



## **R53 MINI COOPER SINGLE GAUGE POD**

*Thank you for purchasing the ALTA Performance gauge pod. Installation should only be performed by persons experienced in the proper operation of Mini electrical and body systems. Please read through all the instructions before performing the installation.*

### **Parts Included with the ALTA GAUGE POD:**

- (1) R53 Gauge Pod
- (1) Phillips SS sheet metal screws #10 x 1.25"
- (1) #10 Toothed washers
- (1) ALTA Bubble Sticker
- (3') Red 16G wire
- (3') Black 16G wire
- (3') White 16G wire
- (3') Orange 16G wire
- (1) Ring terminal
- (4) Red T-Tap connectors
- (1) Blue T-Tap connector
- (6) Male Red connectors
- (4) Butt Connectors
- (10) Zip ties

**Checked By** \_\_\_\_\_

### **Gauge Pod Installation**

- 1) Disconnect battery
- 2) Lower steering column to the lowest setting.
- 3) remount gauge cluster to steering column. Adjust gauge pods to desired position and remove gauge cluster from column, to tighten screw. (Careful not to tighten screw too much as the screw is screwing into plastic)



**Picture shown with (2) Pods installed**

- 4) Once gauge pod is adjusted to desired position, install provided ALTA logo to side of pod.
- 5) Reinstall gauge cluster to column and secure with (2) Torx screws removed earlier.
- 6) Install desired gauges into pods following directions supplied with gauges.
- 7) Verify that wiring etc., for the gauges does not contact dashboard or any other part of interior while moving steering column through its range of motion. If contact exists take steps to eliminate interference. Reconnect battery.

***ALTA RECOMMENDS THESE PARTS:***

- Prosport Boost Gauge
- Prosport Oil Temp Gauge
- Second ALTA Gauge Pod for another gauge
- ALTA Catted Header