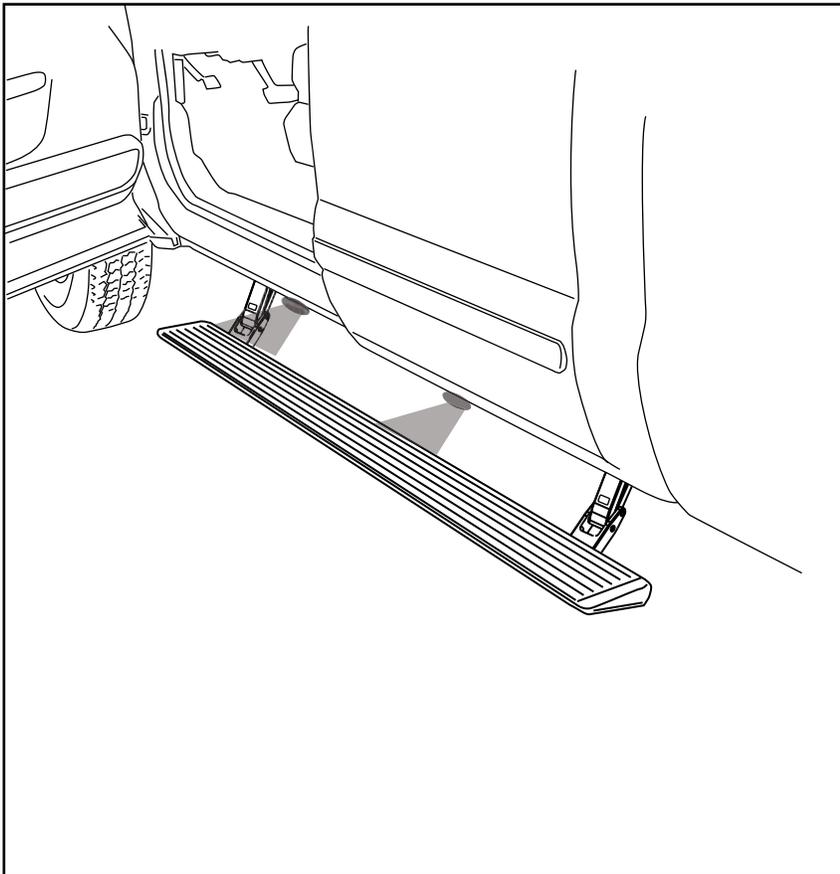


INSTALLATION GUIDE

AMP RESEARCH Power Step

MADE IN USA

APPLICATION	LENGTH	MODEL YR	PART #
Ford Super Duty F-250 / F-350 Regular Cab*	(48")	1999-2001 / 2004-2007	75104-01A
Ford Super Duty F-250 / F-350 Super Cab*	(60")	1999-2001 / 2004-2007	75104-01A
Ford Super Duty F-250 / F-350 Crew Cab	(79")	1999-2001 / 2004-2007	75104-01A
Ford Excursion*	(79")	2000-2001 / 2004-2005	75104-01A



INSTALLATION TIME

3-5 Hours

Professional installation recommended

SKILL LEVEL



4= Experienced

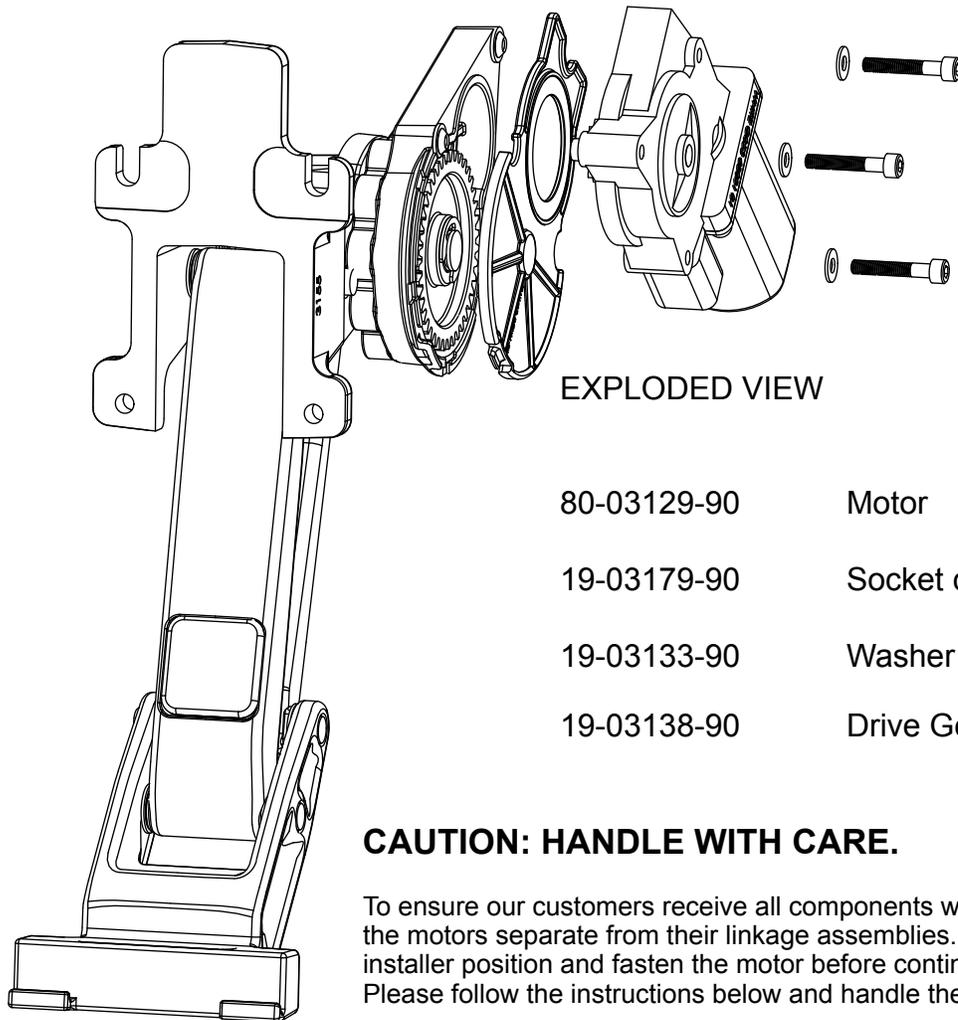
TOOLS REQUIRED

- Safety goggles
- Measuring tape
- Flat blade screwdriver
- Phillips head screwdriver
- 13mm socket
- 8mm socket
- Ratchet wrench and extension
- Wire crimpers
- Wire stripper / cutter
- 3/16" hex key wrench (allen wrench)
- 4mm hex key wrench (allen wrench)
- Electrical tape
- 9/32" Drill Bit
- 25/64" Drill Bit
- Weather proof caulking (silicone sealer)

INSTALLATION GUIDE

Attaching motor to linkage assembly

The motors must be attached to the linkage assemblies before continuing the installation process.



EXPLODED VIEW

80-03129-90	Motor
19-03179-90	Socket cap screw
19-03133-90	Washer
19-03138-90	Drive Gear Housing Cover

CAUTION: HANDLE WITH CARE.

To ensure our customers receive all components with full integrity, we pack the motors separate from their linkage assemblies. This requires that the installer position and fasten the motor before continuing with the install. Please follow the instructions below and handle the assembly carefully.

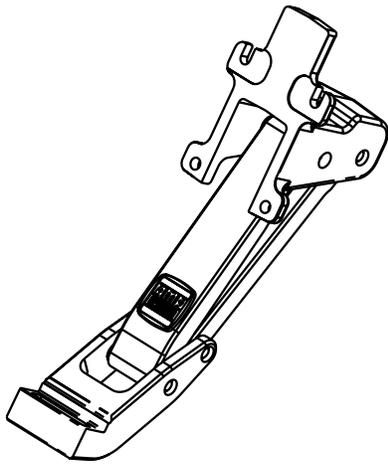
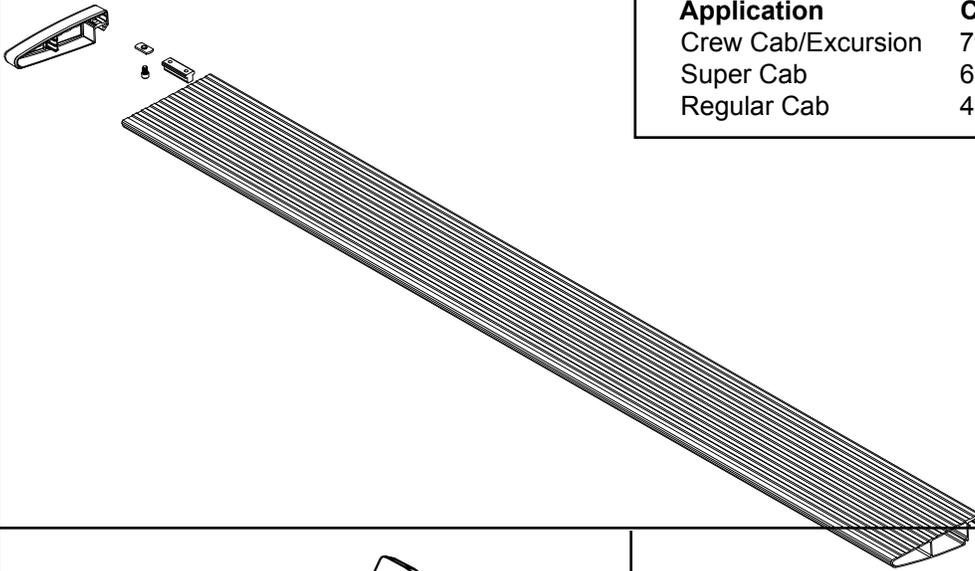
CAUTION: Dropping the assembly or any excessive impact MAY cause damage to the motor.

Instructions:

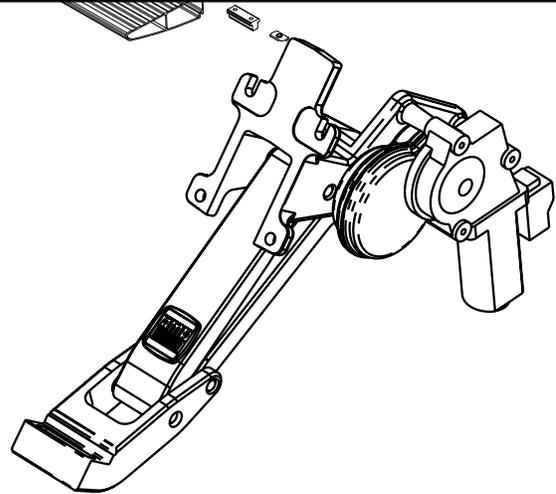
1. Position the gear cover in place as shown if not already in place.
2. Seat motor into position on the three mounting bosses. This may require an adjustment of the gear by moving the swing arms.
3. After seating into place, fasten the motor with the three motor mount screws with 4mm Hex Head. Tighten screws to 36 in-lbs (4N-m). **Do not over torque.**

Note: Some Applications require modification.

