



Installation instructions

Akrapovič Exhaust System:
Evolution
for the
BMW M6 (type F12, F13)

Congratulations on purchasing the Akrapovič exhaust system.

Please read this entire installation manual carefully prior to installing and using the Akrapovič exhaust system.

Akrapovič exhaust system should only be installed by persons skilled in car exhaust system installation and performance. The instructions provided in this manual should be followed to ensure proper installation and safe use of the Akrapovič exhaust system. Akrapovič and/or its partners shall not be held liable for any damage or personal injury (including direct, indirect, or consequential damage) sustained as a result of improper installation of the Akrapovič exhaust system or its use and maintenance contrary to the instructions and warnings contained herein.

If you have any questions regarding the installation and/or proper use of the Akrapovič exhaust system or this manual, please contact your local Akrapovič partner.

GENERAL INFORMATION

Your safety is our number one priority. Please drive your car responsibly, safely and always obey local traffic rules.

All statements made with regard to the exhaust system's compliance are made in respect of the exhaust system "as is". Any modifications of the Akrapovič exhaust system or its improper installation, use or maintenance that is not in accordance with this Installation manual, may result in severe damage to the exhaust system and/ or engine, as well as personal injury, and may affect the exhaust system's compliance with the legal requirements, such as exhaust system's air and/ or noise emissions (as an example, the car may not be suitable for use on public roads any longer), as well as warranty coverage.

The exhaust system may only be used in accordance with relevant laws and regulations, including state and federal, where applicable.

Damage caused by improper installation, use and maintenance of the Akrapovič exhaust system is not covered by the Akrapovič warranty. Please refer to the enclosed warranty with regard to the terms of our warranty.

Technical specifications of Akrapovič exhaust systems and related products are subject to change without notice.

COPYRIGHT AND OTHER RIGHTS NOTICE

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Any reproduction, technical or other manipulation, translation, or other use of the copyright and/or trademark rights contained herein is prohibited without the explicit prior written consent of Akrapovič. The same especially applies to the entire contents of this manual and/or any of its parts, including but not limited to technical specifications, instructions, graphs, photographs, and so on included in this manual.

SAFETY AND COMPLIANCE WARNING, PLEASE READ CAREFULLY

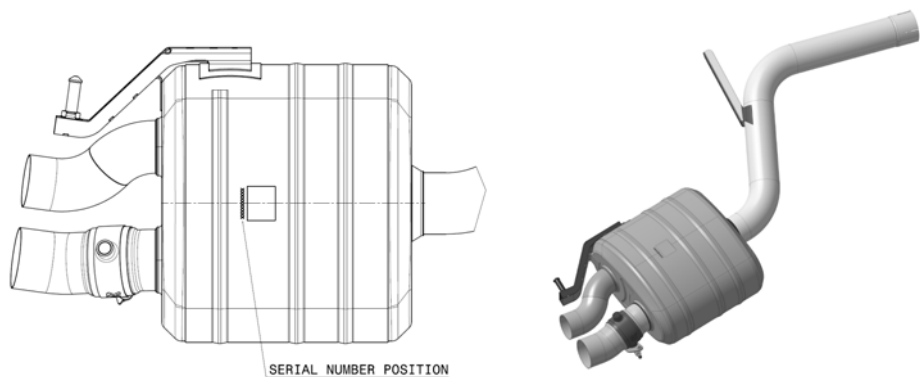
BEFORE REMOVING THE STOCK EXHAUST SYSTEM AND BEGINNING THE INSTALLATION OF YOUR NEW AKRAPOVIČ EXHAUST, PLEASE MAKE SURE THAT ALL ITEMS LISTED BELOW ARE VERIFIED:

- This manual is specific to the car indicated on the cover page, for which it is designed. Installation procedures vary depending on the type of car. Please verify that the Akrapovič **exhaust system and this installation manual correspond to the type of your car.**
- The exhaust system can get extremely hot during and after it is used. Make sure not to touch the exhaust system until it is completely cool. **Allow the exhaust and engine to cool down before beginning installation.**
- Make sure the car is **securely positioned to prevent** damage to yourself and other, or the car.
- Please check the parts you received against the parts list available on our website. Make sure that you have **all the parts necessary for the installation** of your new Akrapovič exhaust system. If any of the parts is missing, please do not proceed with uninstalling your stock exhaust system/installing the Akrapovič exhaust system and contact the retailer where you purchased the Akrapovič exhaust system.
- Every exhaust system muffler has its unique serial number, which identifies the authenticity of the product. You can find the serial number on the muffler's sleeve. Please refer to the **picture 1** below. Please verify that your exhaust system is an original Akrapovič product. If you have any doubts, please contact the reseller where you purchased the exhaust system or Akrapovič partners. This manual, any certificates and Akrapovič warranty apply to original products only.

GENERAL NOTE

Photographs and other illustrations in this manual are symbolic and are intended to help represent individual steps for proper installation and use, as well as for a general overview. The actual component parts of the Akrapovič exhaust system may not entirely correspond to the photographs and other illustrations.

Picture 1 - Serial Number Position



NOISE AND EMISSION WARNINGS

General warning

Because of the world-wide distribution of Akrapovič d.d. products, neither Akrapovič d.d. nor any of its subsidiaries make any representation that the exhaust system complies with the air and/or noise emissions laws, or labeling laws, of any jurisdiction. The purchasers are entirely responsible for informing themselves of the applicable laws where the products are to be used and to comply with those law.

Although legal compliance of Akrapovič products in a specific country should be determined by the user, you can find some basic guidance on compliance of your Akrapovič exhaust system with various legal requirements on the product-related part of our website. For EC and ECE type approvals, please refer to the certificate enclosed to your product.

USA WARNING

Various U.S. states and the U.S. federal government have individual laws regulating the use of aftermarket exhaust parts and systems, especially as those parts and systems modify, remove, or replace original equipment catalysts. Please consult the appropriate laws in your area before installing any aftermarket part or system on your vehicle to ensure compliance with all applicable laws. Neither Akrapovic d.d. nor any of their subsidiaries or the sellers of the parts or systems make any representation that any of their parts or systems comply with any such laws.

CALIFORNIA WARNING

California laws prohibit the use of any aftermarket exhaust part or system that modifies, removes or replaces original equipment catalysts unless the California Air Resources Board has issued an Executive Order regarding such part or system or unless the part or system is exempted by being used only on racing vehicles on closed courses. Neither Akrapovic d.d. nor any of their subsidiaries make any representation that any of their parts or systems has received such an Executive Order or that any of their parts or systems conform with the racing vehicles exemption. The purchasers are entirely responsible for informing themselves of applicable California laws and to comply with those laws.

SYMBOLS

The following symbols are used throughout these installation instructions:



**TOOLS AND PROTECTIVE
EQUIPMENT REQUIRED**



TIGHTENING TORQUE



LUBRICATION



HAND TIGHTEN



INSTALLATION TIP



CAUTION OR IMPORTANT

USE BOLT SEALANT

Apply 3 to 4 small drops of bolt sealant onto the cleaned and degreased threads before tightening the bolts.

WARNING! Avoid contact with skin, eyes and mucous membranes. Do not inhale fumes. Keep out of reach of children.



