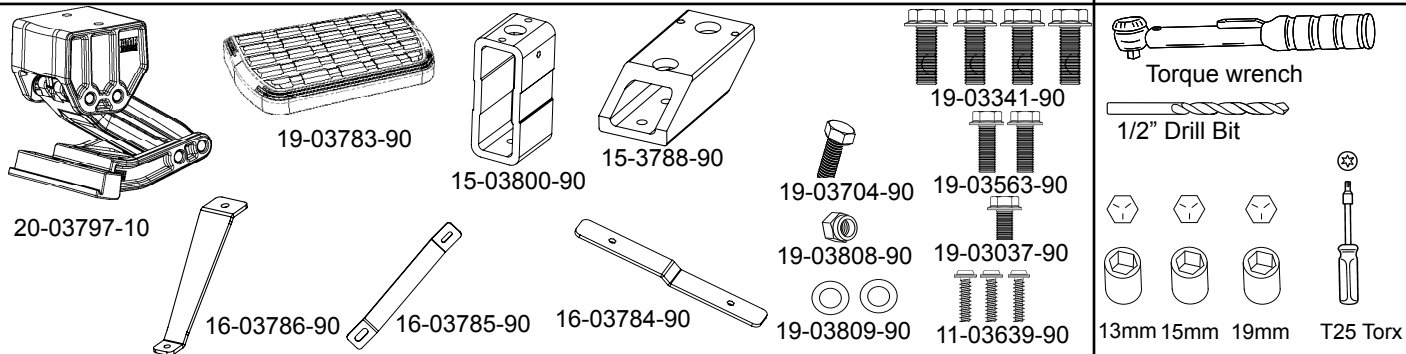


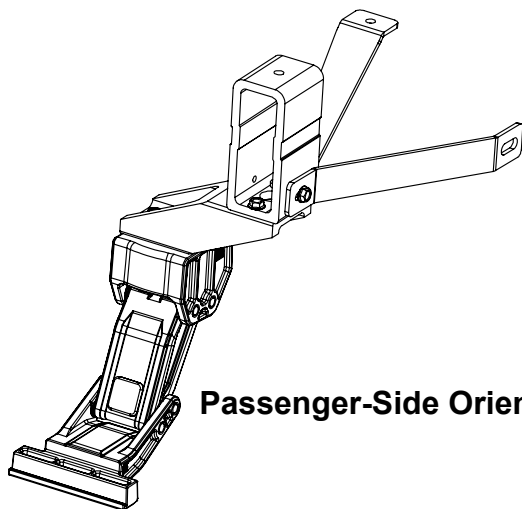
AMP RESEARCH BedStep 2™

Ford Super Duty
F-250/350 (Fits all Beds /Cabs)
1999 - 2011

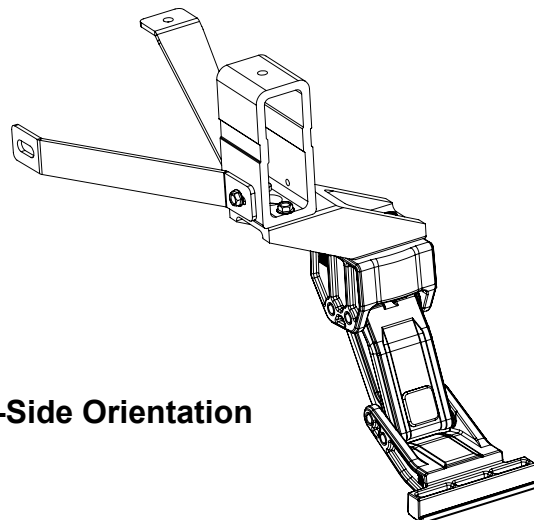
PART NUMBER:
75403-01A



Brackets must be configured for Passenger or Driver-Side as shown.