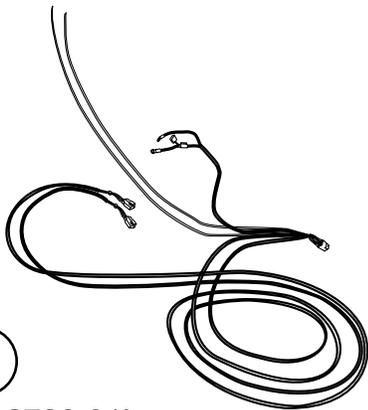
Application	Cut Length
Crew Cab/Excursion	79" (No Modification Required)
Super Cab	60" (Trim 19")
Regular Cab	48" (Trim 31")



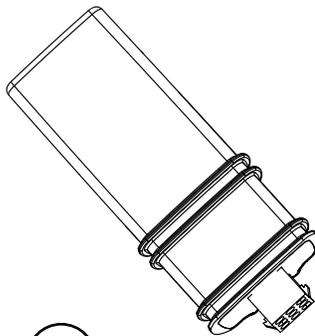
2 x2
10-02641-14
Idler linkage assembly



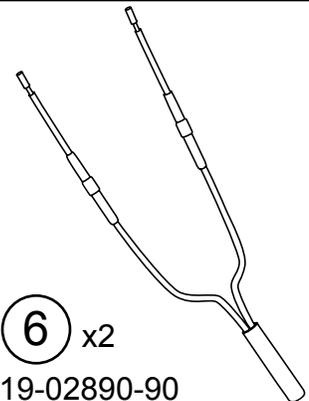
3 x2
10-02624-14
Motor linkage assembly



4
19-02726-91L
Wire harness



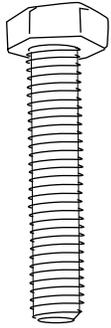
5
19-03297-AO6
Controller



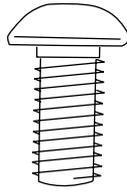
6 x2
19-02890-90
Double-diode
(Not required for all applications
See Wiring Guides for details)

AMP RESEARCH POWERSTEP™ – FORD SUPER DUTY & EXCURSION

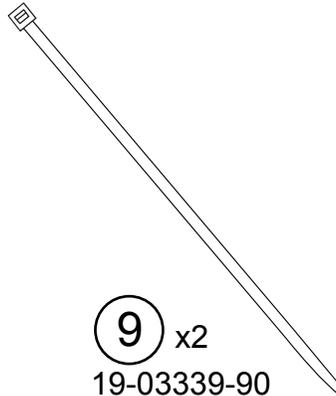
PARTS LIST AND
HARDWARE
IDENTIFICATION



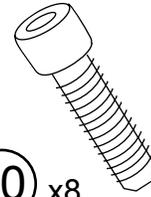
7 x8
19-02487-90
Hex bolt



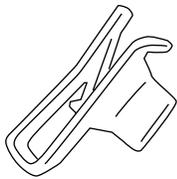
8 x8
19-02485-90
Button head - M10



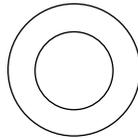
9 x2
19-03339-90
Cable tie (11")



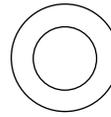
10 x8
19-02802-90
Socket cap screw



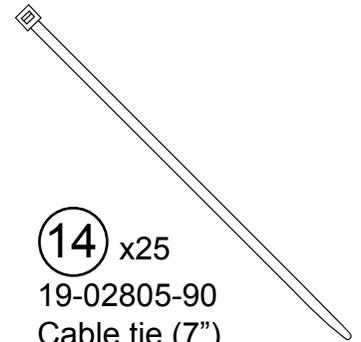
11 x8
19-02488-90
U-nut



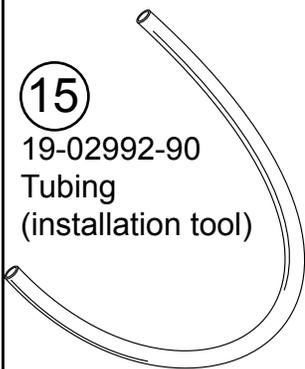
12 x8
19-02486-90
Washer (stainless)



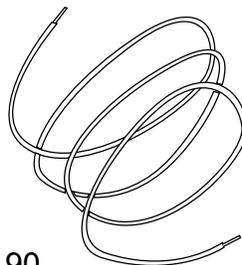
13 x8
16-03014-90
Washer (black)



14 x25
19-02805-90
Cable tie (7")



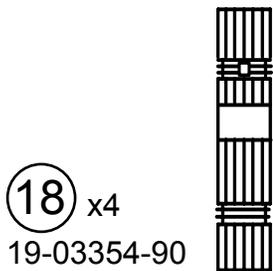
15
19-02992-90
Tubing
(installation tool)



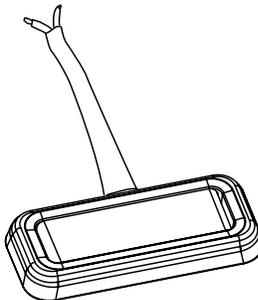
16 x2
19-02986-90
Connecting wire (red)



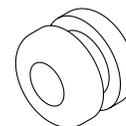
17 x10
19-02989-90
Butt connector



18 x4
19-03354-90
Posi-Tap® connector



19 x4
19-03302-90
LED Lamp



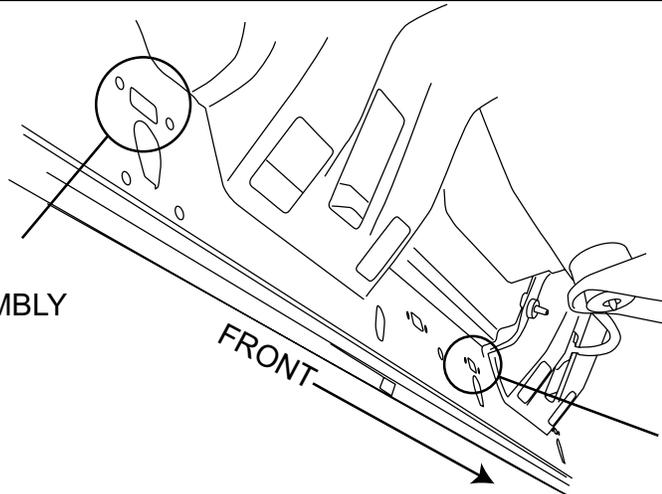
20 x4
19-02640-90
Grommet

Driver Side

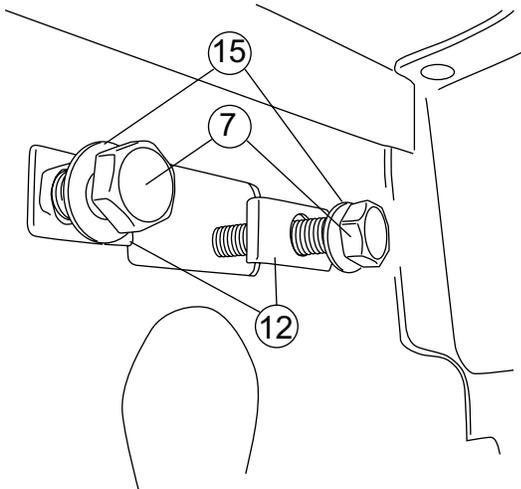
IDLER ASSEMBLY

FRONT

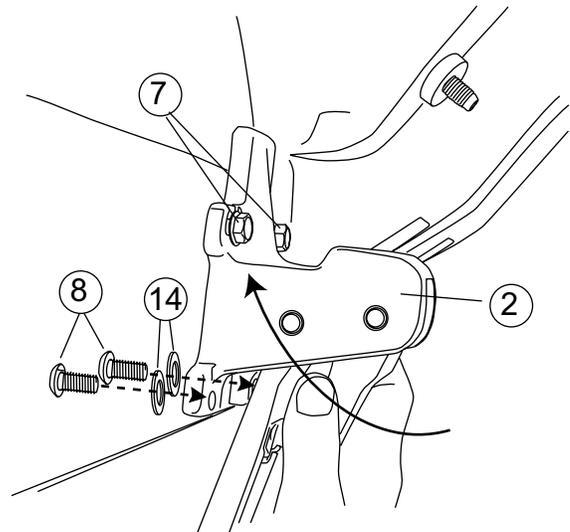
DRIVING ASSEMBLY



1

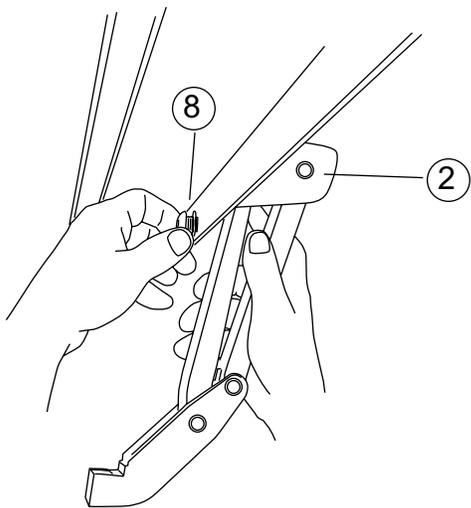


2

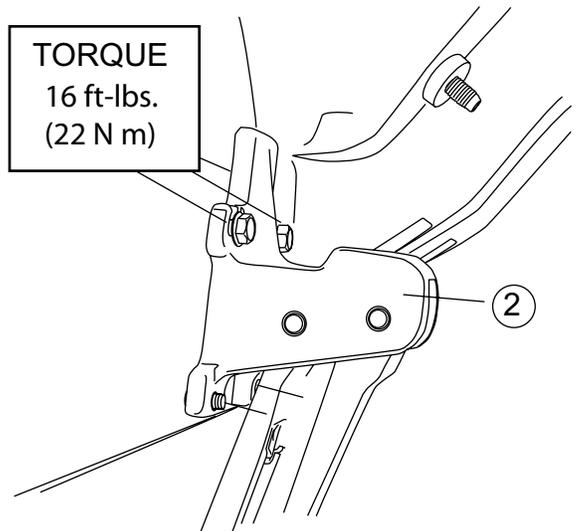


3

Note: Excursion requires hole to be drilled in body for rear linkage. Use 25/64" Drill Bit.

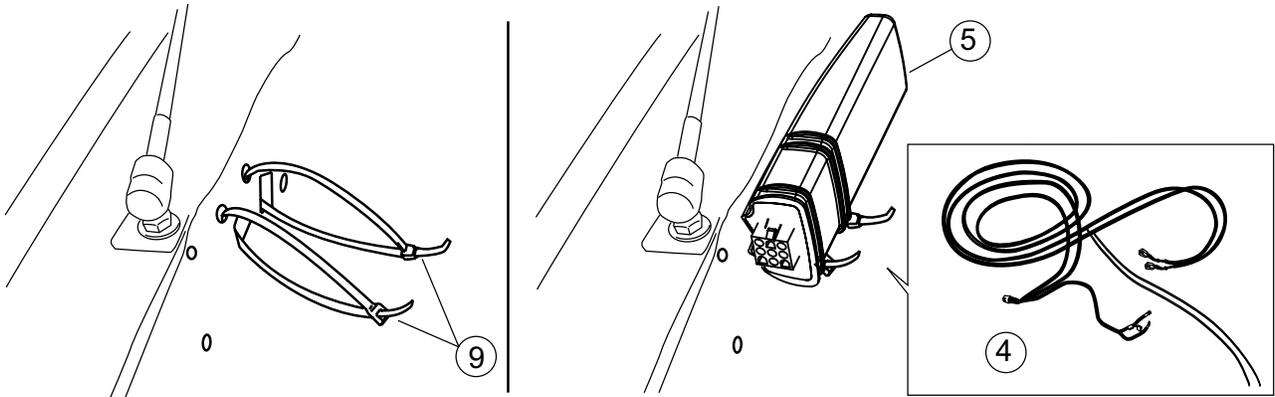


4



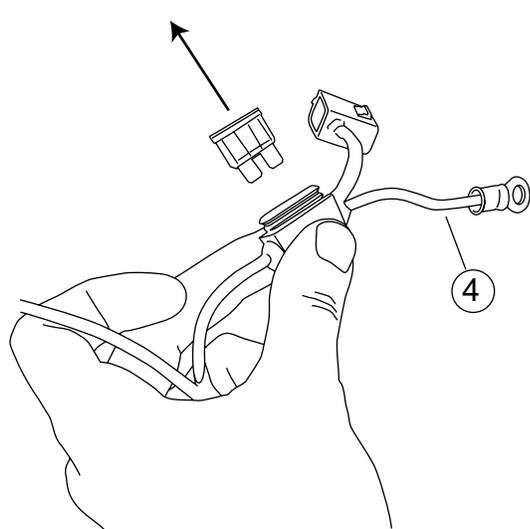
5

TORQUE
16 ft-lbs.
(22 N m)

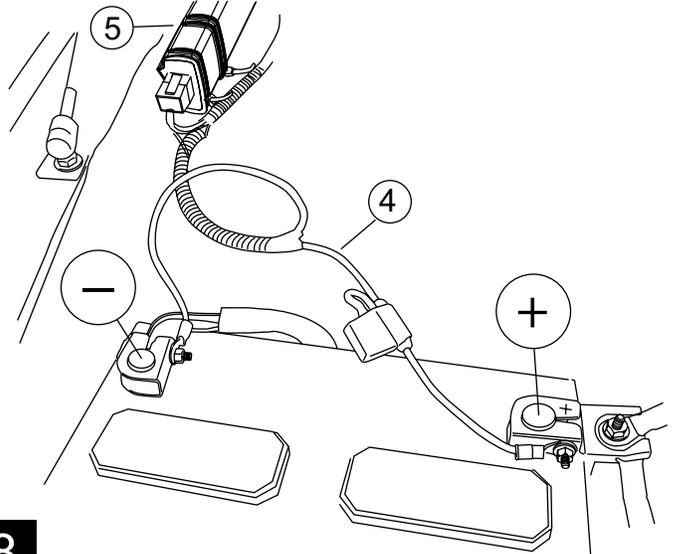


Loop two large tie wraps through fastener cutouts in sheet metal as shown. Position controller as shown above and cinch down tie wraps to secure controller in place. Connect harness to controller. Make sure that locking tabs on controller/harness connector are fully engaged.

