



1992 - 2007 FORD VAN FRONT BUMPER INSTALLATION INSTRUCTIONS

Hardware:

- MOUNTING HARDWARE
 - 70036 - 1/2-13 x 1 1/2" Hex Bolt Grade 8 (6)
 - 70034 - 1/2-13 Nylock Nuts SS (6)
 - 70035 - 1/2 Washer F/W STL Znc (.09 Thickness) (12)
- 400511- Winch, Fairlead Cover (1)
 - 70008- 1/4-20 Nylock Nuts SS (2)
 - 70039- 1/4 x 7/8 Fender Washer SS (4)
 - 70060- 1/4-20 x 1" Button Head Bolt SS (2)
- 400503.4 - Keys, Tool Box Lock Set



NOTES:

This process is much easier with two people.

Installation Procedure:

1. Remove Stock Bumper.
2. Attach Bumper To Mounts and Frame:
 - a. Hold bumper up in position and put bolt through the bumper and frame.
 - i. Start by putting one bolt on each side (each bolt should have a washer between both the head and the bumper and the nut and the frame).
 1. The hole on the bumper that is furthest away from the frame is the easiest one to start with.
 2. Hand tighten the nut down so the bumper can be rested on the bolt.
 - ii. Insert the other four bolts that go from inside the toolbox to the frame.
 - iii. Tighten the nuts down so that the bumper is held up but can still be moved.
3. Check that the bumper is straight from left to right and parallel to the van's grill.
4. Tighten down bolts.