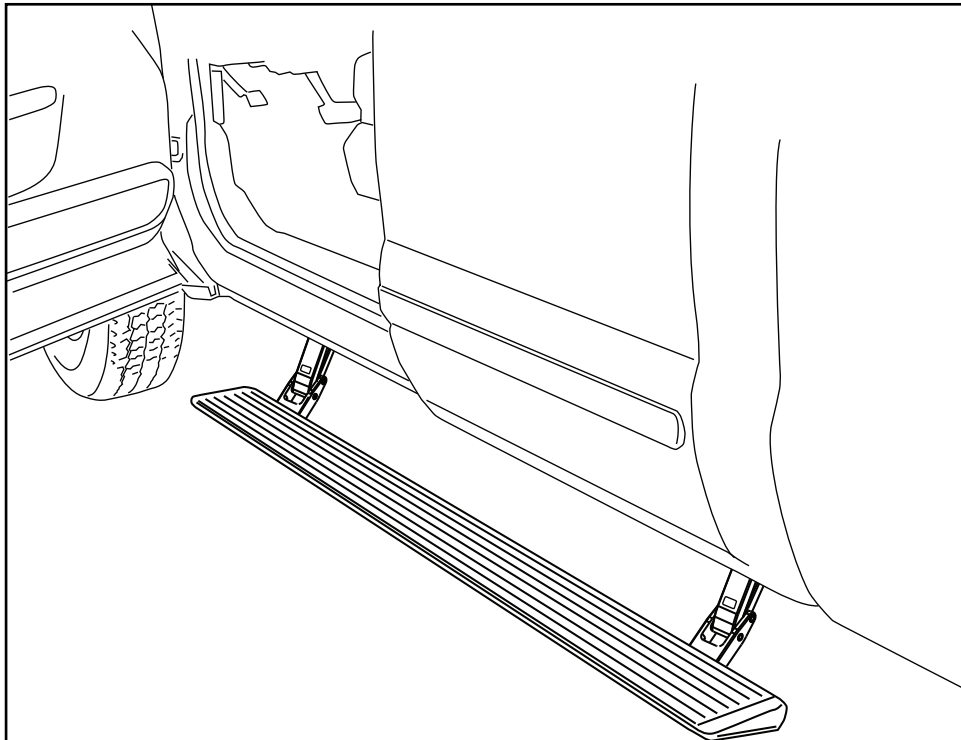


INSTALLATION GUIDE

AMP **Power Step** RESEARCH MADE IN USA

APPLICATION	LENGTH	MODEL YR	PART #
Ford F-150 Supercrew	79"	2001-2003	75111-01A



INSTALLATION TIME

3-5 Hours

Professional installation recommended

SKILL LEVEL



4= Experienced

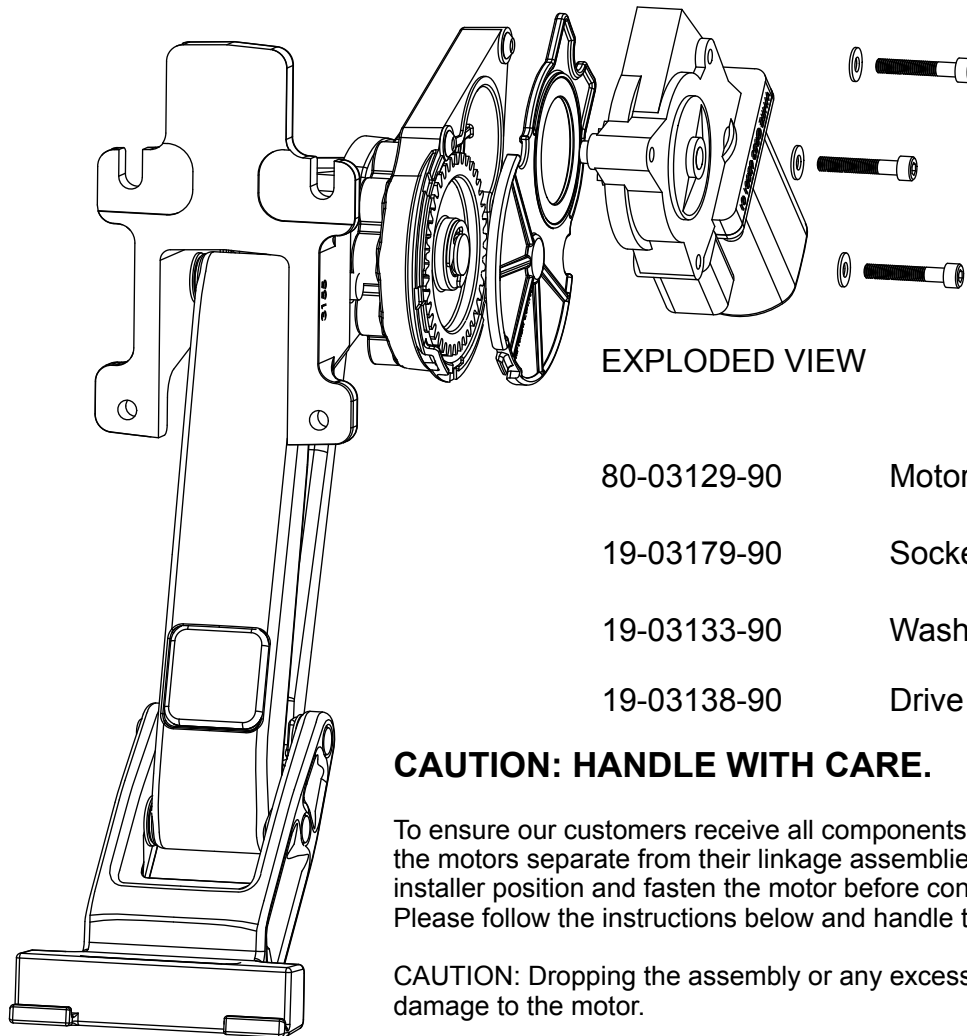
TOOLS REQUIRED

- Safety goggles
- Measuring tape
- Flat blade screwdriver
- Phillips head screwdriver
- Right angle drill
- 1/8" drill bit
- 21/64" drill bit
- 13mm socket
- 10 mm socket
- 8 mm socket
- Ratchet wrench and extension
- 13mm end wrench
- Wire crimpers
- Wire stripper / cutter
- Vise grip pliers
- Corrosion inhibitor
- 3/16" hex key wrench (allen wrench)
- 5mm hex key wrench (allen wrench)
- 4mm hex key wrench (allen wrench)
- Electrical tape
- Weather proof caulking (silicone sealer)

INSTALLATION GUIDE

Attaching motor to linkage assembly

The motors need to be installed before continuing with the rest of the Power Step install.



EXPLODED VIEW

80-03129-90	Motor
19-03179-90	Socket cap screw
19-03133-90	Washer
19-03138-90	Drive Gear Housing Cover

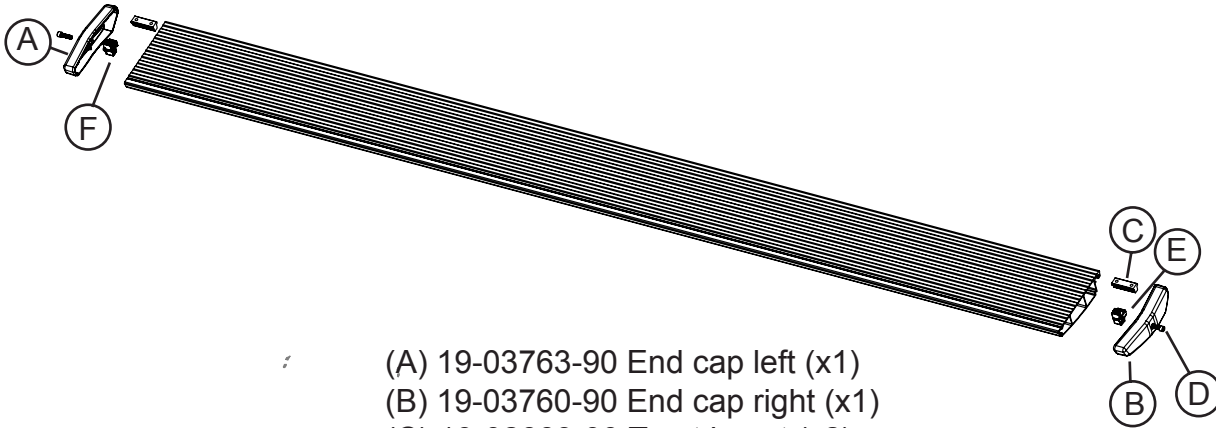
CAUTION: HANDLE WITH CARE.

