



# Kit 75691

*Volkswagen MKVI Golf R*  
*Audi TT RS*  
*Rear Application*



## INSTALLATION GUIDE

For maximum effectiveness and safety, please read these instructions completely before proceeding with installation.

*Failure to read these instructions can result in an incorrect installation.*

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# Introduction

Air Lift Performance thanks you for purchasing the most complete, fully engineered high-performance air suspension made for the Volkswagen MKVI Golf R/Audi TT RS. Read these installation instructions to correctly and safely set up the vehicle for a #lifeonair.

Air Lift assumes that the installer has the mechanical knowledge and ability to work on vehicle suspension systems and has basic tools necessary to complete the project. Special tools needed to complete the installation are noted on the Installation Diagram page.

Air Lift reserves the right to make changes and improvements to its products and publications at any time.

## NOTATION EXPLANATION

Hazard notations appear in various locations in this publication. Information which is highlighted by one of these notations must be observed to help minimize risk of personal injury or possible improper installation which may render the vehicle unsafe. Notes are used to help emphasize areas of procedural importance and provide helpful suggestions. The following definitions explain the use of these notations as they appear throughout this guide.

** DANGER**

INDICATES IMMEDIATE HAZARDS WHICH WILL RESULT IN SEVERE PERSONAL INJURY OR DEATH.

** WARNING**

INDICATES HAZARDS OR UNSAFE PRACTICES WHICH COULD RESULT IN SEVERE PERSONAL INJURY OR DEATH.

** CAUTION**

INDICATES HAZARDS OR UNSAFE PRACTICES WHICH COULD RESULT IN DAMAGE TO THE MACHINE OR MINOR PERSONAL INJURY.

**NOTE**

*Indicates a procedure, practice or hint which is important to highlight.*

## Important Safety Notices

** WARNING**

DO NOT INFLATE AIR SPRINGS WHILE OFF OF THE VEHICLE. DAMAGE TO ASSEMBLY MAY RESULT AND VOID WARRANTY.

** CAUTION**

DO NOT WELD TO OR MODIFY PERFORMANCE STRUTS/SHOCKS IN ANY WAY. DAMAGE TO UNIT MAY OCCUR AND WILL VOID WARRANTY.

# Installation Diagram

## HARDWARE LIST

Item	Part #	Description .....	Qty
A	18585	3/8"-16 Rivet Nut.....	2
B	18436	3/8"-16 Nut.....	2
C	17463	3/8"-16 X 2.0" Threaded Rod.....	2
D	17465	3/8"-16 X 3.25" Threaded Rod.....	2
E	13985	Spring Seat Spacer.....	2
F	58531	Air Spring 2B6 Regular (Recess Mount).....	2
G	21779	1/4" MNPT X 1/4" PTC Elbow (DOT).....	2
H	21851	1/4" MNPT X 3/8" PTC 90° (DOT).....	2
I	03993	Lower Bracket, MKV/VI Golf R.....	2
J	18427	3/8" Lock Washer.....	4
K	17101	3/8"-16 X 3/4" Hex Bolt.....	4
L	13980	Spring Seat Centering Spacer.....	2
M	17442	3/8"-16 X 3.0" Hex Cap Screw.....	2

