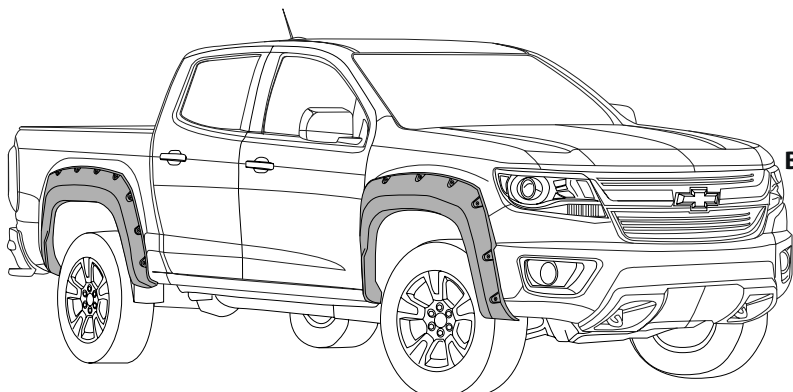


INSTALLATION MANUAL

FENDER FLARE SET PART # : GM25D31

WE RECOMMEND
2 PERSONS FOR
INSTALLATION




**READ CAREFULLY
BEFORE INSTALLATION**

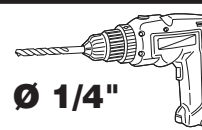
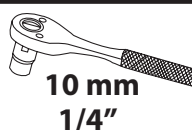
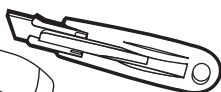

**WASH BEFORE
INSTALLING**

**AFTER INSTALLING
DO NOT WASH THE VEHICLE**



















24 hrs

TOOLS



CHECK LIST

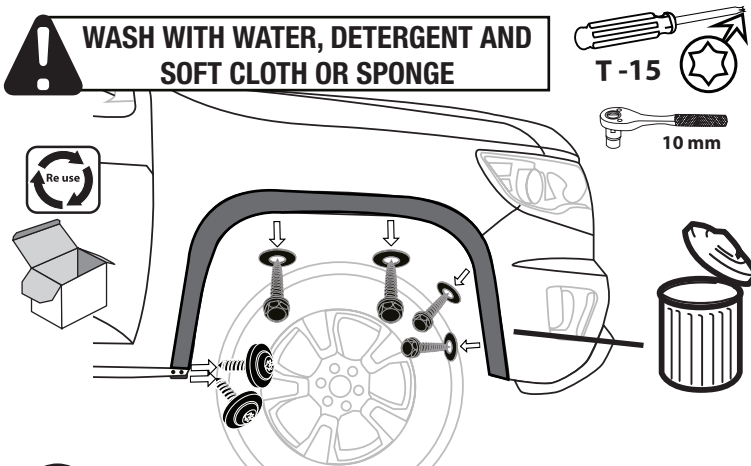
*Already installed in the part

ITEM	DESCRIPTION	DRAWING	AMOUNT
A	*SUPER-BOLTS RUBBER STUDS		32 PCS
B	*STAINLESS SUPER-BOLT M6x14		36 PCS
C	*STAINLESS LOCKNUT M6		4 PCS
D	*RUBBER SPACER M7		10 PCS
E	RUBBER SPACER M15		4 PCS
F	AUTOMOTIVE ADHESION PROMOTER TESA # 60153		1 PC
G	APPLICATION SPONGE		1 PC
H	GREASE PENCIL		1 PC
I	*PVC TRIM		33 FT
J	HEX. BOLT 5/32"x1 1/4"		10 PCS
K	WASHER 3/16"		10 PCS
L	U-CLIP		12 PCS
M	THREADLOCKER #3222		1 PC
N	PUSH PINS WÜRTH 46		2 PCS
O	SUPER-BOLT PRESSER		1 PC

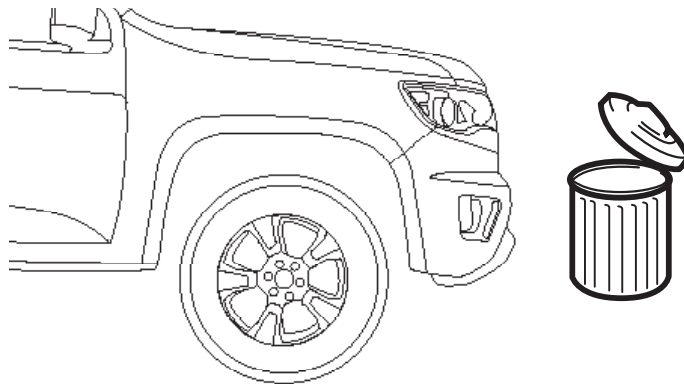
The ideal temperature range of the part and the vehicle when installing must be 16°C (60°F) to 40°C (104°F), this guarantees a correct assembly.

