

INSTALLATION MANUAL



SUPER-BOLT FENDER FLARES SET COLORADO 2015

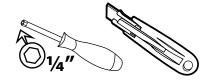
PART #: 1109NNTJGM25D31













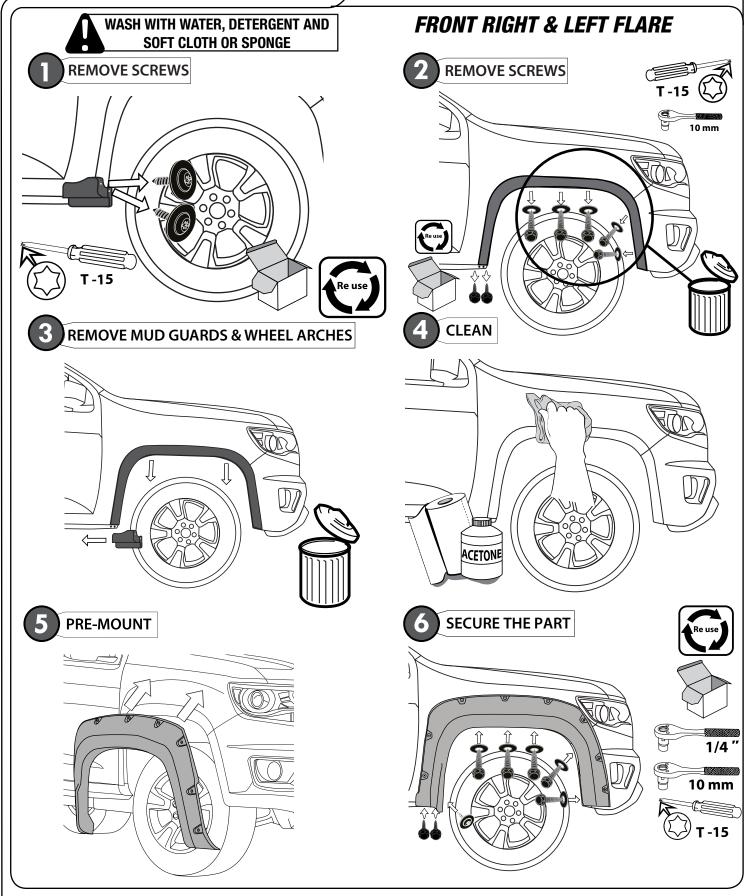


CHECK LIST

*Already installed in the part

ITEM	DESCRIPTION	DRAWING	AMOUNT
A	*SUPER BOLTS' RUBBER STUDS	•	32 pcs
В	*STAINLESS SUPER BOLT M6 X14		36 pcs
С	* RUBBER SPACER M7		10 pcs
D	*STAINLESS LOCKNUT M6		4 pcs
E	HEX BOLT 5/32"X 1 1/4"		6 pcs
F	WASHER 3/16"	0	6 pcs
G	PVC TRIM		33 ft
н	AUTOMOTIVE ADHESION PROMOTER TESA # 60153	purmon, orace, mount	1 pc
ı	APPLICATION SPONGE		1 pc
J	GREASE PENCIL	GREASE PENCIL ()	1 pc
K	U-CLIP	G G	12 pcs
L	THREADLOCKER 222	#00200s	1 pc
М	SUPER BOLT PUSH TOOL		1 pc
N	ECO DOME	<u>airdesia</u>	1 pc

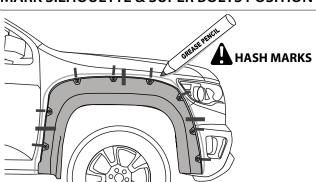






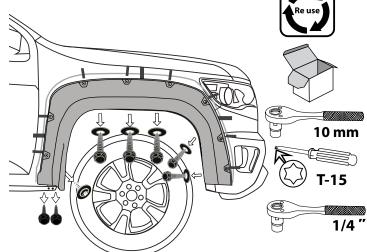
INSTALLATION MANUAL



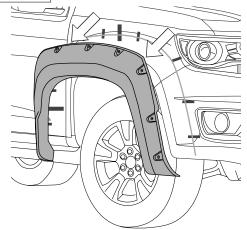


DRAW CENTER HASH MARK WITH GREASE PENCIL AT CENTER, BOTH SIDES, ON EACH SUPER BOLT AND SHEET METAL.
THIS WILL ENSURE WHEEL FLARE WILL BE CENTERED TO GREASE PENCIL OUTLINE.