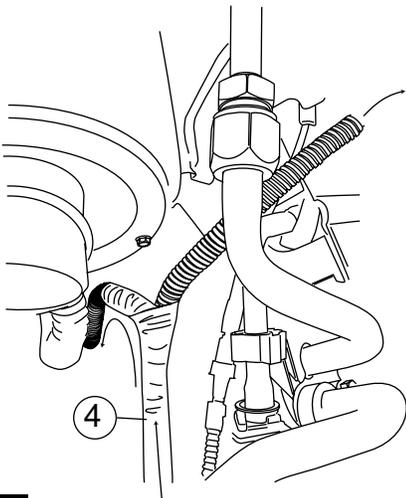
6



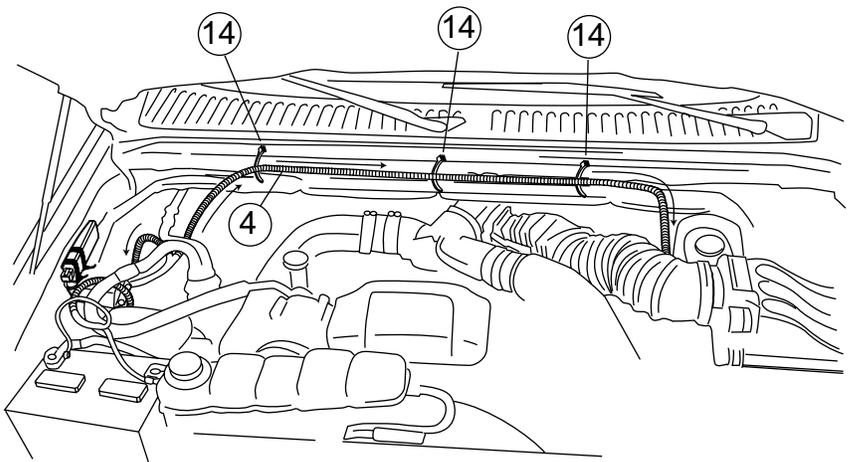
7



8

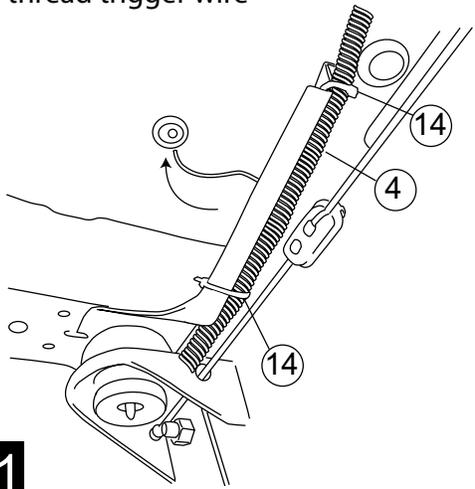


9

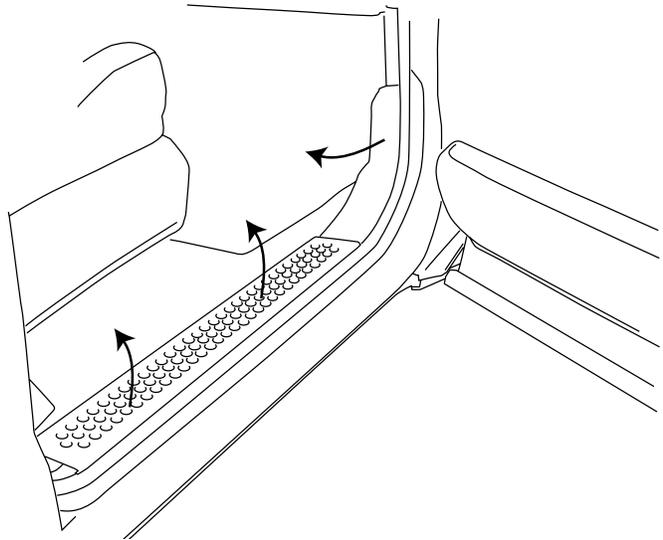


10

Puncture grommet and thread trigger wire

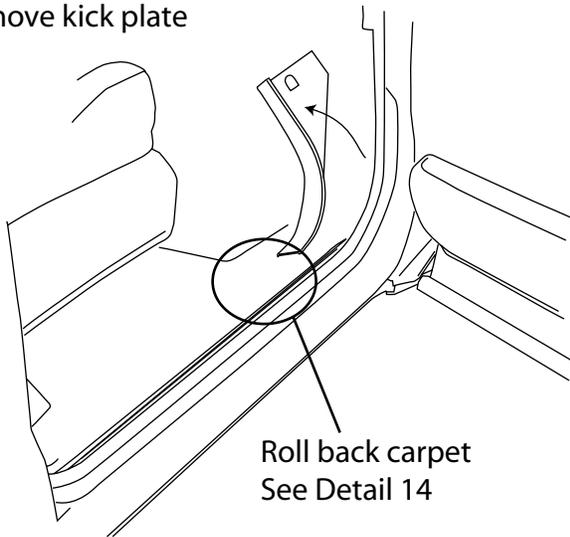


11



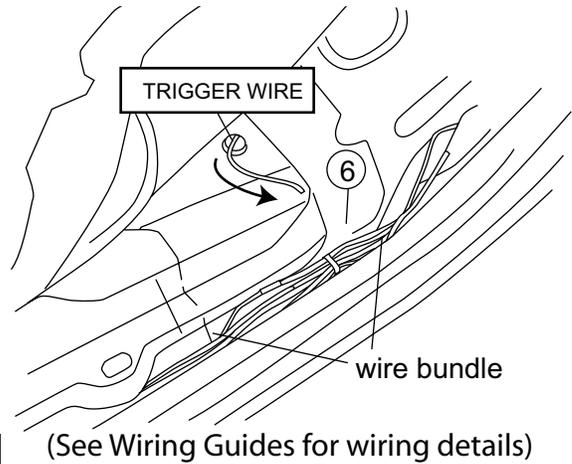
12

Remove kick plate

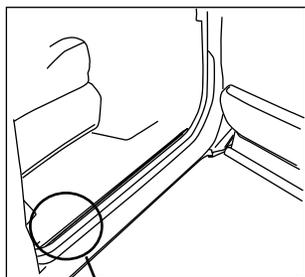


13

Roll back carpet and pull trigger-wire through grommet.

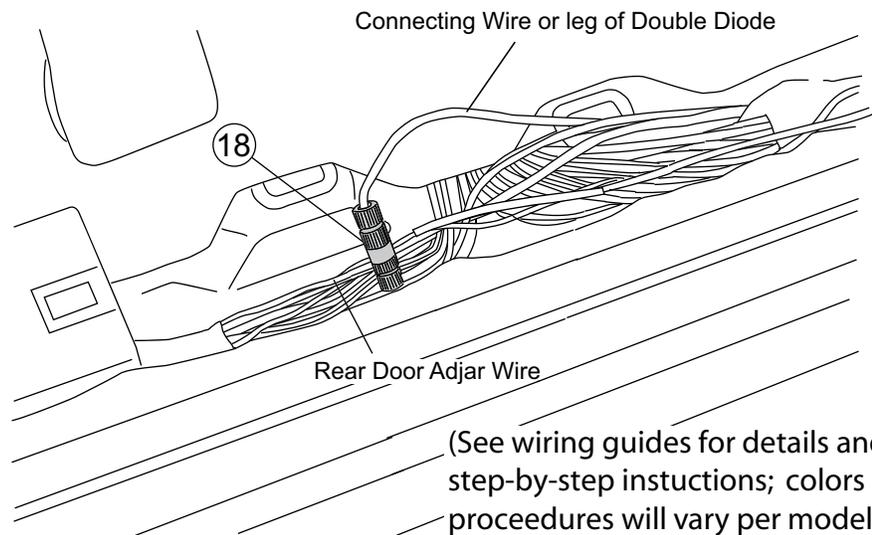


14



Roll back carpet
See Detail

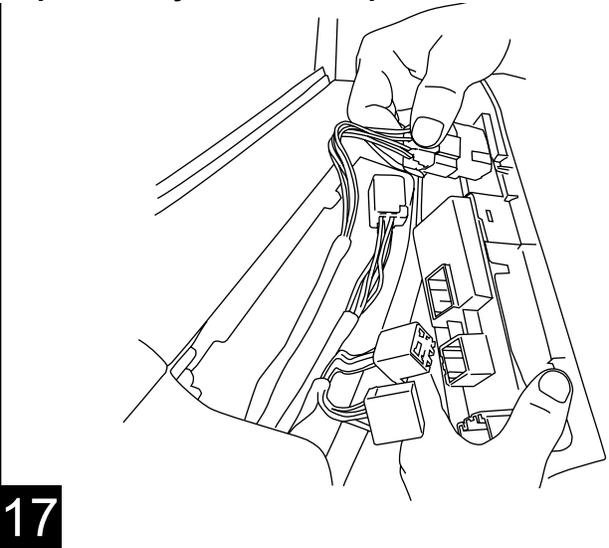
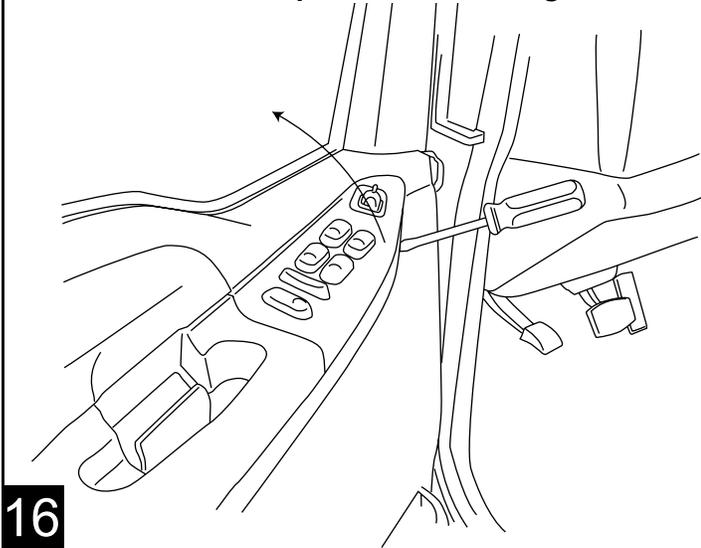
15