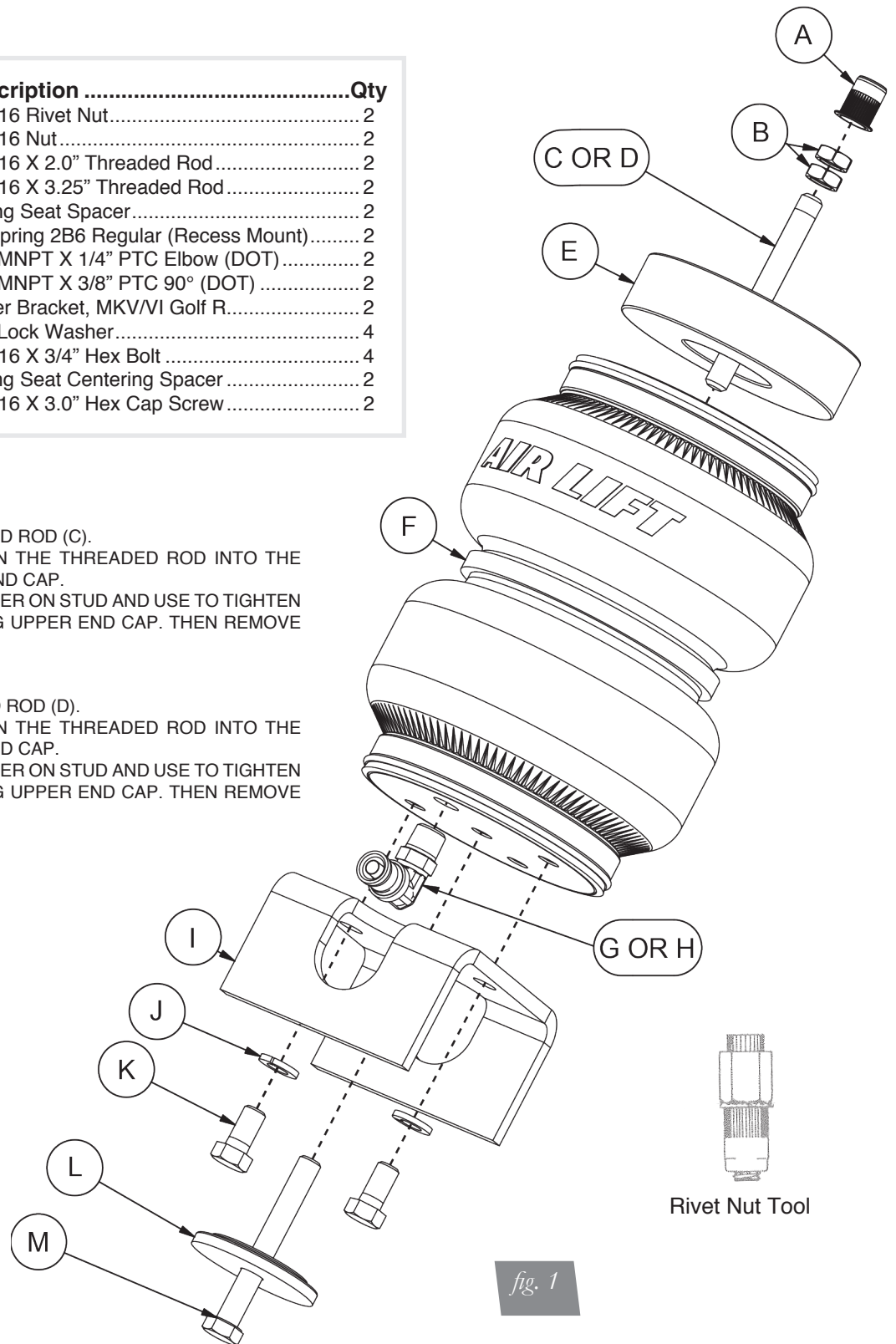
**NOTE**

**OEM SPRING SEAT:**

1. USE SHORT THREADED ROD (C).
2. USE RED LOCTITE ON THE THREADED ROD INTO THE UPPER AIR SPRING END CAP.
3. JAM NUTS (B) TOGETHER ON STUD AND USE TO TIGHTEN ROD INTO AIR SPRING UPPER END CAP. THEN REMOVE BOTH NUTS.

**CUT SPRING SEAT:**

1. USE LONG THREADED ROD (D).
2. USE RED LOCTITE ON THE THREADED ROD INTO THE UPPER AIRSPRING END CAP.
3. JAM NUTS (B) TOGETHER ON STUD AND USE TO TIGHTEN ROD INTO AIR SPRING UPPER END CAP. THEN REMOVE BOTH NUTS.