To ensure our customers receive all components with full integrity, we pack the motors separate from their linkage assemblies. This requires that the installer position and fasten the motor before continuing with the install. Please follow the instructions below and handle the assembly carefully.

CAUTION: Dropping the assembly or any excessive impact MAY cause damage to the motor.

Instructions:

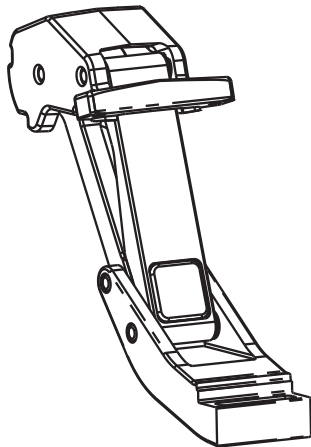
1. Position the gear cover in place as shown if not already in place.
2. Seat motor into position on the three mounting bosses. This may require an adjustment of the gear by moving the swing arms.
3. After seating into place, fasten the motor with the three motor mount screws with 4mm Hex Head. Tighten screws to 36 in-lbs (4N-m). **Do not over torque.**



- (A) 19-03763-90 End cap left (x1)
- (B) 19-03760-90 End cap right (x1)
- (C) 19-02663-90 T-nut insert (x2)
- (D) 19-02802-90 Socket cap screw (x2)
- (E) 19-03761-90 End cap wedge right (x1)
- (F) 19-03764-90 End cap wedge left (x1)

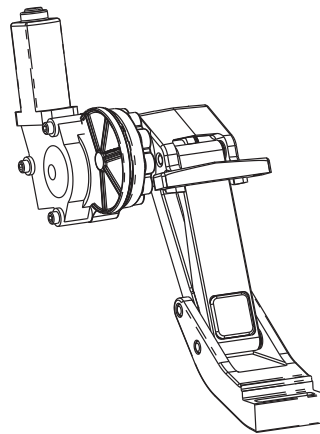
1 x2

Running board assembly



2 x2

10-03058-11
Idler linkage assembly

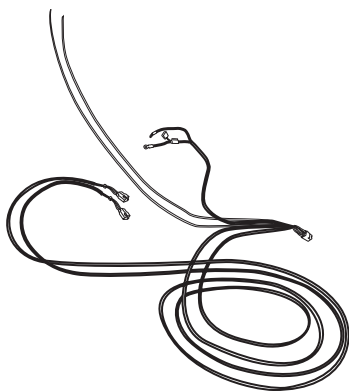


(10-03058-12 Shown)

3 x2

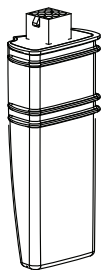
10-03059-12
Motor linkage assembly

NOTE: The motor is shipped separated from upper mount for part protection. Preassembly required. See page 2.