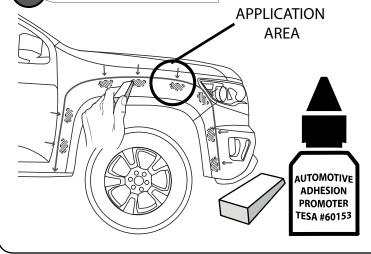




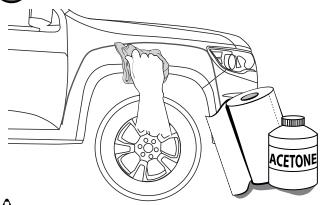




ADHESION PROMOTER





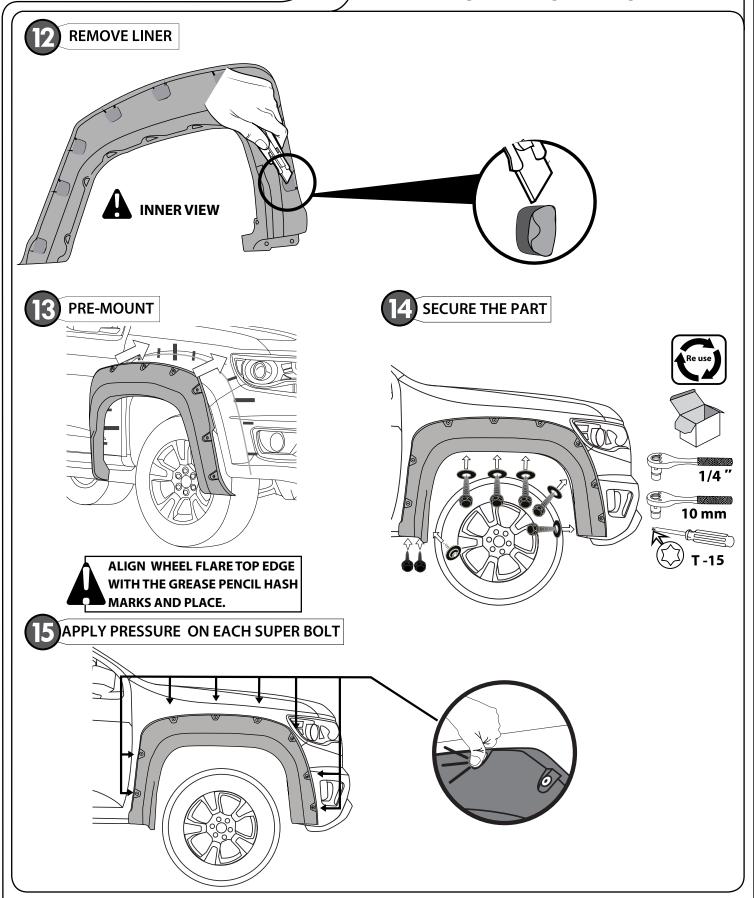


FIRST CLEAN ALL OVER THE APPLICATION AREA WITH ACETONE

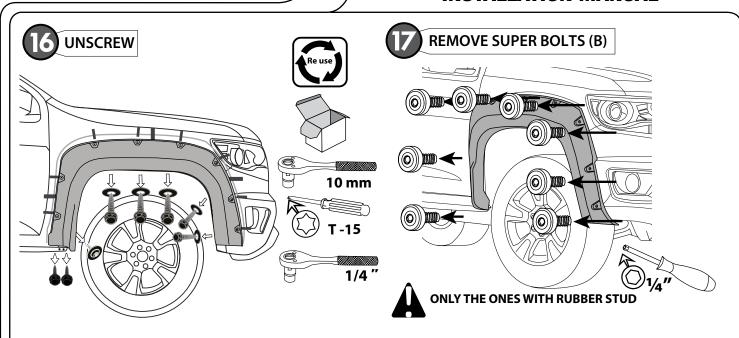
WARM SURFACES WITH HEAT GUN IF SURFACE TEMPERATURE IS TOO COLD.

