



Aluminum Winch Bumpers, Tire Racks,  
Roof Racks and Off Road Accessories.

## ALUMINESS ROOF RACKS

### ALUMINESS INTRODUCES NEW STANDARD ROOF RACK!

In the 17 years that Aluminess has been producing products we have manufactured a tremendous number of roof rack styles and configurations. We have learned a great deal from our customers as to the features and benefits that are most popular. We will be focusing on those product designs with the more popular features and benefits to improve service to our customers. We have created a standard roof rack design for each vehicle that we will manufacture on a continuous basis so that we can reduce lead times and strive to have them in stock to ship from our facility or one of our many dealers.

### STANDARD ROOF RACKS

Our new standard racks will be available in two styles with two options for flooring:

**Double Loop** – Our most popular style. This rack is shaped like a basket to help lash down cargo from all ends and comes standard with a spot to mount lights in the front.

**Touring Style** – offers a drop-down front pipe for light bars and a tailored look to the sloped roof.

**Flooring – 3" wide slats with 2.5" gap** – Offers the ability to secure various items on the roof rack in any location and a 2 1/2" gap provides adequate flooring for walking/sitting on the rack.

**Flooring – Perforated** – Offers a full support floor while saving some weight over a solid sheet.

**Vent Openings** – Roof racks for Sprinters will have a vent opening in the most popular location and an optional vent cover. Vehicles without vents will have a future option to add one without requiring a new roof rack. The cover can be removed to reveal a framed opening. Vents in non-standard locations will be considered a Custom Rack.

Additional accessories will be bolt on options such as crossbars, boat rollers, and solar mounts. This will allow us to ship products from stock and create shorter lead times.

### CUSTOM ROOF RACKS!

CUSTOM ROOF RACKS will be built on a separate production line. Lead times and cost will vary for those products. See our options and pictures below for Voyager Style roof racks, continuous double loop, non-standard rack lengths, optional slat spacing and locations, multiple vent locations, roof air conditioners and special brackets, crossbars etc.

### MOUNTING STYLE

#### Gutter Mount

Factory Ford and Chevy/GMC vans as well as Pre-07 Sprinters



#### Track Mount

'07+ Sprinters and Ford Excursions. \*Factory track rail system required!



#### Fixed Mount

Specific to the 2015+ Ford Transit, 2014+ Promaster and 2011+ Nissan NV



#### Penthouse Top

Ford, Chevy/GMC, and Sprinters with a penthouse top



#### Fiberglass Top

Fords with a Sportsmobile Voyager or Cruiser Top



### ROOF RACK STYLE

#### Double Loop

This is the most common style with an classic aerodynamic look. Also called a baja style roof rack.



#### Touring

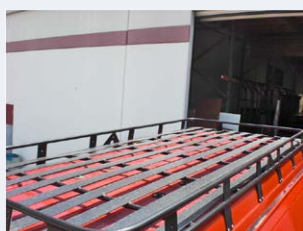
Available on the Ford Transit and Sprinter High Top, the Touring style roof rack has a drop down front pipe and is great for mounting large light bars.



### FLOORING

#### Slatted Floor

3" wide slats spaced 2.5" apart. This flooring is not only easy to walk around on, it also provides a multitude of tie down points.



#### Perforated Aluminum

Perforated is the best flooring for lounging or using as a sleeping platform. Lawn chairs and tripods can be easily used on this flooring. Tying down cargo is more tricky but still possible by lashing to the sides of the rack.