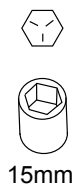
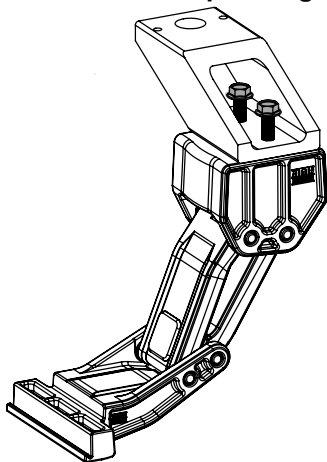
Passenger-Side Orientation



Driver-Side Orientation

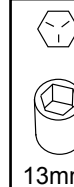
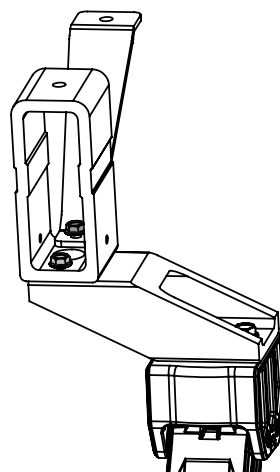
1

Using a 15mm Socket assemble Lateral mount onto Linkage assembly. Torque bolts to 20 ft-lbs. Note: Drivers side shown. Mirror for passenger side.



15mm

Using a 13mm Socket assemble Frame mount onto Lateral mount. Do not tighten bolts yet.

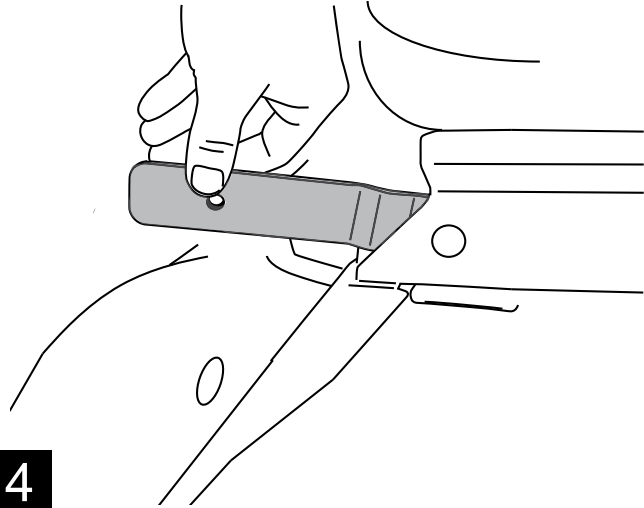


13mm

2

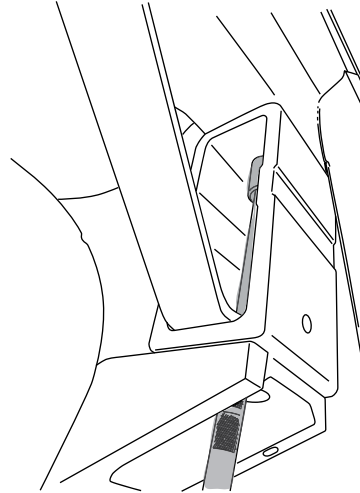
3

Insert Threaded Plate into forward most Bed Reinforcement Channel. Jog in bracket must match jog in Reinforcement Channel. (Driver Side Shown)

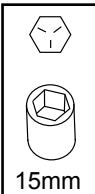


4

Using a 15mm socket with extension, align bolt with threaded plate. Do not tighten.

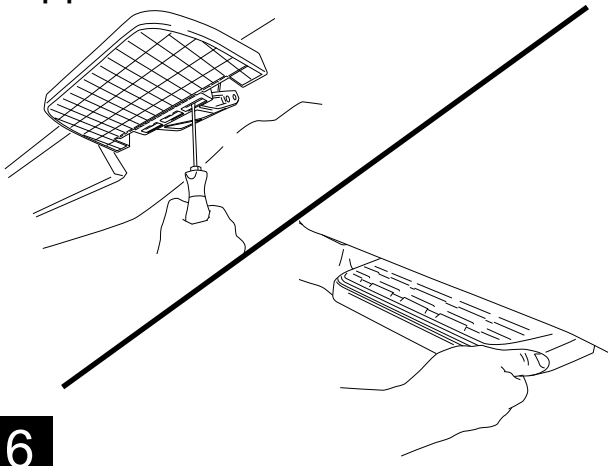


5

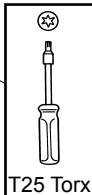


15mm

Locate the step pad on the center position of the lower linkage assembly and secure using provided PT Screws. Tighten to 5 ft-lbs using T25 Torx bit. Align Step pad to be in line with fender.