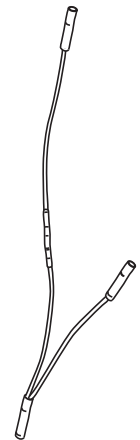
4

19-02726-91
Wire harness



5

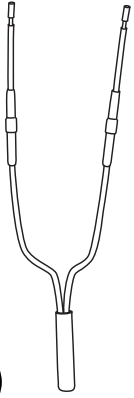
19-03297-A06
Controller



6 x4

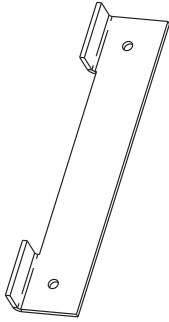
19-02727-90
Single-diode

PARTS LIST AND HARDWARE IDENTIFICATION



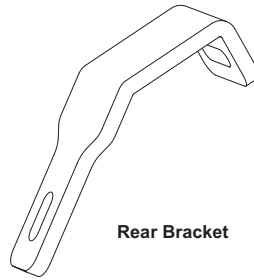
7

19-02890-90
Double Diode



8

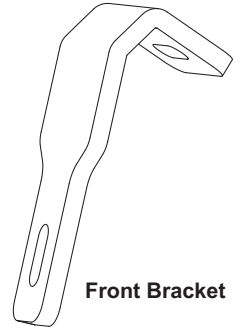
19-03044-90
Drill Template



Rear Bracket

9 x2

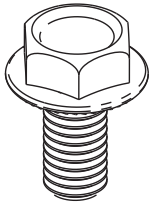
16-03166-90
Rear Bracket



Front Bracket

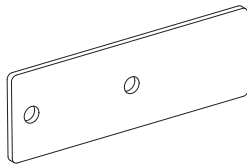
10 x2

16-03165-90
Front Bracket



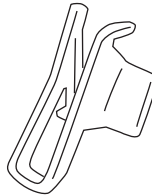
11 x4

19-03037-90
Hex Flange Bolt



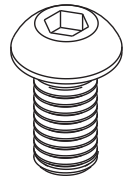
12 x2

16-03171-90
Support Bracket



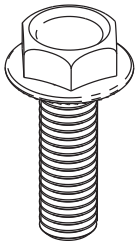
13 x6

19-02488-90
U-Nut



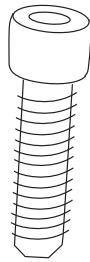
14 x8

16-02634-90
Button Head Bolt



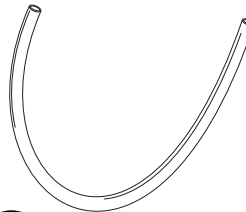
15 x6

19-02740-90
Hex Flange Bolt



16 x8

19-02802-90
Socket Cap Screw

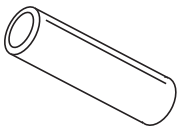


17

19-02992-90
Tubing
(Installation Tool)

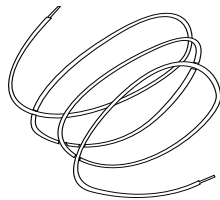
18 x25

19-02805-90
Cable Ties 7"



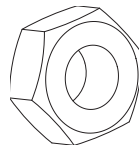
20 x2

19-02989-90
Bull Connector



21 x2

19-02986-90
Connecting Wire Red

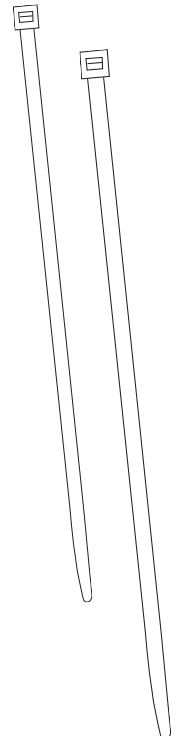


22 x8

19-03021-90
Hex Nut

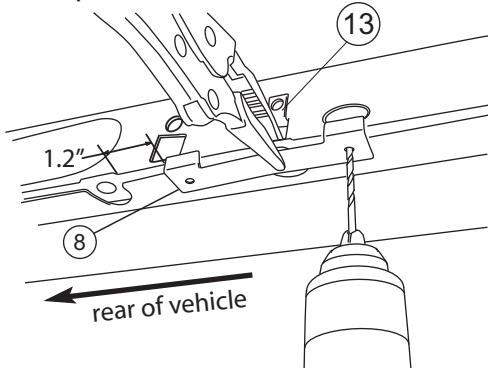
19 x2

19-03339-90
Cable Ties 11"



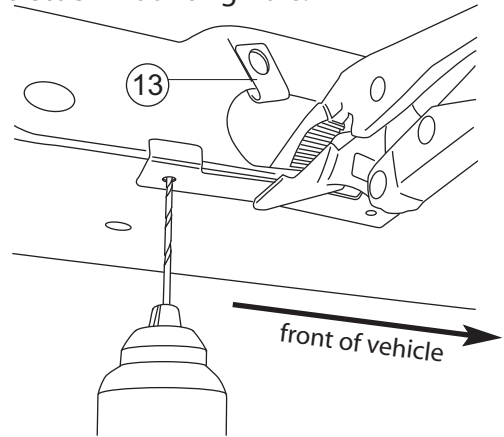
AMP RESEARCH POWER STEP – FORD F150 SUPERCREW

Install U-Nut. Drilling Rear Mounting Holes: Position and clamp drill template as shown, (center on U-Nut) and pilot drill mount holes with 1/8" drill bit. Remove template and drill holes to 21/64".