USE ANTI-SEIZE LEAD-FREE COPPER PASTE (black tube)

Provides trouble-free and long-lasting protection against seizing, corrosion and rusting of bolts, threaded ends, nuts, joints, etc. Also protects against vibration, wear and impact. **WARNING! Avoid eye contact. Keep out of reach of children.**

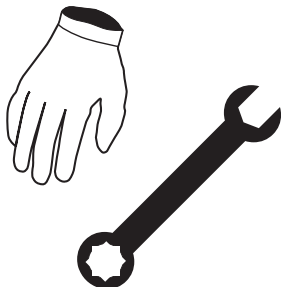


USE ANTI-SEIZING GREASE (white tube)

Prevents seizing, corrosion and excessive wear between the titanium components of your exhaust system. **WARNING! Avoid eye contact. Keep out of reach of children.**



Tools & equipment



- T-handle 10 mm wrench
- T-handle swivelling 8 mm wrench
- T-handle swivelling 11 mm wrench
- Combination 13 mm wrench
- Bi-hex 13 mm socket
- Bi-hex 15 mm socket
- Bi-hex 16 mm socket
- Flat screwdriver
- Pry bar

PARTS LIST

The following parts should be found in the box:

- Installation Manual
- Homologation certificate/ compliance documents if applicable
- Warranty
- Fitting material
- Muffler and pipes

IMPORTANT: The car should be in the off position throughout the dismantling and installation process, as well as any other work done on the exhaust system!

REMOVAL OF STOCK EXHAUST SYSTEM:

The process of uninstalling the original exhaust system may vary depending on the existing exhaust system. Please follow the original exhaust system manufacturer's instructions for uninstalling the original exhaust system.

If you for any reason decide otherwise, please note that any information provided in this respect herein should be considered as general information provided for your convenience only. Akrapovič shall not assume any liability or responsibility with regard to uninstalling your existing exhaust system, warranty coverage of such exhaust system or vehicle or their further fitness for use.

In case your Akrapovič exhaust system may not be used on certain roads or under certain conditions, please keep the stock or other exhaust system that you can use in such circumstances legally.

REMOVAL OF STOCK EXHAUST SYSTEM:

Put the vehicle onto a car lift.

! **CAUTION:** ensure that the car is lifted safely and properly in order to avoid the risk of vehicle damage, injury, or even death!

1. Unscrew all marked bolts and remove the engine's and transmission's protection off the vehicle (Figure 1, 2, 3).

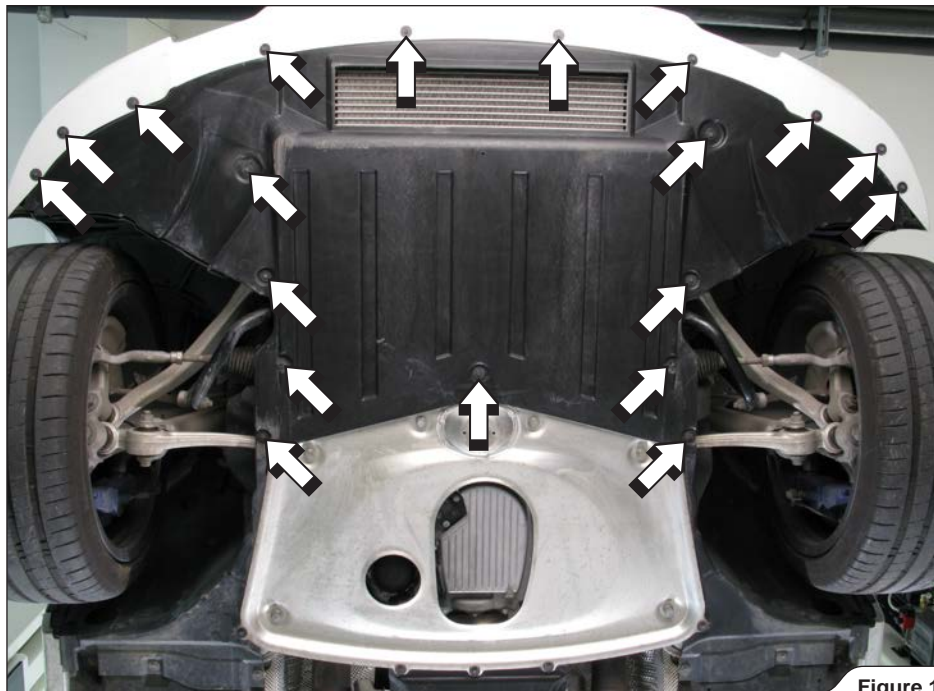


Figure 1

! CAUTION: make sure not to injure yourself, or damage any part of the vehicle during this procedure!



Figure 2

! CAUTION: make sure not to injure yourself, or damage any part of the vehicle during this procedure!

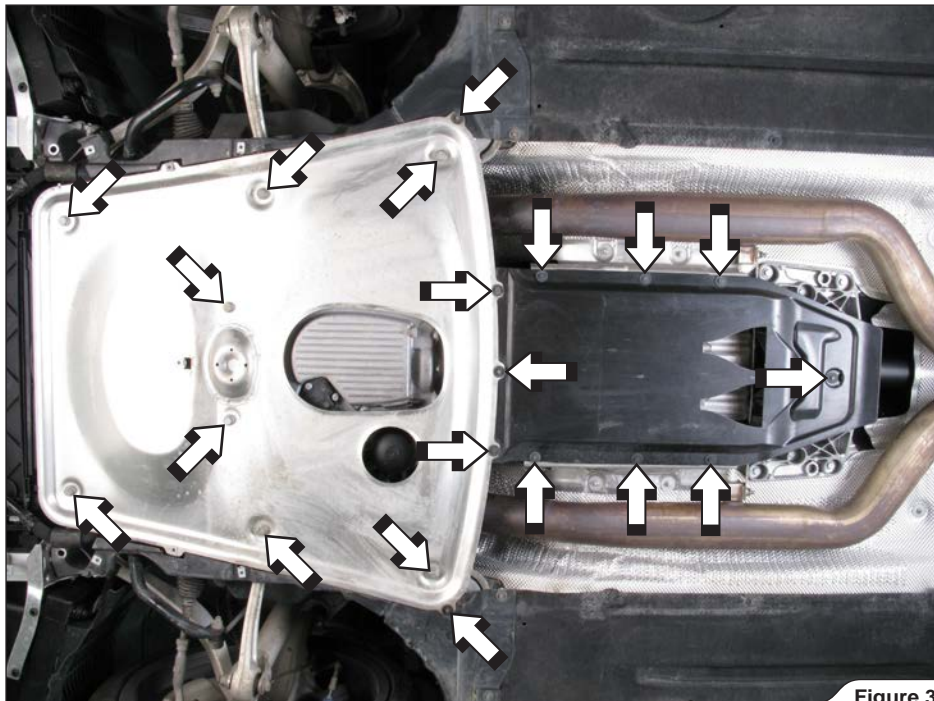


Figure 3

2. Unscrew the marked bolts and nuts. Carefully remove the stock collector's bracket off the vehicle (**Figure 4**).

! **CAUTION:** make sure not to injure yourself, or damage any part of the vehicle during this procedure!