1 REMOVE SCREWS

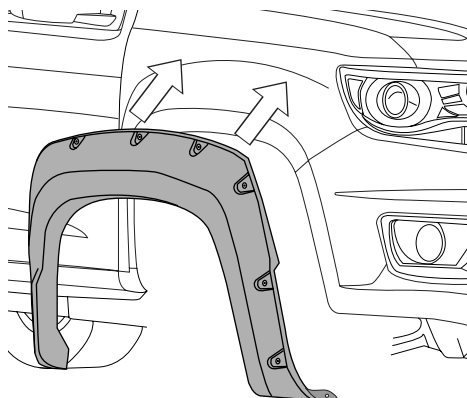
WASH WITH WATER, DETERGENT AND SOFT CLOTH OR SPONGE



3 REMOVE MUD GUARDS & SCREW

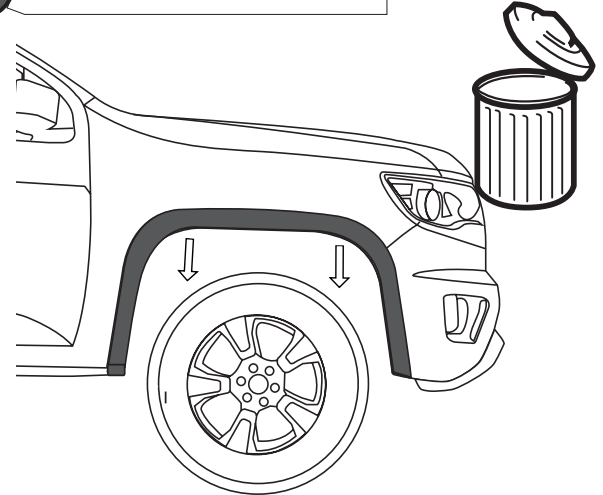


5 PRE-MOUNT

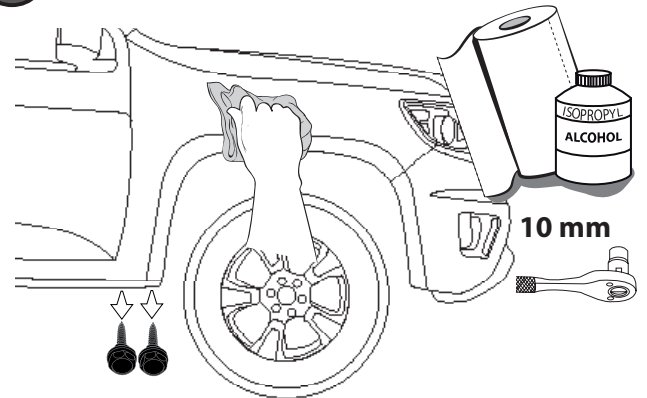


FRONT RIGHT & LEFT FLARE

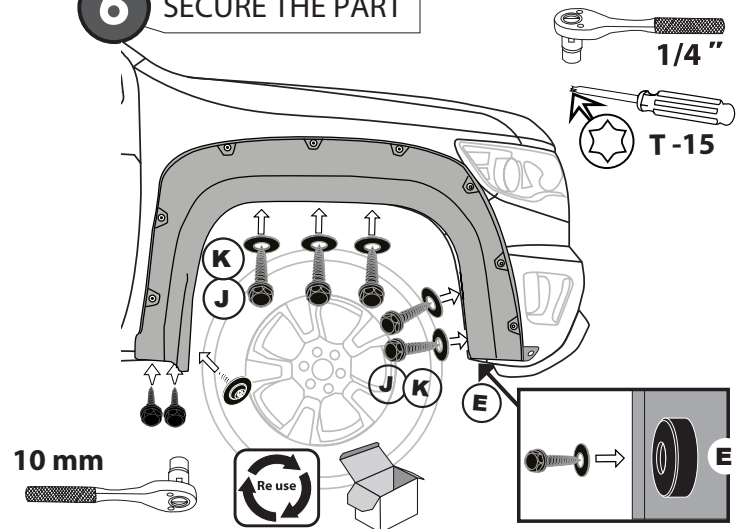
2 REMOVE WHEEL ARCHES



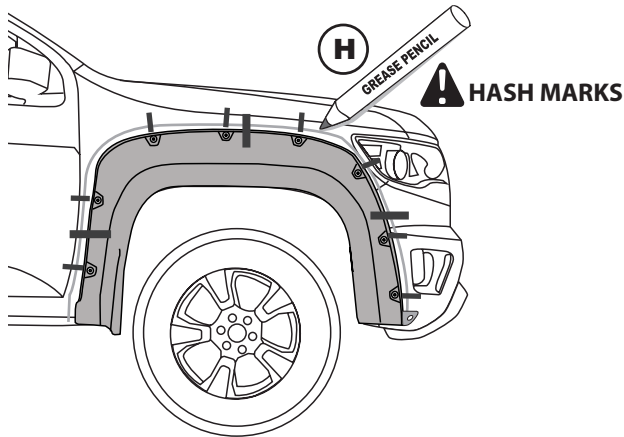
4 REMOVE HEX. SCREWS & CLEAN



6 SECURE THE PART

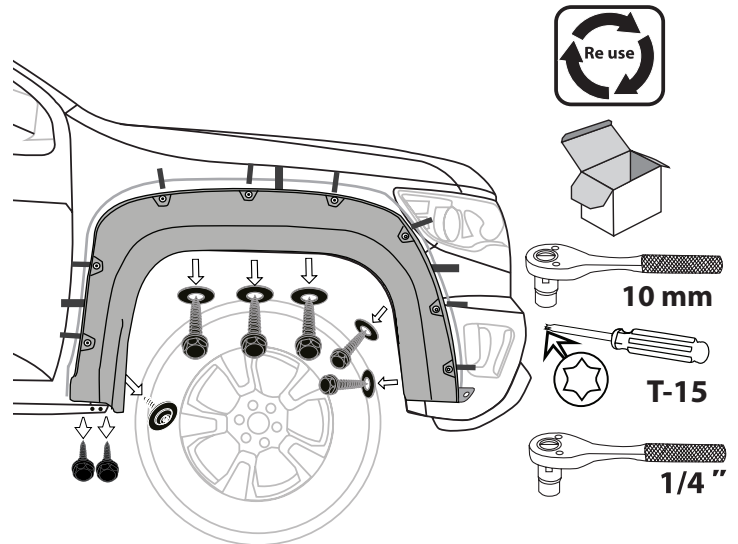


7 MARK SOLHOUETTE & SUPER-BOLTS POSITION

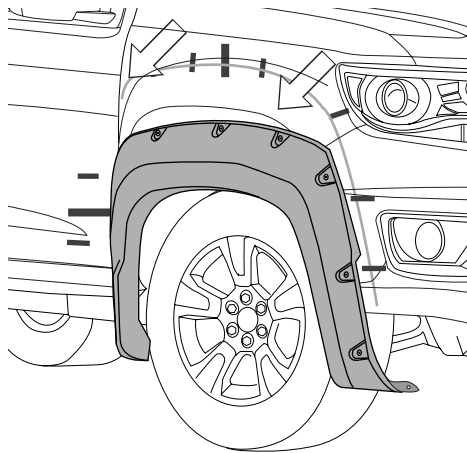


DRAW CENTER HASH MARK WITH GREASE PENCIL AT CENTER, BOTH SIDES, ON EACH SUPER-BOLT AND SHEET METAL. THIS WILL ENSURE WHEEL FLARE WILL BE CENTERED TO GREASE PENCIL OUTLINE.