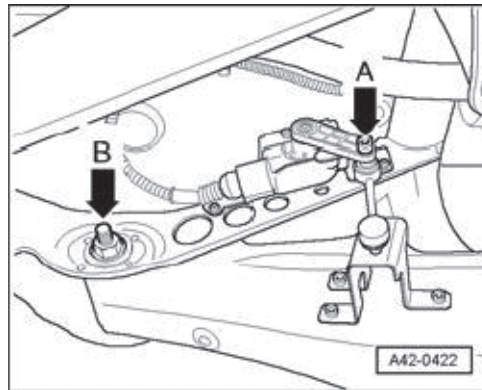
# Installing the Air Suspension

## PREPARING THE STOCK VEHICLE

1. Elevate the vehicle and support the body with a hoist or jack stands.
2. Remove the rear wheels.

### NOTE

*If the vehicle is equipped with automatic vertical headlight control, disconnect the coupling rod from the lower transverse link (fig. 2).*



*fig. 2*

3. To remove the coil spring, it is recommended that you use a spring compressor.

### CAUTION

**COIL SPRING UNDER COMPRESSION: THE COIL SPRING CAN BE REMOVED BY SECURELY SUPPORTING THE LOWER TRANSVERSE LINK WITH A JACK AND REMOVING THE LOWER MOUNTING BOLT FROM THE WHEEL BEARING HOUSING. SLOWLY LOWER THE TRANSVERSE LINK UNTIL THE SPRING IS LOOSE AND FREE FROM TENSION.**

4. Remove the rubber isolator in the lower transverse link.
5. Disconnect the lower transverse link from the hub.

## INSTALLING THE AIR SPRING

1. Use a 17/32" drill bit to enlarge the hole in the upper coil spring perch. If the upper coil spring perch has been removed, drill in the center of where the perch used to be.