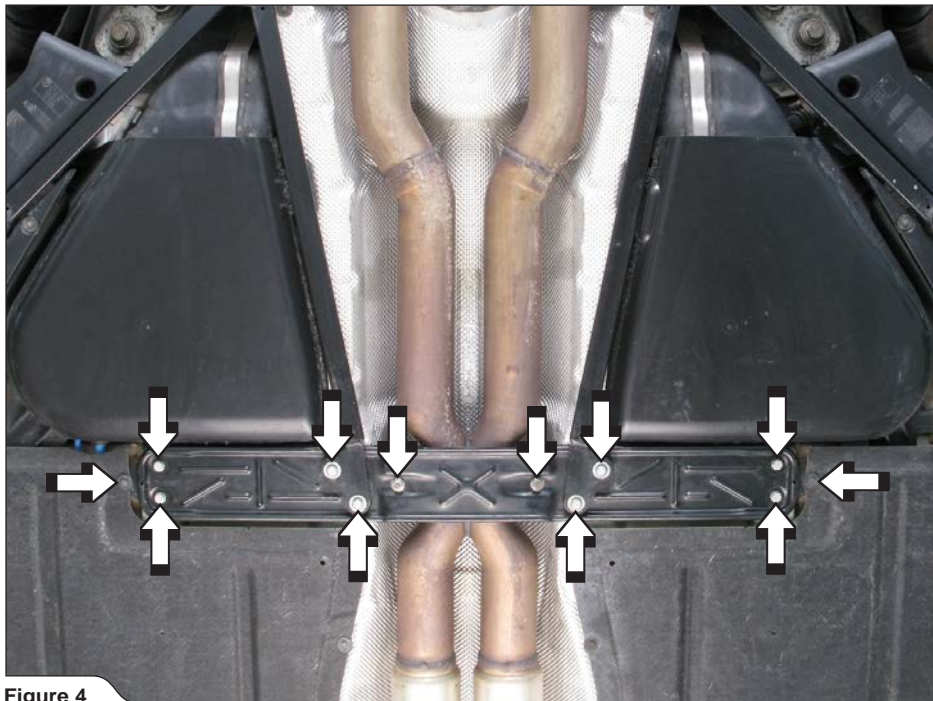


Figure 4

3. Loosen the marked chassis reinforcement bolts on both sides off the vehicle (**Figure 5**).

✘ **INSTALLATION TIP:** loosen the marked bolts only.

! **CAUTION:** make sure not to injure yourself, or damage any part of the vehicle during this procedure!



Figure 5

4. Unscrew all marked bolts and carefully remove the underbody protection off the vehicle (**Figure 6**).

! **CAUTION:** make sure not to injure yourself, or damage any part of the vehicle during this procedure!

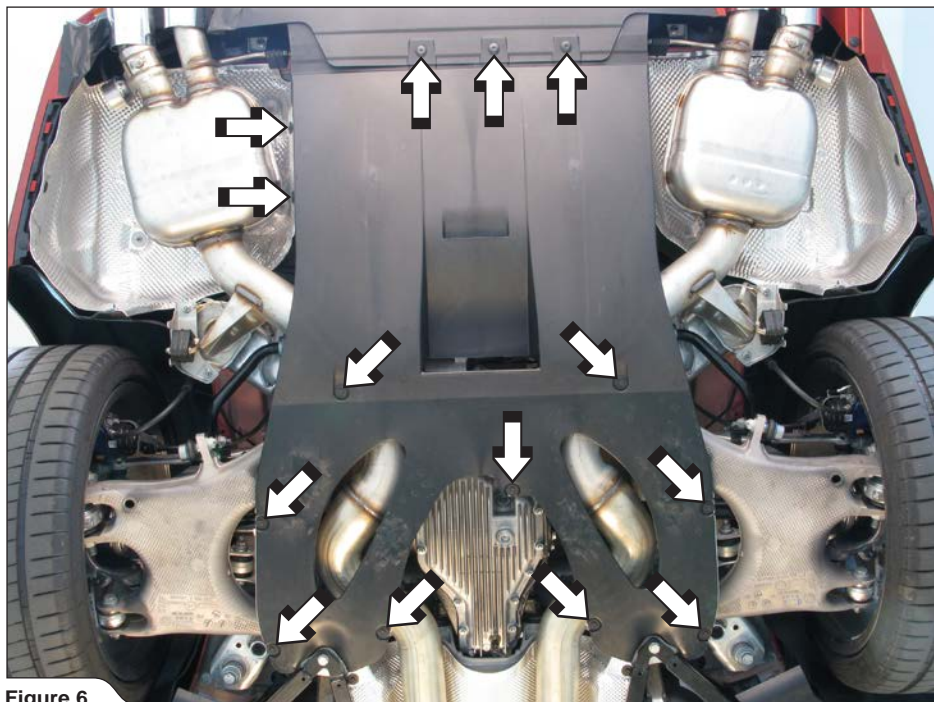


Figure 6

5. After removing the plastic differential protection, remove the two marked u-clip cage nuts off the aluminium differential protection (**Figure 7**).

! **CAUTION:** make sure not to injure yourself, or damage any part of the vehicle during this procedure!

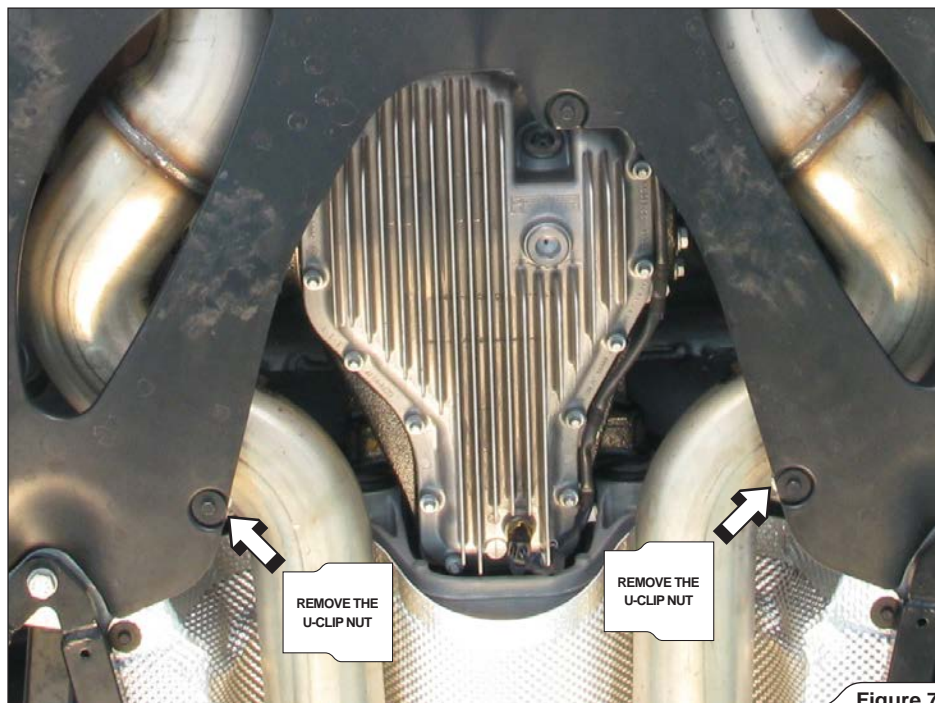


Figure 7

6. Unscrew all marked bolts and carefully remove the differential aluminium protection off the vehicle (Figure 8).

! **CAUTION:** make sure not to injure yourself, or damage any part of the vehicle during this procedure!

