

INSTALLATION GUIDE

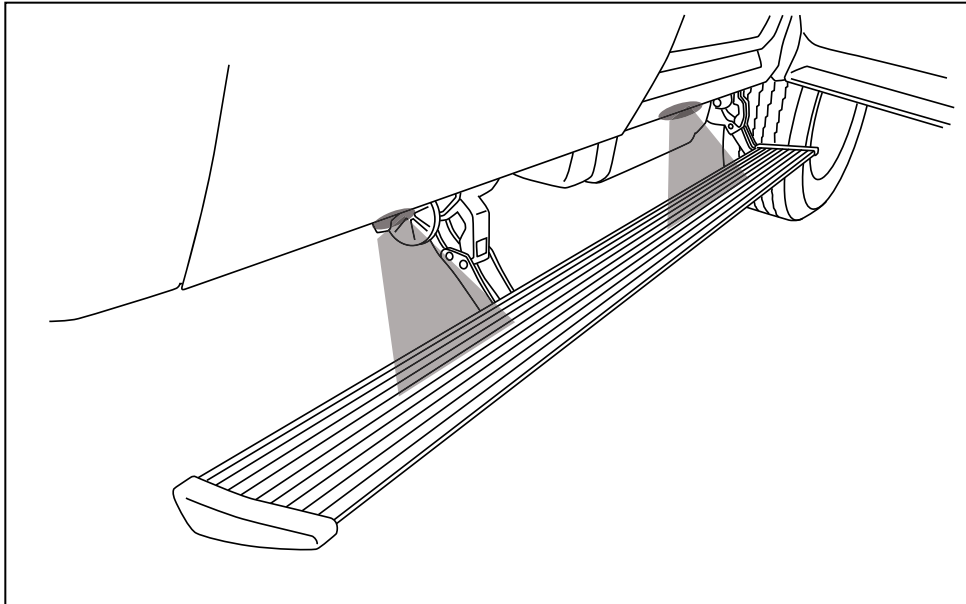
AMP **Power Step** RESEARCH MADE IN USA

APPLICATION

AMP Part

Chevrolet Silverado / GMC Sierra - Crew Cab 2011 - Up 75146-01A (Diesel Only)

Chevrolet Silverado / GMC Sierra - Extended Cab 2011 - Up* 75146-01A (Diesel Only)



INSTALLATION TIME

3-5 Hours

Professional installation recommended

SKILL LEVEL



4= Experienced

TOOLS REQUIRED

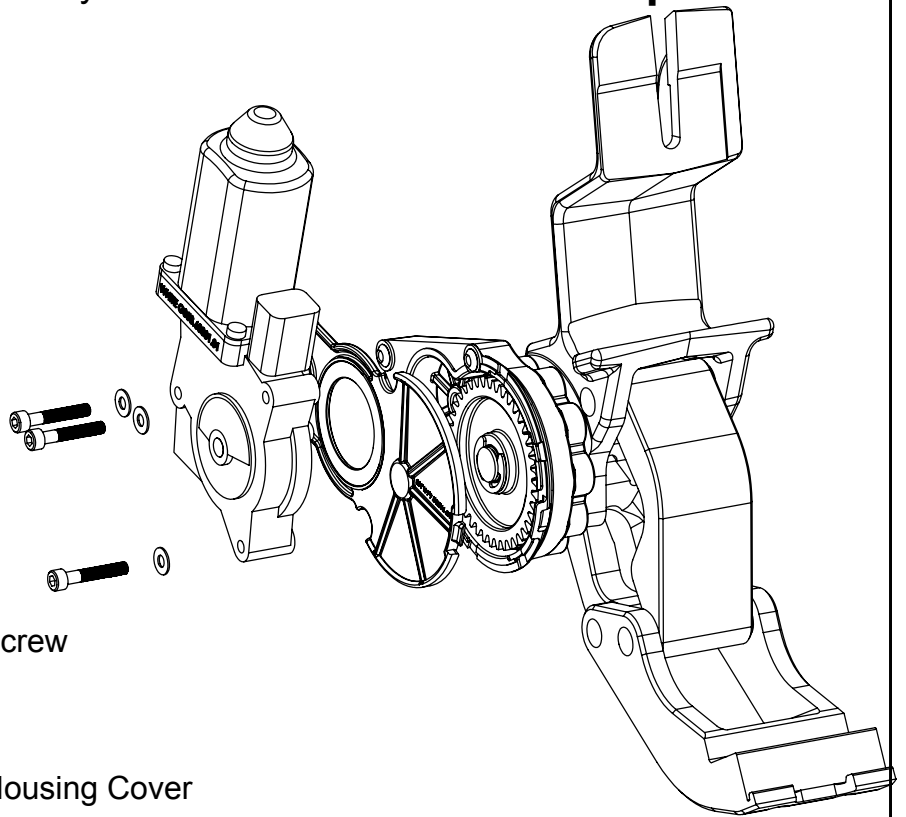
- Safety goggles
- Measuring tape
- Power Drill
- 9/32" drill bit
- 10 mm socket
- 13 mm socket
- 21 mm socket
- Ratchet wrench and extension
- Wire crimpers
- Wire stripper / cutter
- 3/16" hex key wrench (allen wrench)
- 4mm hex key wrench (allen wrench)
- Electrical tape
- Weather proof caulking (silicone sealer)
- Silicone spray

INSTALLATION GUIDE

Attaching motor to Linkage assembly. **To be assembled in Step 6.**

EXPLODED VIEW

80-03129-90	Motor
19-03179-90	Socket cap screw
19-03133-90	Washer
19-03138-90	Drive Gear Housing Cover

**CAUTION: HANDLE WITH CARE.**

The motor must be put on in Step 6 after the linkage is tightened to the body of the vehicle.