### NOTE

*The hole must be 17/32" for the rivet nut to be effective (figs 3-6).*

*Factory/OEM Upper Spring Perch*

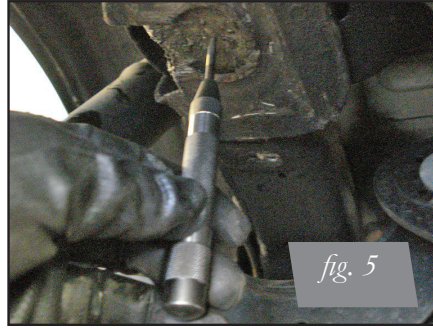


*fig. 3*

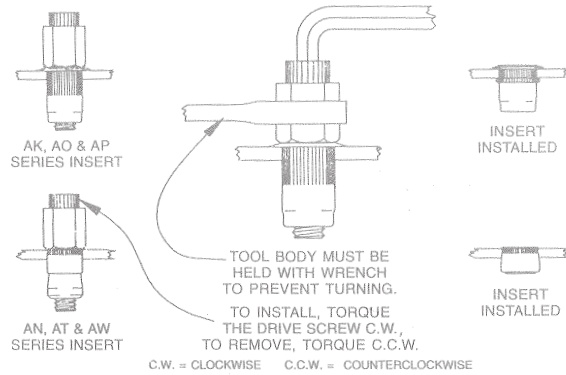


*fig. 4*

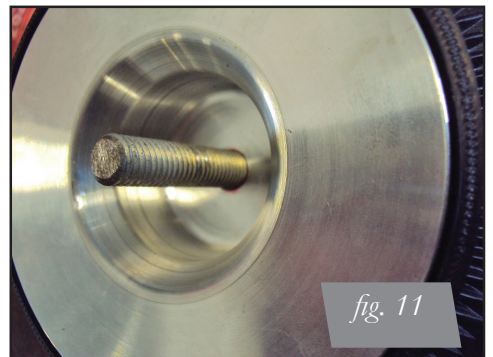
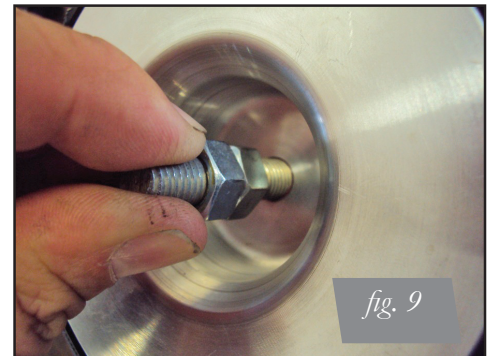
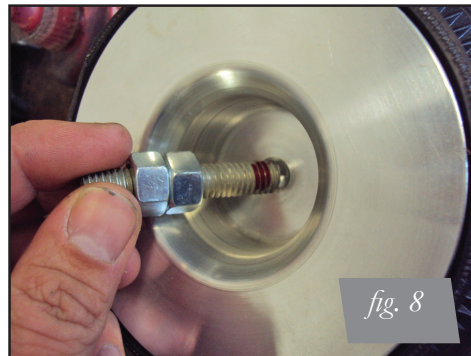
## Previously Cut Spring Perch



2. Assemble the rivet nut and rivet nut tool together and insert into the 17/32" hole. Review diagram below on how to attach the rivet nut to the vehicle. (fig. 7).



3. Two lengths of threaded studs are included with the kit (C or D, fig. 1). The shorter stud is for vehicles that retain the coil spring perch bump. The longer threaded stud is for vehicles without the spring perch bump. Apply Loctite to the threads of the upper end cap and thread in the appropriate stud. Take the supplied nuts and thread both onto one stud (figs. 8 & 9). Using the nuts jammed together, tighten the stud into the end cap until it bottoms (fig. 10). Remove both nuts (fig. 11).



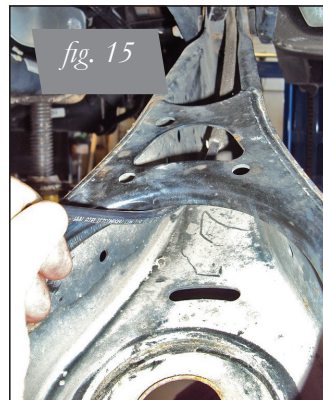
4. Coat threads with thread sealant. Tighten the fitting 1 3/4 turns beyond hand tight.
5. Place spacer around the upper spring perch and thread the air spring into the nutsert. Tighten by hand (fig. 12).



6. Orient the air fitting inline with lower transverse link toward the center of the vehicle.
7. Attach the lower bracket with the lock washer and bolts provided (figs. 13 & 14). Torque to 27Nm (20 lb.-ft.).



8. Route the air line from the center of the cross-member, through the lower transverse link and attach insert into the air fitting (fig. 15).
9. Reattach the lower transverse link to the hub. Do not torque at this time (fig. 16).



10. Install the lower centering washer and bolt through the lower transverse link and into the air spring assembly (fig. 17). Torque to 27Nm (20 lb.-ft.).



# Before Operating

## SETTING THE RIDE HEIGHT

1. With the suspension fully compressed, take a measurement from the fender to a chosen reference point – typically the center of the axle. Record this measurement as max compression (MC).
2. Cycle the suspension to max extension (ME) and record the measurement from the fender to the same reference point.
3. Add ME and MC, then divide the total by 2. Set the suspension to this point. This position will give 50% stroke in either direction and is a starting point for ride height (Fig. 18).
4. With the suspension at this position, loosen, then re-torque the lower control arm bolts to manufacturer’s specifications (Table 1):

**Formula for Calculating Ride Height**

**$(ME+MC) \div 2 = \text{MID STROKE}$**

fig. 18

Torque Specifications		
Location of Bolt	Nm	lb.-ft.
Transverse link to wheel bearing housing	90	66
Transverse link to subframe (toe adjustment)	95	70
Upper control arm to subframe (camber adjustment)	95	70
Upper control arm to wheel bearing housing	130+90°	96+90°
Trailing arm to mounting bracket	90+90°	66+90°
Shock upper mount	45+45°	33+45°
Shock to wheel bearing housing	180	133
Wheels	120	89
Air spring to lower bracket	27	20