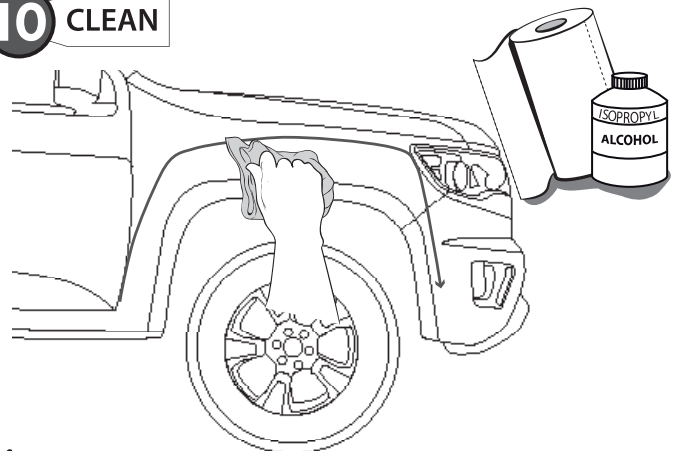
8 UNSCREW



9 REMOVE

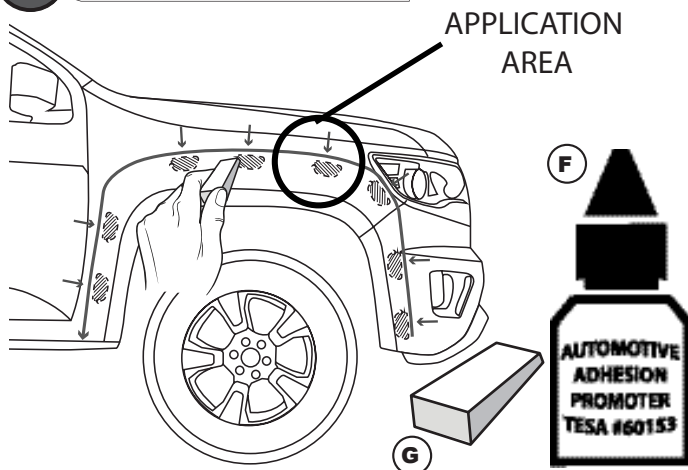


10 CLEAN



! FIRST CLEAN ALL OVER THE APPLICATION AREA WITH ACETONE

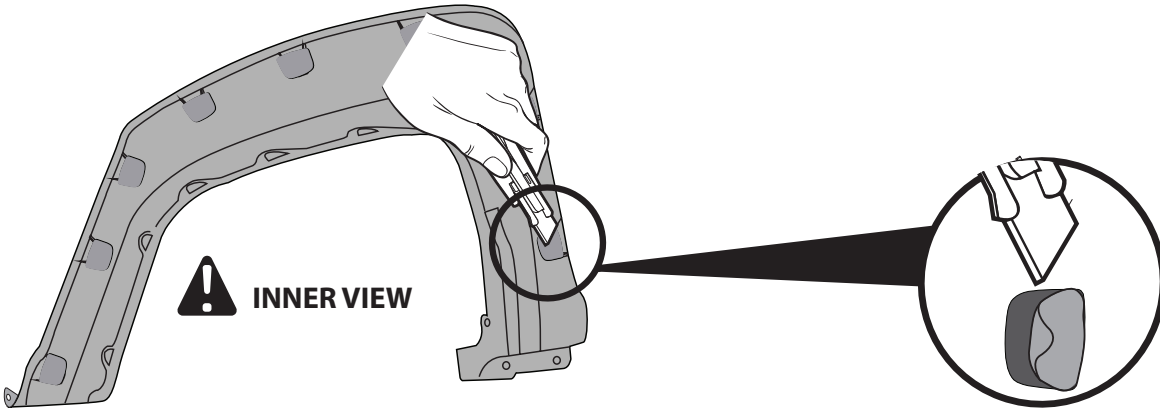
11 ADHESION PROMOTER



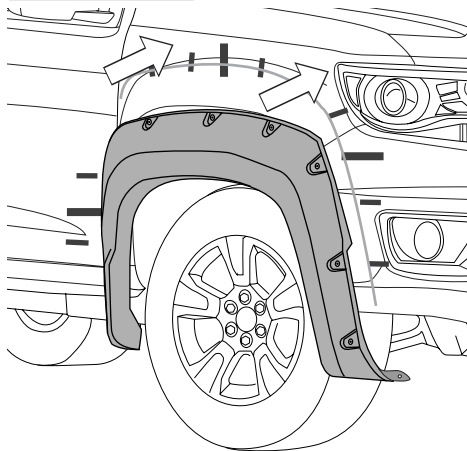
! WARM SURFACES WITH HEAT GUN IF SURFACE TEMPERATURE IS TOO COLD.

! A full surface contact between tape and substrate is decisive for good adhesion performance. Contact is achieved by applying pressure. In practice a pressure between 40 and 50 N/cm² is usually needed and an application temperature between 25 and 45 °C or 77 and 113 °F is also necessary. During application, add-on parts and tapes must have the similar temperature.