To ensure our customers receive all components with full integrity, we pack the motors separate from their linkage assemblies. This requires that the installer position and fasten the motor before continuing with the install. Please follow the instructions below and handle the assembly carefully.

CAUTION: Dropping the assembly or any excessive impact MAY cause damage to the motor.

Instructions:

1. Position the gear cover in place as shown if not already in place.
2. Seat motor into position on the three mounting bosses. This may require an adjustment of the gear by moving the swing arms.
3. After seating into place, fasten the motor with the three motor mount screws with 4mm Hex Head. Tighten screws to 36 in-lbs (4N-m). **Do not over torque.**

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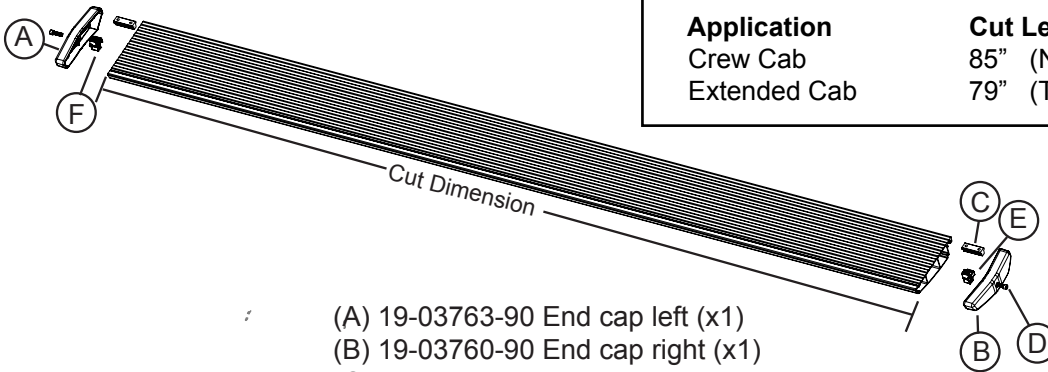
Note: Some Applications require modification.

Application

Crew Cab
Extended Cab

Cut Length

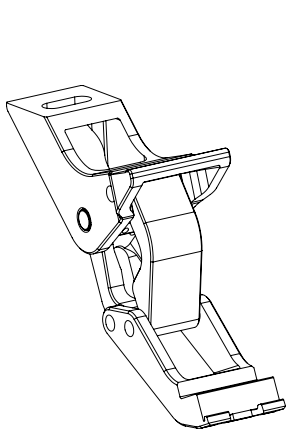
85" (No Modification Required)
79" (Trim 6" off of Board)



- (A) 19-03763-90 End cap left (x1)
- (B) 19-03760-90 End cap right (x1)
- (C) 19-02663-90 T-nut insert (x2)
- (D) 19-02802-90 Socket cap screw (x2)
- (E) 19-03761-90 End cap wedge right (x1)
- (F) 19-03764-90 End cap wedge left (x1)

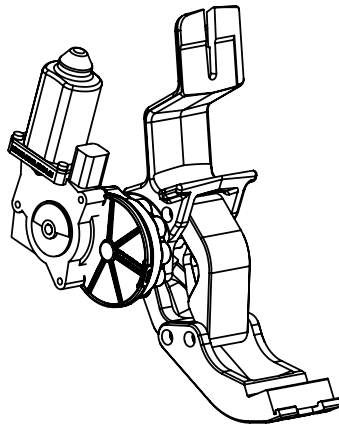
1 x2

Running board assembly



2 x2

10-03766-10
Idler Linkage assembly



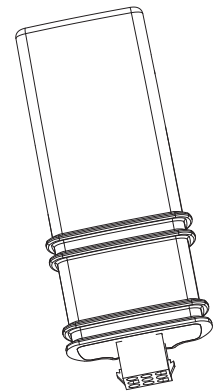
3 x2

10-03765-10
Motor Linkage assembly



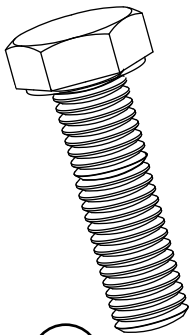
4

19-03768-90L
Wire harness



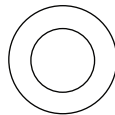
5

19-03297-A06
Controller



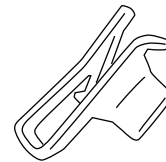
6 x6

19-03326-90
Hex Bolt



7 x6

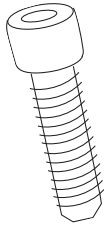
16-03014-90
Washer



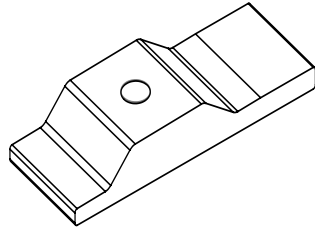
8 x2

19-03467-90
U-nut

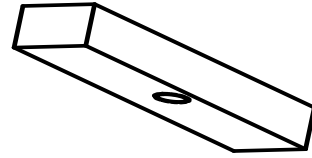
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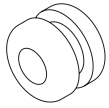
9 x8
19-02802-90
Socket Cap Screw



