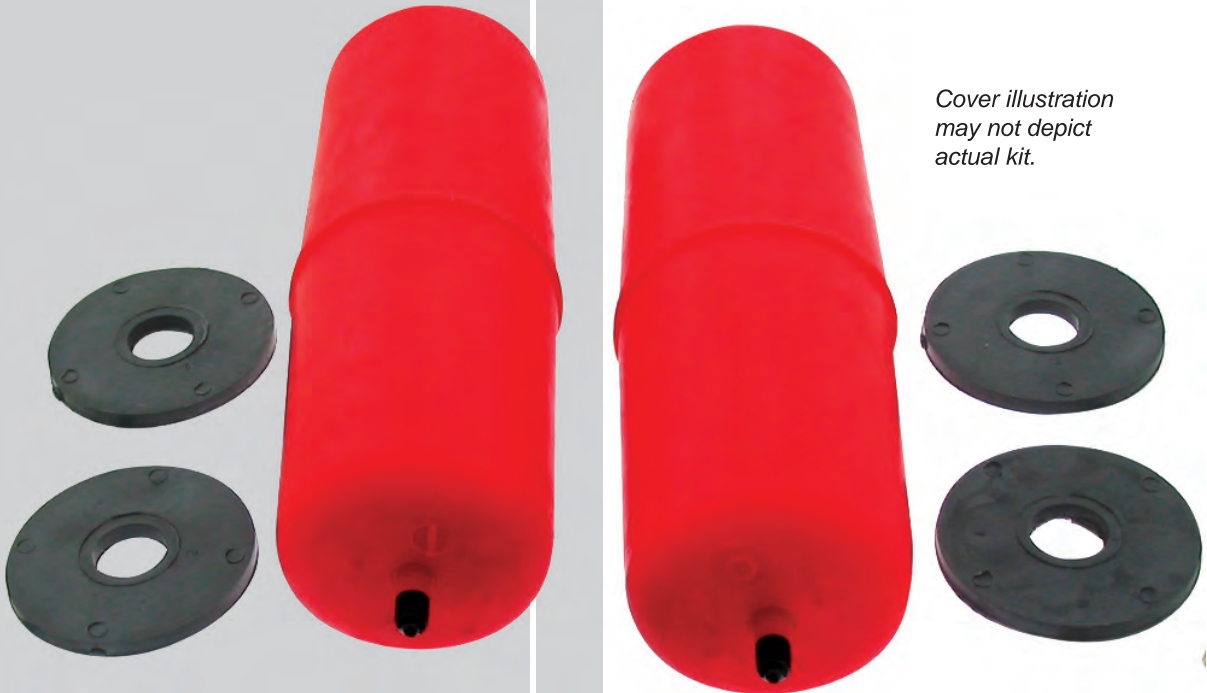


Air Lift1000

by AIR LIFT®

Kit 60823 2008- Scion xB



*Cover illustration
may not depict
actual kit.*



INSTALLATION GUIDE

For maximum effectiveness and safety, please read these instructions completely before proceeding with installation.

Failure to read these instructions can result in an incorrect installation.

HARDWARE LIST

Item	Part #	Description.....Qty
A	46129	Air spring..... 2
B	09119	Protector 2
C	20937	Air line assembly..... 1
D	10466	Tie strap 6
E	21230	Valve cap 2
F	21233	5/16" Hex nut 4
G	21234	Rubber washer..... 2
H	18411	Star washer..... 2
I	18405	5/16" Flat washer 2
J	21236	Tee..... 1
K	21455	Valve..... 2

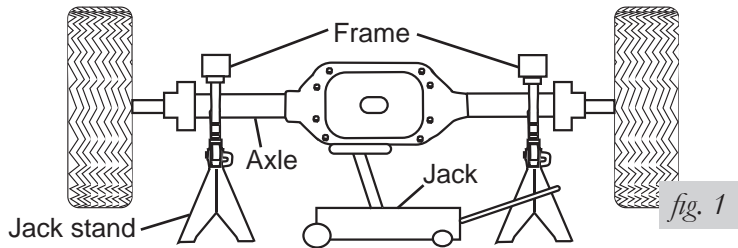
TOOLS LIST

Description.....Qty
Hoist or floor jack..... 1
Safety stands..... 2
Safety glasses 1
Air compressor or compressed air source..... 1
Spray bottle with dish soap/water solution 1