Table 1

Suggested Driving Air Pressure	Maximum Air Pressure
<b>40-70 PSI</b>	<b>125 PSI</b>
FAILURE TO MAINTAIN ADEQUATE MINIMUM PRESSURE (OR PRESSURE PROPORTIONAL TO LOAD) MAY RESULT IN EXCESSIVE BOTTOMING OUT AND <b>WILL VOID THE WARRANTY.</b>	

Table 2



## INSTALLATION CHECKLIST

- Clearance** — Inflate the air springs to 75-90 PSI and make sure there is at least 1/2" clearance from anything that might rub against the air spring. This should be checked with the air spring fully inflated and fully deflated.
- Leak** — Inflate the air springs to 75-90 PSI and check all connections for leaks. All leaks must be eliminated before the vehicle is road tested.
- Heat** — Be sure there is sufficient clearance from heat sources, at least 6" for air springs and air lines. If a heat shield was included in the kit, install it.
- Fastener** — Recheck all bolts for proper torque.
- Road** — Inflate the springs to recommended driving pressures. Drive the vehicle 10 miles and recheck for clearance, loose fasteners and air leaks.
- Operating instructions** — If professionally installed, the installer should review the operating instructions with the owner. Be sure to provide the owner with all paperwork that came with the kit.

## POST-INSTALLATION CHECKLIST

- Overnight leak down test** — Recheck air pressure 24 hours after installation and driving of the vehicle. If the pressure has dropped more than 5 PSI, there is a leak that must be fixed.
- Air pressure requirements** — It is important to understand the air pressure requirements of the air spring system. Regardless of load, the air pressure should always be adjusted to maintain adequate ride height at all times while driving.
- Thirty-day or 500-mile test** — Recheck the air spring system after 30 days or 500 miles, whichever comes first. If any part shows signs of rubbing or abrasion, the source should be identified and moved, if possible. If it is not possible to relocate the cause of the abrasion, the air spring may need to be remounted. If professionally installed, the installer should be consulted. Check all fasteners for tightness.

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# Use, Maintenance and Servicing

1. An Air Lift air management system is strongly recommended for this product, but it is possible to operate without one. The air lines can be routed to Schrader valves for use with a separate air compressor. Air lines and Schrader valves are not included with Air Lift Performance kits and would need to be purchased separately.

 **WARNING**

2. Check the air pressure before driving.

BEFORE SERVICING THE VEHICLE, MAKE SURE TO TURN OFF “RISE ON START” AND “PRESET MAINTAIN.” THIS WILL ELIMINATE ANY UNINTENDED SUSPENSION CYCLING IF YOU NEED TO TURN THE KEY ON IN THE VEHICLE FOR ANY REASON.

## TUNING THE AIR PRESSURE.

Pressure determination comes down to three things — level vehicle, ride comfort and stability.

### 1. Level vehicle

Depending on load, it is possible one side will need more pressure than the other to level the vehicle.

### 2. Ride comfort

If the vehicle has a harsh ride, it may be due to either too much pressure or not enough causing frequent bottoming. Also, riding the vehicle at the top, or close to the top of the available stroke will cause an uncomfortable ride due to a lack of rebound travel. This situation should be avoided for driving any significant distance. Try different pressures to determine the best ride comfort. See the Air Lift suggested driving air pressure for this vehicle (Table 2).

### 3. Stability

Stability translates into safety and should be the priority, meaning the driver may need to sacrifice a perfectly level and comfortable ride. Stability issues include roll control, bounce, dive during braking and sponginess. Tuning out these problems usually requires additional air pressure, damping or both.

## TIPS FOR INSTALLING AIR LINES

When cutting air lines, use a sharp knife or a hose cutter and make clean, square cuts (Fig. 19). Do not use scissors or wire cutters because these tools will deform the air line, causing it to leak around fittings. Do not cut the lines at an angle.