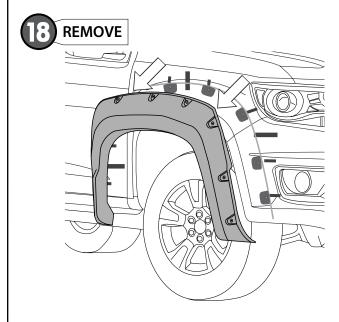
A full surface contact between tape and substrate is decisive for good adhesion performance. Contact is achieved by applying pressure. In practice a pressure between 40 and 50 N/cm² is usually needed and an application temperature between 25 and 45 °C or 77 and 113 °F is also necessary. During application, addon parts and tapes must have the similar temperature.









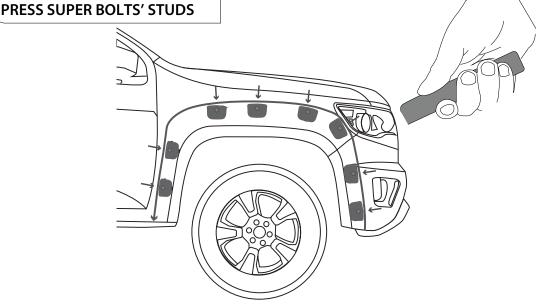




INSTALLATION MANUAL

SUPER BOLT INSTALLATION





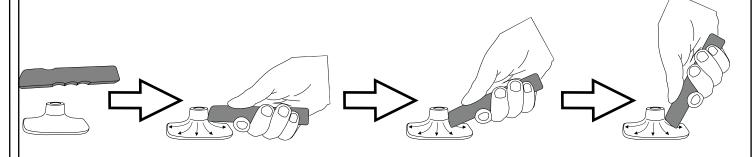
ATTENTION

FOR GOOD ADHESION IT IS NECESSARY TO APPLY AS MUCH PRESSURE AS POSSIBLE ALL OVER THE EDGE AND CENTER OF THE SUPER BOLTS STUDS.



40-50 N/cm

SUPER BOLT STUDS





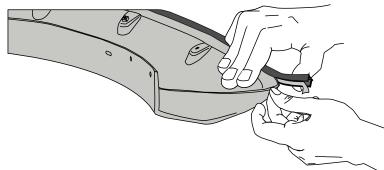
4

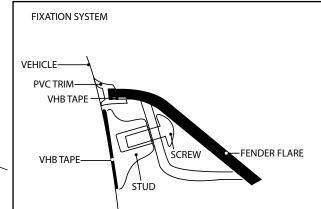
A full surface contact between tape and substrate is important for good adhesion performance. Contact is achieved by applying pressure. In practice a pressure between 40 and 50 N/cm² is usually needed and an application temperature between 25 and 45 °C or 77 and 113 °F is also necessary. During application, add-on parts and tapes must have the similar temperature.