12 REMOVE LINER

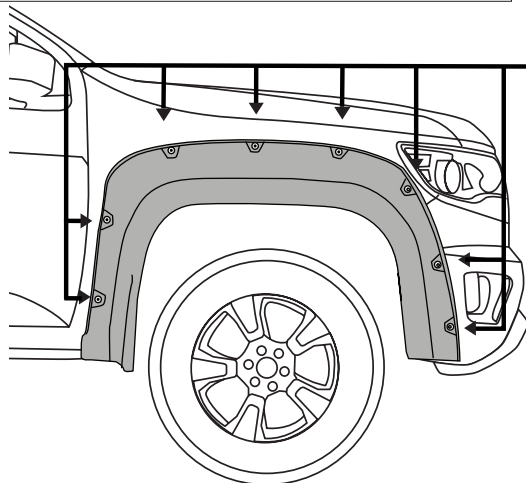


13 PRE-MOUNT

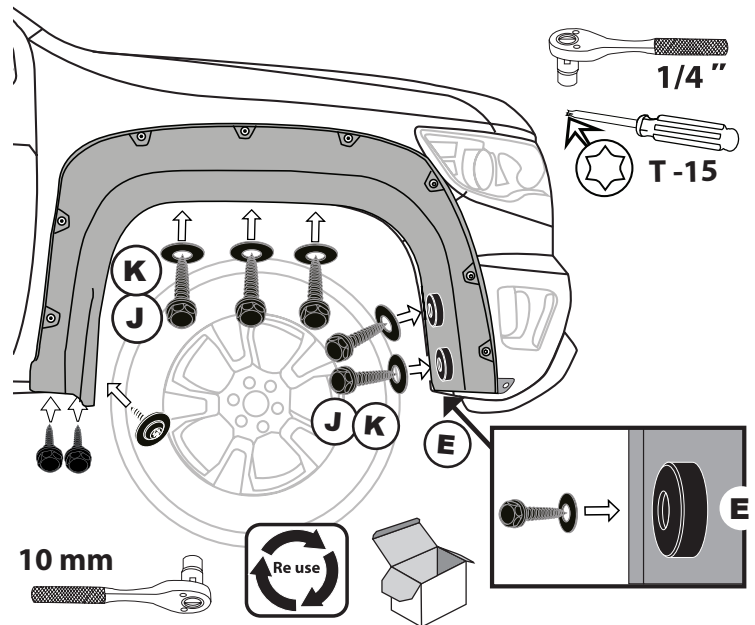


! ALIGN WHEEL FLARE TOP EDGE WITH THE GREASE PENCIL HASH MARKS AND PLACE.

