

Installation Guide for 05-15 Toyota Tacoma PRO-Series LED Tail lights

ALPHAREX specializes in designing and producing superior and uniquely stylish aftermarket automotive performance lighting with unrivalled innovative technology. This installation guide takes you through the step-by-step process of installing your new **ALPHAREX TAIL LIGHTS** for your **05-15 Toyota Tacoma**.

Do NOT use dielectric or any type of weather sealing grease on connectors or sockets. Doing so will result in connection problems and will not be covered under warranty. Please click [HERE](#) for further explanation.

Table of Contents

- INSTALLATION TOOLS
- PART I - Remove Tail Lights
- PART II - Install Tail Lights

Disclaimer: This installation article is a tutorial guide. By reading this article, you agree it is for reference only and AlphaRex USA and its distributors make no guarantee on the finished results. Under no circumstances whatsoever shall AlphaRex USA nor its distributors be liable for any damage, misuse or personal injuries. If you do not fully understand the installation procedure, it is highly recommended that you seek help from professional mechanics to do the installation.

INSTALLATION TOOLS



1/4 Ratchet



1/4 Extension

10

SIZE NEEDED



Socket

**** Always ensure your vehicle is parked and the ignition is turned off before working on it.**

PART I - Remove Tail Lights

STEP 1 REMOVE TAIL LIGHTS BOLTS

Whenever working on your vehicle, always make sure your vehicle is OFF and parked.

Open the trunk gate and begin by removing the bolts securing the tail light.



Remove the top and bottom 10mm bolts from each side of the tail lights.



Gently remove the tail lights by pulling outward.



STEP 1 UNPLUG AND REMOVE THE TAIL LIGHTS

Disconnect the sockets to remove the parking and turn signal light bulbs, along with the tail light assembly.





Disconnect the reverse light socket and keep the light bulb for later reinstallation.