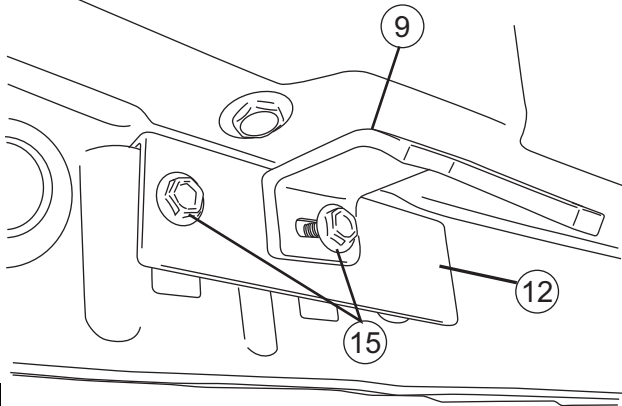
1 Note: Steps 1-9 show Driver's Side.

Install U-Nut. Drilling Forward Mounting Holes: Position and clamp drill template as shown, (center on U-Nut) centering the template around stock mounting hole.



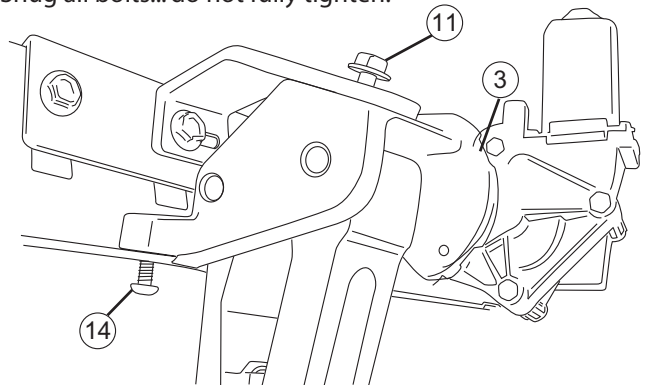
2

Mounting Rear Brackets: Install two u-nuts if not already present. Install support bracket and then install Rear Bracket. Do not tighten bolts yet.



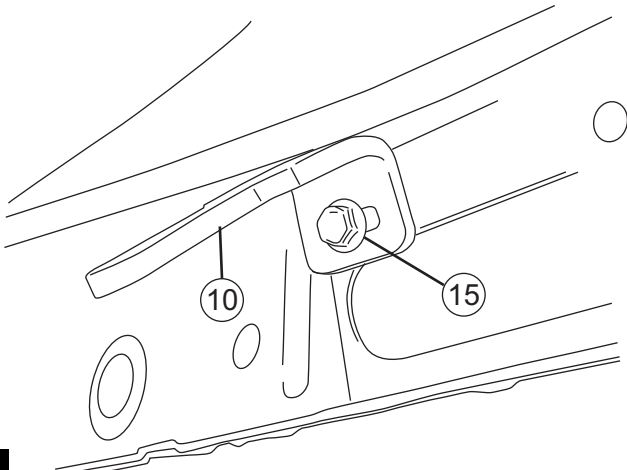
3

Position Drive Mount at rear mount location and bolt to bracket and drilled mounting holes. Snug all bolts... do not fully tighten.



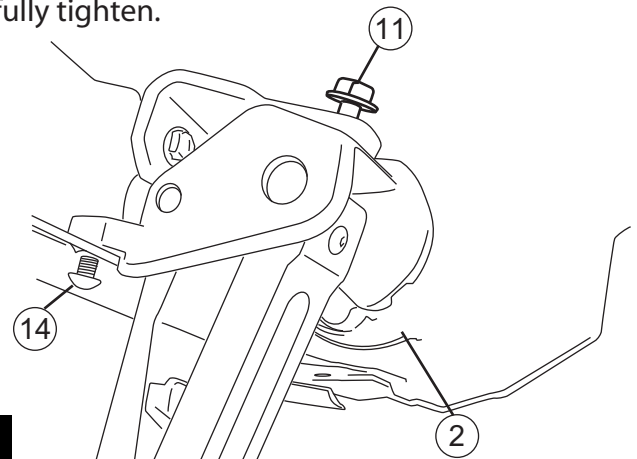
4

Mount Front Bracket to upper stock mounting hole that the drill template was centered about.



5

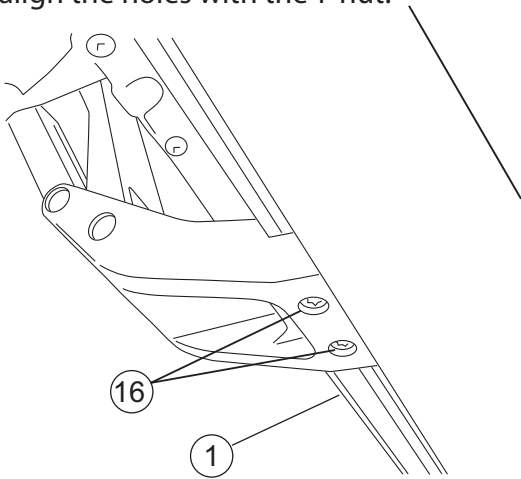
Position idler linkage assembly in forward mounting position and bolt to bracket and drilled mounting holes. Snug all bolts... do not fully tighten.