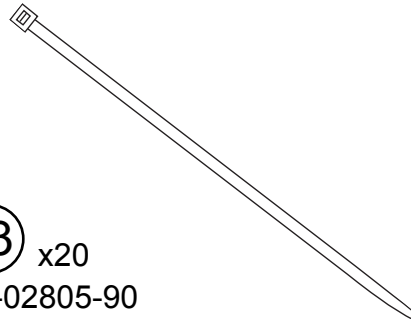
10 x2
20-03759-90
Fender Spacer



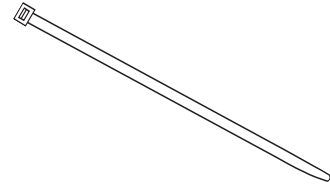
11 x2
17-03500-90
Threaded Clamping Plate



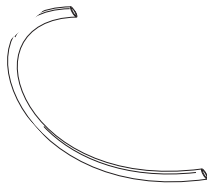
12
19-02640-90
Grommet



13 x20
19-02805-90
Cable tie (7")



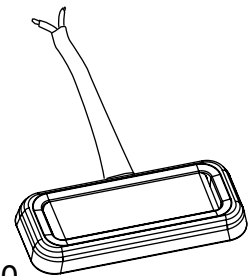
14 x2
19-03339-90
Cable tie (11")



15
19-02992-90
Tubing (Installation Tool)



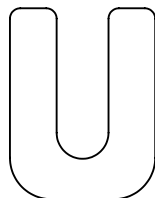
16 x4
19-03354-90
Posi-Tap™



17 x4
19-03302-90
LED Lamp



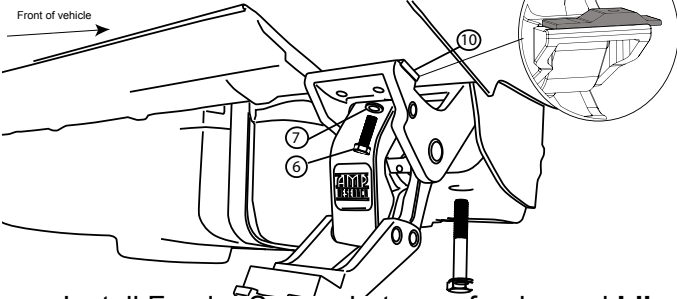
18 x8
19-02989-90
Butt Connector



19 x2
19-03774-90
Shim

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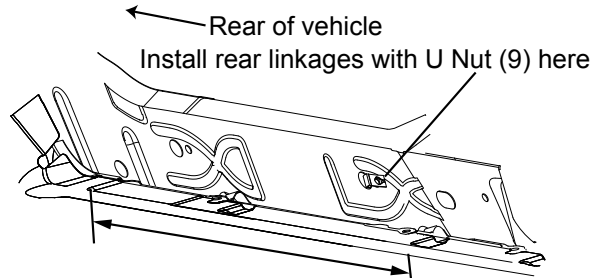
Remove Passenger and Driver side Fender and body mount bolt. Body mount bolt will be reused. Install front Idler Linkages.



Install Fender Spacer between fender and Idler Linkage (10) Spacer hole and mounting hole faces towards front of vehicle. Install fastener (6) with washer (7), and replace Body mount bolt.

1 Finger tighten only.

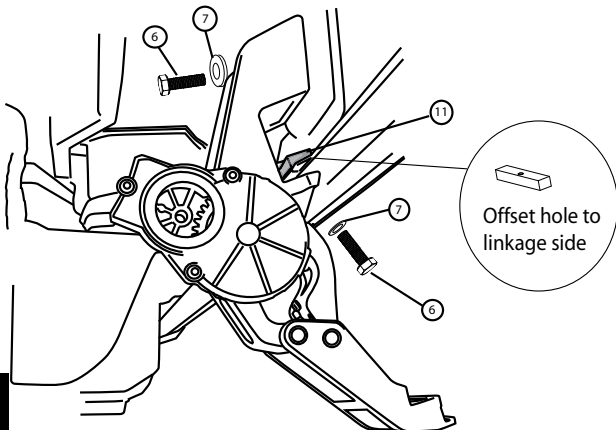
Install Passenger and Driver side Motor Linkage in fourth sheetmetal tab / hole from front. Extra Cab: See measurements below for location.



Crew Cab- Approx 26 1/4" from back of cab
Extended Cab- Approx 11" from back of cab

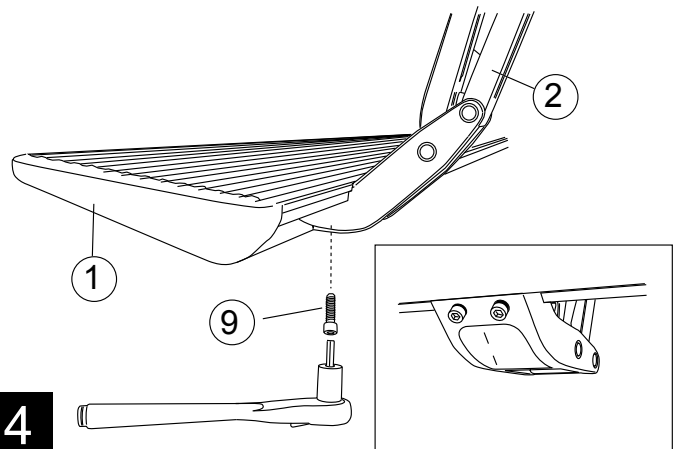
2

Install threaded clamping plate (11) on top of pinch weld and thread fastener (6) with washer (7) into clamping plate. Finger tighten bolt. Install fastener (6) with washer (7), finger tighten only.