Installing the Air Lift 1000 System

GETTING STARTED

1. Jack up the rear of the vehicle or raise on a hoist. Support the frame with safety stands (Fig. 1).

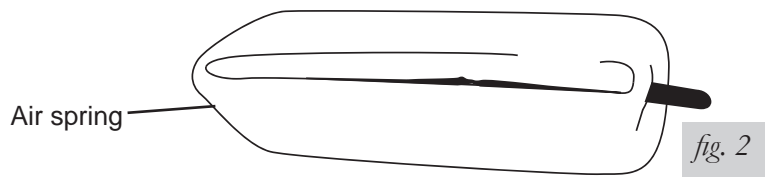


2. Lower the axle or raise the body of the vehicle until the springs are completely extended (wheels hanging).

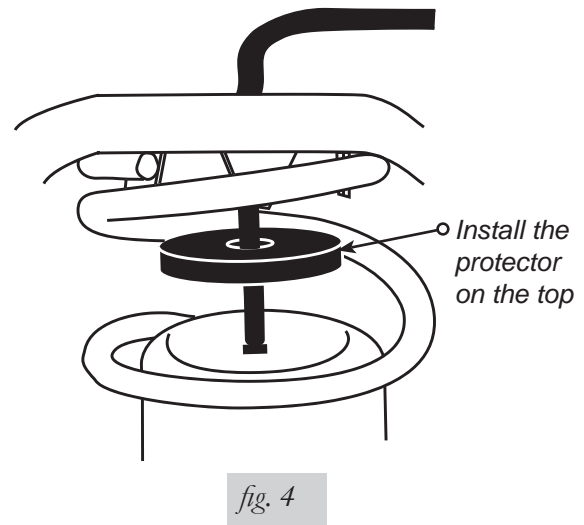
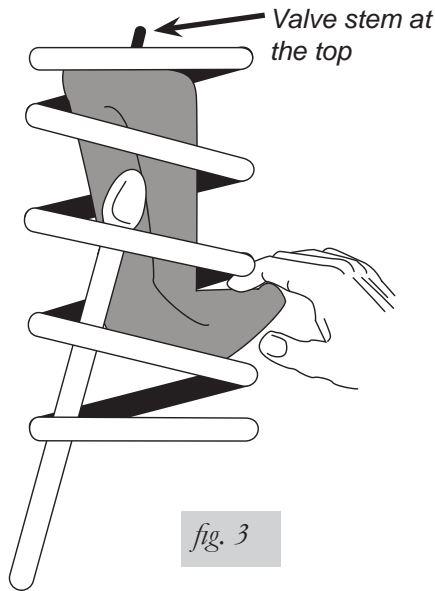
CAUTION

OBSERVE TENSION ON BRAKE LINE. DO NOT STRAIN.

3. Remove the plastic cap from the barbed stem on the end of the air spring. Exhaust the air from the air spring by rolling it up toward the barbed stem. Replace the cap on the stem to hold the flat shape (fig. 2). Fold air spring into a "hot dog bun" shape.



4. Insert the flattened air spring into the coil spring through the lowest opening with the stem at the top (fig. 3).



5. Push the air spring up within the coil by hand or with a blunt instrument such as a spoon-type tire iron.
6. When the air spring is completely within the coil, remove the cap and allow the air spring to assume its “as molded” shape. Push the cylinder down to the bottom of the spring so that the stem at the top can be accessed for attaching the hose.
7. Route the hose down from the outside of the frame, through the hole in the top spring seat (fig. 4). Insert hose through the protector and attach to the cylinder per the next section.

INSTALLING THE AIR LINE

A tee air line installation is recommended unless the weight in the vehicle varies from one side to the other and unequal pressures are needed to level the load or compensate for axle torque transfer in racing application. Dual air lines are used in this case.

TEE AIR LINE ROUTING

CAUTION

TO PREVENT THE AIR LINE FROM MELTING, MAINTAIN AT LEAST 8” FROM THE EXHAUST SYSTEM TO THE AIR LINE.