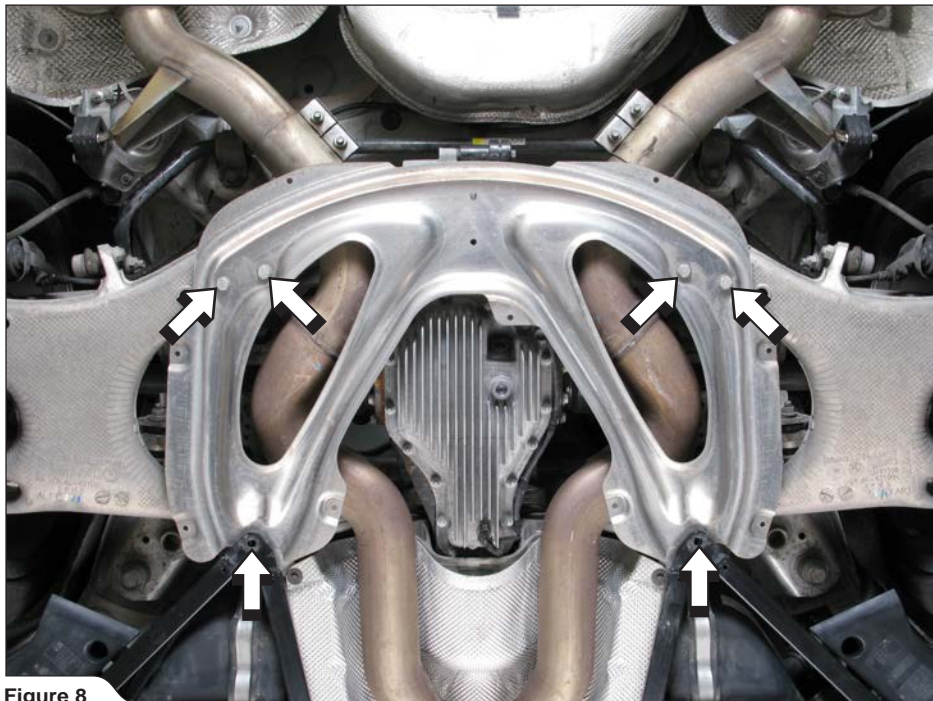


Figure 8

7. Unscrew the marked bolts and remove the link pipes' linkage (**Figure 9**).

! **CAUTION:** make sure not to injure yourself, or damage any part of the vehicle during this procedure!



Figure 9

8. Support the stock exhaust system and unscrew the marked flanges' nuts (**Figure 10**).
- ! **CAUTION:** make sure, that you support the exhaust system during this procedure or you could injure yourself or damage the vehicle!
- ! **CAUTION:** make sure not to injure yourself, or damage any part of the vehicle during this procedure!

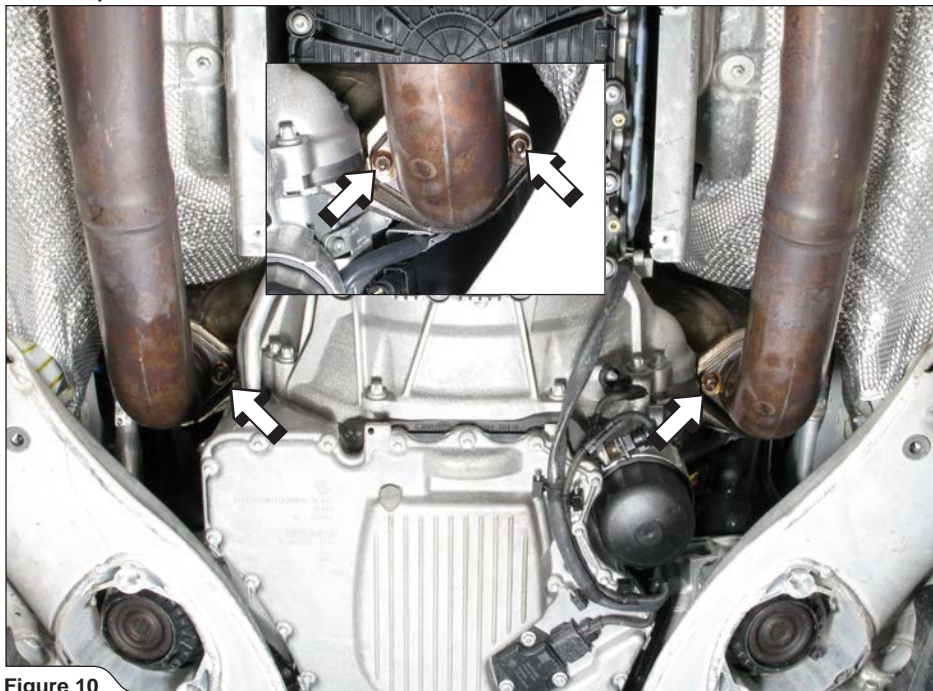


Figure 10

9. Carefully pull the vacuum tubes off both vacuum actuators (**Figure 11**).

! **CAUTION:** make sure not to injure yourself, or damage any part of the vehicle during this procedure!



Figure 11

10. Support the stock exhaust system and unscrew all mufflers' brackets (**Figure 12, 13**).

! **CAUTION:** make sure, that you support the exhaust system during this procedure or you could injure yourself or damage the vehicle!

! **CAUTION:** make sure not to injure yourself, or damage any part of the vehicle during this procedure!