15 APPLY PRESSURE ON EACH SUPER-BOLT

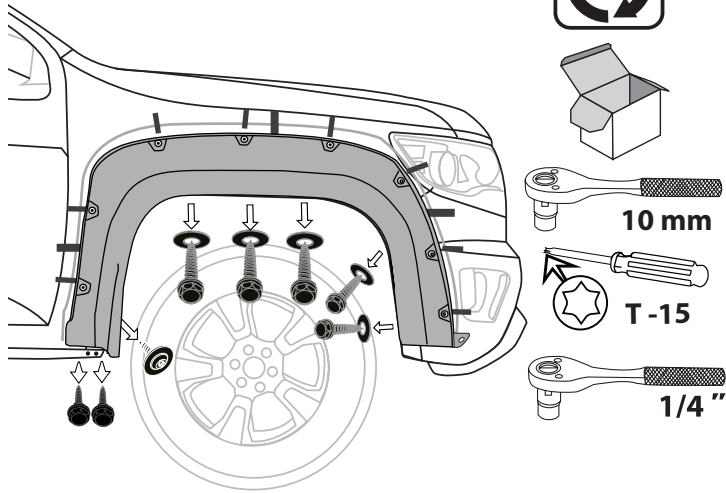


14 SECURE THE PART

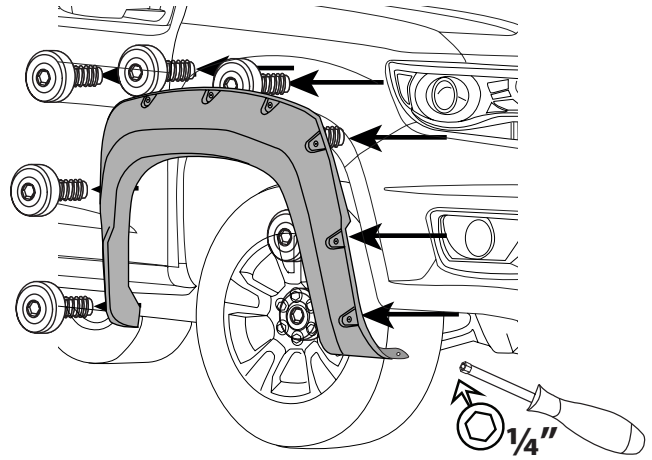


INSTALLATION MANUAL

16 UNSCREW

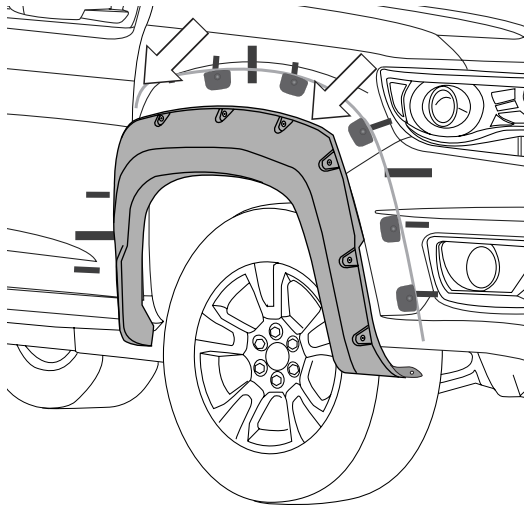


17 REMOVE SUPER-BOLTS



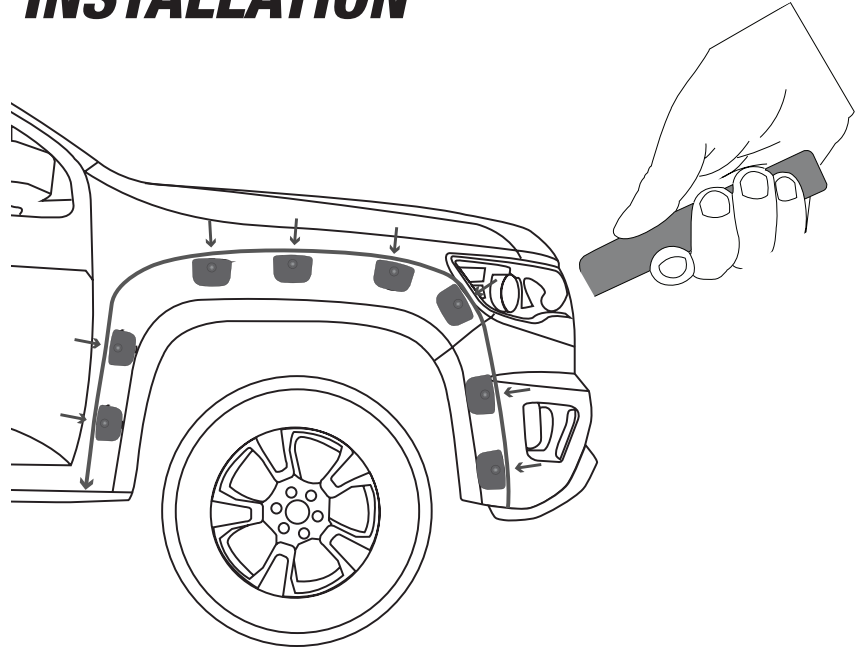
ONLY THE ONES WITH RUBBER STUD

18 REMOVE



SUPER-BOLT INSTALLATION

19 PRESS SUPER-BOLTS STUDS



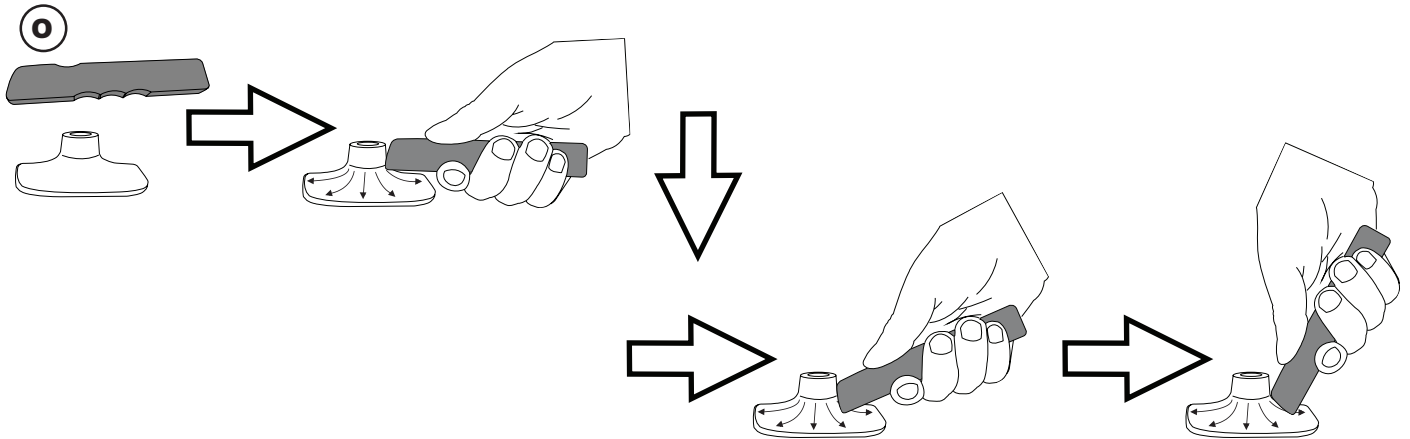
ATTENTION

FULL SURFACE CONTACT IS CRITICAL FOR GOOD ADHESION PERFORMANCE. ALWAYS APPLY FIRM PRESSURE WHEN MOUNTING ADD ON PARTS AND TAPES.



58 - 72 PSI

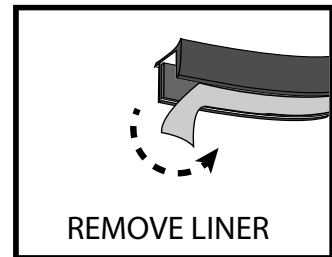
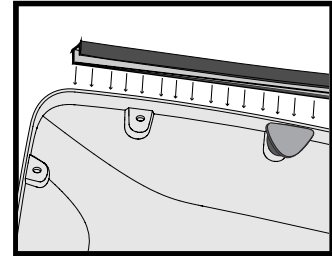
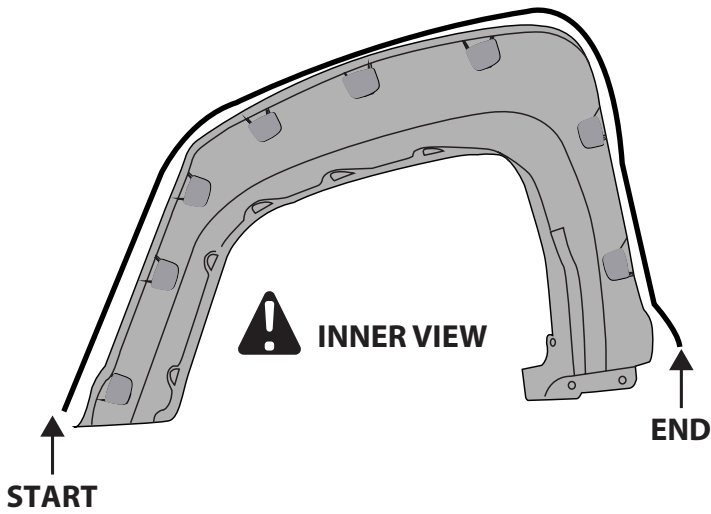
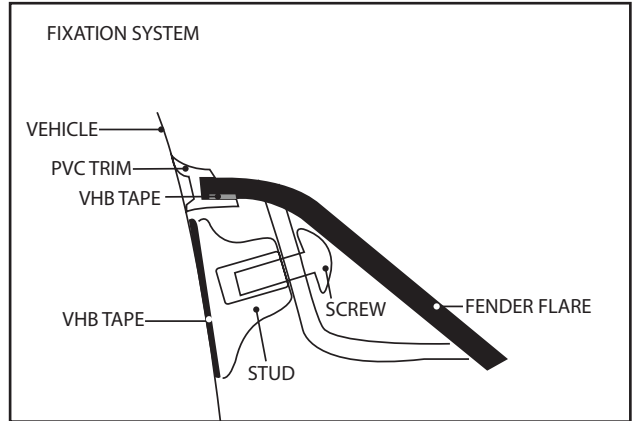
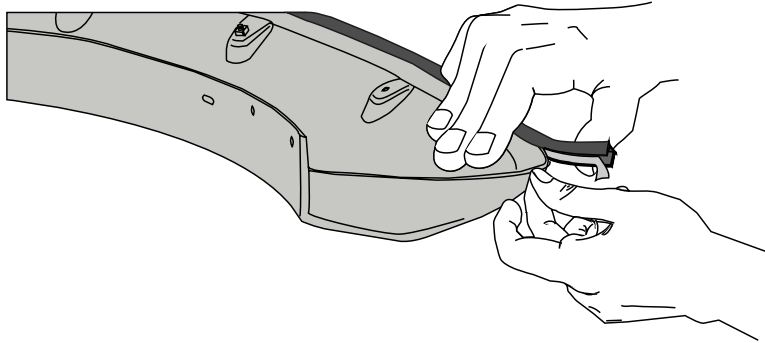
SUPER-BOLT STUDS