6

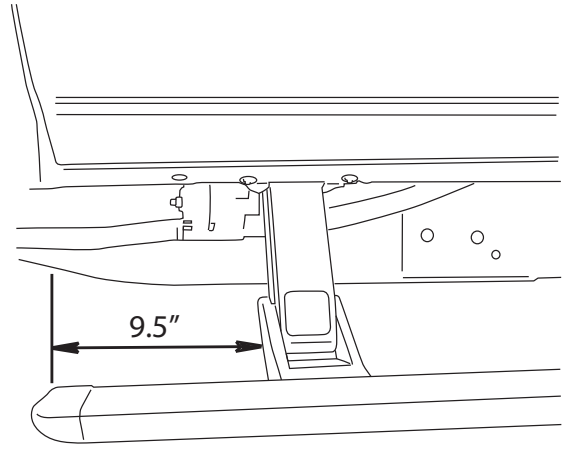
AMP RESEARCH POWER STEP – FORD F150 SUPERCREW

Line up T-nuts of step extrusion and insert 1/4-20 bolts. You may need to use the end of the Allen wrench to align the holes with the T-nut.



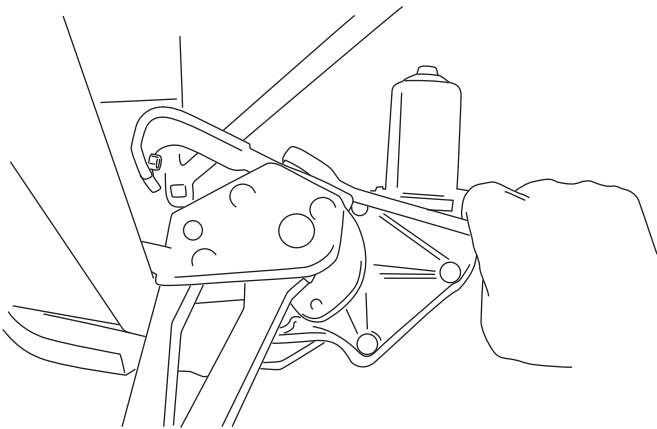
7

The rearward edge of the board should be about 9.5in from rear mount. Tighten 1/4-20 bolts to 10 ft-lbs.



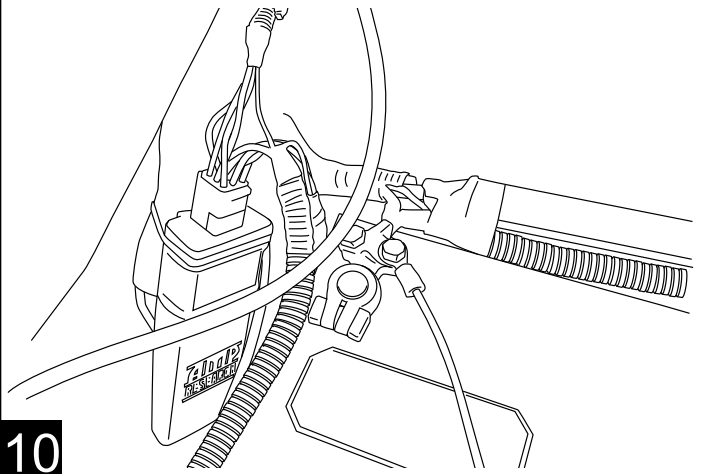
8

Tighten all bolts of steps 3-6 to 16 ft-lbs.



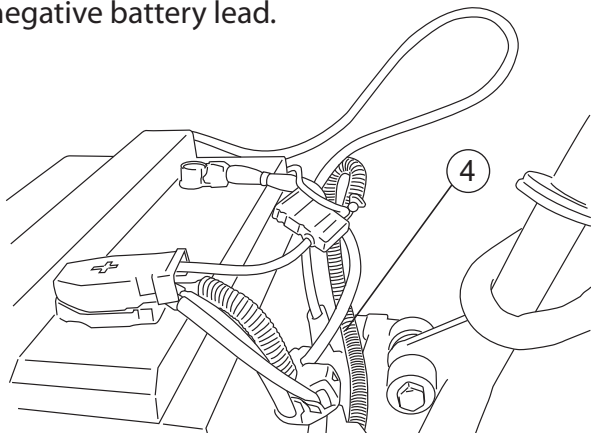
9 Repeat steps 1-9 for passenger side.

Mounting Controller: To firewall near passenger side using two supplied 11" zip ties. Start zip ties, leaving enough to insert controller.



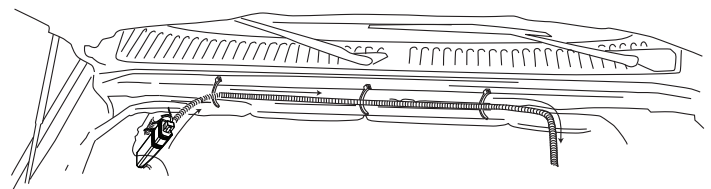
10

After removing Power Step harness fuse, attach ring terminal of the red wire to the positive battery lead and that of the black wire to the negative battery lead.



11

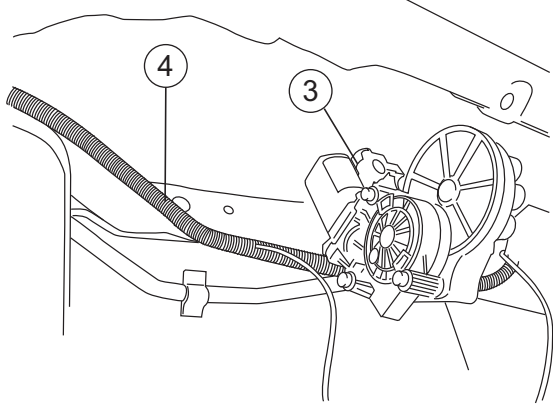
Route the long end of the harness along firewall and secure with tie wraps along the way.