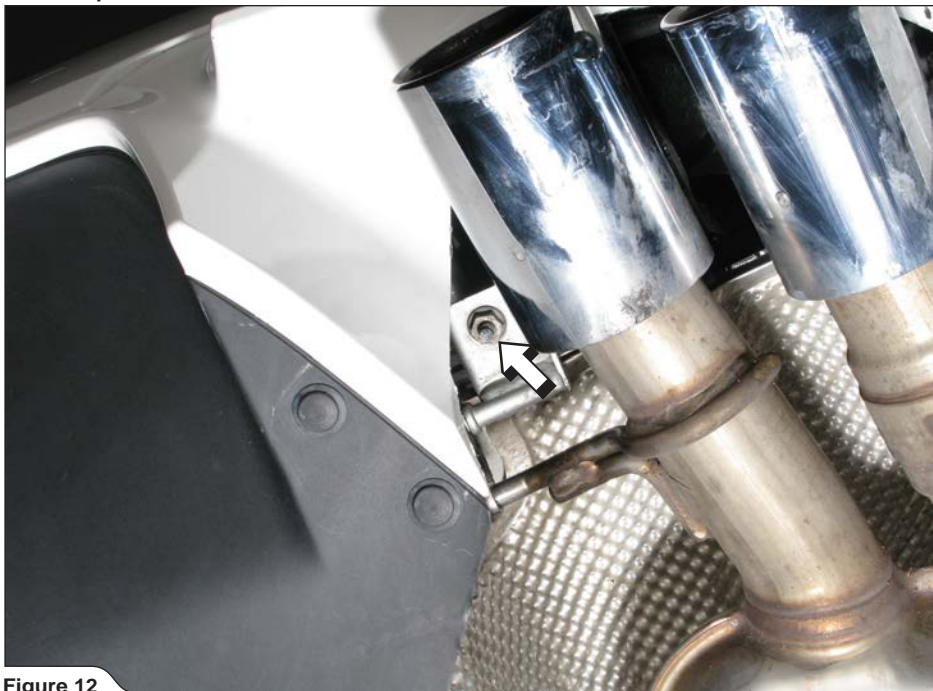


Figure 12

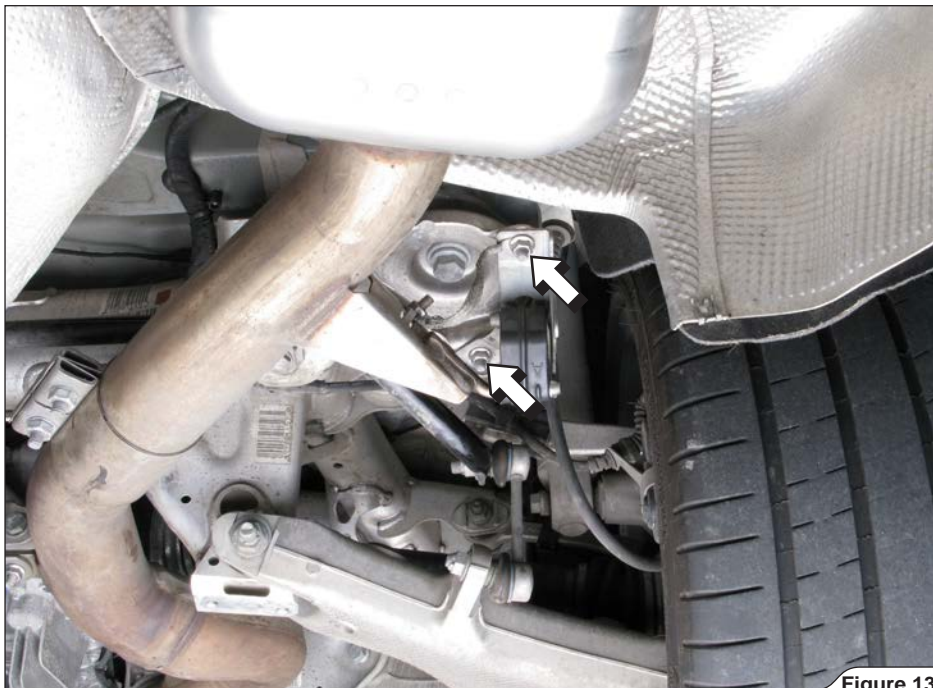


Figure 13

11. Carefully remove the complete stock exhaust system off the vehicle. Carefully pull all rubber brackets off both mufflers and unscrew both ground wires (**Figure 14**).

! **IMPORTANT:** make sure, not to damage any part of the vehicle during this procedure!
✂ **INSTALLATION TIP:** for easier dismounting, lubricate the original rubber brackets (WD40®)*.

*WD-40® is a trademark of the WD-40 Company.

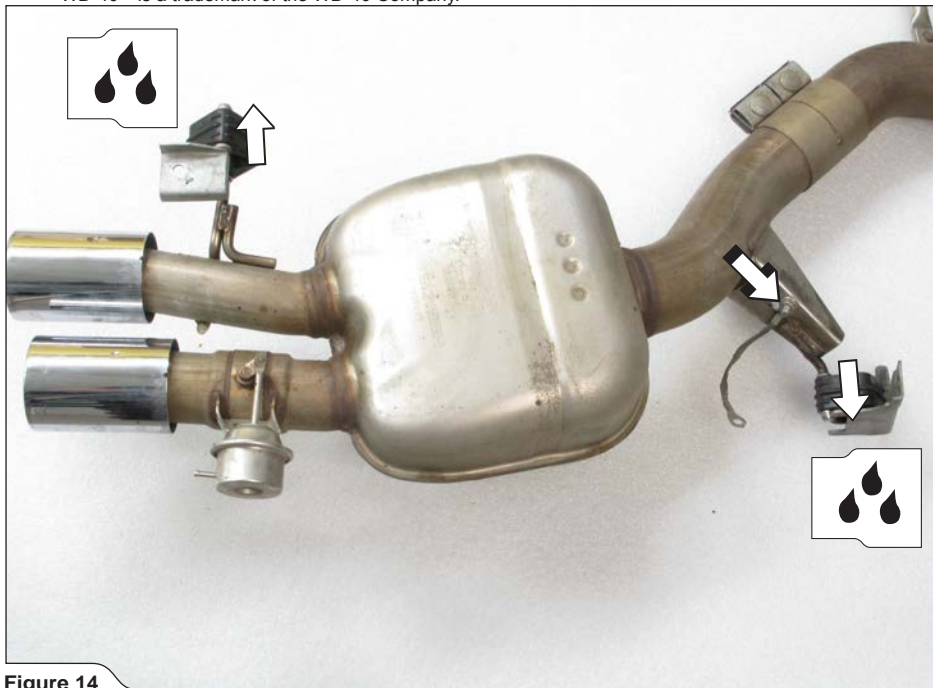


Figure 14

12. Unscrew the marked nuts and remove the rubber brackets off the collector (**Figure 15**).

! **CAUTION:** make sure not to injure yourself, or damage any part of the vehicle during this procedure!



Figure 15

INSTALLATION OF THE AKRAPOVIČ EXHAUST SYSTEM:

1. Correctly orient and attach the clamps (from Akrapovič installation kit), stock rubber brackets and stock ground wires (using M8x16mm bolts from Akrapovič installation kit) onto both mufflers (Figure 16, 17, 18).

! **IMPORTANT:** use anti-seize copper paste on clamps' bolts and nuts threads!

! **IMPORTANT:** do not fully tighten the clamps yet!




Figure 16

✂ **INSTALLATION TIP:** for easier mounting, lubricate the original rubber brackets (WD40®)*.

*WD-40® is a trademark of the WD-40 Company.



Figure 17

 **INSTALLATION TIP:** for easier mounting, lubricate the original rubber brackets (WD40®)*.

*WD-40® is a trademark of the WD-40 Company.



Figure 18

2. Correctly orient and attach the clamps (from Akrapovič installation kit) and stock rubber brackets (using stock nuts) onto the Akrapovič collector, as shown (Figure 19).

! **IMPORTANT:** use anti-seize copper paste on clamps' bolts and nuts threads!

! **IMPORTANT:** do not fully tighten the clamps yet!



Figure 19

3. Attach the stock linkage onto the link pipes, using M8x16mm bolts from Akrapovič installation kit (Figure 20).

! **IMPORTANT:** do not fully tighten the bolts yet!



Figure 20

4. Carefully attach the Akrapovič link pipes onto the stock down pipes, using stock nuts (Figure 21, 22).

! **CAUTION:** make sure, that you support the link pipes during this procedure or you could injure yourself or damage the vehicle!

! **IMPORTANT:** use new stock exhaust gaskets in link pipes - down pipes joints!