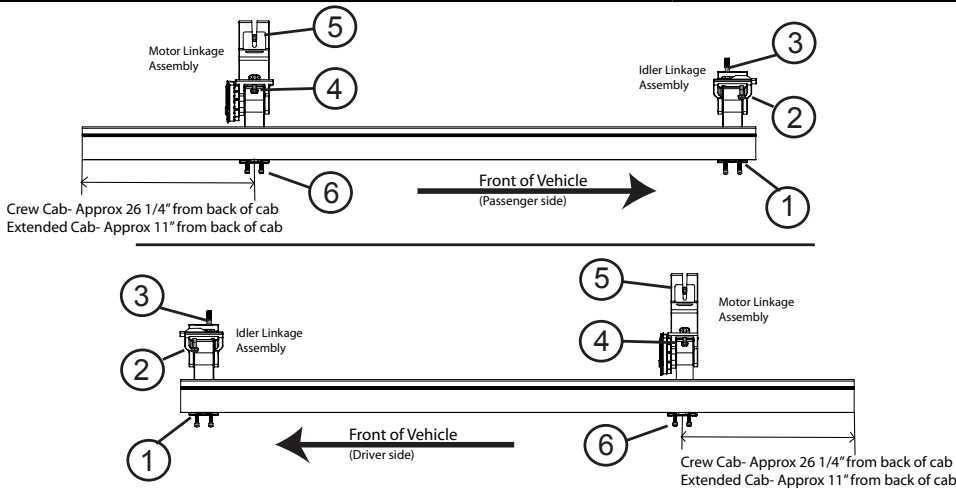


3

Slide mounting T-nut into position, slide the board back so that the front end cap is against the front Linkage. Finger tighten only.



4



Note: Due to vehicle-build variations the Power Step may not correctly align with vehicle cladding. Provided Shims (19) may need to be installed between body mount and idler linkage once Power Step is installed.

Note: After each step of the torquing process check for binding in the system. Steps should deploy under own weight.

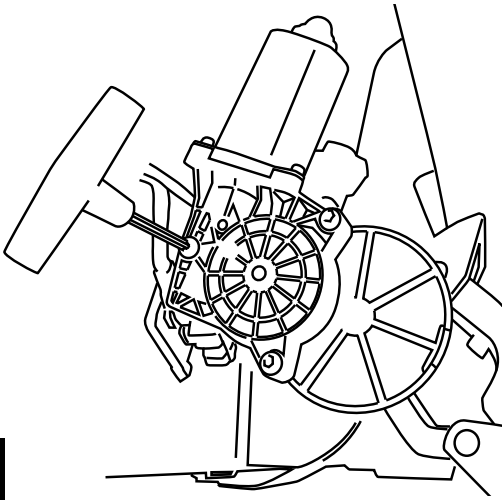
In order to prevent any binding follow the torquing order listed above.

1) Torque Socket cap screws to 10 ft-lbs. 2) Torque Hex head screw to 16 ft-lbs. 3) Torque body mount bolt to 44 ft-lbs. 4) Torque Hex head screw to 16 ft-lbs. 5) Torque Hex head screw to 16ft-lbs. 6) Torque Socket cap screws to 10 ft-lbs.

5

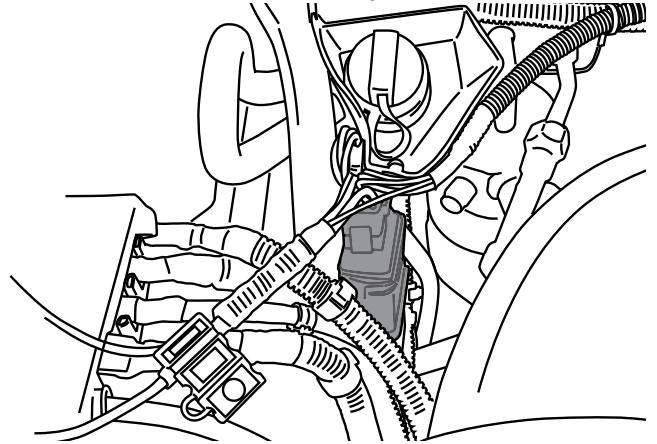
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Install motor onto Motor Linkage Assembly. See page 2 for motor installation instructions.



6

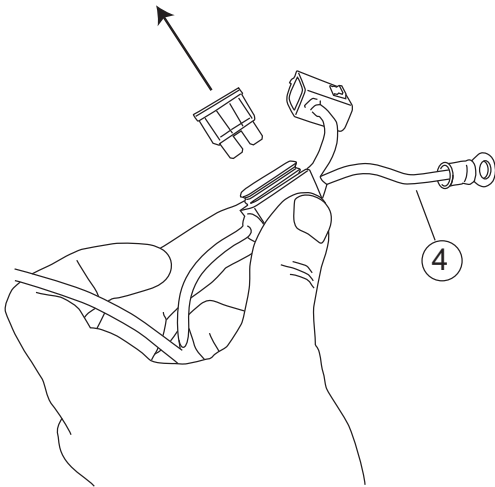
Using the two 11" cable ties, mount controller to the support arm next to the battery.



7

Plug in wire harness.
(Ensure that locking tabs engage.)

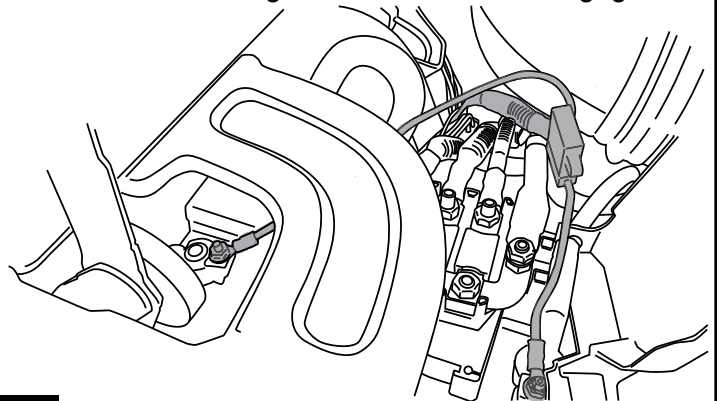
Remove fuse from harness.



