#### ASSEMBLY & INSTALLATION GUIDE

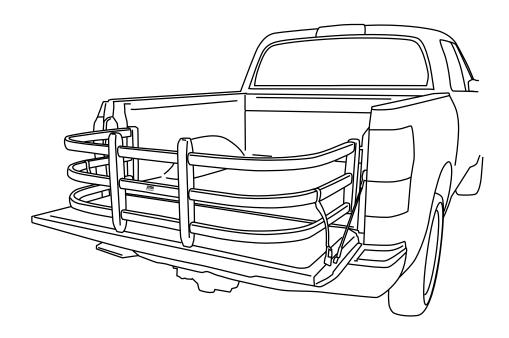
# BedxTender BedxTender Max

#### **APPLICATION**

Deep <u>Bed Truck</u> (F-150 & Tundra) Large Truck, Universal (Full-size trucks, wide beds) Small Truck, Universal (Mid-size and small trucks, small beds)

#### PART#

74813-00A (Silver) 74813-01A(Black) 74814-00A (Silver) 74814-01A(Black) 74811-00A (Silver) 74811-01A(Black)



### INSTALLATION TIME 1 Hour

#### SKILL LEVEL







1= Easy

#### **TOOLS REQUIRED**

Phillips screw driver

Torx T-25 driver

Power drill

9/64" drill bit

Center punch

Supplied templates

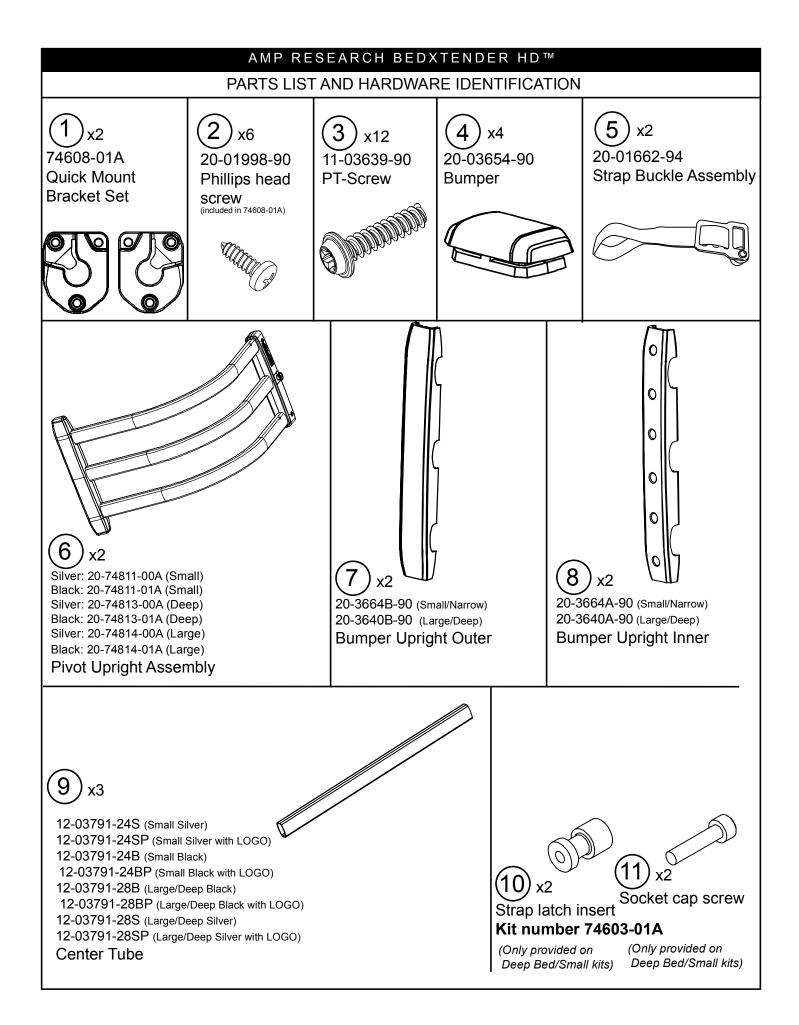
Soapy Water

#### BEDXTENDER HD™ shown assembled and installed on truck.

Remove contents from box and check for damage.