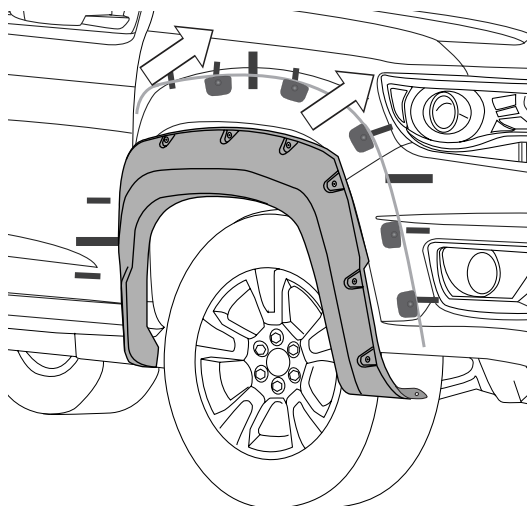
PRESSURE POINTS

INSTALLATION MANUAL

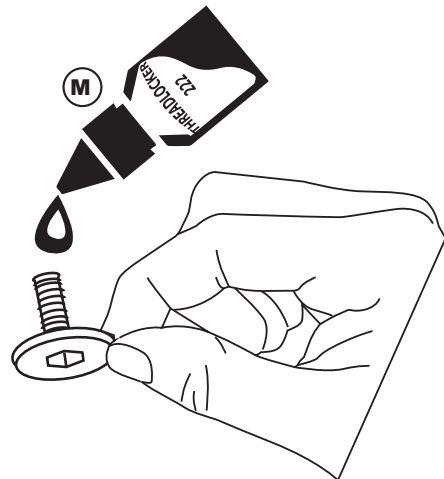
20 PLACE PVC TRIM



21 PLACE

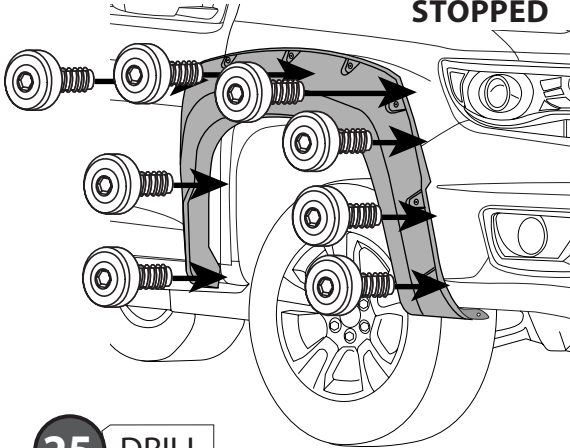
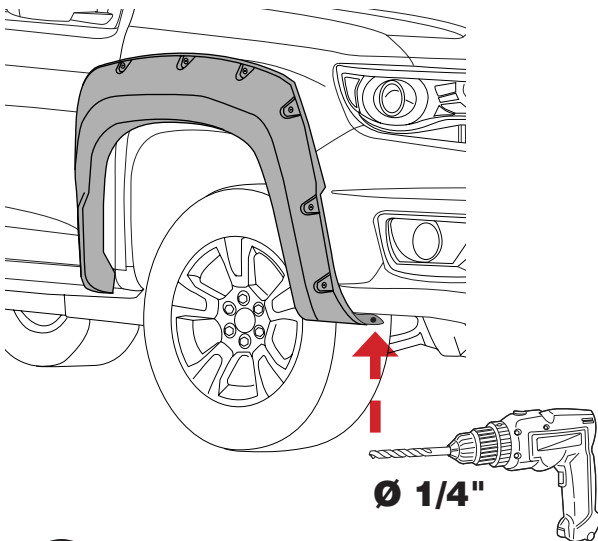
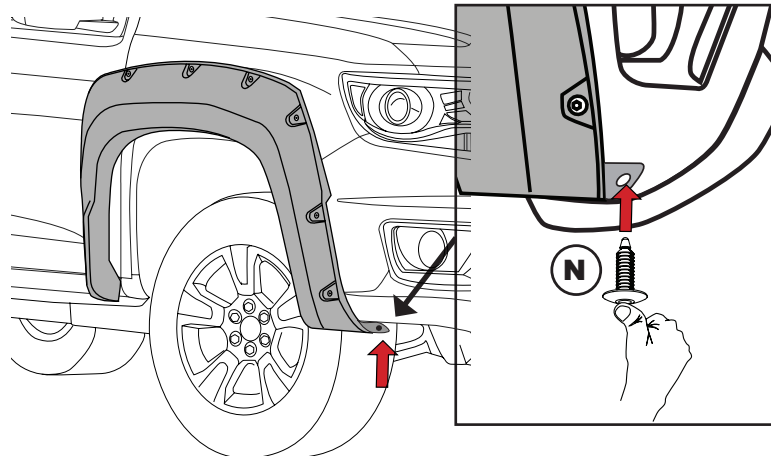
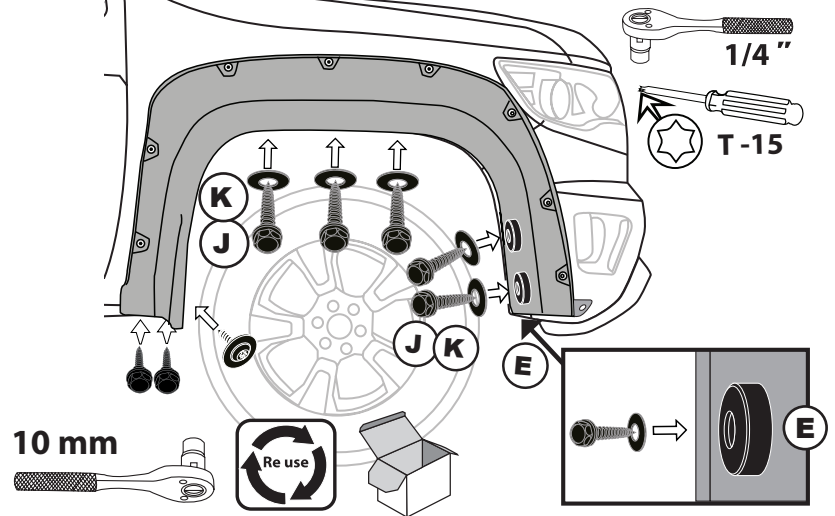