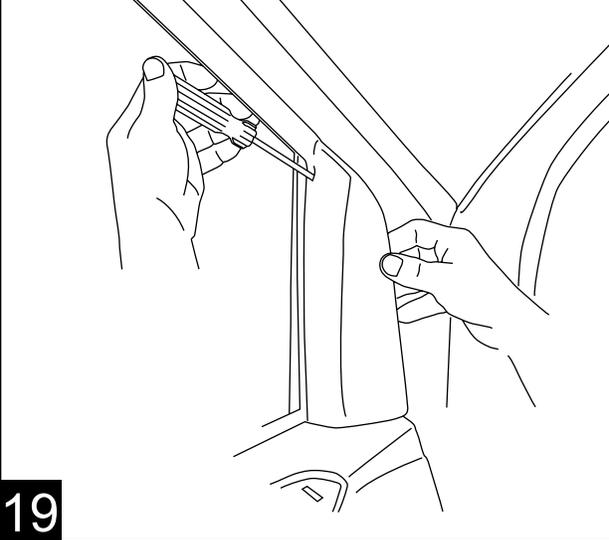
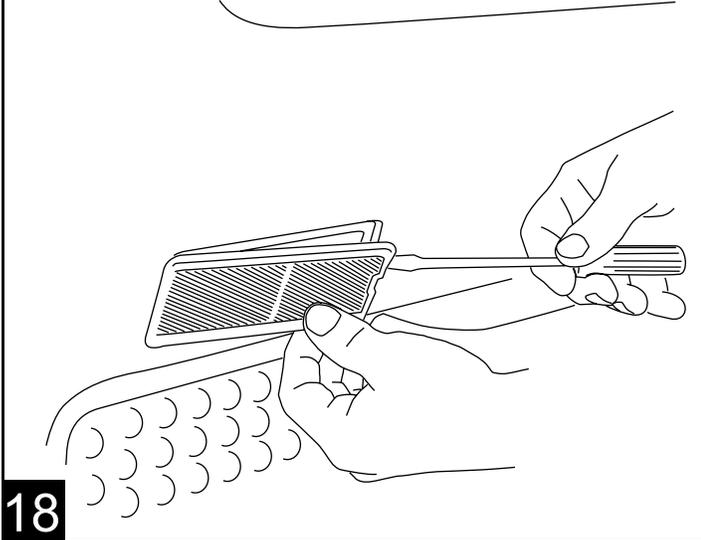
(See wiring guides for details and
step-by-step instructions; colors and
procedures will vary per model year)

AMP RESEARCH POWERSTEP™ – FORD SUPER DUTY & EXCURSION

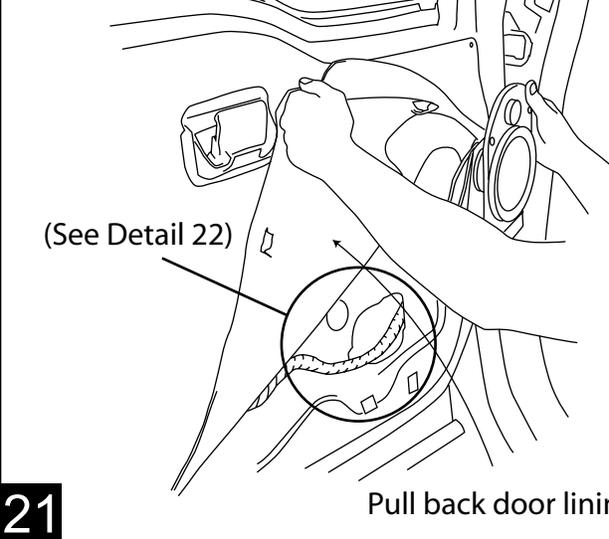
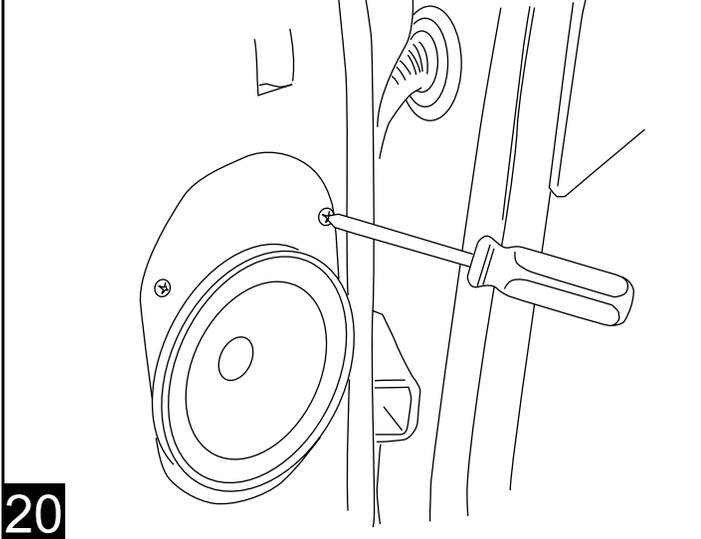
NOTE: Steps 16-25, removing driver's door panel, only for vehicles prior to 2007.



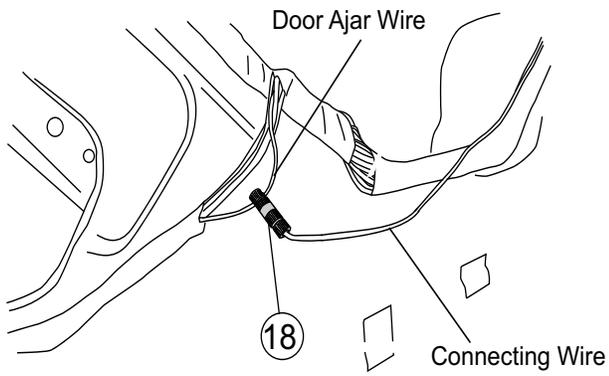
Remove door light



Remove speaker screws



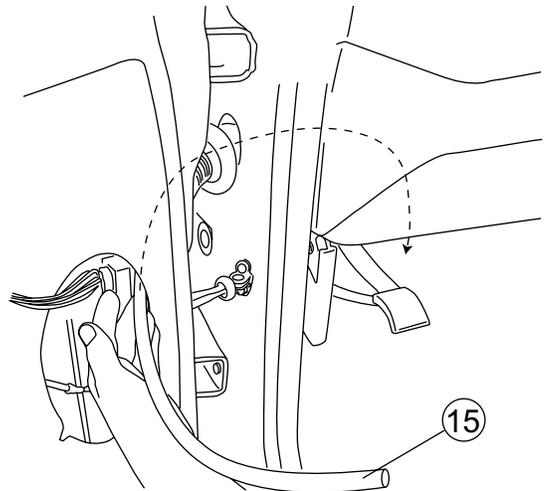
Pull back door lining



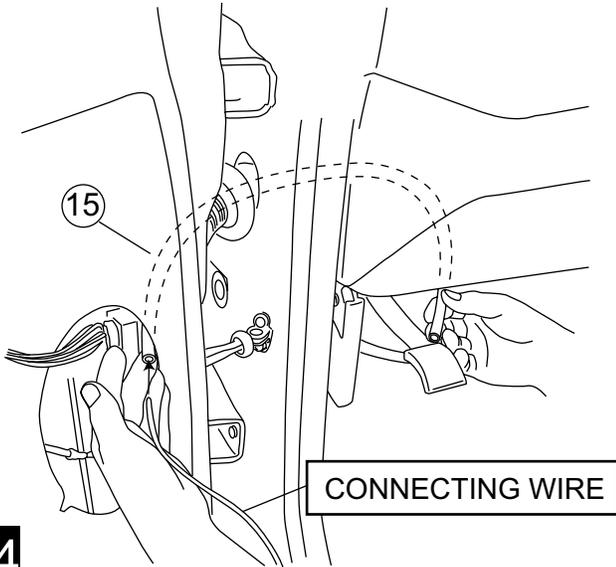
(See wiring guides and step-by-step instructions; colors and precedures will vary per model year)

22

Insert plastic tube

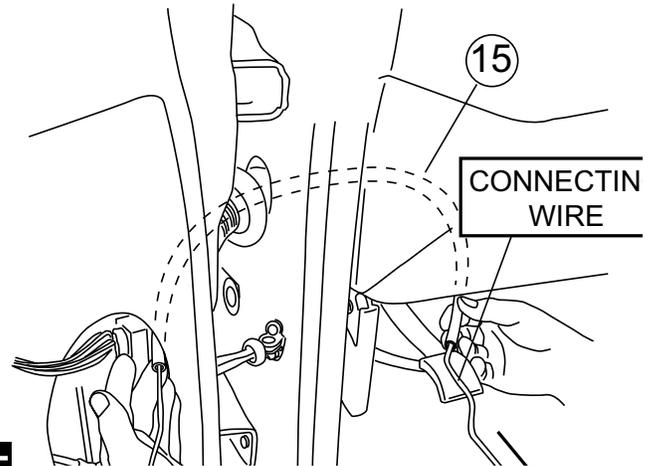


23

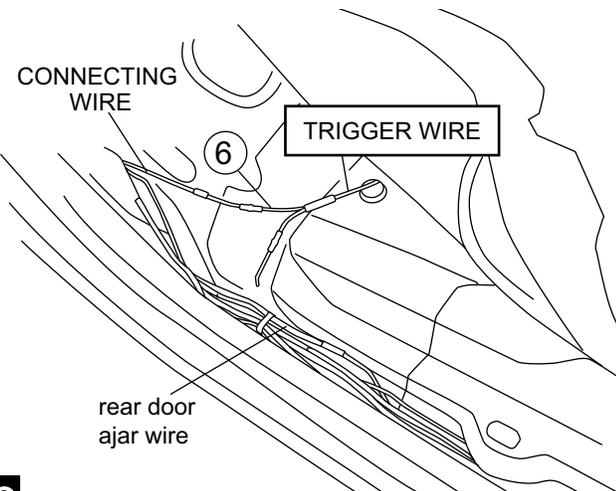


24

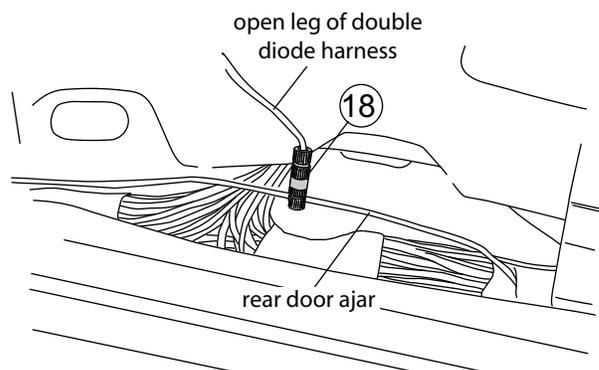
Thread wire through tube then remove tube