1. Locate the desired tee location on the frame rail or cross member. Determine and cut adequate length of air line to reach from tee to the left and right side air springs.

CAUTION

LEAVE SUFFICIENT AIR LINE SLACK TO PREVENT ANY STRAIN ON THE FITTING DURING AXLE MOTIONS.

2. Slide an air line clamp onto the air line.
3. Push the air line over one side of the tee until all the barbs are covered. With a pair of pliers, slide the air line clamp forward until it fully covers the barbed section. Repeat entire procedure for other leg of the tee (fig. 5).
4. Route the air line along the cross member and either the lower control arm or the upper spring seat to the air spring.
5. Insert the air line through the spring seat and spacers.

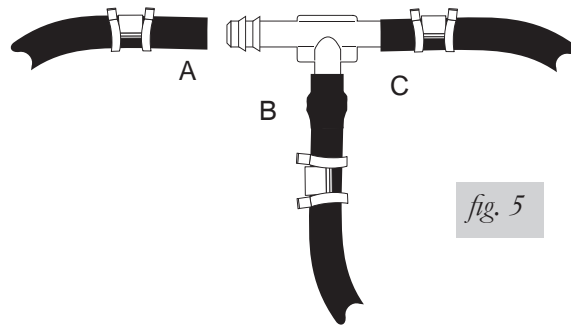


fig. 5

Use this procedure for all air line connections:

- Slide the air line clamp onto the air line.
- Push the air line over the barbed stem.
- Compress the ears on the air line clamp with pliers and slide it forward to fully cover the barbed section.

- Push the air line onto the stem, covering all the barbs (fig. 6). With the pliers, slide the air line clamp upward until it fully covers the barbed section.
- Push the remaining air line over the last fitting on the tee and route it along the frame to the desired inflation valve location. Attach the air line with plastic straps or wire.
- Select a location for the inflation valve in the gas cap well, the trunk, rear bumper, fender flange or behind license plate, insuring that the valve will be protected and accessible with an air hose (fig. 7).

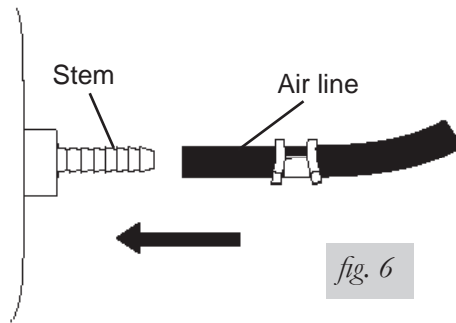


fig. 6

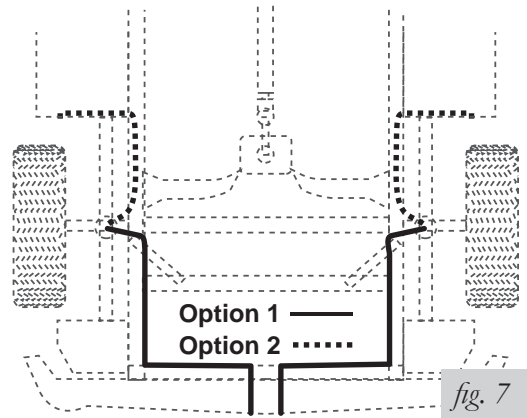


fig. 7

- Drill a 5/16" hole for the inflation valve and mount as shown (fig. 8). The rubber washer serves as an outside weather seal.
- Slide the air line clamp over the air line. Push the air line onto the fitting covering all barbs. Using pliers, slide the air line clamp forward until it fully covers the barbed section (fig. 9).