8

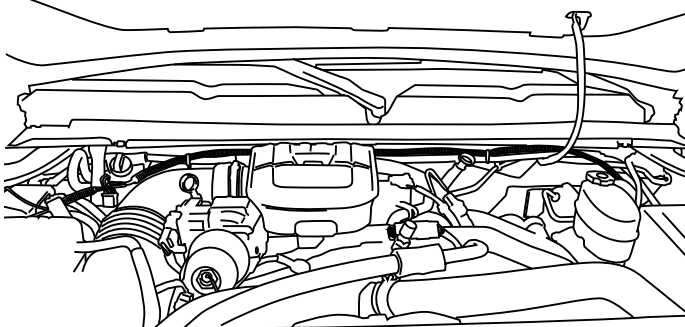
Attach power lead (RED wire) to positive pole on the battery and Negative lead (BLACK wire) to negative pole on the battery.

CAUTION: Do not ground wrench when engaged



9

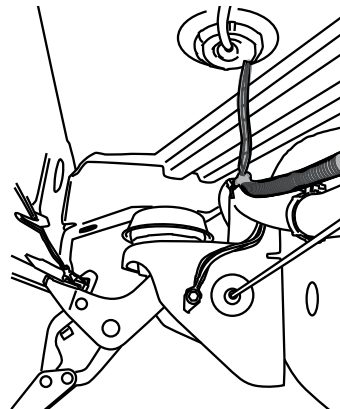
Route long end of wire harness above engine and down through drivers side wheel well. Zip tie harness to cowling clips on fire wall. Route short end down passengers side.



10

Secure with zip ties.

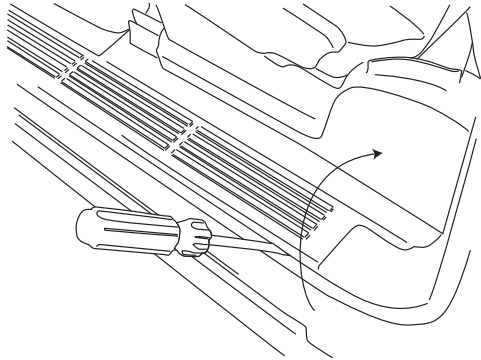
Route wire harness along the frame and back towards rear linkage. Secure with zip ties. Poke hole through rubber grommet near front door on underside of floor panel with small phillips screwdriver. Push both wires through hole. (See Step 13 for passenger side notes.)



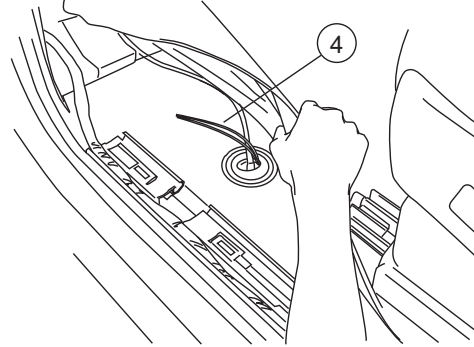
11

IMPORTANT: Step 16 and 17 are for Crew Cab trucks only. (Not used on Extended Cab Trucks)
(Light Blue and Green wires are only used with Crew Cab trucks.)

Pop off the threshold cover with screwdriver and remove the kick panel. Repeat step on passenger side.



Pull up the carpet and thread both wires through the floor panel See step 14 for passenger side

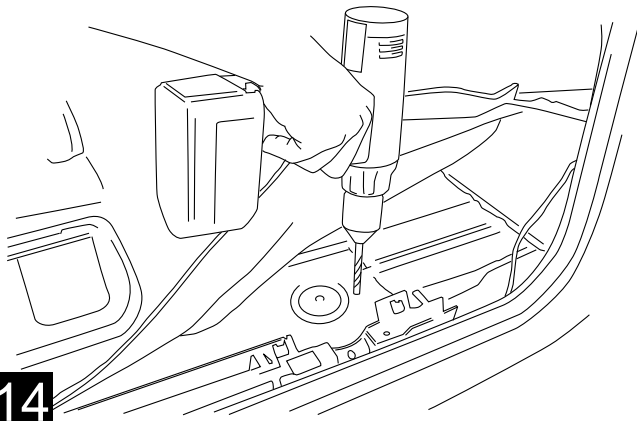


12

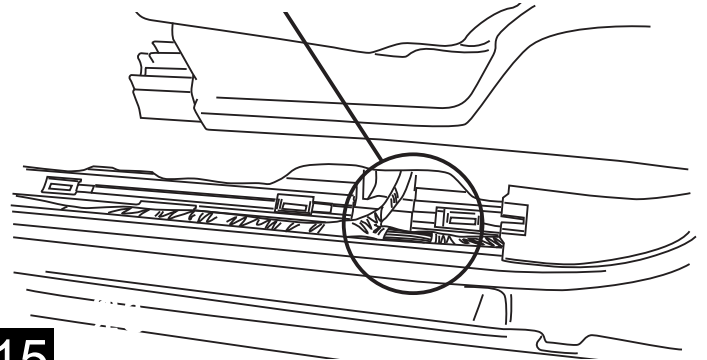
13

Seal holes with silicone glue and cover with tape so carpet does not stick to glue.

Pull up carpet and drill a 9/32" hole in floor and add rubber grommet) **Caution: Do not drill through DEF tank when drilling hole.**
 For all vehicles except Crew Cabs skip to step 18.