Do not bend the 1/4" hose at a radius of less than 1" and do not put side load pressure on fitting. The hose should be straight beyond the fitting for 1" before bending.

Inspect hose for scratches that run lengthwise on hose prior to installation.

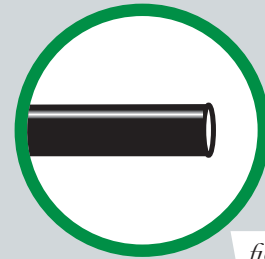


fig. 19



## CHECKING FOR LEAKS

1. Inflate the air spring to at least 80 PSI.
2. Spray all connections with a solution of 1/5 liquid dish soap and 4/5 water. Spot leaks easily by looking for bubbles in the soapy water.
4. Check the air pressure again after 24 hours. A 2-4 PSI loss after initial installation is normal. Retest for leaks if the loss is more than 5 PSI.

## FIXING LEAKS

1. **Air line to PTC fitting:** Try pushing the air line firmly into the fitting to ensure it is properly seated. If leak persists, deflate the spring and remove the air line by pushing the collar toward the fitting body and pulling firmly on the air line. Trim 1" off the end of the air line making sure the cut is clean and square. Reinsert air line firmly into fitting and pull back on the air line to make sure it is seated.
2. **Threaded connection:** If possible, tighten the fitting another half turn. If the leak persists, deflate spring, remove fitting and re-coat threads with thread sealant. Reinstall to hand tight and then use wrench to finish tightening an additional 1 3/4 turns.
3. **Air spring O-ring seal:** If a leak is found at the upper or lower air spring seal on a strut or shock.

# Troubleshooting Guide

PROBLEM	CAUSE	SOLUTION
<i>Air spring won't maintain pressure.</i>	<i>Leak at fitting, air line not cut properly or damage to air line during installation.</i>	<i>Find location of leak by spraying listed components with soapy water solution and look for bubbles. Tighten air fitting, re-cut air line or replace damaged components.</i>
	<i>Leak at lower O-ring on damper if air spring is over the damper.</i>	<i>Spray bottom of air spring with soapy water solution and look for bubbles. Contact Air Lift customer service to determine if component should be replaced.</i>
<i>Knocking noise when hitting bumps.</i>	<i>Loose suspension component such as locking collar on damper.</i>	<i>Tighten lower locking collar with significant force, check and tighten suspension components to factory specs at desired ride height.</i>
	<i>Driving vehicle too close to maximum extension.</i>	<i>Check current ride height and compare to maximum height. If there is less than 1" (25mm) difference, reduce air pressure to lower ride height.</i>
		<i>Lengthen strut or shock to increase available up travel.</i>
<i>Suspension bottoms out.</i>	<i>Air pressure is too low, causing air springs to bottom out.</i>	<i>Raise air pressure.</i>
<i>The ride is too bouncy.</i>	<i>Air pressure is too high, causing air springs to be too stiff.</i>	<i>Lower air pressure and adjust damper length if necessary to achieve proper ride height.</i>
	<i>Damping is inadequate.</i>	<i>Increase damping with adjusters.</i>
<i>The ride is too soft or floaty.</i>	<i>Damping is inadequate.</i>	
<i>The ride is too harsh.</i>	<i>Excessive damping.</i>	<i>Reduce damping with adjusters.</i>

# Limited Warranty and Return Policy

## WHAT THIS WARRANTY COVERS

Air Lift Company warrants to the original purchaser for a period of one year from the date of original purchase that the Air Lift Performance damper kits will be free from defects in workmanship and materials for the normal expected life of the part when used on cars and trucks as specified by Air Lift Company and under normal operating conditions, subject to the requirements and exclusions set forth below.