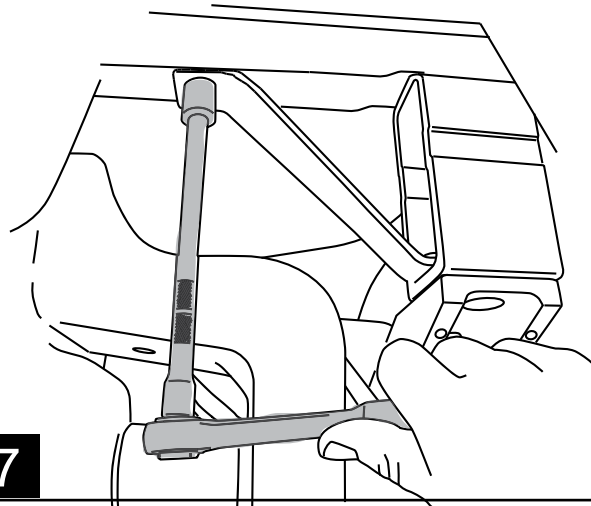


6

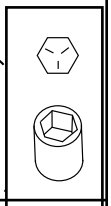


T25 Torx

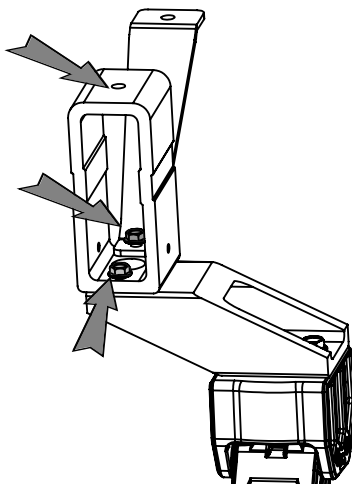
Using a 15mm socket with extension, align bolt with threaded plate. Torque to 20 ft-lbs.



7

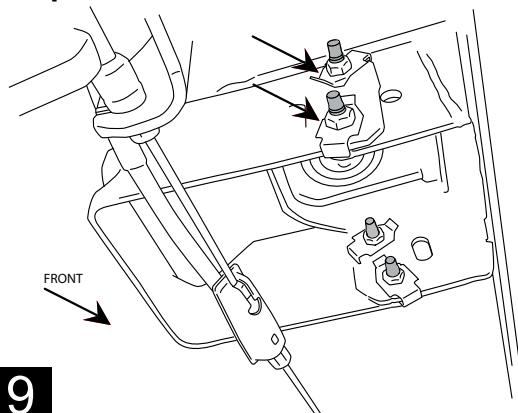


Torque bolts from Steps 3 and 5 to 20 ft-lbs.

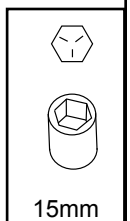


8

For 2011 - up Short bed models : Using a 15mm socket remove four bolts holding factory bracket in place. The two rear most U clips will need to be removed in step 10. For all other models skip to step 10.

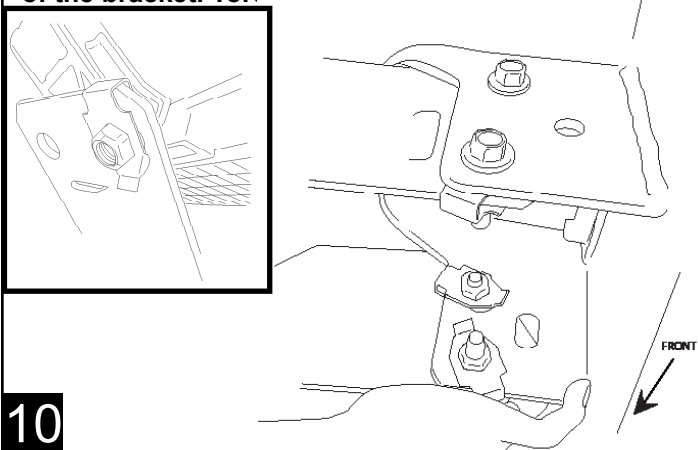


9



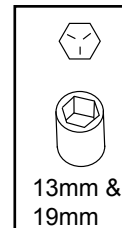
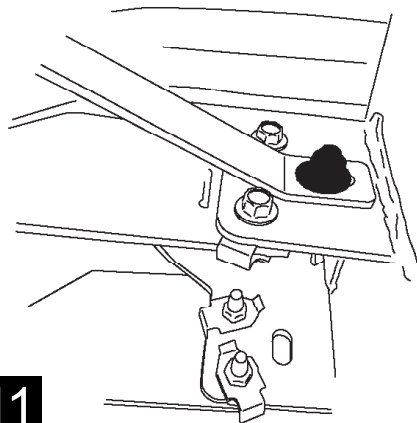
15mm