12

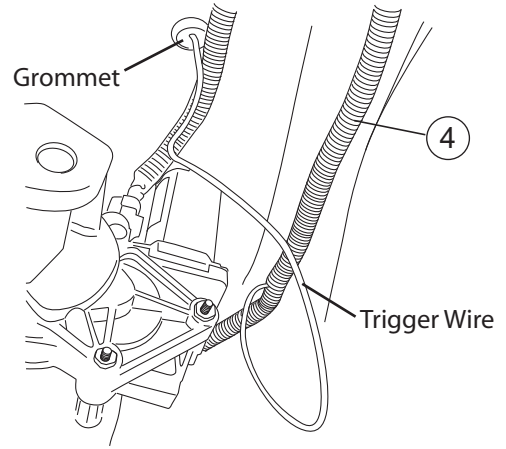
AMP RESEARCH POWER STEP – FORD F150 SUPERCREW

Route harness end with motor connectors down the inner side walls of truck and down along the frame to the motorized linkages. Plug connector into motor.



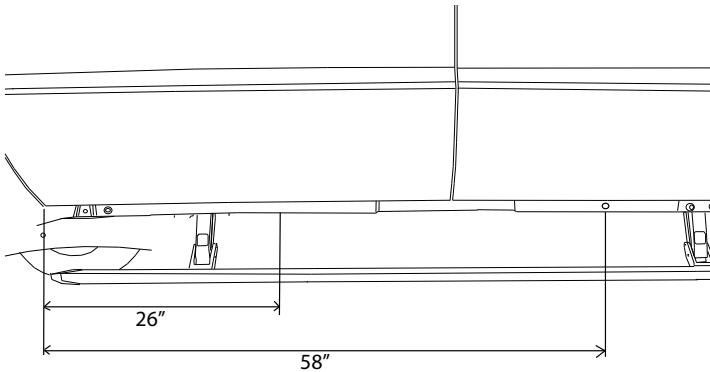
13

Pierce holes in front floor board grommets to allow access for harness trigger wire into cab of vehicle. Push purple trigger wires through pierced holes.



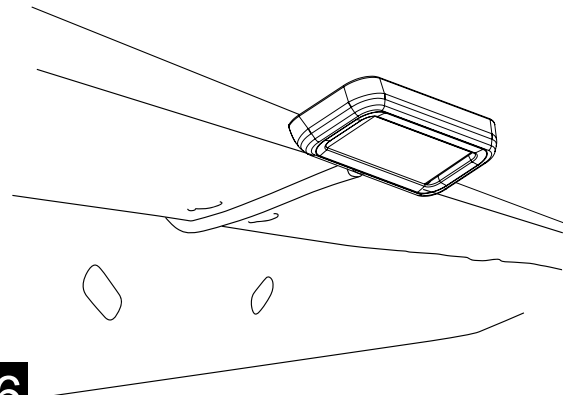
14

On each side of the vehicle measure from the front edge of door line on the pinch weld to the specified lengths below. Measure at 21" for front LED Light and 58" for rear LED Light.



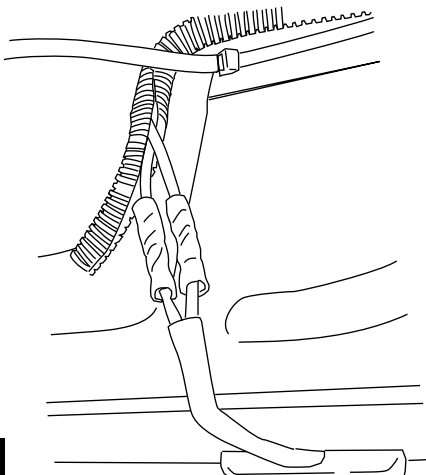
15

Affix lamps to rocker panel surface. Make sure the lamp is affixed to a clean, flat surface. There is a step down midway across the surface. Affix lamp just outside of step down.



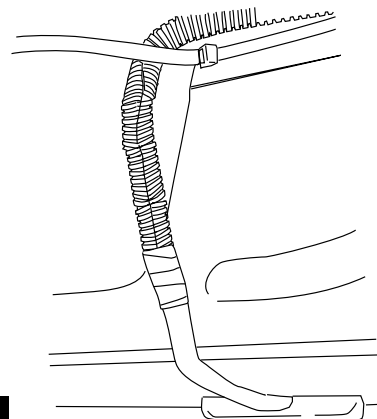
16

Using supplied butt connectors, connect the lamp wires. Red to Red, Black to Black



17

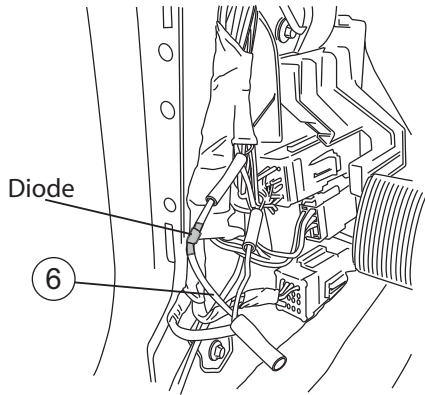
Close and wrap with conduit and electrical tape. Secure all loose wires with cable ties, with lamp wires pulled upward to avoid any wire snagging.