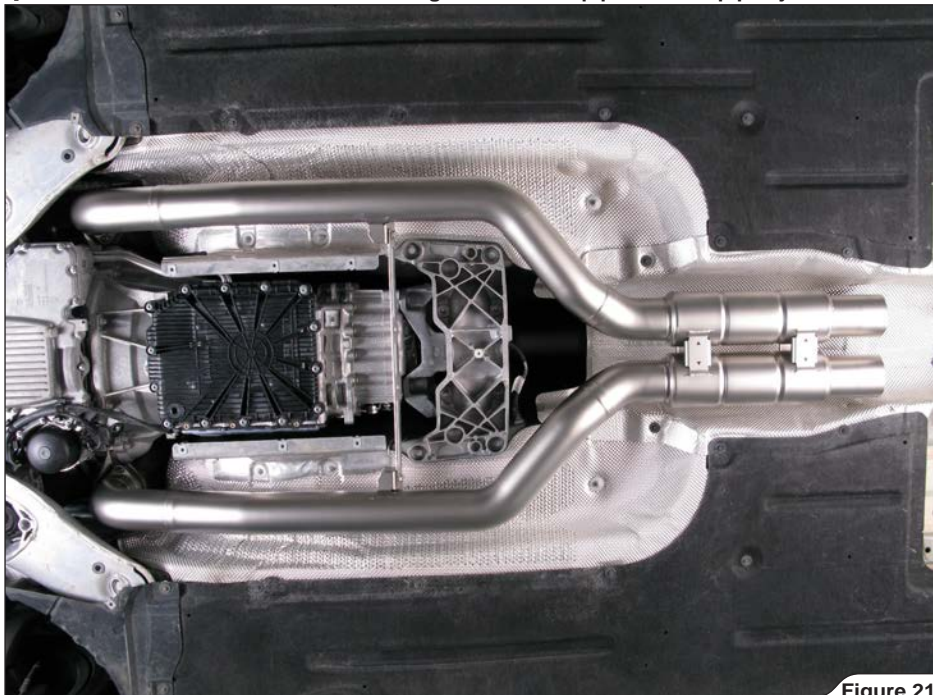


Figure 21

! IMPORTANT: do not fully tighten the link pipes yet!

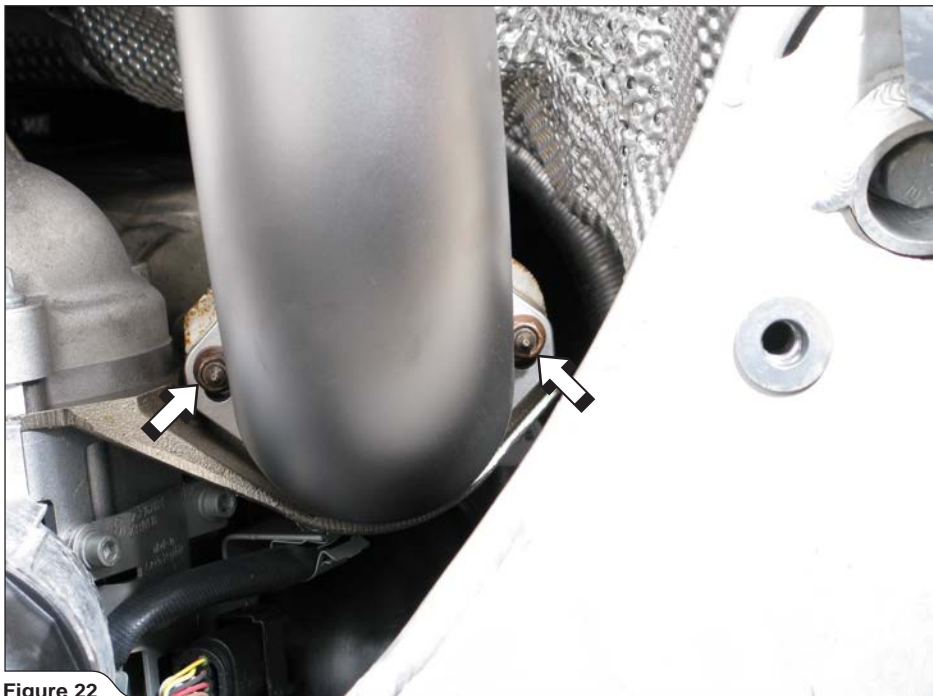


Figure 22

5. Slide the collector all the way onto the link pipes and tighten the clamps (Figure 23).

! **CAUTION:** make sure, that you support the link pipes and collector during this procedure or you could injure yourself or damage the vehicle!

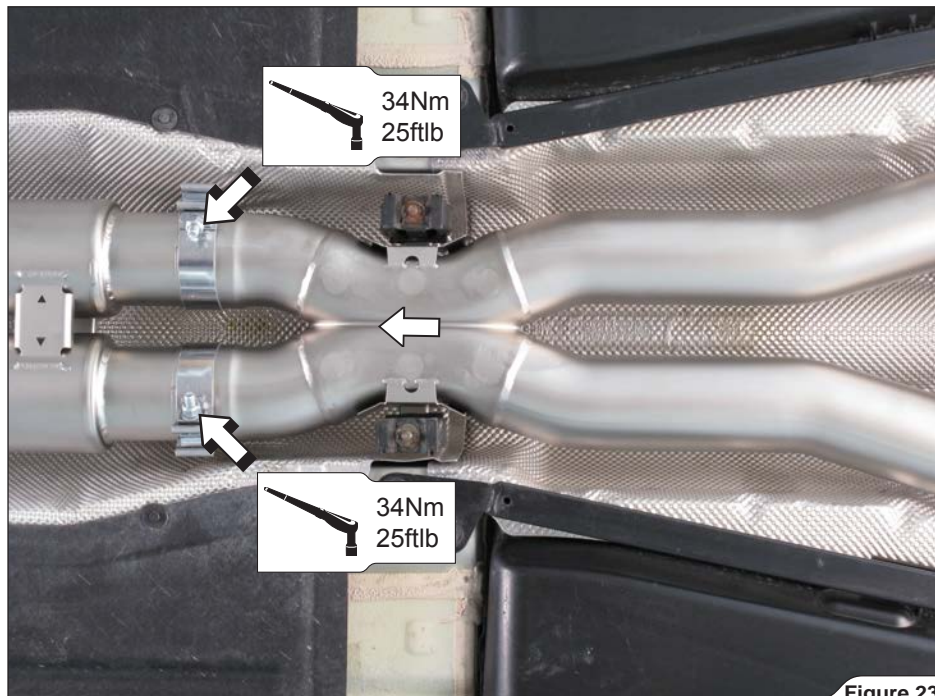


Figure 23

- Carefully attach stock collector's bracket onto the vehicle, and hand tighten all the stock bolts and nuts (**Figure 24**).

! **IMPORTANT:** do not fully tighten any of the bracket's bolts and nuts yet!



Figure 24

7. Slide both mufflers all the way onto the collector's outlets, tighten all stock rubber brackets (using stock nuts) onto the chassis, center the mufflers in respect to the rear bumper's tail pipe outlets and tighten the clamps (**Figure 25, 26**).

! CAUTION: make sure not to injure yourself, damage any part of the vehicle or exhaust system during this procedure!