For 2011 - up Short bed models : Remove the two rear most u clips off the bracket and change orientation of the bolt so that the bolt head is on the outside of the bracket. Tor



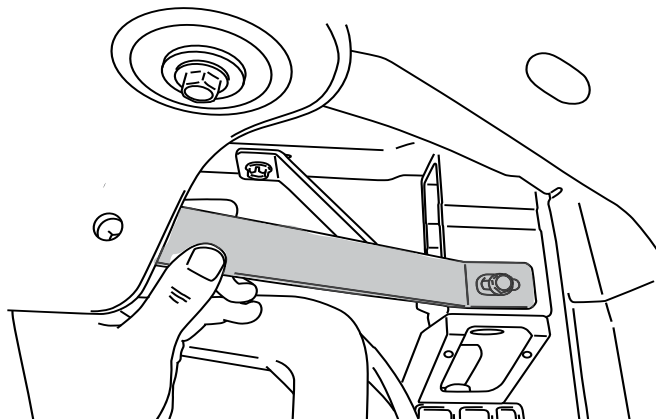
10

For 2011 - up Short bed models : Attach bracket to threaded hole in frame mount. Rotate bracket up to position and use provided M12 Hardware. Tighten M8 bolt to 16 ft-lbs and M12 bolt to 35 ft-lbs.



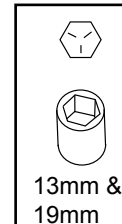
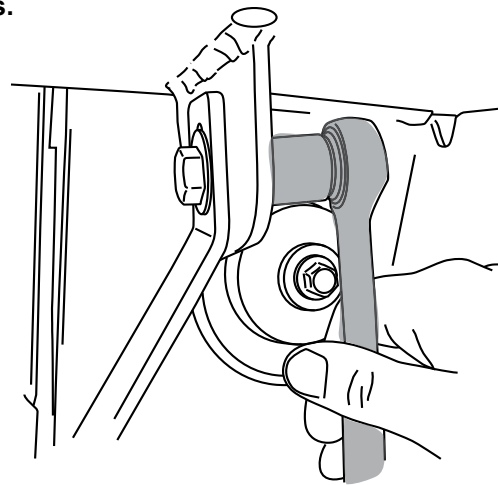
11

For all other Models : Attach bracket to threaded hole in frame mount. Rotate bracket into position and use the provided M12 hardware.



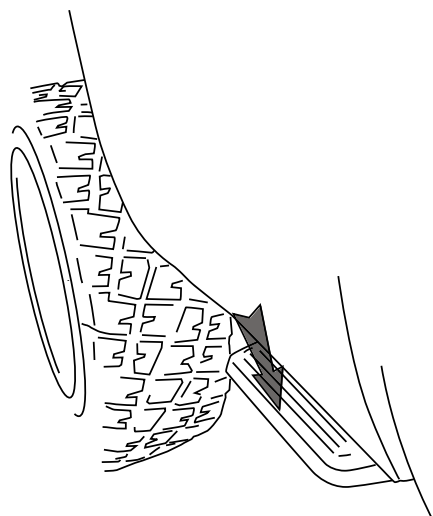
12 NOTE: If a hole is not provided on a factory body mount, a hole must be drilled using a 1/2" drill bit.

For all other Models: Using 19mm socket, tighten bolt to 35 ft-lbs. Tighten M8 screw from step 9 to 16 ft-lbs.



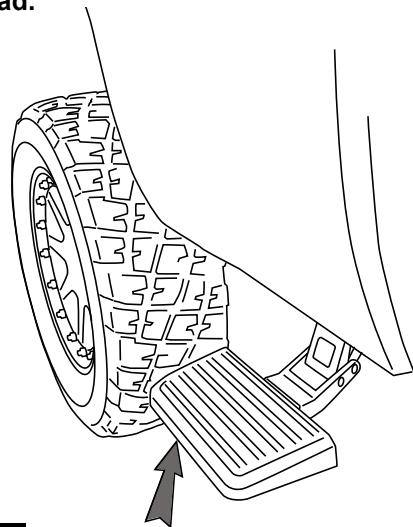
13

To deploy the step, press down using your foot on the outside edge of the step pad.



14

To retract, gently kick up on the underside of the step pad.



15