Crew Cab Only (Rear Doors) - Carefully remove wire wrap and find LIGHT BLUE wire with BLACK STRIPE. On passenger side find GREEN wire with BLACK STRIPE. The wire is located rear of the "T" junction where wires cross under the front seat.

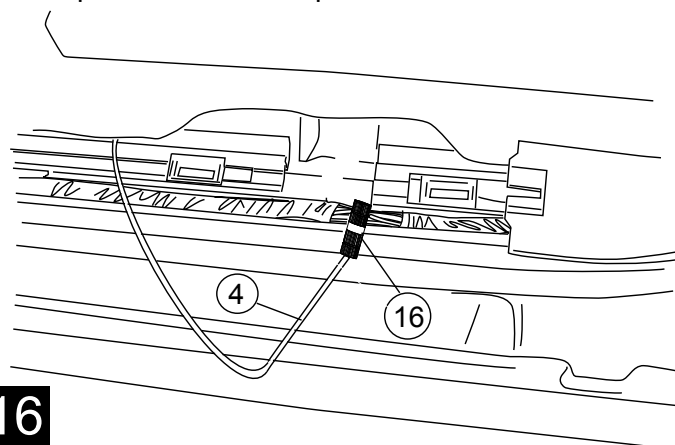
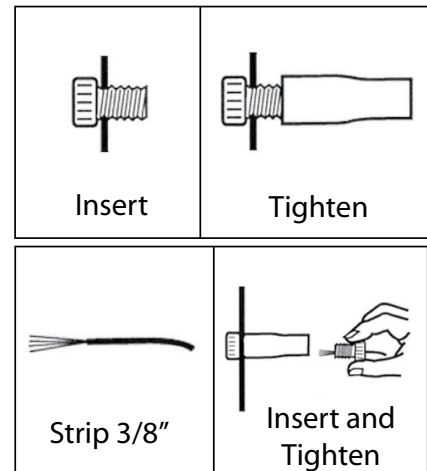


14

15

Crew Cab Only. Using supplied Posi-Tap™ connector, splice shorter trigger wire into wire found in Step 15. Otherwise tape off short wire.

Posi-Tap™ instructions

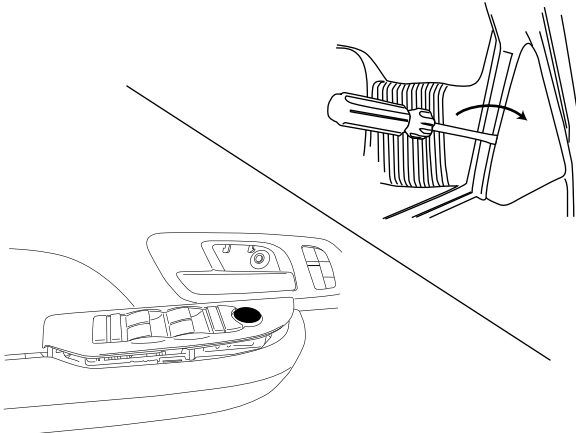


16

17

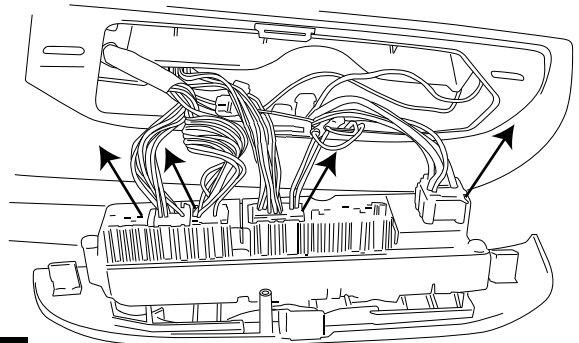
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Remove plastic trim on door near mirror attachment. Then carefully pry up window/ door lock switch plate.



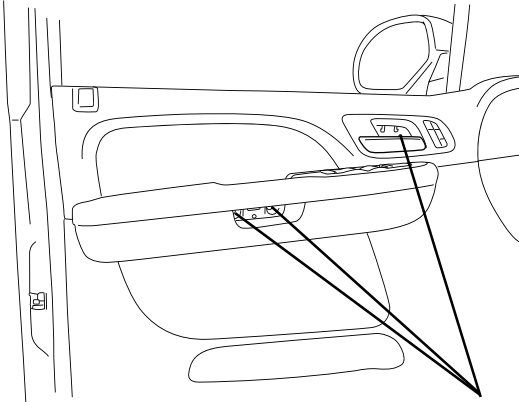
18

Remove all plugs from switchplate



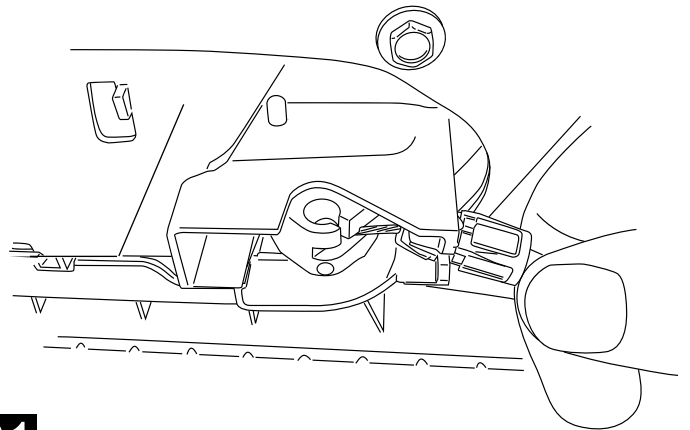
19

To remove door panel, first pry back tab on door lock to remove then pry off plastic covers by handle and door latch. Remove the 3 door bolts and then remove door panel by prying loose all panel fasteners.