PART II - Install Tail Lights

STEP 1 PLUG THE TAIL LIGHTS

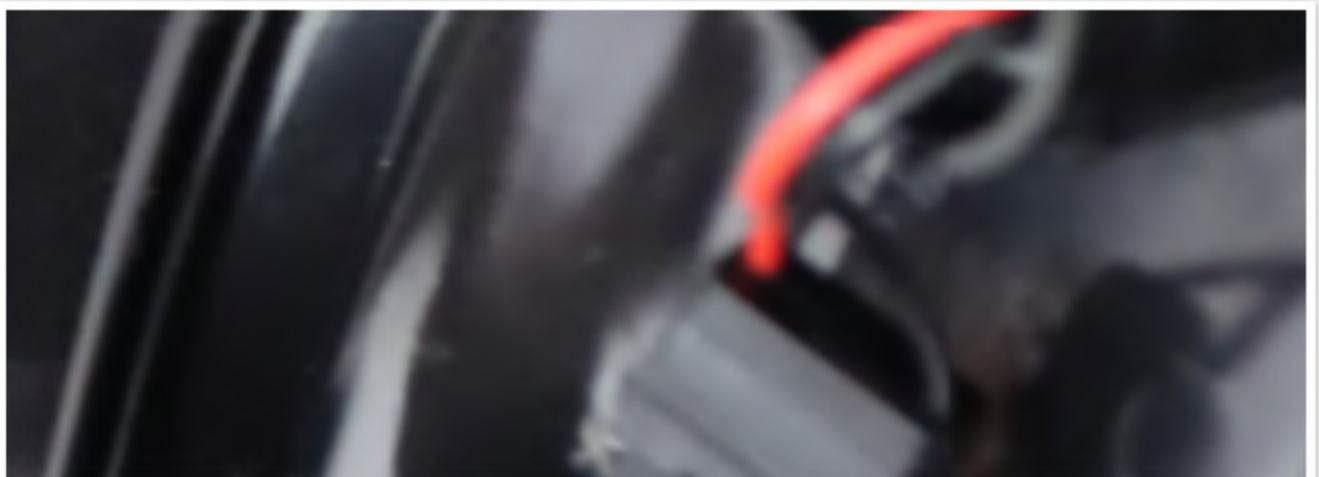


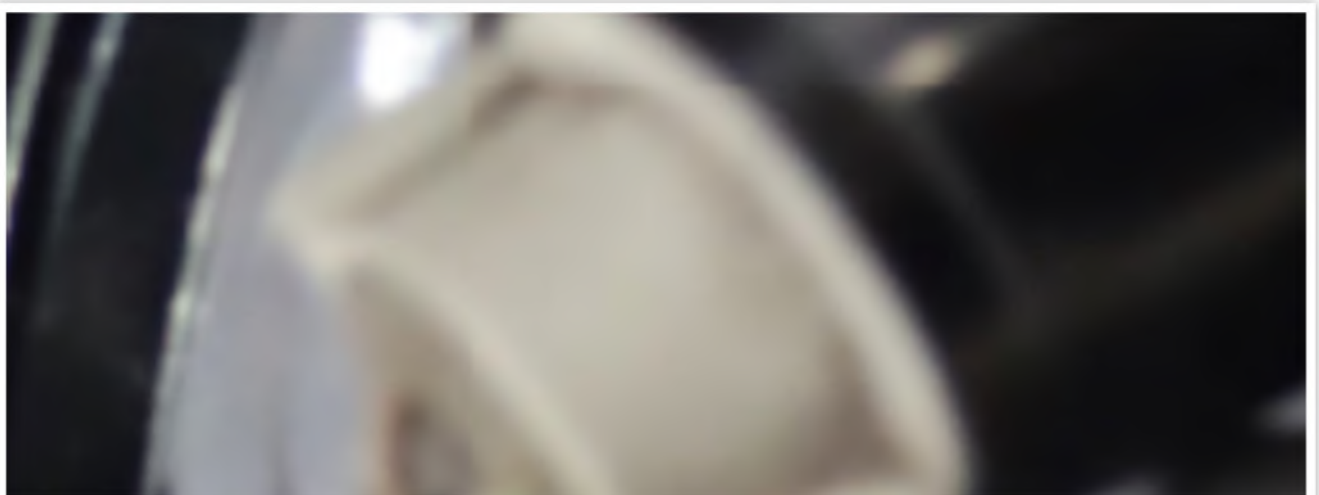


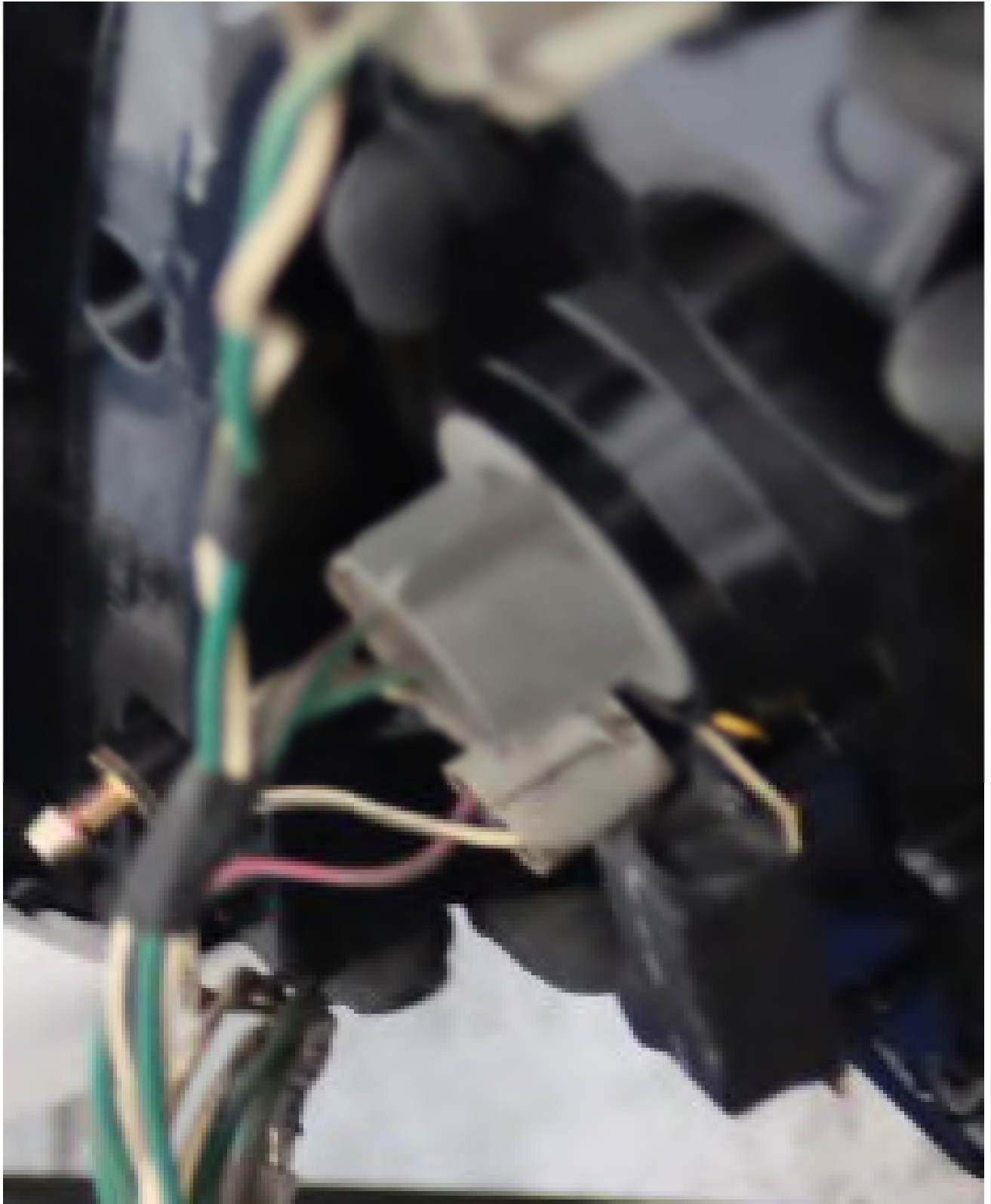


Twist and lock each of the sockets into the new ALPHAREX tail light, ensuring they are tightened and secured. **DO NOT USE DIELECTRIC GREASE!** Please follow the same steps for the other tail light.









STEP 1 INSTALL THE TAIL LIGHTS

Carefully push the tail light into the mounting position and tighten the top and bottom 10mm bolts.



Repeat the same process for the other side of the tail light. NOTE: When using a power wrench, be cautious not to overtighten the bolts.



STEP 1 COMPLETE INSTALLATION

Congratulations! You have completed the installation for ALPHAREX 05-15 Toyota Tacoma LED TAIL LIGHTS.



