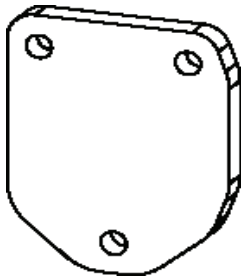


ANGLE BRACKET SPACER KIT INSTALLATION

PART # 74609-01A

Tools Required

- 3mm Allen Wrench
- 10mm wrench
- 3/16 Drill bit



1 x8

Universal Bracket
Spacers

2 x6

Button Head
Screw M5x35

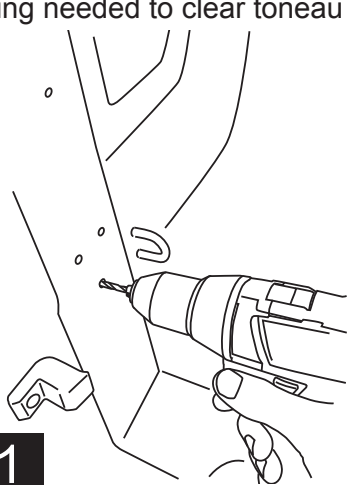
3 x6

Button Head
Screw M5x25

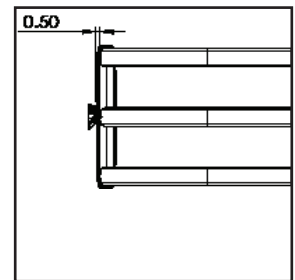
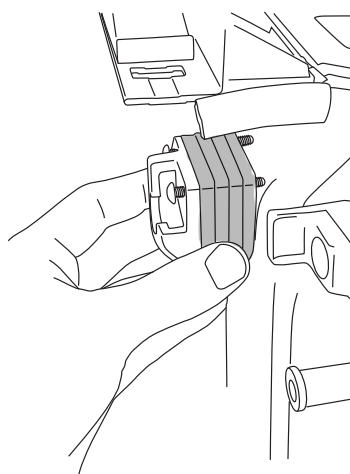
4 x6

Flanged head
nuts

If angle brackets are already mounted into vehicle remove and drill holes to 3/16". If not use provided template from x-tender installation kit and drill holes to 3/16". Stack spacers onto angle bracket and verify spacing needed to clear toneau cover rails.

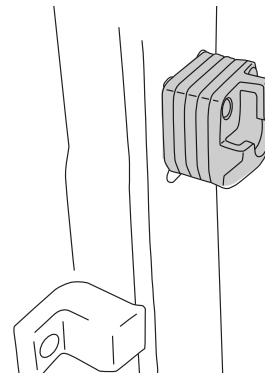
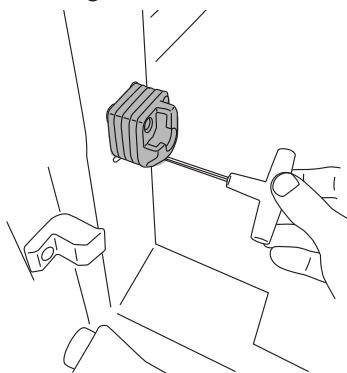


1



Note: The tube edge is approx .50" from the edge of the angle bracket.

Remove Tailight assembly and bolt up angle brackets with spacers needed to clear cover rails. If 1-2 spacers are needed use the shorter set of screws. If 3-4 spacers are needed use the longer set of screws. Tighten using 3mm allen wrench and a 10mm socket or box wrench.



2

Proceed with Xtender instructions and adjust to the proper width. Install into angle brackets. Rotate Xtender inboard and outboard to verify tubes clear rails. If tubes do not clear add appropriate spacers. Reinstall tailights.