20

Remove door latch cable from door panel.



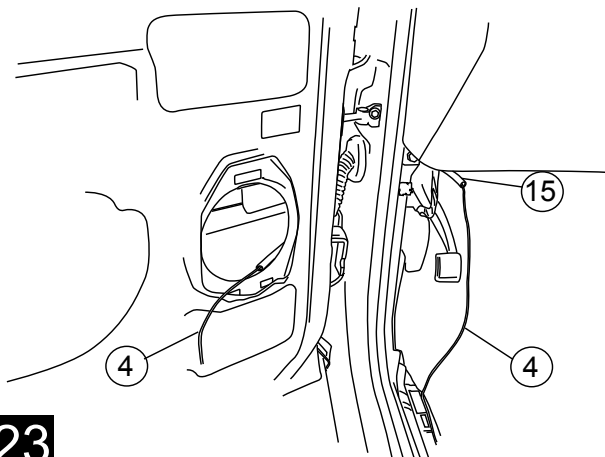
21

Pull back the door weather guard, Thread plastic tube through accordion between the body and the door.



22

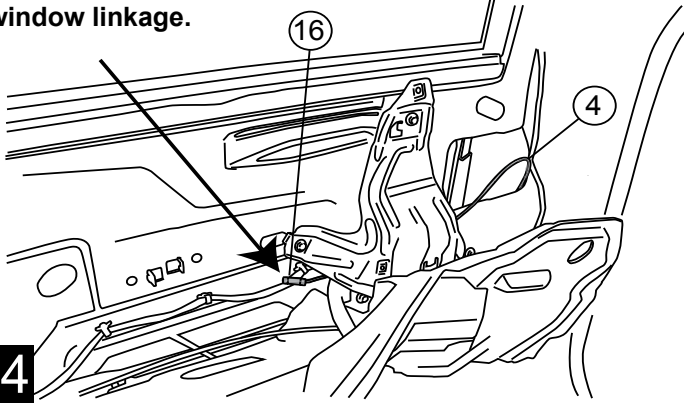
Feed longer wire of Step 15 through tube into door and pull out plastic tube shown on door side. Route wire along harness to wire show in step 24.



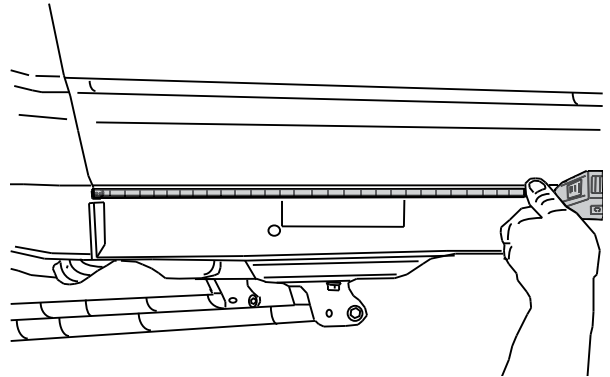
23

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Locate loom that runs across the top of the door panel. Carefully remove wire wrap and locate the following wires on either side. **Drivers side:** Grey / Black wire **Passenger side:** Tan / White wire **Caution:** Zip tie trigger wires to avoid being hung up in window linkage.



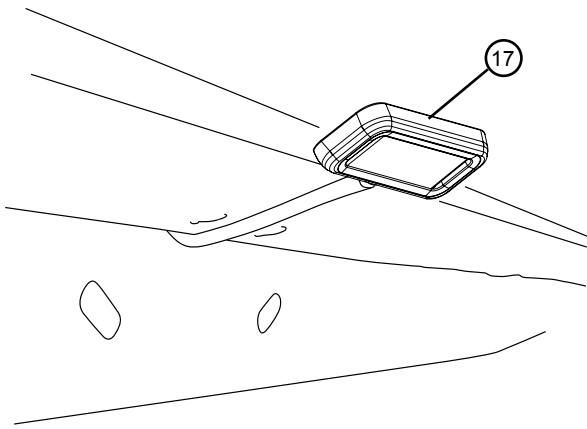
On each side of the vehicle measure from the front edge of door line on the pinch weld to the specified lengths below. Measure at 22" for front LED Light and 65" for rear LED Light.



24

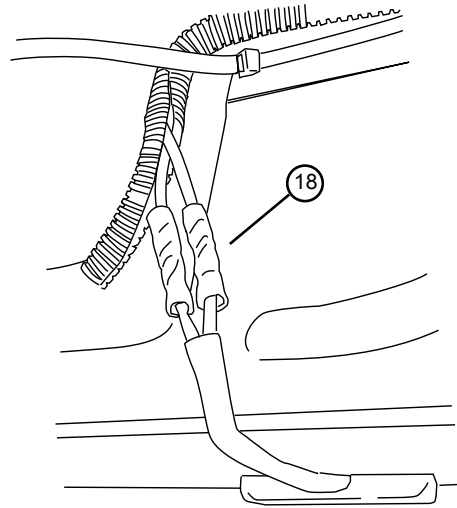
25

Affix lamp to rocker panel surface. Make sure the lamp is affixed to a clean, flat surface. There is a step down midway across the surface. Affix lamp just outside of step down.