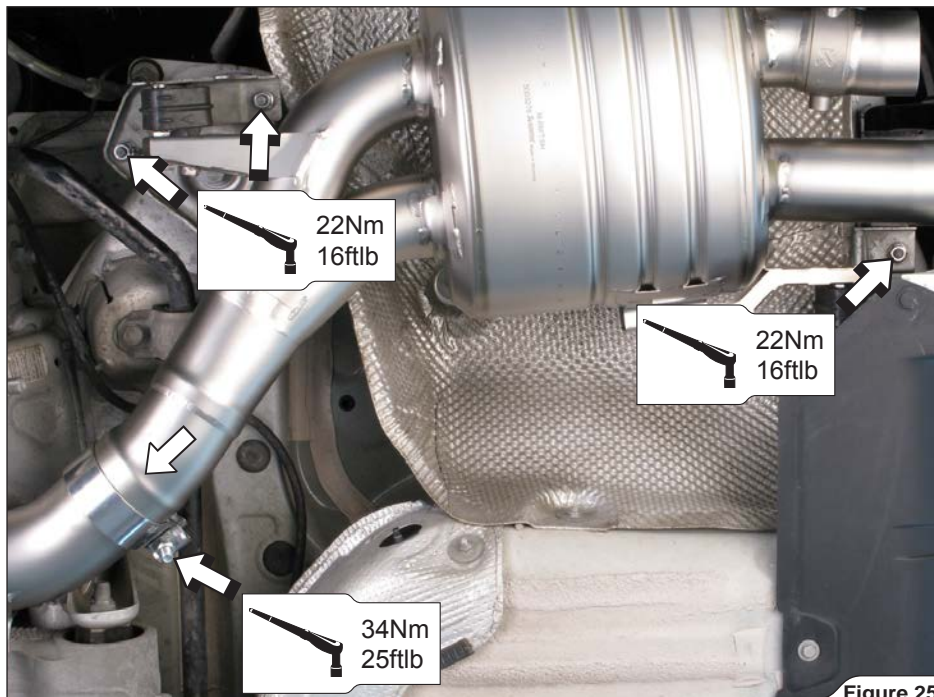


Figure 25

! **IMPORTANT:** attach the stock ground wires onto the chassis on both sides of the vehicle!



Figure 26

8. Link the stock vacuum hoses onto vacuum actuators on both mufflers (**Figure 27**).

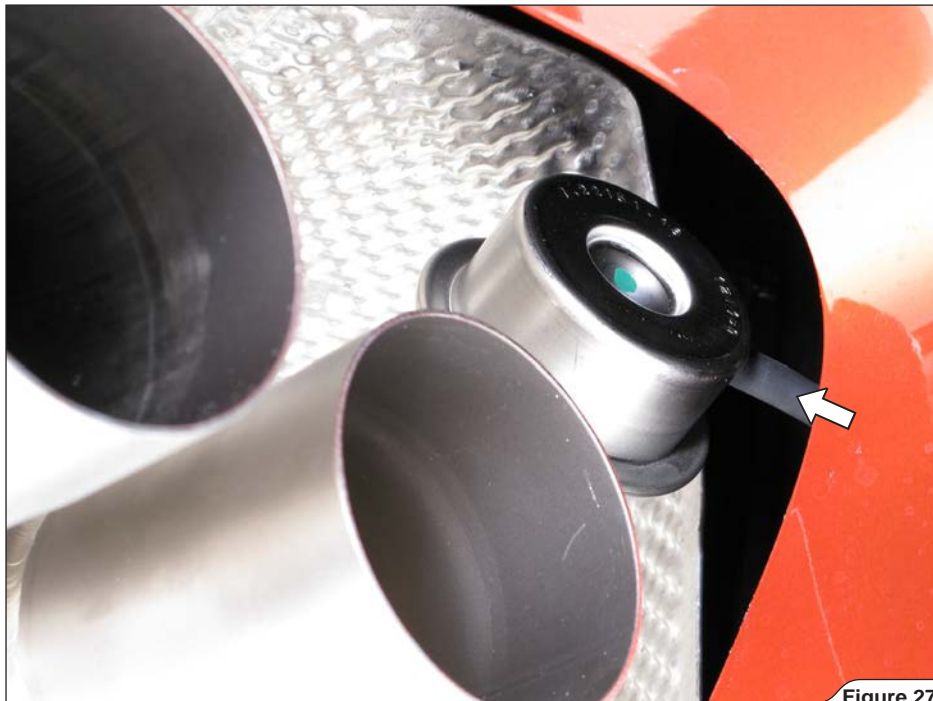


Figure 27

9. Center the mufflers in respect to the rear bumper's tail pipe outlets and chassis, than tighten the collector's linkage, using bolts and nuts from Akrapovič installation kit (**Figure 28**).

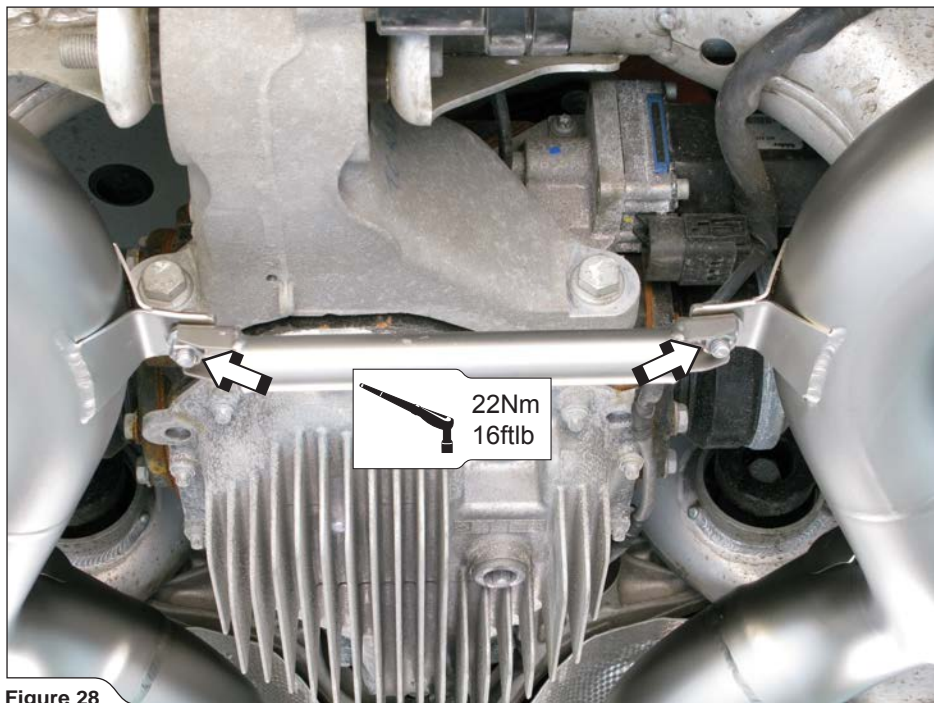


Figure 28

10. Tighten the flange nuts and link pipes linkage bolts to the specified torque (**Figure 29**).

! CAUTION: make sure not to injure yourself, damage any part of the vehicle or exhaust system during this procedure!

