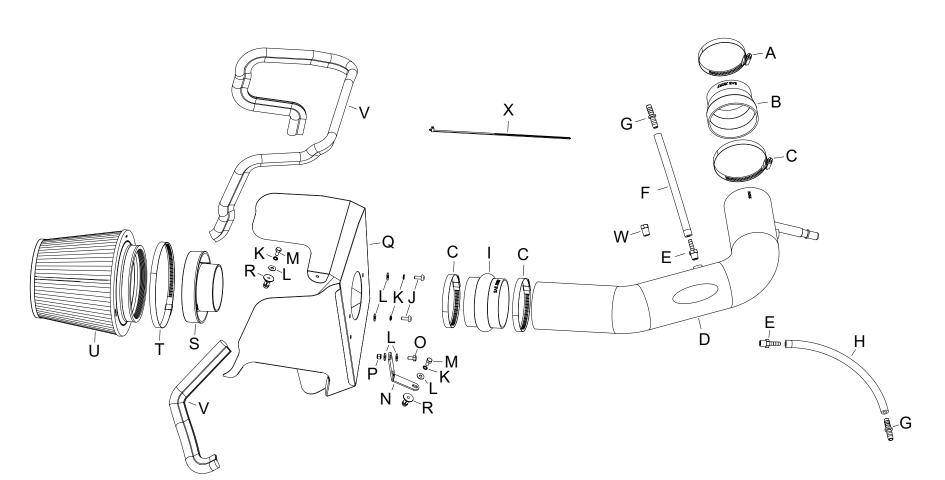


Installation Instructions

For Part Numbers:

402-369 702-462 SynthaMax Dry Media Filter - Black 2017-19 FORD F-250 / F-350 V8-6.2L

> NOT LEGAL FOR SALE OR USE ON ANY POLLUTION CONTROLLED MOTOR VEHICLE IN CALIFORNIA OR STATES ADOPTING CALIFORNIA EMISSION PROCEDURES.



PARTS LIST:

	Description	Qty.	Part #		Description	Qty.	Part #		Description	Qty.	Part #
Α	HOSE CLAMP #56	1	08620	Ι	HOSE; 4" ID X 3" L HUMP	1	08418	Q	HEAT SHIELD	1	073251
в	HOSE; 4"ID TO 3-1/2"ID X 3"L	1	08497	J	BOLT; M6 X 1.00 X 16MM, SS	2	07730	R	MOUNT, PLASTIC AIRBOX	2	8-186-1
С	HOSE CLAMP #64 STAINLESS	3	08645	Κ	WASHER, M6 SPLIT LOCK ZINC	4	1-3025	S	ADAPTOR; 57-3058 #454	1	27300
D	INTAKE TUBE	1	KIT27675TK	L	WASHER; 6MM FLAT, SS	6	08269	Т	HOSE CLAMP; #104	1	KITHS104
Е	VENT; STRT, 3/8"HOSE, 1/4"	2	08047	М	BOLT; M6 X 1.00 X 12MM, SS	2	07727	U	FILTER CHARGER	1	702-462
F	HOSE; 3/8"ID X 8"L	1	5-1008	Ν	BRACKET; L, 63-2597, STL	1	064346	V	EDGE TRIM (57")	1	102470
G	VENT; STRT 3/8"HOSE	2	08041	0	BOLT; 6MM-1.00 X 16MM, SS	1	07812	W	PLUG; 1/4 NPT, PLASTIC	1	08032
Н	HOSE; 3/8"ID X 6"L	1	5-1006	Р	NUT; 6MM NYLOCK, HEXHEAD	1	07512	Х	CABLE TIES; 11" BLACK	1	21590

TO START:

1. Turn off the ignition and disconnect the negative battery cable.

NOTE: Disconnecting the negative battery cable erases pre-programmed electronic memories. Write down all memory settings before disconnecting the negative battery cable. Some radios will require an anti-theft code to be entered after the battery is reconnected. The anti-theft code is typically supplied with your owner's manual. In the event your vehicles anti-theft code cannot be recovered, contact an authorized dealership to obtain your vehicles antitheft code.







2. Release the spring clamp that secures the EVAP vent line to the intake plenum. Then release the locking tap on the Crankcase vent fitting and disconnect the crank case vent from the intake plenum. 3. Disconnect the vent line from the intake plenum where shown, then unhook the heater hose clip from the intake plenum.



4. Loosen the hose clamps that secure the intake plenum to the air filter housing and to the throttle body, then remove the intake plenum from the vehicle.