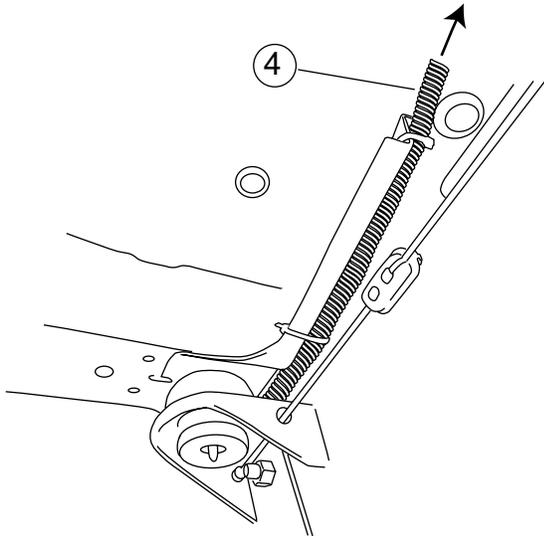
25



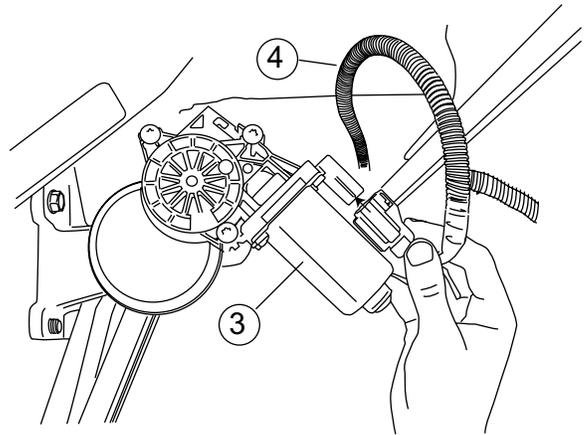
26



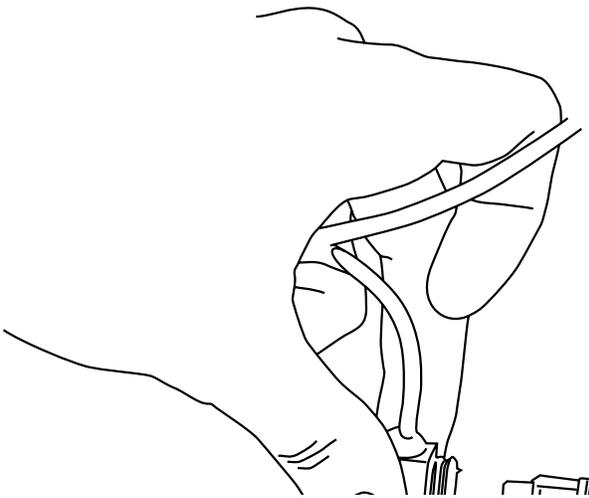
27



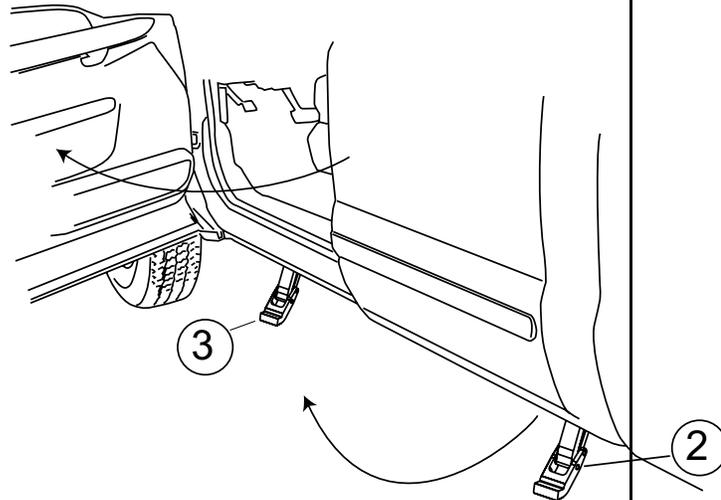
28



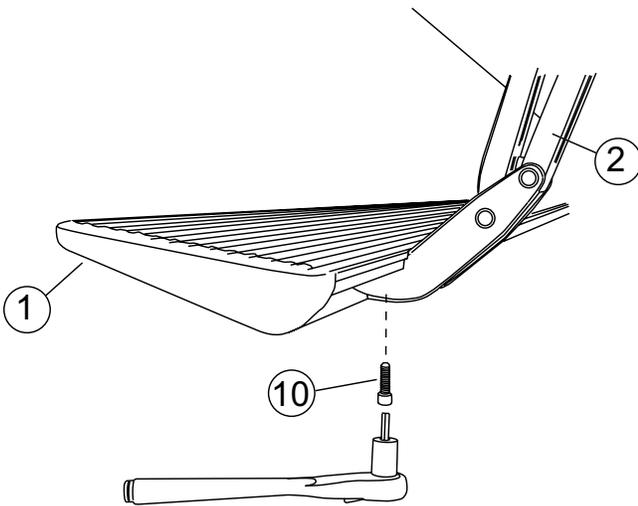
29



30

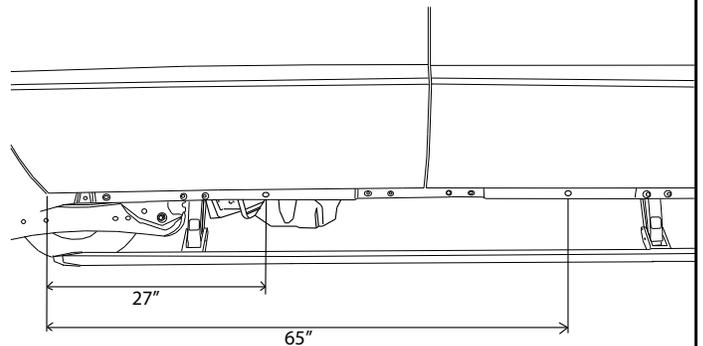


31



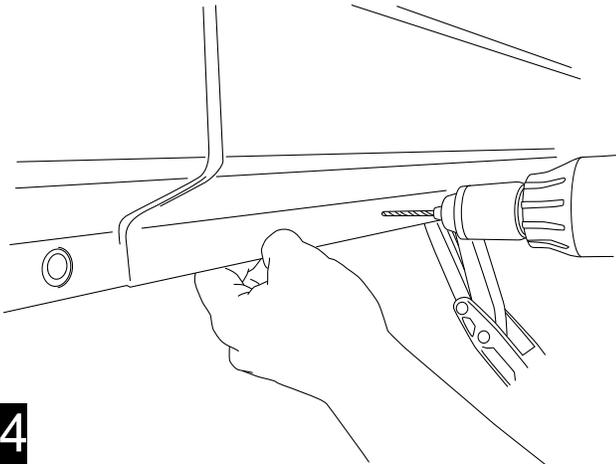
32

On each side of the vehicle measure from the front edge of door line on the pinch weld to the specified lengths below. Measure at 27" for front LED Light and 65" for rear LED Light.



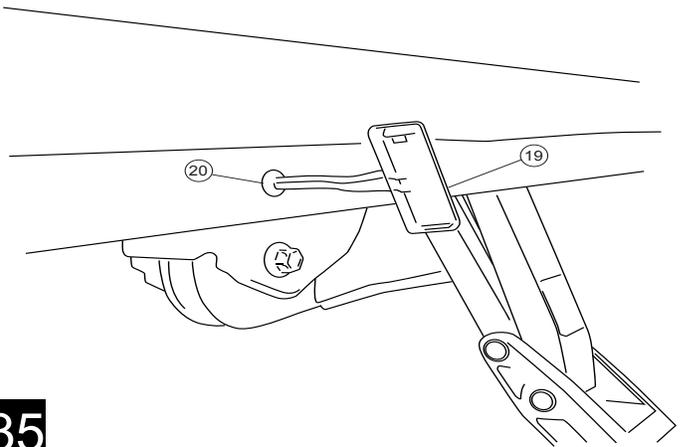
33

Drill a 9/32" hole through the pinch weld at marked locations. Deburr all holes.



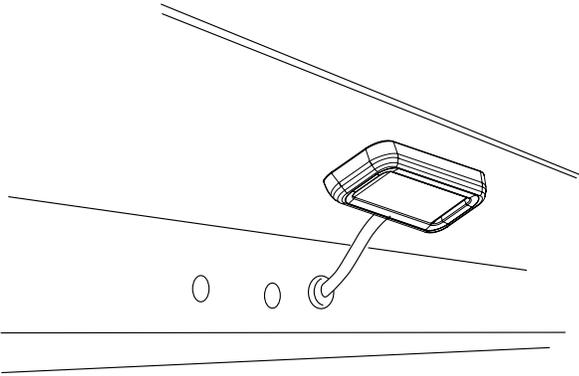
34

Insert grommet into drilled holes. Insert lamp wires through the grommets. (Silicone lube will help wires slip through grommets.)



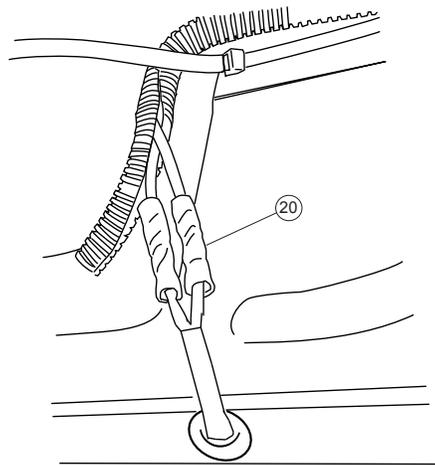
35

Affix lamp to rocker panel surface. Make sure lamp is affixed to a flat, clean surface.



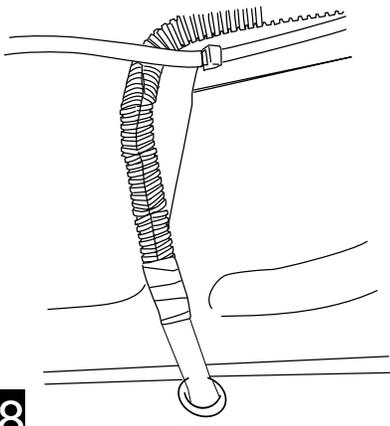
36

Using supplied butt connectors, connect the lamp wires. Red to Red, Black to Black



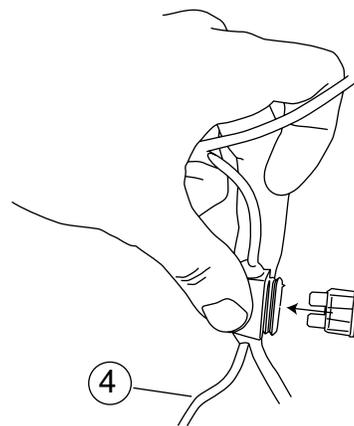
37

Close and wrap with conduit and electrical tape. Secure all loose wires with cable ties, with lamp wires pulled upward to avoid any wire snagging.



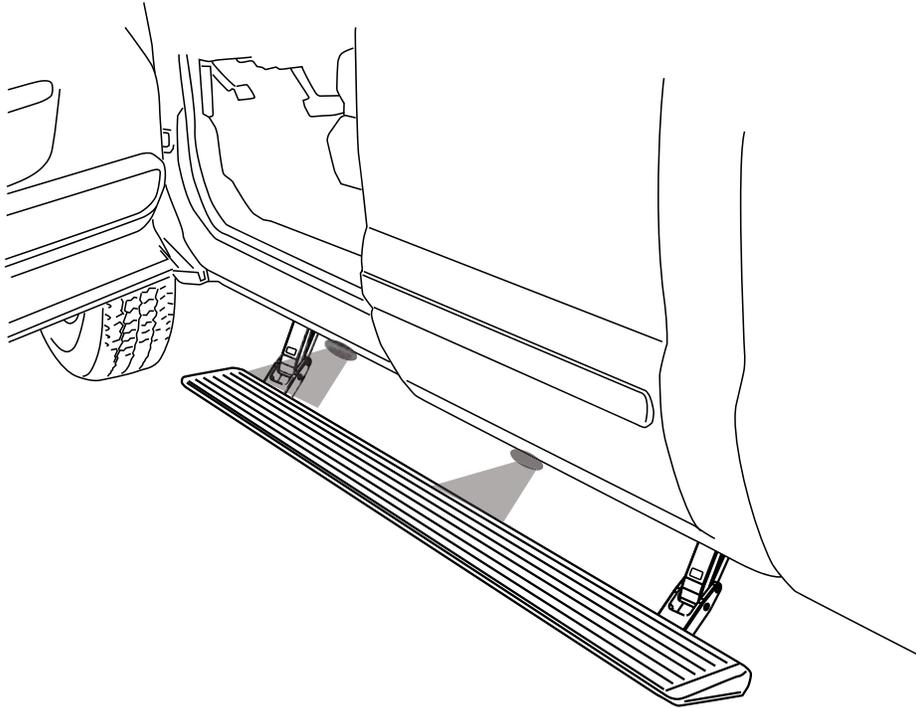
38

Reinstall fuse.



39

Check that all doors activate the Power Step and the LED Lights work when doors open and close. Reinstall any remaining trim panels.



FINAL SYSTEM CHECK

Check that all doors activate the PowerStep and the LED lights work when doors open and close.

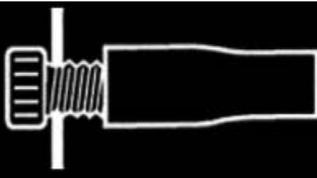
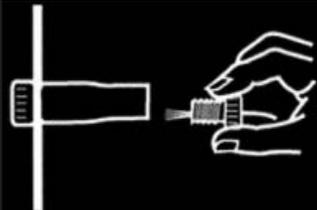
NORMAL OPERATION: When the doors open, PowerStep automatically deploys from under the vehicle. When the doors are closed, PowerStep will automatically return to the stowed/retracted position. ***Note that there is a 2-second delay before the PowerStep returns to the stowed/retracted position.***

CORRECT OPERATION OF LIGHTS: All four lamps will illuminate upon opening any door of vehicle. Lamps will stay on until restowing of both Power Steps or until 5 minutes has expired with the doors open. When the lights timeout after 5 minutes, they can be reilluminated by closing and opening any door of vehicle.