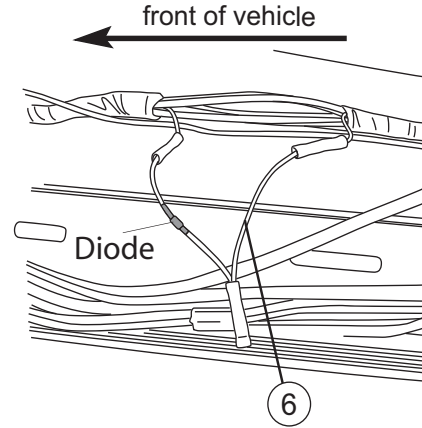
18

AMP RESEARCH POWER STEP – FORD F150 SUPERCREW

Remove driver side step plate and kick panel. Of the three connectors to the left of the parking brake pedal, locate the top connector. Splice single diode harness into Black with Yellow stripe wire, diode end away from connector as shown in figure.



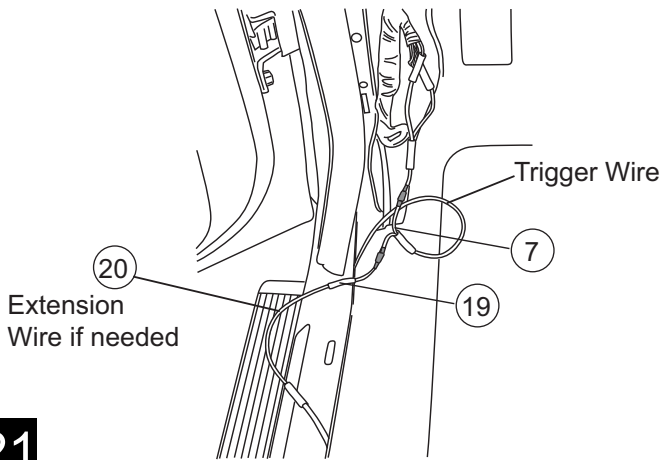
Locate harness bundle under driver sill plate, open bundle and find Black with Light Blue stripe wire. Splice into wire single diode harness with the diode end toward the front of the vehicle.



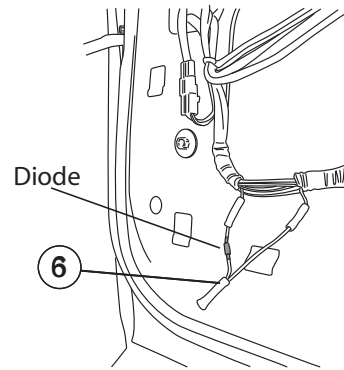
19

20

Connect Double Diode Harness to purple trigger wire and extend each end to the blue butt connectors of steps 19 and 20.



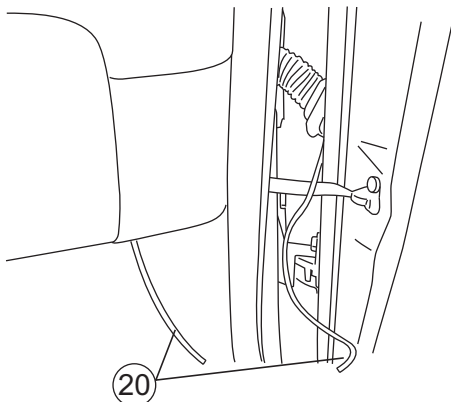
On the Passenger side remove front door paneling and locate wire bundle running out toward the door latch as shown. Connect Single Diode Harness to Black with Pink stripe wire with diode end heading back toward the vehicle cabin.



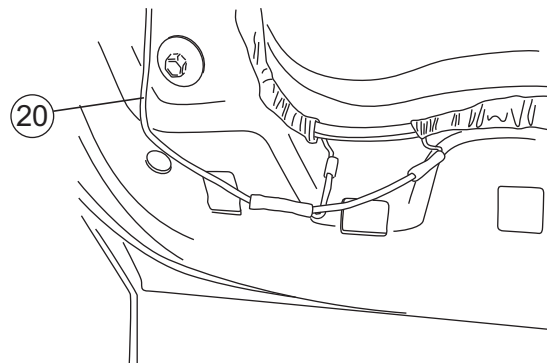
21

22

Pass supplied red connecting wire from door to cabin through the door hinge wire accordion. You may want to use the supplied plastic tubing to help pass the wire through.



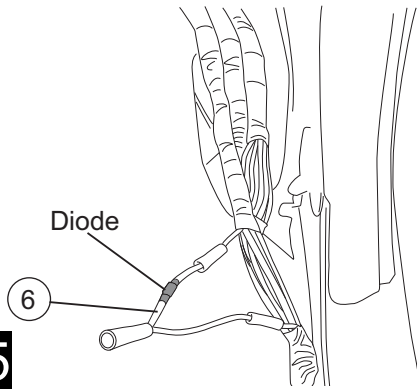
Connect door end of red connecting wire to the blue butt connector of step 22. Secure any loose wires with tie wraps and/or electrical tape.