22 APPLY LOCTITE THREADLOCKER TO SUPER-BOLTS THREAD



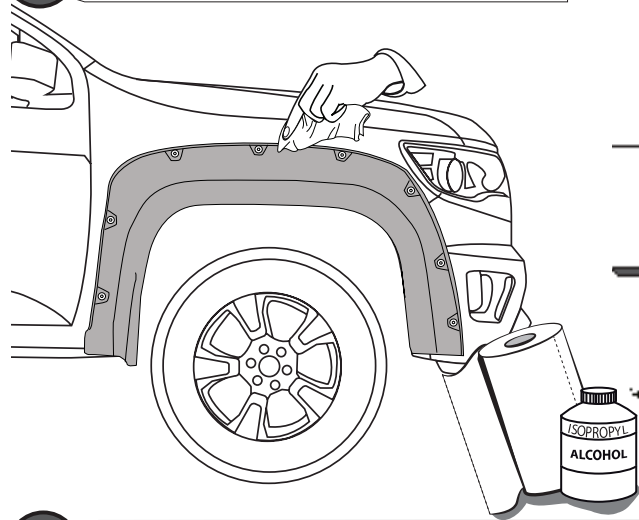
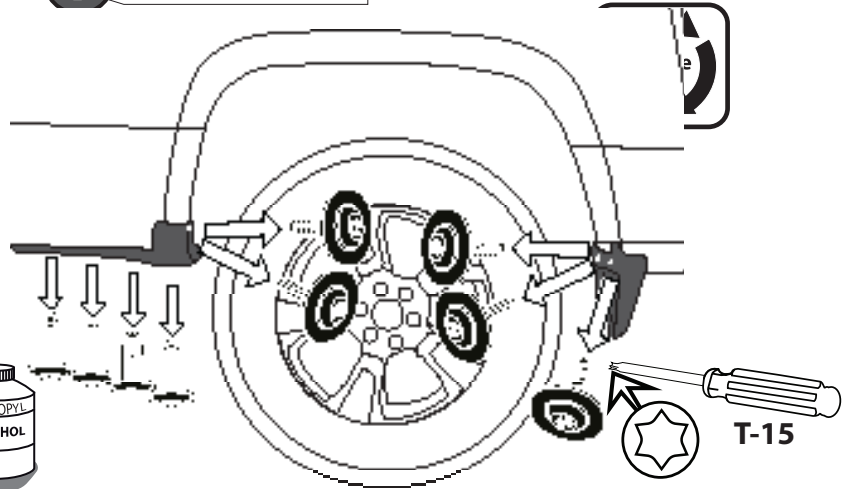
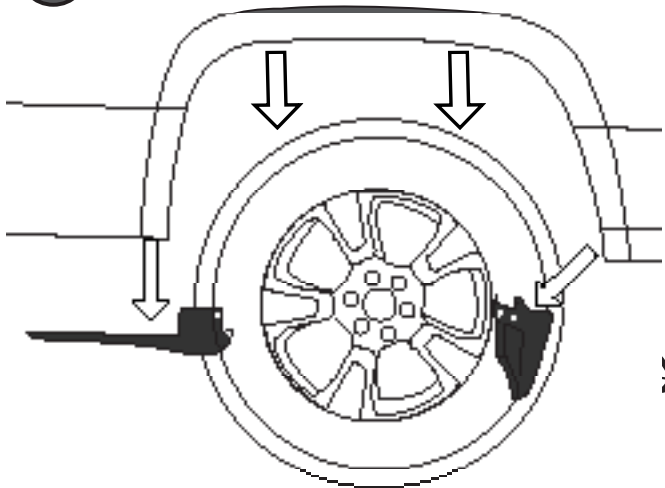
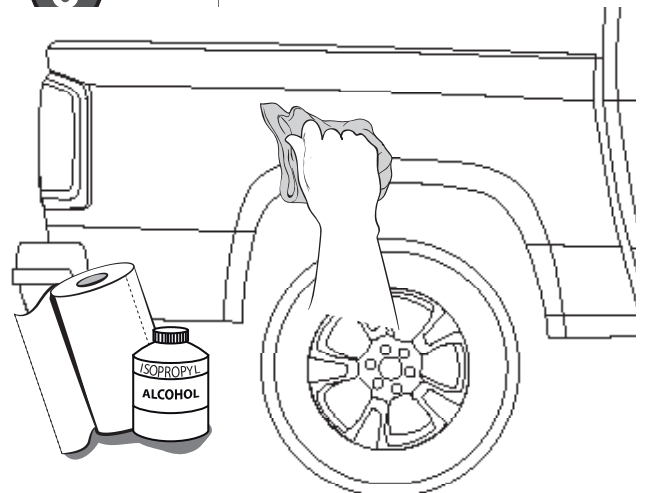
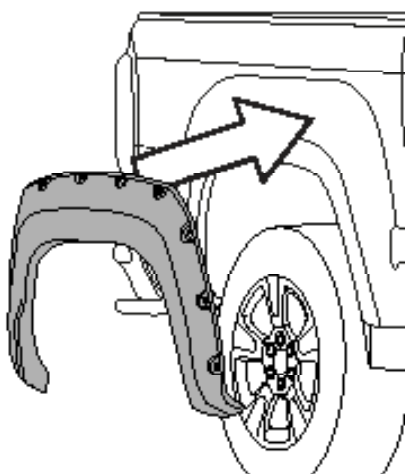
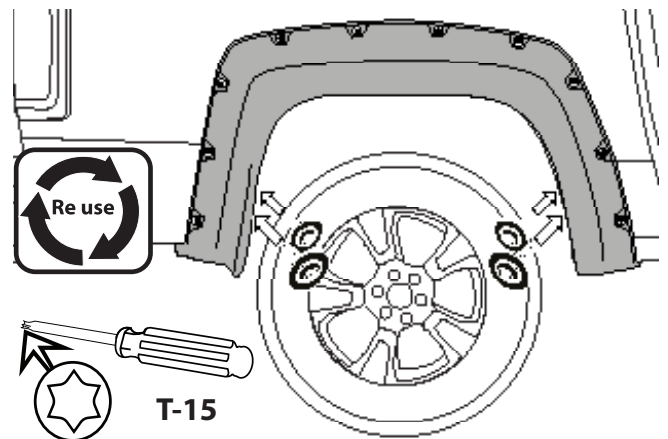
INSTALLATION MANUAL
23 PLACE SUPER-BOLTS