AMP **Power Step** RESEARCH MADE IN USA

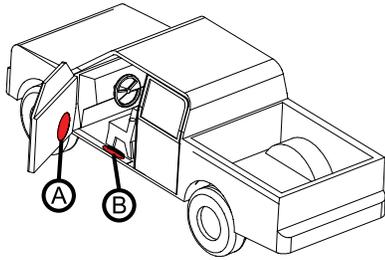
WIRING GUIDE / General instructions

Posi-Tap™ installation instructions

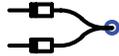
 <p>1. Insert</p>	 <p>2. Tighten</p>	 <p>3. Strip 3/8"</p>
 <p>4. Insert & Tighten</p>	 <p>For two or more wires twist.</p>	<p>Posi-Tap™ Patents: 5,228,875; 5,695,369; 5,868,589, 2,708. Other patents pending.</p>

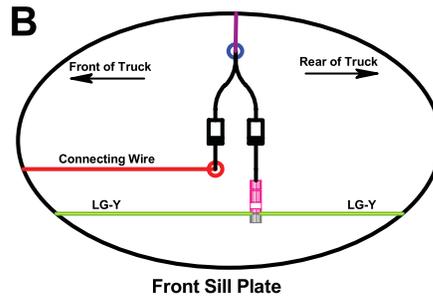
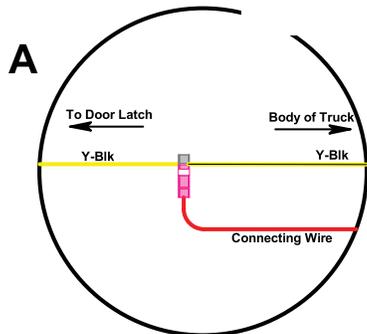
WIRING GUIDE
Ford Super Duty (2007)
With remote keyless entry

07
W



Driver-side wiring

-  **Posi-Tap™ connector**
-  **Double diode harness**
-  **Additional connecting wire (Red - 18 Ga)**
-  **Butt connector**

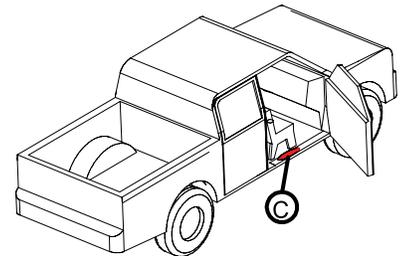
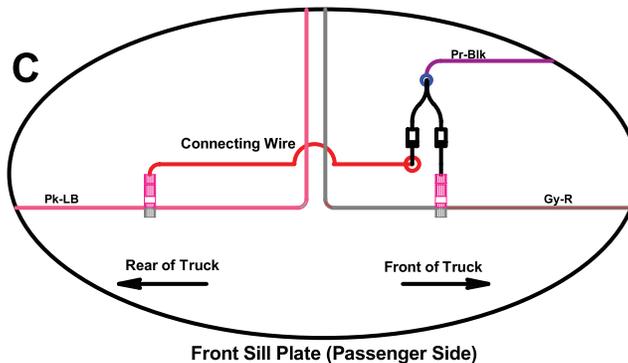


DRIVER SIDE WIRING

1. Remove front kick panel and locate bundle of wires leaving front door just above e-brake assembly (Area-A). Open bundle and locate 18Ga door-ajar wire (yellow with black stripe).
Caution: You may find two wires with these colors; the correct wire will ground when the door is open (ohm meter will read low resistance with door open and OL (open line) with the door closed).
2. Using supplied Posi-Tap connectors, splice supplied red connecting wire into yellow with black stripe wire.

3. Route red wire down to sill plate.
4. Attach purple Power step trigger wire to blue butt connector of "double diode harness".
5. Attach one leg of "double diode harness" to open end of red connecting wire.
6. Using supplied Posi-Tap connectors, splice remaining leg of "double diode harness" into rear door-ajar wire (light green with yellow stripe) **Caution: You may find two wires with these colors; the correct wire will ground when the door is open (ohm meter will read low resistance with door open and OL (open line) with the door closed).**

Passenger-side wiring



PASSENGER SIDE WIRING

1. Remove sill plate and attach purple Power Step trigger wire to blue butt connector of "double diode harness".
2. Open wire bundle and locate door-ajar wires (rear: pink with light blue stripe; front: grey with red stripe. Both wires pass under front seat as shown in figure-C

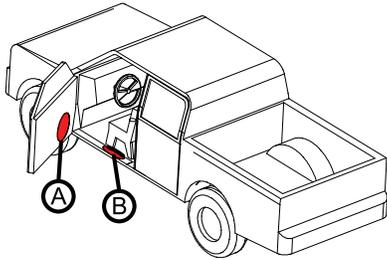
3. Using supplied Posi-Tap connectors, splice the open legs of the "double diode harness" into the door-ajar wires.
4. If necessary, attach red connecting wire to "double diode harness" to extend length as needed.

- Notes:**
1. All of the signal wires we tap into will be 18Ga. Do not tap into anything with a thicker gage than this.
 2. Occasionally the wire colors do not match the wire schematics. Under these circumstances you will need to locate the door-ajar signal wires. Each door will have one wire leading out to its latch and one ground wire coming away. The ground wire will usually be solid black. The signal wire we need is the other wire.
 3. Make sure you secure all wires after install. Loose wires can be damaged and may cause a failure in the Powerstep's function.

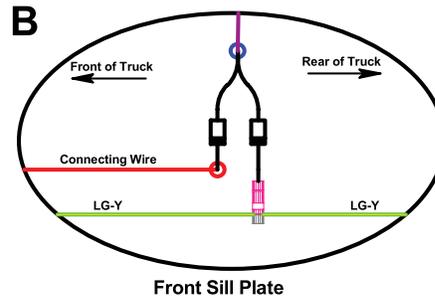
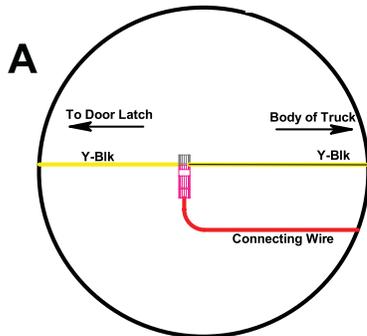
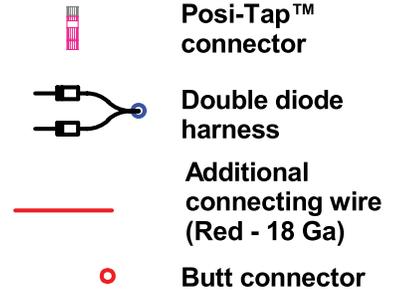
WIRING GUIDE
Ford Super Duty (2004 - 2006)
With remote keyless entry

04 - 06

W



Driver-side wiring



DRIVER SIDE WIRING

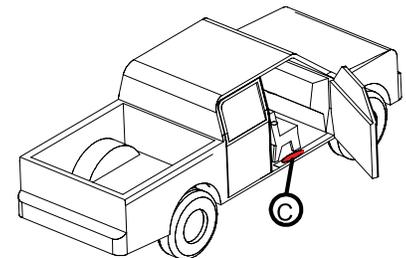
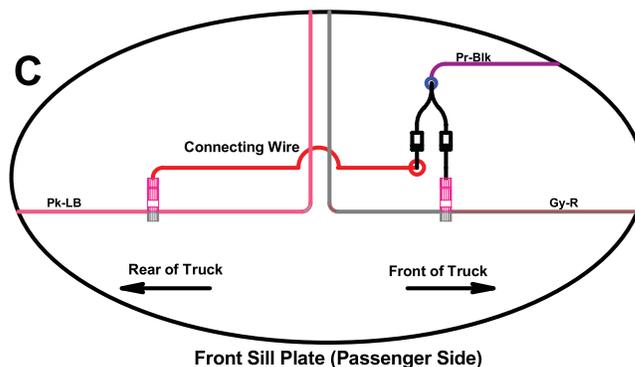
Front Door Panel

Front Sill Plate

1. Remove front door panel and locate bundle of wires below and to the left of speaker (Area-A). Open bundle and locate 18Ga door-ajar wire (yellow with black stripe). **Caution: You may find two wires with these colors; use wire that leads out to door latch.**
2. Using supplied Posi-Tap™ connectors, splice supplied red connecting wire into yellow with black stripe wire.
3. Route red wire back into cab of vehicle.
4. Attach purple Power Step trigger wire to blue butt connector of "double diode harness".

5. Attach one leg of "double diode harness" to open end of red connecting wire.
 6. Using supplied Posi-Tap™ connectors, splice remaining leg of "double diode harness" into rear door-ajar wire (light green with yellow stripe).
- CAUTION:** You will find two wires with these colors; the correct wire will ground when the door is open (ohm meter will read low resistance with door open and OL with door closed).

Passenger-side wiring



Front Sill Plate (Passenger Side)

PASSENGER SIDE WIRING

1. Remove sill plate and attach purple Power Step trigger wire to blue butt connector of "double diode harness".
2. Open wire bundle and locate door-ajar wires (rear: pink with a light blue stripe; front: grey with red stripe). Both wires pass under the front seat as shown in figure-C.

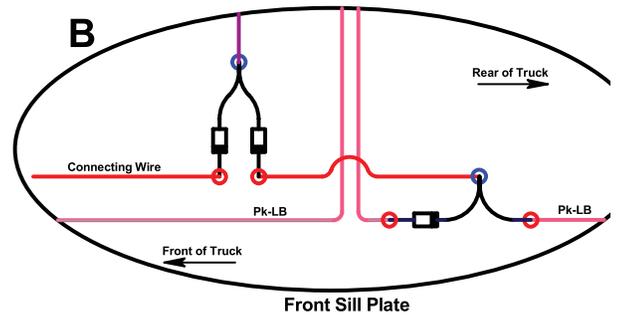
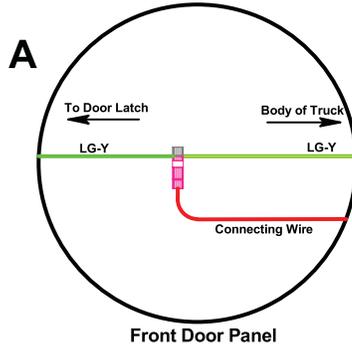
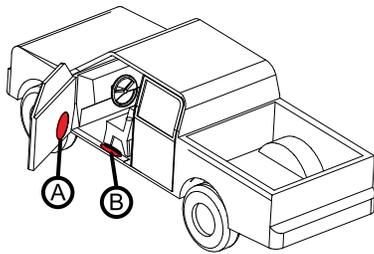
3. Using supplied Posi-Tap™ connectors, splice the open legs of "double diode harness" into door-ajar wires.
4. Attach Posi-Tap splice to this wire as shown in Figure-C. **NOTE: As shown above, you may have to use the supplied red connecting wire to extend to the installed Posi-Taps.**

Notes:

1. All of the signal wires we tap into will be 18Ga. Do not tap into anything with a thicker gage than this.
2. Occasionally the wire colors do not match the wire schematics. Under these circumstances you will need to locate the door-ajar signal wires. Each door will have one wire leading out to its latch and one ground wire coming away. The ground wire will usually be solid black. The signal wire we need is the other wire.
3. Make sure you secure all wires after install. Loose wires can be damaged and may cause a failure in the Powerstep's function.

WIRING GUIDE
Ford Super Duty (2004 - 2006)
Without remote keyless entry

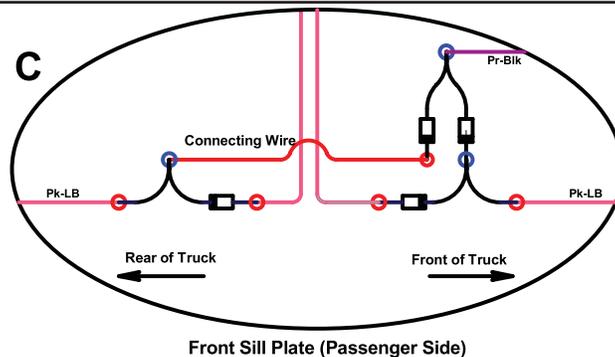
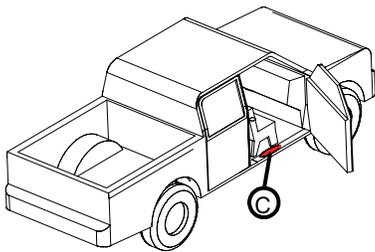
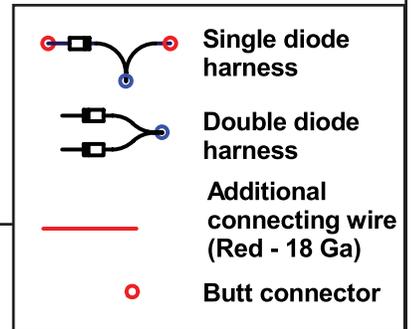
04 - 06
W/O



Driver-side wiring

1. Remove front door panel and locate bundle of wires below and to the left of speaker (Area-A). Open bundle and locate 18Ga door-ajar wire (light green with yellow stripe). **Caution: You may find two wires with these colors; use wire that leads out to door latch.**
2. Using supplied Posi-Tap™ connectors, splice supplied red connecting wire into light green with yellow stripe wire.
3. Route red wire into cab of vehicle and back toward sill plate area.
4. Remove sill plate, open wire bundle and locate rear door-ajar wire (pink with a light blue stripe). **Caution: Make certain to locate the pink with light blue stripe wire rear of the junction where the wires cross under front seat. See figure B..**

5. Cut wire and install "single diode harness" as oriented in Figure-B.
6. Attach red connecting wire routed from area-A to the open blue butt connector of "single diode harness" installed in step 5.
7. Attach blue connector of "double diode harness" to the purple signal wire of Powerstep harness that was pulled through the floor.
9. Cut the red connecting wire near the "double diode harness". Use butt connectors to connect each cut end of the connecting wire to the open legs of the "double diode harness".