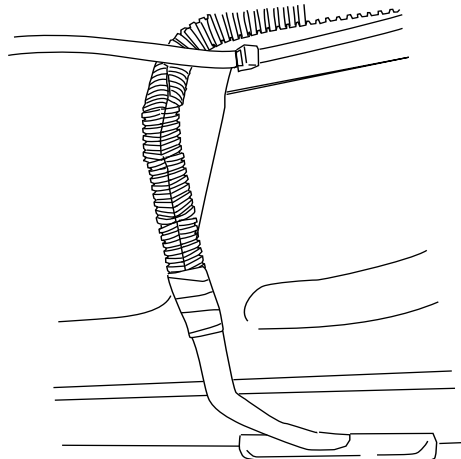
26

Using supplied butt connectors, connect the lamp wires. Red to Red, Black to Black.



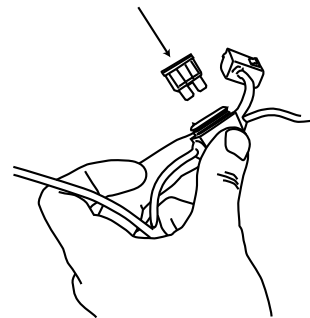
27

Close and wrap with conduit and electrical tape. Secure all loose wires with cable ties, with lamp wires pulled upward to avoid any wire snagging.



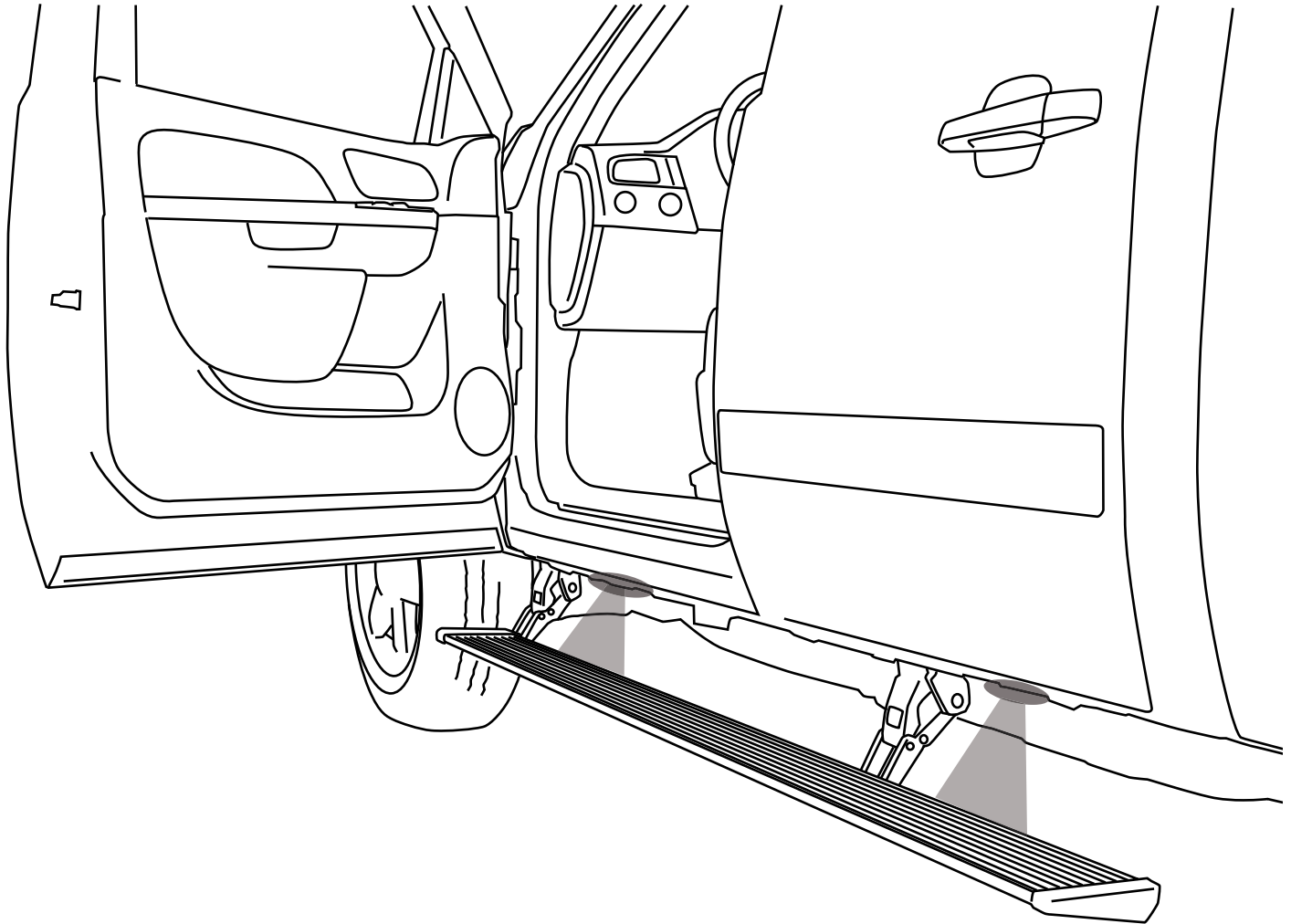
28

Reinstall fuse.



29

Check that all doors activate the Power Step and the LED Lights work when doors open and close. Reinstall any remaining trim panels.



FINAL SYSTEM CHECK

Check that all doors activate the PowerStep and the LED lights work when doors open and close.

NORMAL OPERATION: When the doors open, PowerStep automatically deploys from under the vehicle. When the doors are closed, PowerStep will automatically return to the stowed/retracted position. **Note that there is a 2-second delay before the PowerStep returns to the stowed/retracted position.**

CORRECT OPERATION OF LIGHTS: All four lamps will illuminate upon opening any door of vehicle. Lamps will stay on until restowing of both Power Steps or until 5 minutes has expired with the doors open. When the lights timeout after 5 minutes, they can be reilluminated by closing and opening any door of vehicle.