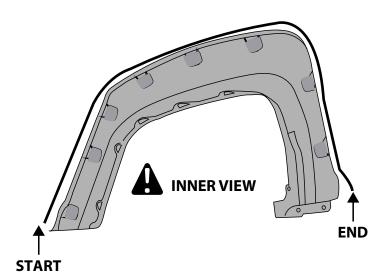


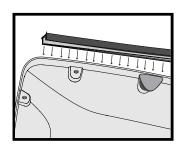
INSTALLATION MANUAL

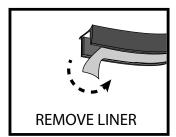




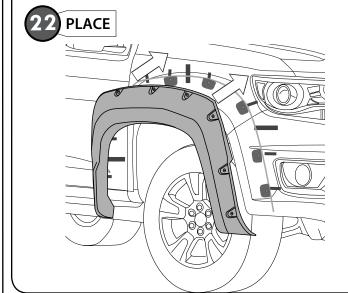


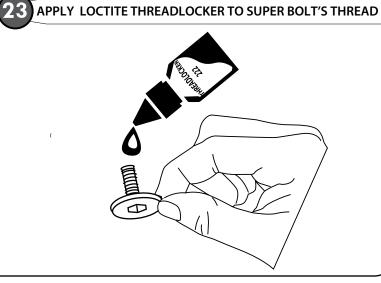






ATTENTION



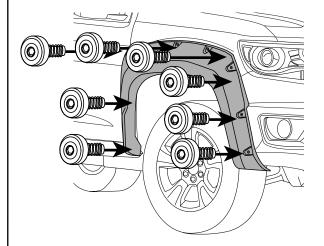


PG. 7



INSTALLATION MANUAL







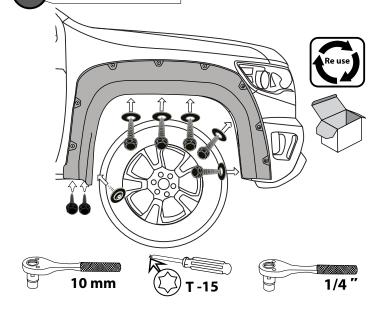








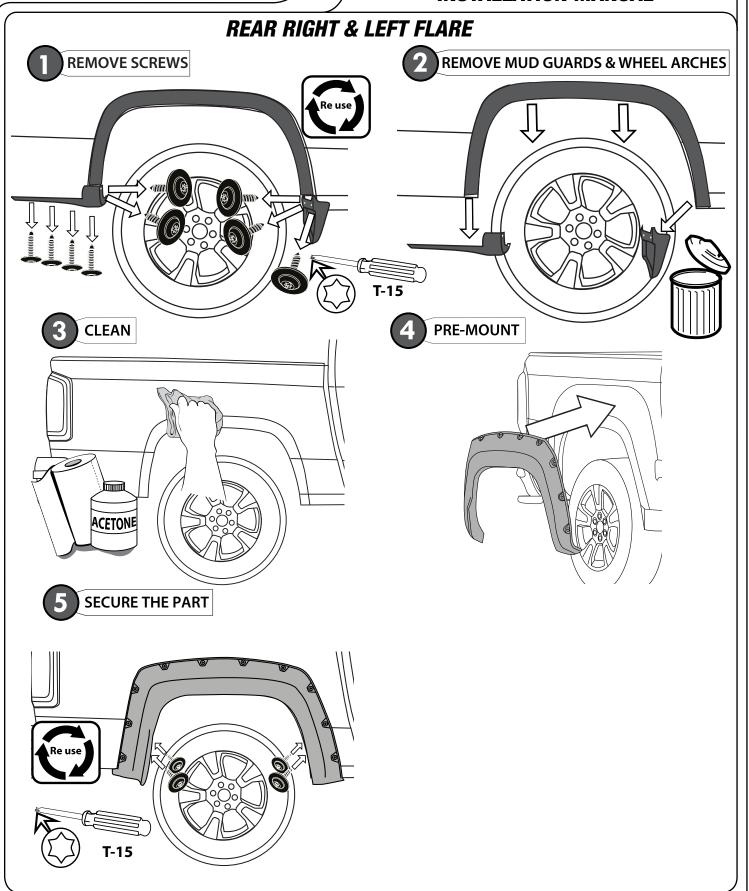
25 SECURE THE PART



26 CLEAN OFF GREASE PENCIL MARK

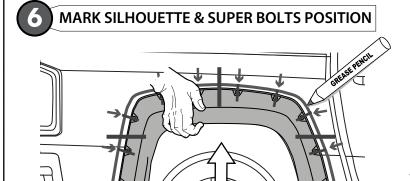








INSTALLATION MANUAL

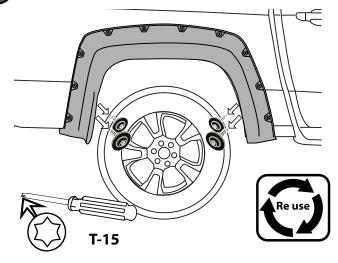




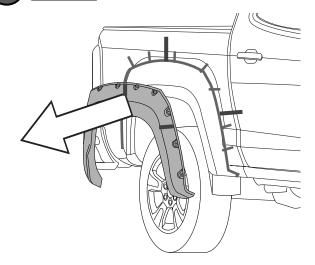
HASH MARKS

DRAW CENTER HASH MARK WITH GREASE PENCIL AT CENTER, BOTH SIDES, ON EACH SUPER BOLT AND SHEET METAL. THIS WILL ENSURE WHEEL FLARE WILL BE CENTERED TO GREASE PENCIL OUTLINE.