Passenger-side wiring

1. Remove front sill plate, open wire bundle and locate rear door-ajar wire (pink with a light blue stripe). This wire will be located rear of the junction where the wires route under the front passenger seat.
2. Cut wire and install "single diode harness" as oriented in Figure-C.
3. Locate front door-ajar wire (also pink with a light blue stripe). This wire will be located in front of the junction where the wires route under the front passenger seat.

4. Cut wire and install "single diode harness" as oriented in the figure above.
5. After both "single diode harnesses" have been installed, attach the supplied connecting wire to the blue connector of the rear "single diode harness".
6. After trimming to length, attach the opposite end of the connecting wire and the purple signal wire of the Powerstep harness to the blue connector on the front "single diode harness".

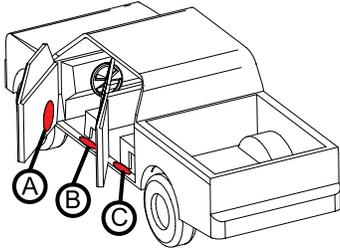
Notes:

1. All of the signal wires we tap into will be 18Ga. Do not tap into anything with a thicker gage than this.
2. Occasionally the wire colors do not match the wire schematics. Under these circumstances you will need to locate the door-ajar signal wires. Each door will have one wire leading out to its latch and one ground wire coming away. The ground wire will usually be solid black. The signal wire we need is the other wire.
3. Make sure you secure all wires after install. Loose wires can be damaged and may cause a failure in the Powerstep's function.

WIRING GUIDE
Ford Super Duty (2002 - 2003)
With remote keyless entry

02 - 03

W



Driver-side wiring



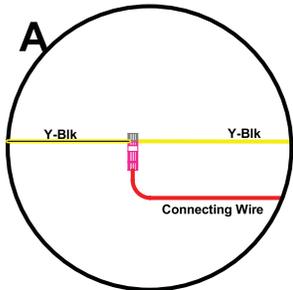
Posi-Tap™ connector



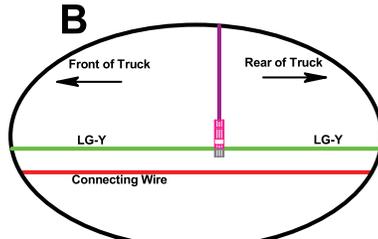
Additional Connecting Wire (Red - 18 Ga)



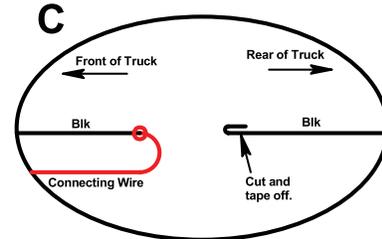
Butt Connector



Front Door Panel



Front Sill Plate



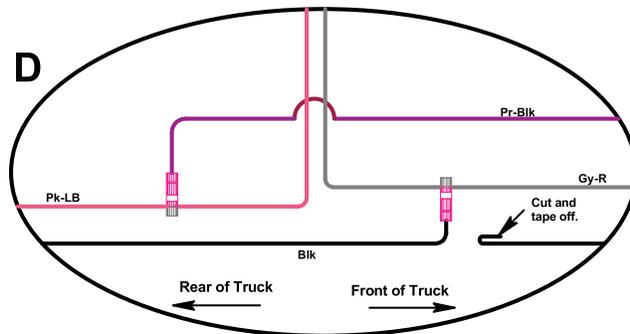
Rear Sill Plate

DRIVER SIDE WIRING

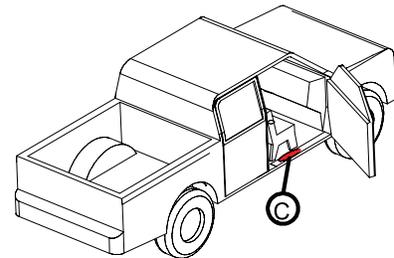
1. Remove front door panel and locate bundle of wires below and to the left of speaker (Area-A). Open bundle and locate 18 Ga door-ajar wire (yellow with black stripe).
CAUTION: You may find two wires with these colors; use wire that leads out to door latch.
2. Using supplied Posi-Tap™ connectors, splice supplied red connecting wire into yellow with black stripe wire.
3. Route red wire back into cab of vehicle and back toward rear sill plate.

4. Remove rear sill plate, open wire bundle and locate 18 Ga. black wire. Cut this wire and attach the end of the connecting wire from step-3 as shown in figure-C.
5. Using supplied Posi-Tap™ connectors, splice purple Power Step trigger wire into rear door-ajar wire (light green with yellow stripe), located under front sill plate.
CAUTION: You will find two wires with these colors; the correct wire will ground when the door is open (ohm meter will read low resistance with door open and OL with door closed).

Passenger-side wiring



Front Sill Plate (Passenger Side)



PASSENGER SIDE WIRING

1. Remove passenger side front sill plate, open wire bundle and locate rear door-ajar wire (pink with light blue stripe). This wire will be located rear of junction where wires route under front passenger seat.
2. Using supplied Posi-Tap™ connectors, splice purple Power Step trigger wire into pink with light blue stripe wire.

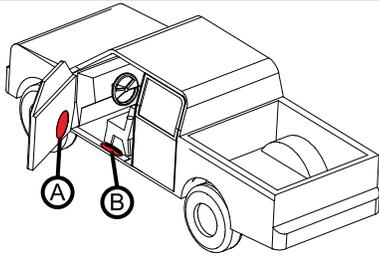
3. Cut the black 18 Ga wire found in wire bundle, forward of junction where wires route under front seat.
4. Using supplied Posi-Tap™ connectors, splice rear section of cut black wire into front door-ajar wire (grey with red stripe) as shown above.
5. Tape off the remaining open end of the black wire (front section).

Notes:

1. All of the signal wires we tap into will be 18Ga. Do not tap into anything with a thicker gage than this.
2. Occasionally the wire colors do not match the wire schematics. Under these circumstances you will need to locate the door-ajar signal wires. Each door will have one wire leading out to its latch and one ground wire coming away. The ground wire will usually be solid black. The signal wire we need is the other wire.
3. Make sure you secure all wires after install. Loose wires can be damaged and may cause a failure in the Powerstep's function.

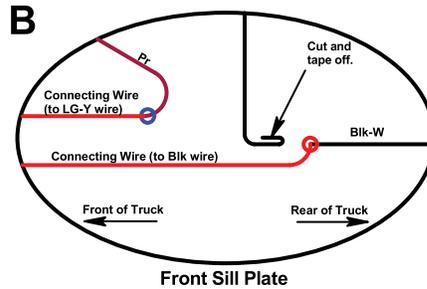
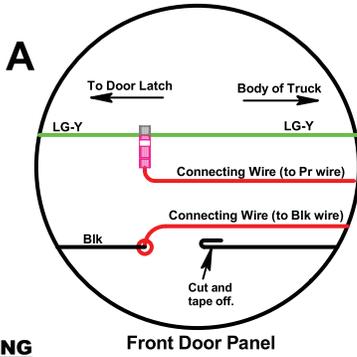
WIRING GUIDE
Ford Super Duty (2002 - 2003)
Without remote keyless entry

02 - 03
W/O



Driver-side wiring

-  **Posi-Tap™ connector**
-  **Double Diode Harness**
-  **Additional Connecting Wire (Red - 18 Ga)**
-  **Butt Connector**

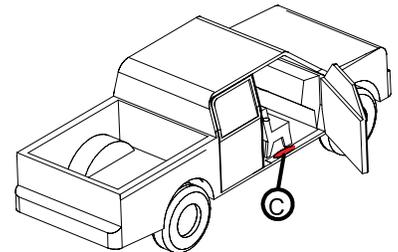
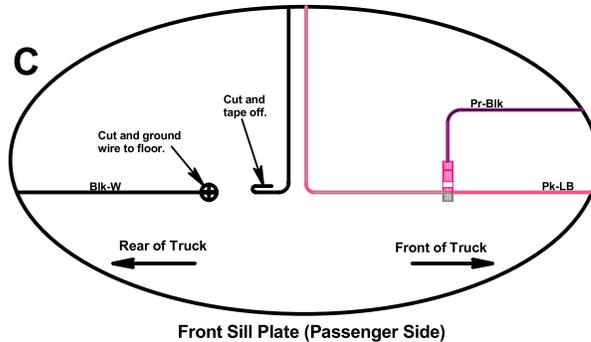


DRIVER SIDE WIRING

1. Remove door panel, access a bundle of wires below and to the left of speaker (Area-A). Open bundle and locate 18Ga. door-ajar wire (light green with yellow stripe).
2. Using supplied Posi-Tap™ connectors, splice supplied red connecting wire into light green with yellow stripe wire.
3. Locate black 18Ga. wire in the same area (Area-A). Cut wire and attach another connecting wire to one end as shown above. Tape off the open end as shown above.
4. Route both connecting wires through door and accordion back toward front sill plate (Area-B).

5. Open wire bundle under front sill plate and locate the door-ajar wire (black with a white stripe).
6. Cut this wire and connect the other end of the connecting wire that comes from the black wire of step 3 to the rearward end of the wire. Tape off the open end of the cut wire as shown in Figure-B.
7. Attach the other connecting wire (from yellow with black stripe wire) to the purple signal wire from the Powerstep harness.

Passenger-side wiring



PASSENGER SIDE WIRING

1. Remove front sill plate of passenger side, open wire bundle and locate front door-ajar wire (pink with a light blue stripe). This wire will be located forward of the junction where the wires route under the passenger seat.
2. Using supplied Posi-Tap™ connectors, splice purple Power Step trigger wire into light pink with light blue stripe wire.

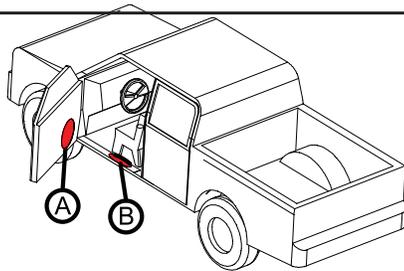
3. Locate the ground wire for the rear door-ajar wire (black with a white stripe). This wire will be located rear of junction where the wires route under the passenger front seat.
4. Cut this wire (black with white stripe) and ground the one end as shown above to the vehicle's ground (suggestion: use ring terminal and sheet metal screw or extend wire to a grounded terminal). Tape off open end.

