

ALTA

PERFORMANCE

R56 MINI COOPER SINGLE GAUGE POD

Thank you for purchasing the ALTA Performance gauge pod. Installation should only be performed by persons experienced in the proper operation of Mini electrical and body systems. Please read through all the instructions before performing the installation.

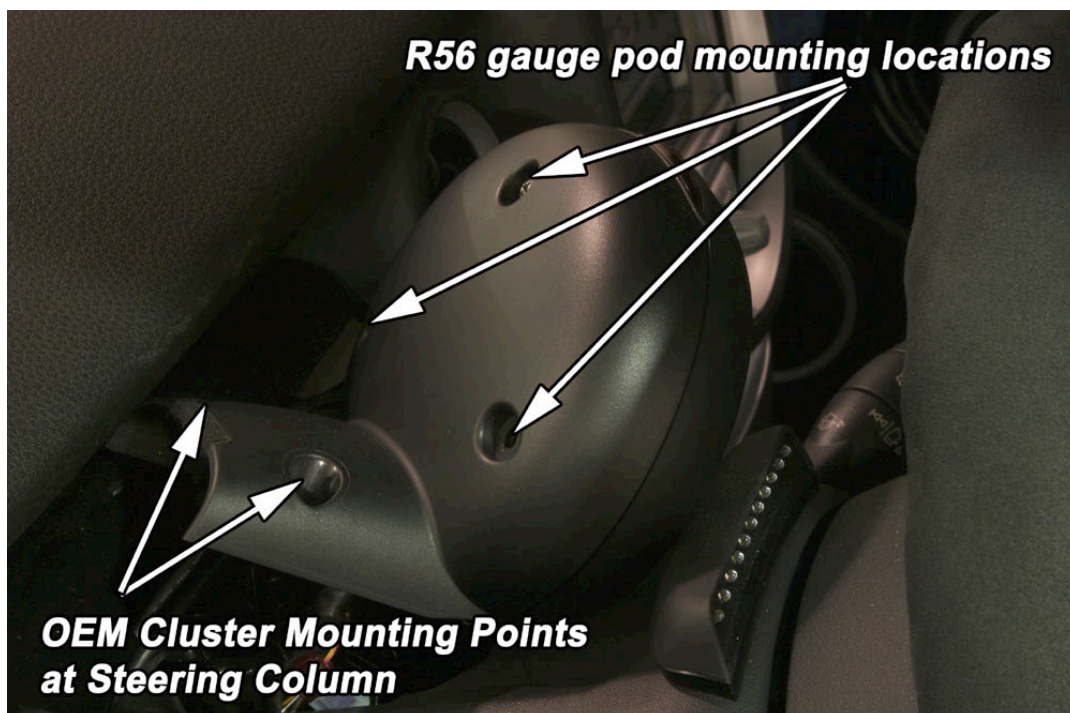
Parts Included with the ALTA GAUGE POD:

- (1) R53 Gauge Pod
- (1) Phillips SS sheet metal screws #10 x 1.25"
- (1) #10 Toothed washers
- (1) ALTA Bubble Sticker
- (3') Red 16G wire
- (3') Black 16G wire
- (3') White 16G wire
- (3') Orange 16G wire
- (1) Ring terminal
- (4) Red T-Tap connectors
- (1) Blue T-Tap connector
- (6) Male Red connectors
- (4) Butt Connectors
- (10) Zip ties

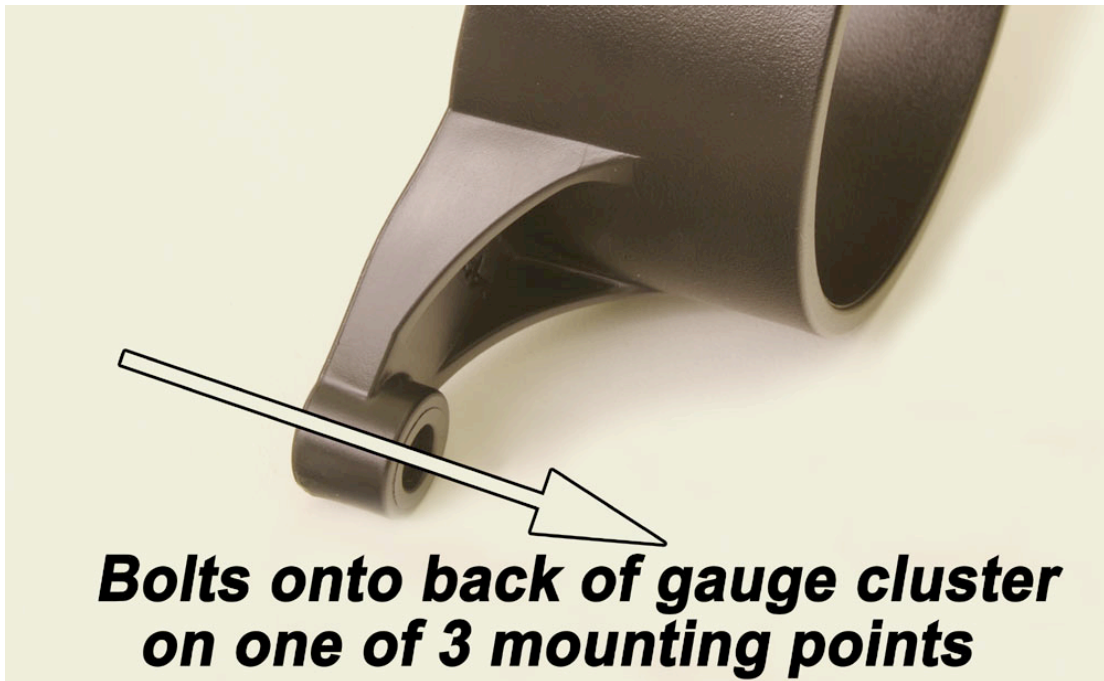
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Gauge Pod Installation

- 1) Disconnect battery located under hood on passenger side compartment.
- 2) Lower steering column to the lowest setting.
- 3) Locate and remove (2) TORX screws attaching gauge cluster to steering column.



- 4) Determine which mounting location ALTA gauge pod will attach to, and remove screw on rear of gauge cluster.
- 5) Using screw and washer provided install and tighten ALTA gauge pod to desired location.



- 6) Before completely securing ALTA gauge pod, install gauges into pod, and adjust to desired position. NOTE: MOST GAUGES SHOULD BE MOUNTED INTO POD PRIOR TO RE-INSTALLATION OF TACHOMETER.
- 7) Gauge is secured into pod using supplied foam tap around gauge. Use roughly half of the foam tape around the gauge and push gauge into the pod. If the gauge needs to be tighter in the pod, and more of the foam tape around pod.
- 8) Install OEM gauge cluster back onto steering column, making sure to use OEM screws to secure.
- 9) Verify that wiring etc., for the gauges does not contact dashboard or any other part of interior while moving steering column through its range of motion. If contact exists take steps to eliminate interference. Reconnect battery.