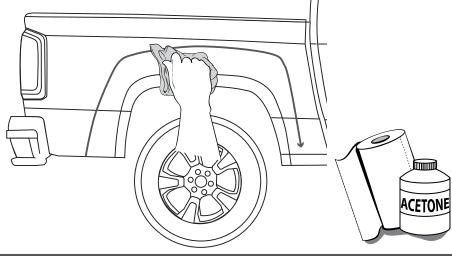




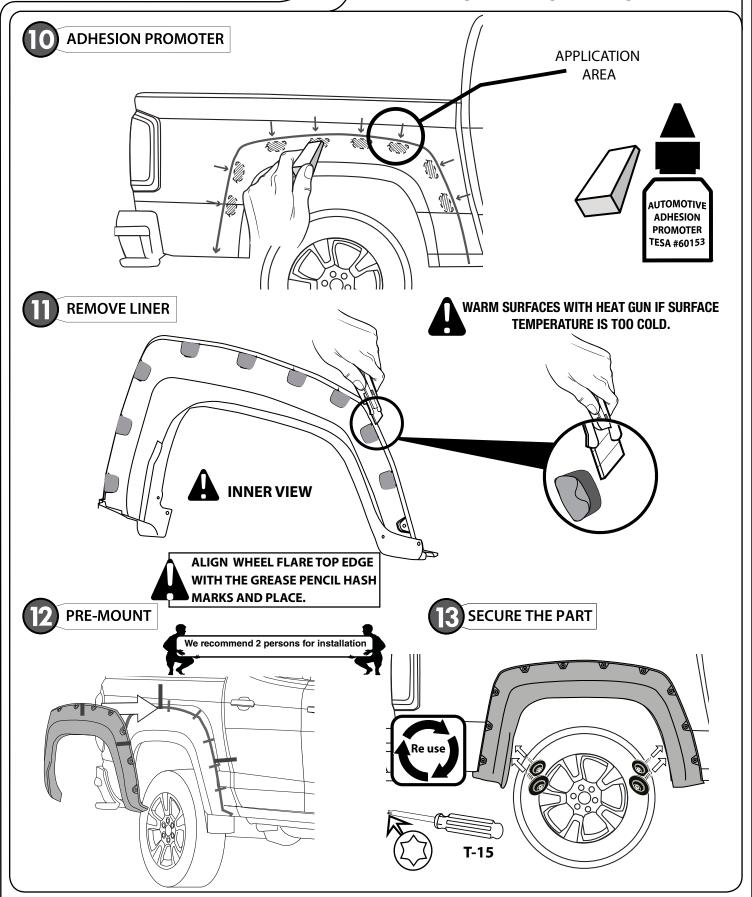








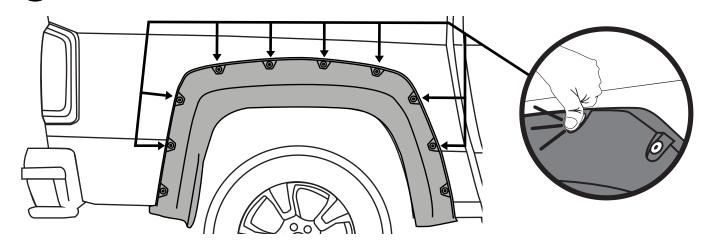




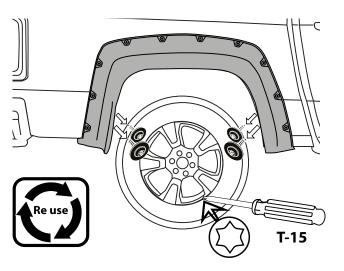


INSTALLATION MANUAL

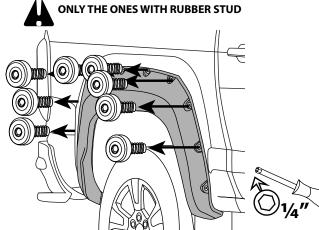




UNSCREW & REMOVE THE PART



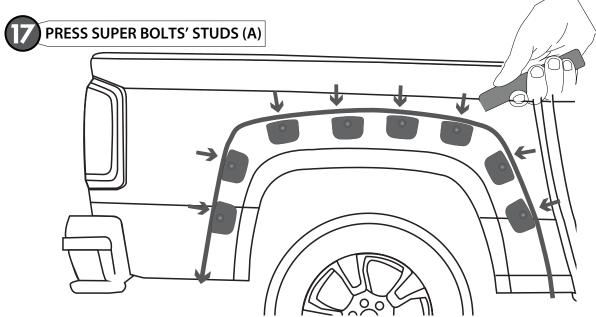
REMOVE SUPER BOLTS (B)





INSTALLATION MANUAL





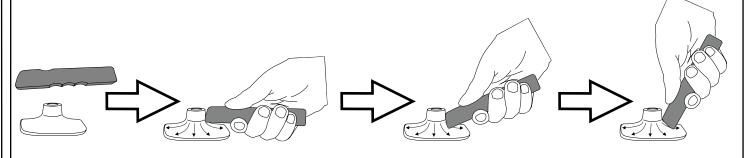
ATTENTION

FOR GOOD ADHESION IT IS NECESSARY TO APPLY
AS MUCH PRESSURE AS POSSIBLE ALL OVER THE



40-50 N/cm

SUPER BOLT STUDS



EDGE AND CENTER OF THE SUPER BOLTS STUDS.

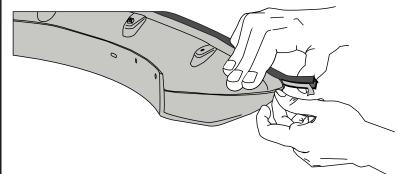