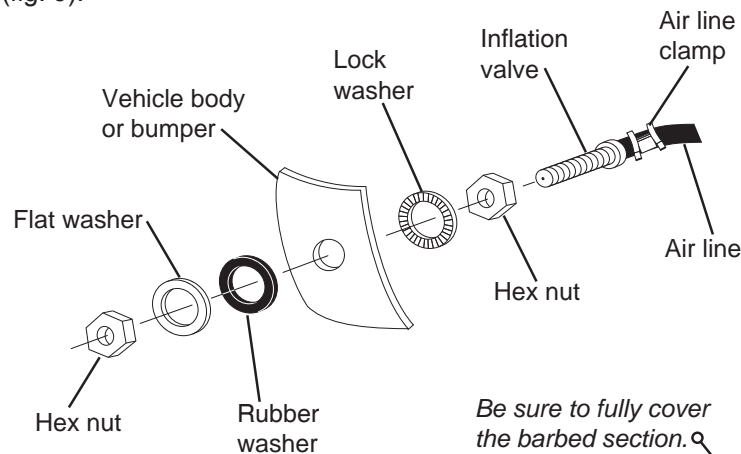


fig. 8

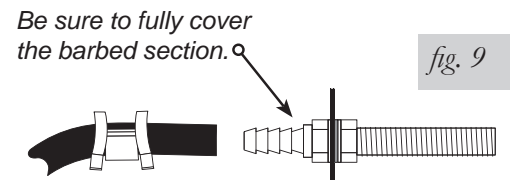


fig. 9

 **CAUTION**

DO NOT INFLATE AIR SPRINGS BEFORE READING THE MAINTENANCE AND OPERATION SECTION.

11. Continue to “Completing the Installation.”

DUAL AIR LINE ROUTING

 **CAUTION**

TO PREVENT AIR LINE FROM MELTING, KEEP IT AT LEAST 8” FROM EXHAUST SYSTEM.

1. Select a location for the inflation valves in the rocker panel flange, or rear bumper, assuring that each valve will be protected and accessible with an air hose.
2. Determine and cut adequate length of air line to reach from valve location to left side air spring.

 **CAUTION**

LEAVE SUFFICIENT AIR LINE SLACK TO PREVENT ANY STRAIN ON FITTING DURING AXLE MOTIONS.

3. Insert the air line through the spring seat and spacer.
4. Slide air clamp onto the cut air line.
5. Push the air line onto the stem, covering all the barbed section (see fig. 6). With pliers slide the air line clamp forward until it fully covers barbed section.
6. Repeat process for right side.
7. Drill 5/16 “ hole for inflating valves and mount as illustrated. Rubber washer is for outside weather seal (see fig. 8).
8. Route air line along control arm and frame to inflation valve location and cut off excess.
9. Slide a clamp onto the air line and push the air line over the fitting, covering all the barbs. With pliers slide the air line clamp forward until it fully covers the barbed section (see fig. 9).
10. Raise axle or lower body until air springs lightly touch upper spring seat and lower spacers.
11. Check tail pipe clearance and insure that it is at least 2-3 inches from air springs. If necessary, loosen clamps and rotate or move to obtain additional clearance. If heat shields are supplied, install them. Attach shock absorbers if removed earlier in the installation.

 **CAUTION**

DO NOT INFLATE AIR SPRINGS BEFORE READING THE MAINTENANCE AND OPERATION SECTION.

COMPLETING THE INSTALLATION

1. Once the air line has been installed, raise the axle or lower the body so that the air spring just touched the top and bottom of the upper and lower spring mounts. Inflate the air springs to 35 PSI. Test for air leaks by applying a liquid solution of 1/5 dish soap to 4/5 water to all valve cores, fittings and connections.
2. Lower the vehicle to the ground. Read Maintenance/Operation Tips for proper care of your air springs. See the maintenance and servicing guide for setting up the proper pressure in your suspension system.
3. Recheck air pressure after 24 hours. A 2-4 PSI loss after initial installation is normal. If pressure has dropped more than 5 lbs retest for leaks.

Maintenance and Servicing

Minimum Air Pressure	Maximum Air Pressure
5 PSI	35 PSI
FAILURE TO MAINTAIN CORRECT MINIMUM PRESSURE (OR PRESSURE PROPORTIONAL TO LOAD), BOTTOMING OUT, OVER-EXTENSION OR RUBBING AGAINST ANOTHER COMPONENT WILL VOID THE WARRANTY.	

MAINTENANCE GUIDELINES

By following these steps, vehicle owners will obtain the longest life and best results from their air springs.