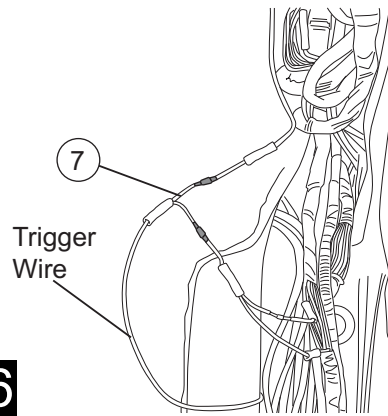
23

24

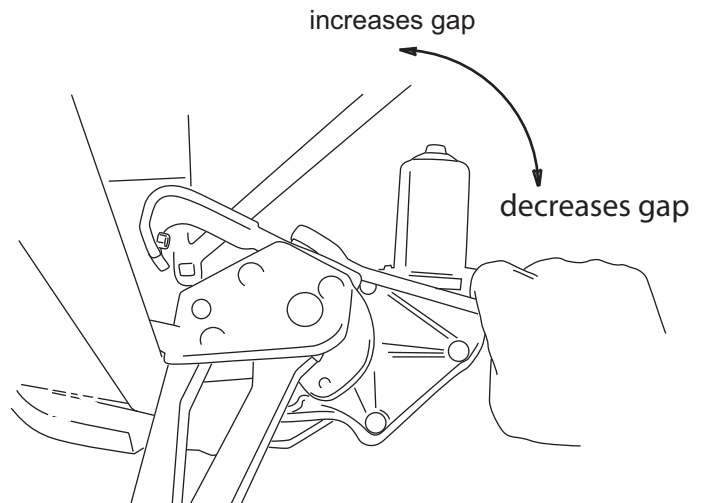
Under passenger front kick panel locate bundle that comes from the rear of the vehicle. Open the bundle and locate the Black with White stripe wire and splice in Single Diode Harness with the diode end toward the front of the vehicle.



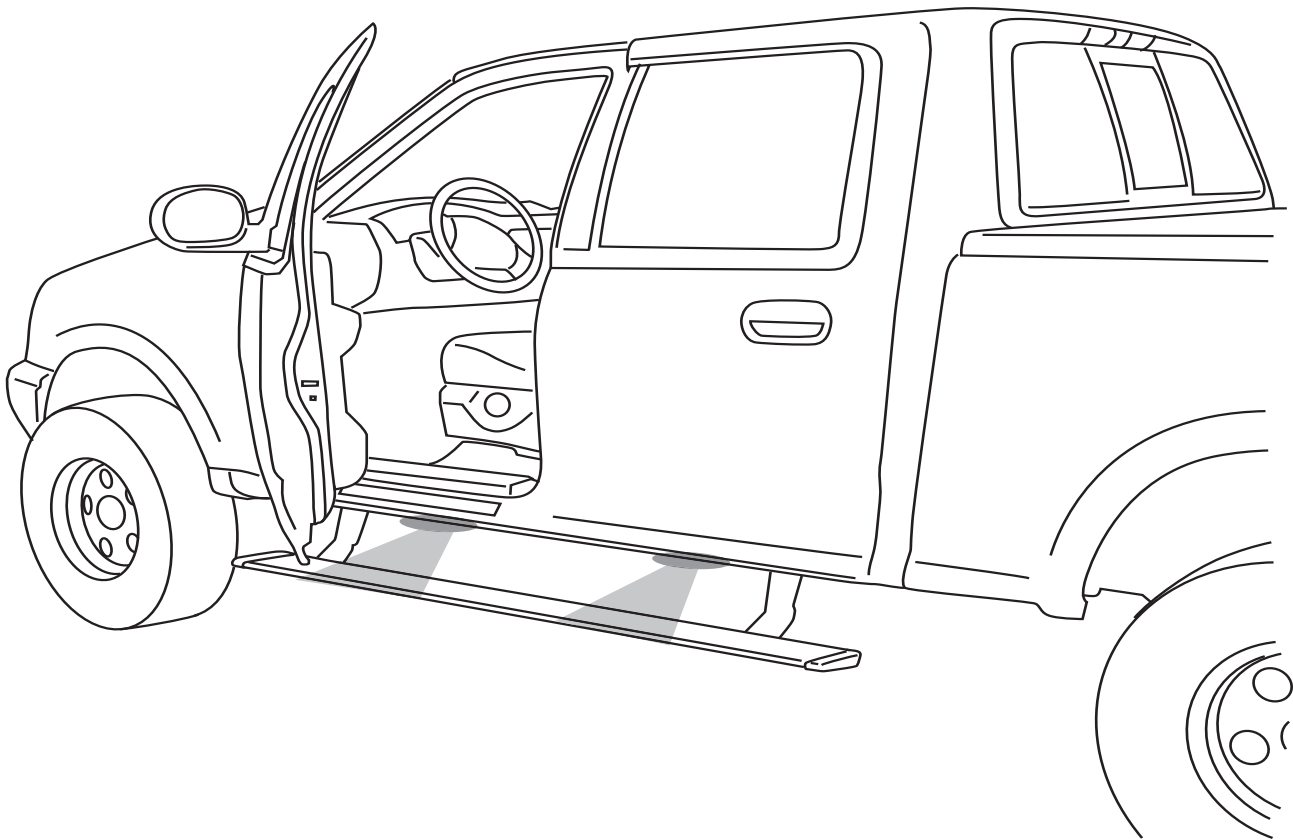
Connect purple trigger wire to Double Diode Harness. Connect one open end of the harness to the red connecting wire from the door and the other end to the blue butt connector of step 25.



Slight adjustments to the upper mount can be made to adjust stow position. With the board extended, loosen hex bolt as shown, adjust as needed, and retighten hex bolt to 16 ft-lbs. The adjustments will be made to either increase or decrease the gap between the board and rocker panel when stowed.



Check that all doors activate the Power Step and the LED Lights work when doors open and close. Reinstall any remaining trim panels.



FINAL SYSTEM CHECK

Check that all doors activate the PowerStep and the LED lights work when doors open and close.

NORMAL OPERATION: When the doors open, PowerStep automatically deploys from under the vehicle. When the doors are closed, PowerStep will automatically return to the stowed/retracted position. **Note that there is a 2-second delay before the PowerStep returns to the stowed/retracted position.**

CORRECT OPERATION OF LIGHTS: All four lamps will illuminate upon opening any door of vehicle. Lamps will stay on until restowing of both Power Steps or until 5 minutes has expired with the doors open. When the lights timeout after 5 minutes, they can be reilluminated by closing and opening any door of vehicle.