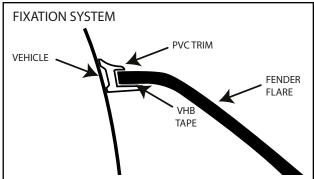
A full surface contact between tape and substrate is important for good adhesion performance. Contact is achieved by applying pressure. In practice a pressure between 40 and 50 N/cm² is usually needed and an application temperature between 25 and 45 °C or 77 and 113 °F is also necessary. During application, add-on parts and tapes must have the similar temperature.

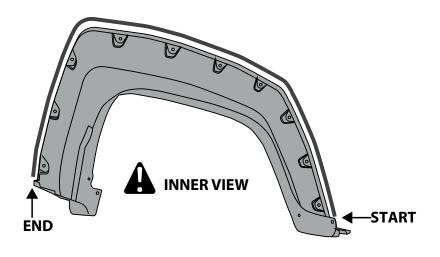


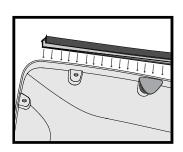
INSTALLATION MANUAL

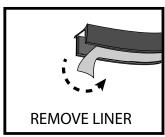


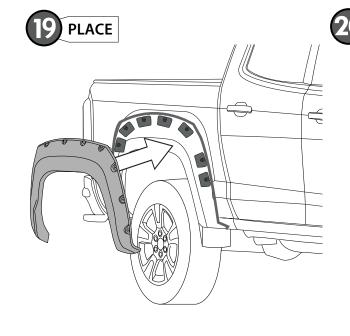












APPLY LOCTITE THREADLOCKER TO SUPER BOLT'S THREAD