Notes:

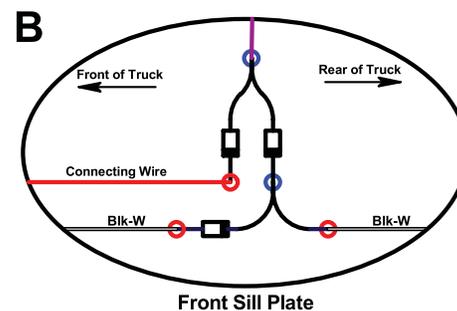
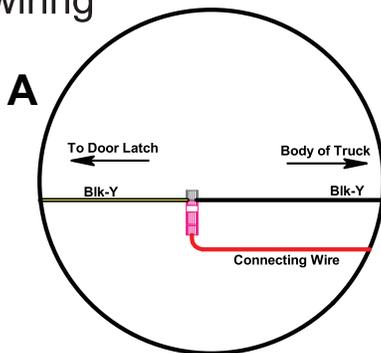
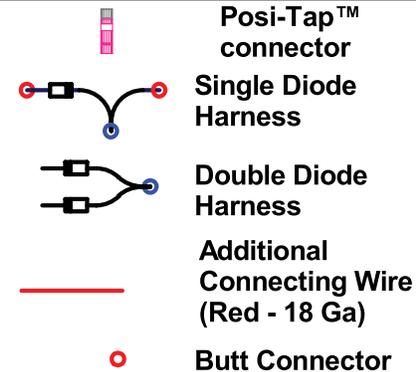
1. All of the signal wires we tap into will be 18Ga. Do not tap into anything with a thicker gage than this.
2. Occasionally the wire colors do not match the wire schematics. Under these circumstances you will need to locate the door-ajar signal wires. Each door will have one wire leading out to its latch and one ground wire coming away. The ground wire will usually be solid black. The signal wire we need is the other wire.
3. Make sure you secure all wires after install. Loose wires can be damaged and may cause a failure in the Powerstep's function.

WIRING GUIDE
Ford Super Duty (2001)
With remote keyless entry

99 - 01
W



Driver-side wiring



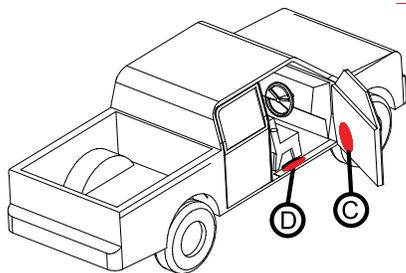
DRIVER SIDE WIRING

Front Door Panel

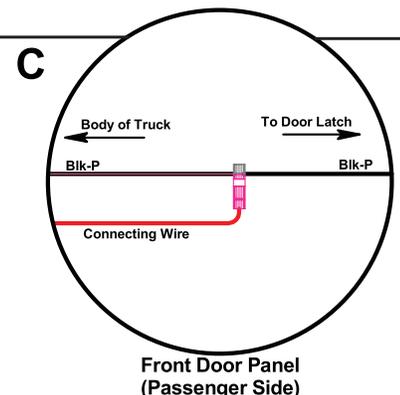
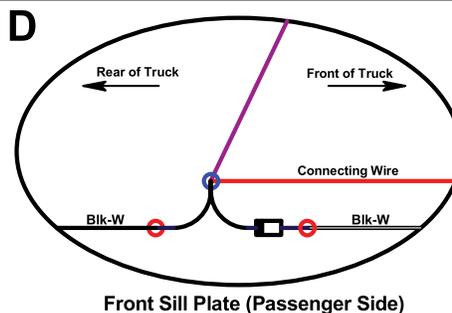
1. Remove front door panel and locate bundle of wires below and to the left of speaker (Area-A). Open bundle and locate 18Ga door-ajar wire (black with yellow stripe). **Caution: You may find two wires with these colors; use wire that leads out to door latch.**
2. Using supplied Posi-Tap™ connectors, splice supplied red connecting wire into black with yellow stripe wire.
3. Route red wire back into cab of vehicle.
4. Attach purple Power Step trigger wire to blue butt connector of "double diode harness".

4. After removing the front sill plate, open wire bundle and locate rear door-ajar wire (black with a white stripe).
5. Cut wire and install "single diode harness" as oriented in the Figure-B.
6. Connect blue connector of "double diode harness" to purple Power Step trigger wire that was pulled through the floor.
7. Attach connecting wire that comes from Area-A as shown in the figure using supplied red butt connector.
8. Attach the open blue connector of "single diode harness" to the remaining open leg of "double diode harness".

Passenger-side wiring



PASSENGER SIDE WIRING



1. Remove front passenger door panel and access a bundle of wires below and to the right of the speaker (Area-C). Open bundle and locate 18Ga door-ajar wire (black with a pink stripe).
2. Using supplied Posi-Tap™ connectors, splice supplied red connecting wire into black with pink stripe wire.
3. Route red wire back into cab of vehicle and down to sill plate.

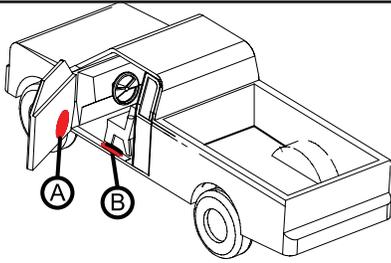
4. Remove step plate (Area-D), open wire bundle and locate rear door-ajar wire (black with a white stripe).
5. Cut wire and install "single diode harness" as oriented in Figure-D.
6. Attach connecting wire from step-3 and purple signal wire from Powerstep harness to "single diode harness" as shown in Figure-D.

WIRING GUIDE

Ford Super Duty (2004 - 2006) Regular Cab & Extended Cab With remote keyless entry

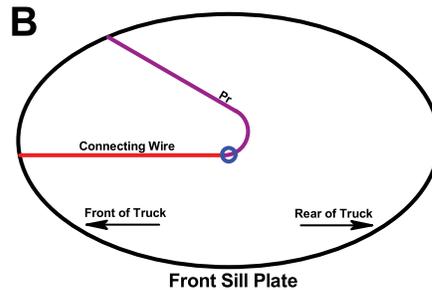
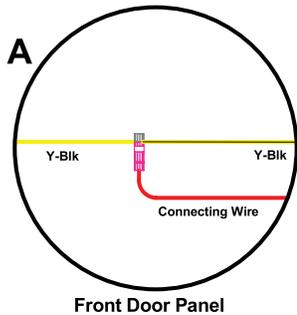
04 - 06

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-  Posi-Tap™ connector
-  Double Diode Harness
-  Additional Connecting Wire (Red - 18 Ga)
-  Butt Connector

Driver-side wiring

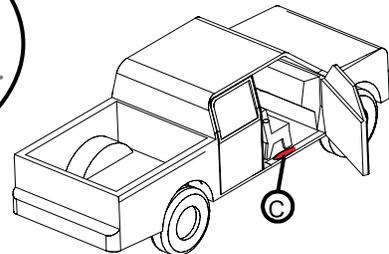
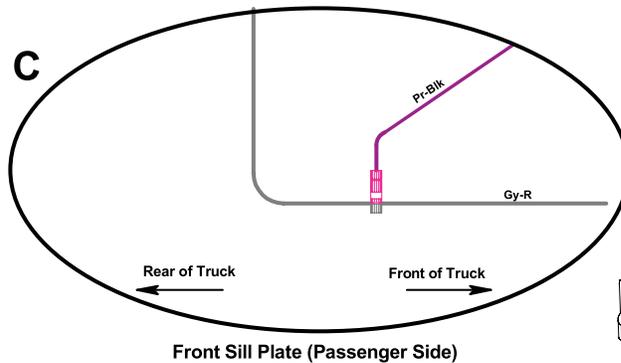


DRIVER SIDE WIRING

1. Remove front door panel and locate bundle of wires below and to the left of speaker (Area-A). Open bundle and locate 18Ga door-ajar wire (yellow with black stripe).
Caution: You may find two wires with these colors; use wire that leads out to door latch.
2. Using supplied Posi-Tap™ connectors, splice supplied red connecting wire into yellow with black stripe wire.

3. Route red wire into cab of vehicle and back toward sill plate area.
4. After removing the front door step plate, attach the connecting wire to the purple signal wire from Powerstep harness that was pulled through the floor.

Passenger-side wiring



PASSENGER SIDE WIRING

1. Removing the passenger side front sill plate, open wire bundle and locate the rear door-ajar wire (gray with a red stripe).
2. Using supplied Posi-Tap™ connectors, splice supplied purple Power Step trigger wire into gray with red stripe wire.

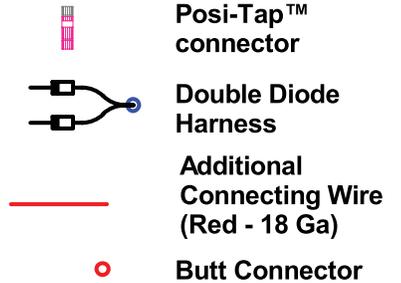
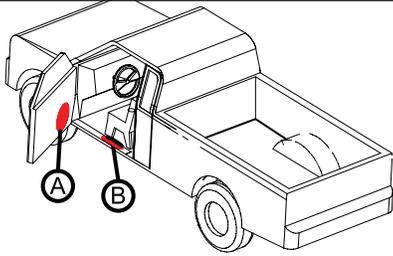
- Notes:**
1. All of the signal wires we tap into will be 18Ga. Do not tap into anything with a thicker gage than this.
 2. Occasionally the wire colors do not match the wire schematics. Under these circumstances you will need to locate the door-ajar signal wires. Each door will have one wire leading out to its latch and one ground wire coming away. The ground wire will usually be solid black. The signal wire we need is the other wire.
 3. Make sure you secure all wires after install. Loose wires can be damaged and may cause a failure in the Powerstep's function.

WIRING GUIDE

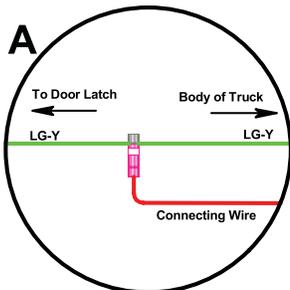
Ford Super Duty (2002 - 2003) Regular Cab & Extended Cab
With remote keyless entry

02 - 03

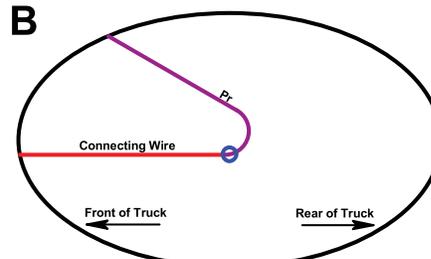
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Driver-side wiring



Front Door Panel



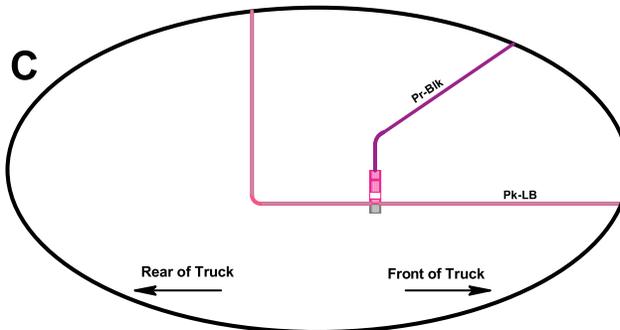
Front Sill Plate

DRIVER SIDE WIRING

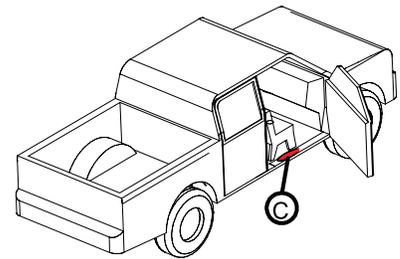
1. Remove front door panel and locate bundle of wires below and to the left of speaker (Area-A). Open bundle and locate 18Ga door-ajar wire (light green with yellow stripe). **Caution: You may find two wires with these colors; use wire that leads out to door latch.**
2. Using supplied Posi-Tap™ connectors, splice supplied red connecting wire into light green with yellow stripe wire.

3. Route red wire into cab of vehicle and back toward sill plate area.
4. After removing the front door step plate, attach the connecting wire to the purple signal wire from Powerstep harness that was pulled through the floor.

Passenger-side wiring



Front Sill Plate (Passenger Side)



PASSENGER SIDE WIRING

1. Removing the passenger side front sill plate, open wire bundle and locate the rear door-ajar wire (pink with a light blue stripe).
2. Using supplied Posi-Tap™ connectors, splice supplied purple Power Step trigger wire into pink with light blue stripe wire.

Notes:

1. All of the signal wires we tap into will be 18Ga. Do not tap into anything with a thicker gage than this.
2. Occasionally the wire colors do not match the wire schematics. Under these circumstances you will need to locate the door-ajar signal wires. Each door will have one wire leading out to its latch and one ground wire coming away. The ground wire will usually be solid black. The signal wire we need is the other wire.
3. Make sure you secure all wires after install. Loose wires can be damaged and may cause a failure in the Powerstep's function.