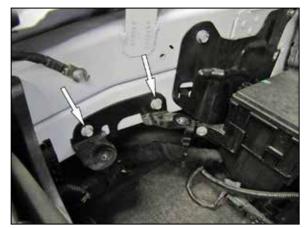
5. Unhook the wiring pigtail from the upper air filter housing.



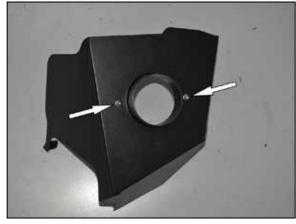
6. Remove the two bolts that secure the air filter housing to the mounting bracket and remove the air filter housing from the vehicle.

NOTE: AIRAID recommends that customers do not discard factory air intake.

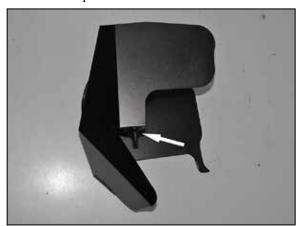
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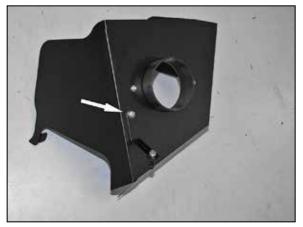
7. Remove the two bolts that secure the air filter mounting bracket to the fender and then remove the bracket from the vehicle.



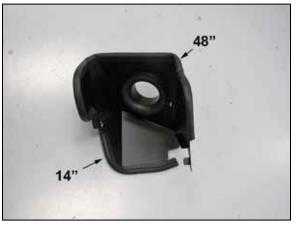
8. Install the air filter adapter through the heat shield and secure with the provided hardware.



9. Install the mounting stud onto the heat shield using the provided hardware.



10. Install the mounting bracket (064346) onto the heat shield and then install the remaining mounting stud onto the bracket as shown using the provided hardware.



12. Install the edge trim onto the heat shield as shown.



13. Install the AIRAID air filter onto the filter adapter and secure with the provided hose clamp.



14. Install the heat shield assembly into the vehicle so that the mounting studs insert into the factory air filter housing grommet locations.



15. Install the provided hump coupler (08418) onto the filter adapter and secure with the provided hose clamp.





17. Secure the wiring pigtail from step #5 to the A/C line with the provided tie wrap.



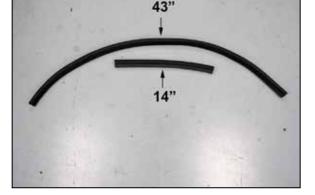
18. Install the two provided NPT vent fittings into the AIRAID intake tube as shown.

NOTE: On vehicles that only have one vent line, install the provided 1/4npt plug in its place. NOTE: Plastic NPT fittings are easy to cross thread. Install the vent fitting "hand" tight, then turn it two complete turns with a wrench.



19. Install the AIRAID intake tube into the hump coupler and then into the step coupler at the throttle body, adjust the tube for best fit and then secure with the provided hose clamps.





11. Cut the provided edge trim into two lengths as shown. One section should be 14" long and the other section should be 43" long.

16. Install the provided step coupler (08497) onto the throttle body and secure with the provided hose clamp.

20. Install the two provided hose menders into the provided vent hoses as shown.



21. Install the shorter vent hose assembly onto the AIRAID intake tube and then connect the other end into the EVAP vent line.

Continued...



22. Install the longer vent hose assembly onto the AIRAID intake tube and then into the factory vent line as shown.

NOTE: On vehicles that are not equipped with the second vent line this step will be skipped.

NOTE: Plastic NPT fittings are easy to cross thread. Install the vent fitting "hand" tight, then turn it two complete turns with a wrench.



23. Double check your work!

Make sure there is no foreign material in the intake path. Make sure all clamps, hoses, bolts, and screws are tight. Double check the hood clearance!

Reconnect the negative battery cable!

For your Oiled media filter we offer the Airaid Tune Up Kit!



P/N 790-551 Aerosol Spray P/N 790-550 Squeeze Spray



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STADELDEL

Synthamax Air Filters <u>do not</u> require <u>oil</u>. Service air filter as needed by cleaning with common non-petroleum all-purpose household cleaner and water. Simple Green®, Formula 409® or equivalent works great. Apply cleaner to outside of air filter and allow to soak. Then flush filter clean from the inside out with a garden hose and repeat steps if necessary. Do not apply high pressure water or air to clean filter. Allow filter to air dry and reinstall.