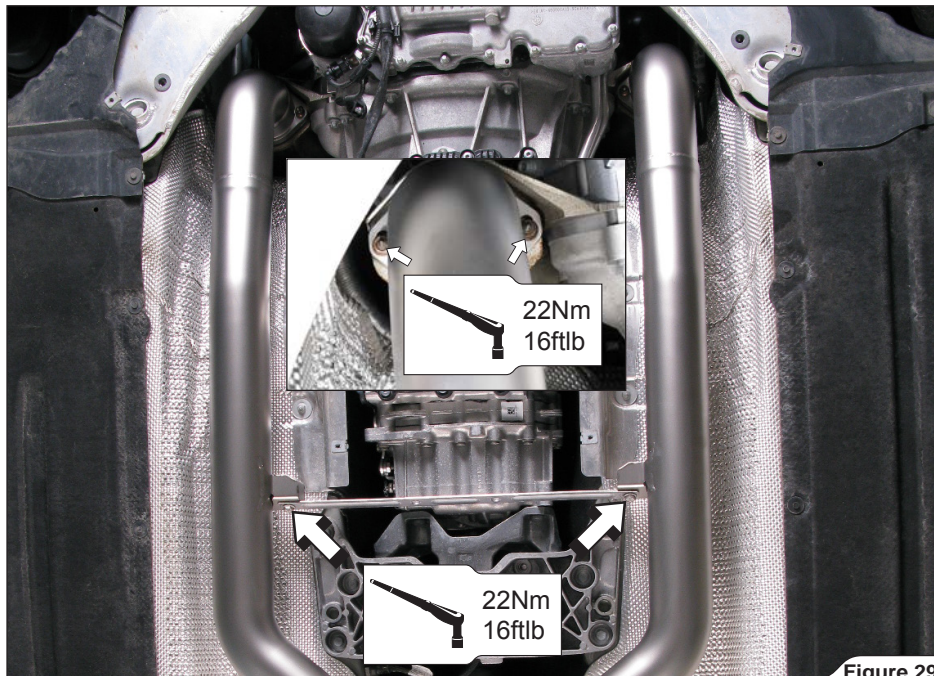


Figure 29

11. Replace all dismantled original parts (differential aluminium protection, collector bracket, chassis reinforcements, engine/transmission aluminium shields and underbody panels) in the reverse order from the order in which they were removed. Check vehicle manufacturer manual for tightening torques.

! **IMPORTANT:** use bolts, washers and nuts from Akrapovič installation kit for marked underbody protection joints (Figure 30)!

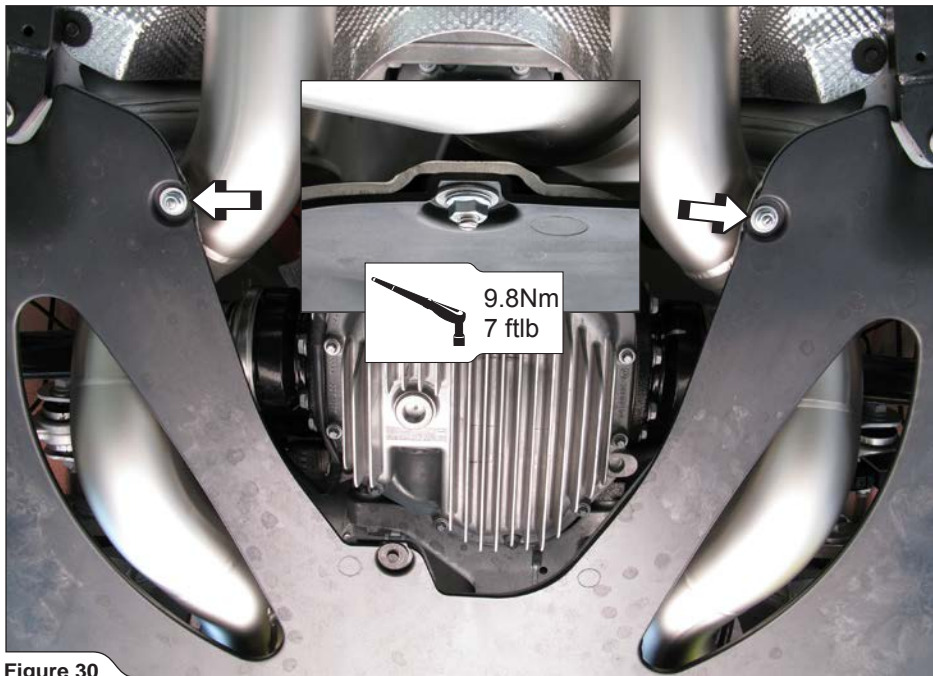


Figure 30

12. Assemble the clamps and spherical rings onto the tail pipes, as shown (Figure 31).

! **IMPORTANT:** use anti-seize copper paste on clamp bolt threads!



Figure 31

- Slide the tail-pipes onto the muffler outlets. Rotate and center them in respect to rear bumper and according to your personal taste (**Figure 32, 33**).

! **IMPORTANT:** make sure, not to damage tail pipes, bumper or any other part of the vehicle during this procedure!



Figure 32



Figure 33

14. Tighten tail pipe clamps to the specified torque on both sides of the vehicle (**Figure 34**).



Figure 34

! **IMPORTANT:** secure all vacuum tubing connections, using clamps from Akrapovič installation kit! Install the clamps with corresponding tube clamp pliers.



Figure 35

FINAL INSTALLATION:

- ! **IMPORTANT:** reinstall the dismantled or partially removed stock parts (wheel arches, bumper etc.); check vehicle manufacturer manual for tightening torques.
- ! **IMPORTANT:** make sure all the nuts and bolts are sufficiently tightened. In case the exhaust system touches the cowling or other parts, repeat the adjustment of the exhaust system or contact your authorized dealer.
- ! **IMPORTANT:** clean all exhaust components before the first start of the engine or the stains will burn onto the surfaces!

MAINTENANCE OF THE AKRAPOVIČ EXHAUST SYSTEM:

1. Clean the titanium exhaust components with a multi-purpose spray lubricant (WD-40[®] or equivalent)*, carbon fiber exhaust components with soft and dry cloth and stainless steel components with soft cloth sprayed with contact cleaner, then wipe with soft and dry cloth. A change in the color of the exhaust system is normal due to high temperatures.
2. Periodically make sure all the bolts and springs are sufficiently tight.

*WD-40[®] is a trademark of the WD-40 Company.



INSTALLATION TIP: IT IS NORMAL FOR WHITE SMOKE TO COME OUT OF THE MUFFLER AT FIRST OPERATION.

- ! **CAUTION:** DO NOT STAND BEHIND THE MUFFLER AT ANY TIME.
- ! **CAUTION:** DO NOT USE AUTOMOTIVE WHEEL CLEANERS OR ANY CLEANING PRODUCTS WHICH CONTAIN ACIDIC ADDITIVES TO CLEAN THE AKRAPOVIČ EXHAUST SYSTEMS.

WARNING: THE EXHAUST SYSTEM CAN BE EXTREMELY HOT. ALLOW THE EXHAUST AND ENGINE TO COOL DOWN BEFORE BEGINNING INSTALLATION OR ANY OTHER WORK ON THE EXHAUST SYSTEM. THIS MANUAL IS SPECIFIC TO THE BMW M6 TYPE F13. THERE MAY BE SOME DIFFERENCES IN INSTALLATION PROCEDURES FOR OTHER MODELS.

TROUBLESHOOTING:

Problem	Possible cause	Solution
Exhaust gas leaks out of the muffler/pipe clamp connections	loosened clamp	tighten the clamp to specified torque
	connection is not completely joined	tap the connection into place and tighten the clamp to specified torque
Valves are not moving	No supply	Check green LED on the Control Kit. If the LED is off: <ul style="list-style-type: none">• Check electrical connection and connectors• Check fuse for exhaust valves (in the trunk, right)
	Error detected	Check green LED on the Control Kit. If the LED is blinking fast: <ul style="list-style-type: none">• Check electrical connections and connectors• Try to use the Sound Kit remote controller. If valves are turning, then check how the Communication sensor is installed