Verify all parts against parts list.

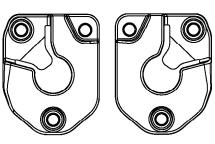
Read and understand instructions completely before attempting assembly and installation.



AMP RESEARCH BEDXTENDER HD™  ADDITIONAL MOUNTING KITS			
	DESCRIPTION	APPLICATION	PART#
	No-Drill Mounting Bracket Kit  – Ford F-Series  OPTIONAL	2004+ F-150 2008+ F-250 2008+ F-350	10-74602-01A
	L-Bracket Mounting Kit REQUIRED ON SOME APPLICATIONS TO COMPLETE INSTALLATION	GM S-Series Mazda B-Series Nissan Pickup Toyota Pickup (Pre 2005 models)	10-74601-01A

#### AMP RESEARCH BEDXTENDER HD™

#### UNIVERSAL MOUNTING BRACKET INSTALLATION



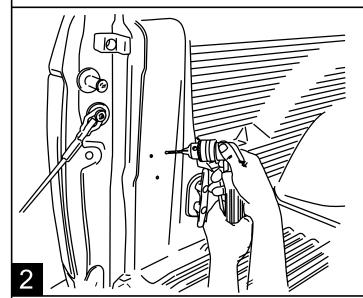
Quick Mount Bracket



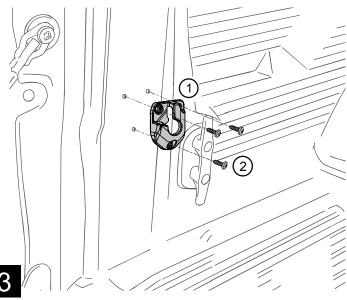
Phillips head screw

Cut out supplied template and tape to the D-pillar as shown. Using a center punch, mark holes as specified by the template.





Using a power drill and 9/64" drill bit, drill through the sheet metal. If equipped with a bedliner, drill through bedliner.



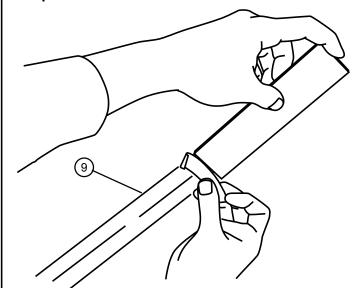
Fasten mounting brackets using the supplied self-tapping Phillips screws and torque to 30 in. lbs. If equipped with a bedliner, install mounting brackets over bedliner.

NOTE: If bedliner has contours that may prohibit a flat, solid mounting surface, cut out a rectangular section to clear the bracket and mount the bracket directly to the metal D-pillar.

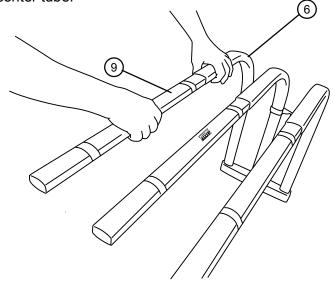
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#### BED X-TENDER ASSEMBLY

Measure 7" from each end of the three center tubes and mark with tape. **Tape is to be used as a reference point** 

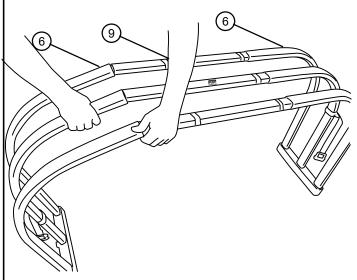


Slide 3 center tubes into the open ends of the bent tubes as shown. Insert center tube with logo into the center tube.

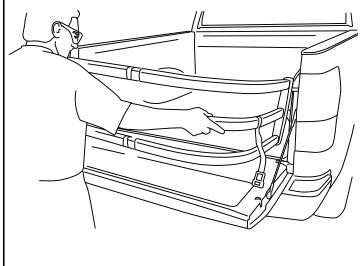


Note: Template located on inside of box.

Connect the two halves. Make sure there is at least 3" overlap with the bent tubes on each side.