## WHAT THIS WARRANTY DOES NOT COVER

The warranty does not apply to products that have been improperly applied, improperly installed, or which have not been maintained in accordance with installation instructions furnished with all products. This warranty does not apply and is void if damage or failure is caused by: accident, abuse, misuse (including but not limited to racing or off-road activities or commercial use), abnormal use, faulty installation, liquid contact, fire, earthquake or other external cause; operating the product outside Air Lift Company's instructions, specifications or guidelines; or service, alteration, maintenance or repairs performed by anyone other than Air Lift Company to the product from its purchased condition. This warranty also does not apply to: Universal Air (Fabricator Kits), consumable parts, such as batteries; cosmetic damage, including but not limited to scratches or dents; defects caused by normal wear and tear or otherwise due to the normal aging of the product, or if any serial or identification number has been removed or defaced from the product. Air Lift Company reserves the right to change the design of any product without assuming any obligation to modify any product previously manufactured.

## LIMITATION OF LIABILITY

To the extent permitted by law, this warranty and the remedies set forth herein are exclusive and in lieu of all other warranties, remedies and conditions, whether oral, written, statutory, express or implied. AIR LIFT COMPANY DISCLAIMS ALL STATUTORY AND IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION, WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE AND WARRANTIES AGAINST HIDDEN OR LATENT DEFECTS TO THE EXTENT PERMITTED BY LAW. To the extent such warranties cannot be disclaimed, such implied warranties shall apply only for the warranty period specified above. Please note that some states do not allow limitation on how long an implied warranty (or condition) lasts. So the above limitation may not apply to you.

Except as provided in this warranty and to the extent permitted by law, Air Lift Company shall not be liable for any direct, special, incidental or consequential damages resulting from any breach of warranty or condition, or arising in connection with the sale, use or repair of air lift products, or under any other legal theory, including but not limited to loss of use, loss of revenue, loss of actual or anticipated profits, loss of the use of money, loss of business, loss of opportunity, loss of goodwill, and loss of reputation. Air Lift Company's maximum liability shall not in any case exceed the purchase price paid by you for the Air Lift product. Please note that some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

## HOW TO GET SERVICE

If a defect in workmanship or materials causes your Air Lift Performance product to become inoperable within the warranty period, before returning any defective product. The consumer shall be responsible for removing (labor charges) the defective product from the vehicle and returning it, shipping costs prepaid, to Air Lift Company for verification. You must prove to the satisfaction of Air Lift Company the date of original purchase of your Air Lift Performance product. You must also enclose the RMA number and a return address. A minimum shipping and handling charge will apply to all warranty claims. You must also pack the product to minimize the risk of it being damaged in transit. If we receive a product in damaged condition as the result of shipping, we will notify you and you must seek a claim with the shipper.

## WHAT AIR LIFT COMPANY WILL DO

If you submit a valid claim to Air Lift Company during the warranty period, Air Lift Company will, at its option, repair your Air Lift Performance product or furnish you with a new or rebuilt product. Air Lift Company will not reimburse you for repairs or replacement parts provided by other parties. Your repaired or replacement Air Lift Performance product will be returned to you (subject to payment of the required warranty claim shipping and handling charge) and it will be covered under the warranty for the balance of the warranty period, if any. When a product or part is replaced, any replacement item becomes your property and the replaced item becomes property of Air Lift Company. You are responsible for installation/reinstallation (labor charges) of the product.

## HOW THE LAW RELATES TO THIS WARRANTY

This warranty gives you specific legal rights and you may also have other rights which vary from state to state. By this warranty, Air Lift Company does not limit or exclude your rights except as allowed by law. To fully understand your rights, you should consult the laws of your state.

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# Replacement Part Information

If replacement parts are needed, contact the local dealer or call Air Lift customer service. Most parts are immediately available and can be shipped the same day. **Contact Air Lift**

**Company customer service first if:**

- Parts are missing from the kit.
- Need technical assistance on installation or operation.
- Broken or defective parts in the kit.
- Wrong parts in the kit.
- Have a warranty claim or question.

**Contact the retailer where the kit was purchased:**

- If it is necessary to return or exchange the kit for any reason.
- If there is a problem with shipping if shipped from the retailer.
- If there is a problem with the price.