1. Check the air pressure weekly.
2. Always maintain at least the recommended minimum air pressure to prevent the air spring from being pinched. Never inflate beyond the maximum air pressure.
4. If you develop an air leak in the system, use a soapy water solution of 1/5 liquid dish soap and 4/5 water to check all air line connections and the inflation valve core before deflating and removing the air spring.
5. Always add air to springs in small quantities, checking the pressure frequently. Sleeves require less air volume than a tire and inflate quickly.

OPERATING TIPS

1. Inflate your air springs to 35 PSI before adding the payload. This will allow the air cylinder to properly mesh with the coil spring. After the vehicle is loaded, adjust your air pressure down to level the vehicle and for ride comfort.
2. When carrying a payload it will be helpful to increase the tire inflation pressure in proportion to any overload condition. We recommend a 2 PSI increase above normal for each 100 lbs additional load on the axle.



CAUTION

DO NOT EXCEED THE VEHICLE MANUFACTURERS' MAXIMUM GROSS VEHICLE WEIGHT RATING.

Product Use

FREQUENTLY ASKED QUESTIONS

Q. Will installing air springs increase the weight ratings of a vehicle?

No. Adding air springs will not change the weight ratings (GAWR, GCWR and/or GVWR) of a vehicle. Exceeding the GVWR is dangerous and voids the Air Lift warranty.

Q. Is it necessary to keep air in the air springs at all times and how much pressure will they need?

The minimum air pressure should be maintained at all times. The minimum air pressure keeps the air spring in shape, ensuring that it will move throughout its travel without rubbing or wearing on itself.

Q. Is it necessary to add a compressor system to the air springs?

No. Air pressure can be adjusted with any type of compressor as long as it can produce sufficient pressure to service the springs. Even a bicycle tire pump can be used, but it's a lot of work.

Q. How long should air springs last?

If the air springs are properly installed and maintained they can last indefinitely.

Q. Will raising the vehicle on a hoist for service work damage the air springs?

No. The vehicle can be lifted on a hoist for short-term service work such as tire rotation or oil changes. However, if the vehicle will be on the hoist for a prolonged period of time, support the axle with jack stands in order to take the tension off of the air springs.

TUNING THE AIR PRESSURE

Pressure determination comes down to three things — level vehicle, ride comfort, and stability.

1. Level vehicle

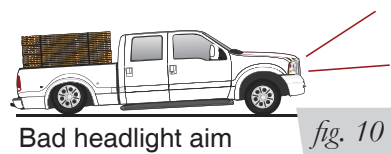
If the vehicle's headlights are shining into the trees or the vehicle is leaning to one side, then it is not level (fig. 10). Raise the air pressure to correct either of these problems and level the vehicle.

2. Ride comfort

If the vehicle has a rough and harsh ride it may be due to either too much pressure or not enough (fig. 11). Try different pressures to determine the best ride comfort.

3. Stability

Stability translates into safety and should be the priority, meaning the driver may need to sacrifice a perfectly level and comfortable ride. Stability issues include roll control, bounce, dive during braking and sponginess (fig. 12). Tuning out these problems usually requires an increase in pressure.



Bad headlight aim

fig. 10



Rough ride

fig. 11



Sway and body roll

fig. 12

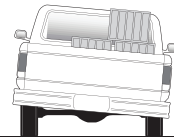
GUIDELINES FOR ADDING AIR

1. Start with the vehicle level or slightly above.
2. When in doubt, always add air.
3. For motorhomes, start with 50-100 PSI in the rear because it can be safely assumed that it is heavily loaded.
4. If the front of the vehicle dives while braking, increase the pressure in the front air bags, if equipped.
5. If it is ever suspected that the air bags have bottomed out, increase the pressure (fig. 13).
6. Adjust the pressure up and down to find the best ride.
7. If the vehicle rocks and rolls, adjust the air pressure to reduce movement.
8. It may be necessary to maintain different pressures on each side of the vehicle. Loads such as water, fuel, and appliances will cause the vehicle to be heavier on one side (fig. 14). As much as a 50 PSI difference is not uncommon.

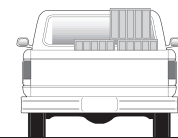


Bottoming out

fig. 13



Unlevel



Level

fig. 14