Adjust the width of the BEDXTENDER by placing the pivots into the mounting brackets. To keep overlap consant, adjust each tube so that the gap between the edge and the tape is the same.

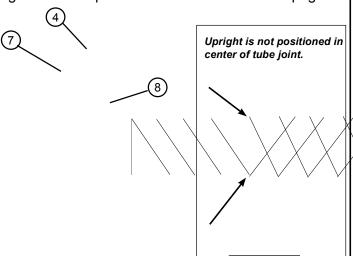


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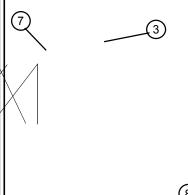
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#### BED X-TENDER ASSEMBLY - CONTINUED

Attach plastic upright around the tube juncture, placing rubber bumpers into the two ends of the upright.



Tighten PT-Screws using a T-25 torx driver, starting in the middle of each upright, then the outer screws and lastly the remaining two to evenly tighten.



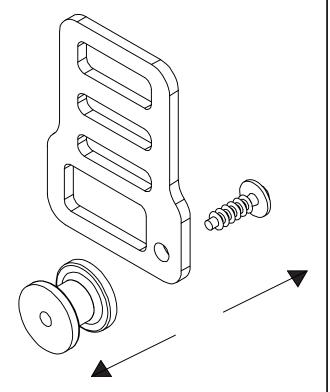
NOTE: The inside of the upright is stepped to fit correctly around the small and large diameter tubes.

NOTE: Do not over tighten as this may strip out. Fastener will reach a noticable stopping point.

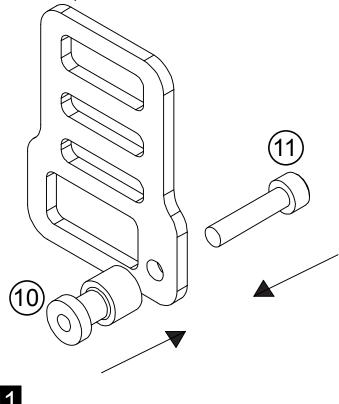
Adjust Strap Buckles to lock into the tailgate when BEDXTENDER is deployed. Your assembly is now complete.

#### For Toyota applications the supplied Strap Buckle Insert must be used.

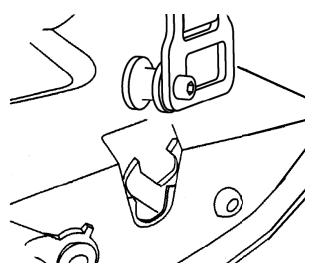
Remove the PT-Screw with a T20 Torx driver.



Install Strap Buckle Insert with the provided 10/32 x 7mm socket head cap screw with a 4mm hex key. Repeat for other strap.



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When the BEDXTENDER is at the furthest rear position, push down on the buckle to insert into tailgate latch. Tighten straps. To release, pull tailgate handle.

NOTE: Ensure that buckles are properly inserted into latches by pulling on the straps after both buckles have been inserted.

## AMP BedXTender BedXTender B

Congratulations on your purchase of the AMP Research BEDXTENDER HD. Here's what you need known...



#### BEDXTENDER HD™ OPERATION

With the tailgate open, place BEDXTENDER pivot pins into the left and right mounting brackets. Rotate to 45 until it drops into place, then lower onto the open tailgate.



Flip BEDXTENDER out to contain cargo in the truck bed when the tailgate is open. CAUTION! 200lb maximum load on open tailgate. Always distribute cargo evenly and properly secure inside bed. Do not secure cargo to the BEDXTENDER or the tailgate.



Before driving, secure BEDXTENDER by locking the provided strap buckles into the truck's tailgate latches. To release, pull tailgate handle. NOTE: Ensure that both buckles are properly locked into the latches by pulling up on each strap.



Flip BEDXTENDER forward and close the tailgate to keep smaller cargo safe and organized.

#### WARNING

Be sure to read and precisely follow the provided instructions when installing this product. Failure to do so could place the vehicle occupants in a potentially dangerous situation. After installing or reinstalling, re-check to insure that the product is properly installed.