DON'T FORCE THE TURN ONCE IT HAS STOPPED


25 DRILL

26 PLACE PUSH PIN

24 SECURE THE PART


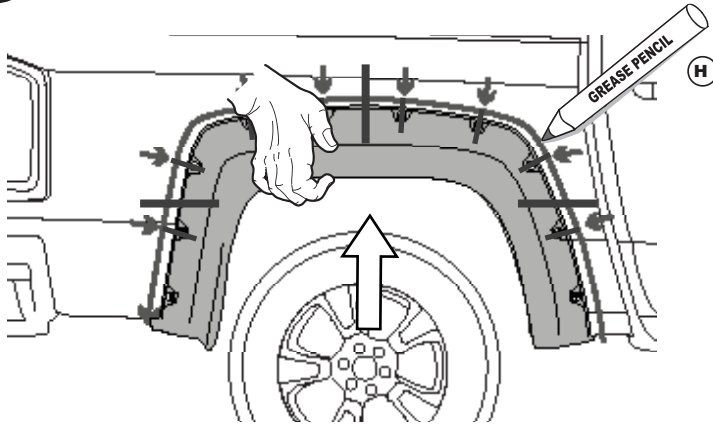
Always use extreme caution when drilling on any vehicle. Make sure that all fuel lines, brake lines, electrical wires, and other objects are not punctured or damaged when/if drilling on the vehicle. Thoroughly inspect the area to be drilled (on both sides of material) prior to drilling, and relocate any objects that may be damaged. Failure to inspect the area to be drilled may result in vehicle damage, electrical shock, fire or personal injury.

Always wear safety glasses when installing this kit. A drilling operation will cause flying metal chips. Flying chips can cause eye injury. Always use extreme caution when cutting and trimming during fitting.

INSTALLATION MANUAL
REAR RIGHT & LEFT FLARE
27 CLEAN OFF GREASE PENCIL MARK

1 REMOVE SCREWS

2 REMOVE MUD GUARDS & WHEEL ARCHES

3 CLEAN

4 PRE-MOUNT

5 SECURE THE PART


INSTALLATION MANUAL

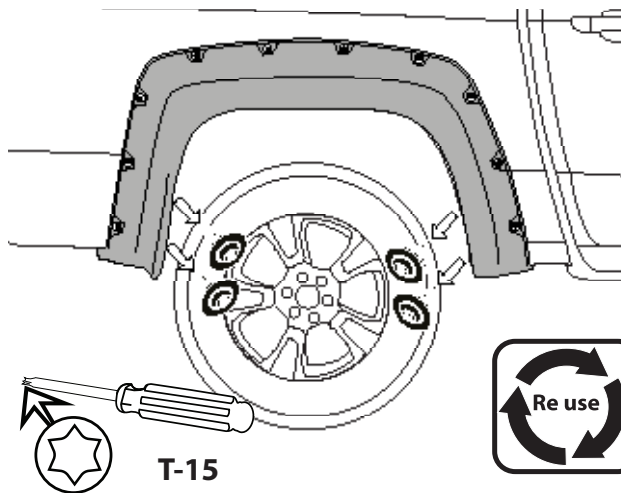
6 MARK SILHOUETTE & SUPER-BOLT POSITION



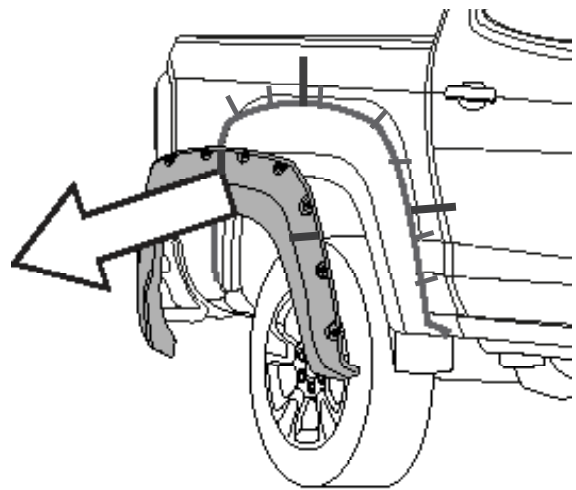
HASH MARKS

DRAW CENTER HASH MARK WITH GREASE PENCIL AT CENTER, BOTH SIDES, ON EACH SUPER BOLT AND SHEET METAL. THIS WILL ENSURE WHEEL FLARE WILL BE CENTERED TO GREASE PENCIL OUTLINE.

7 UNSCREW



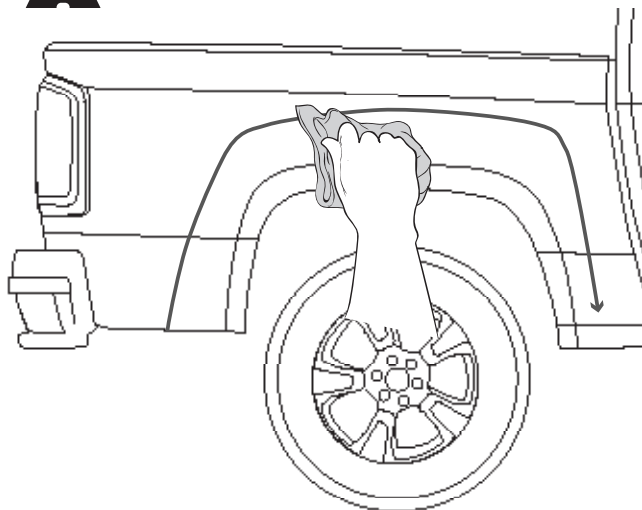
8 REMOVE

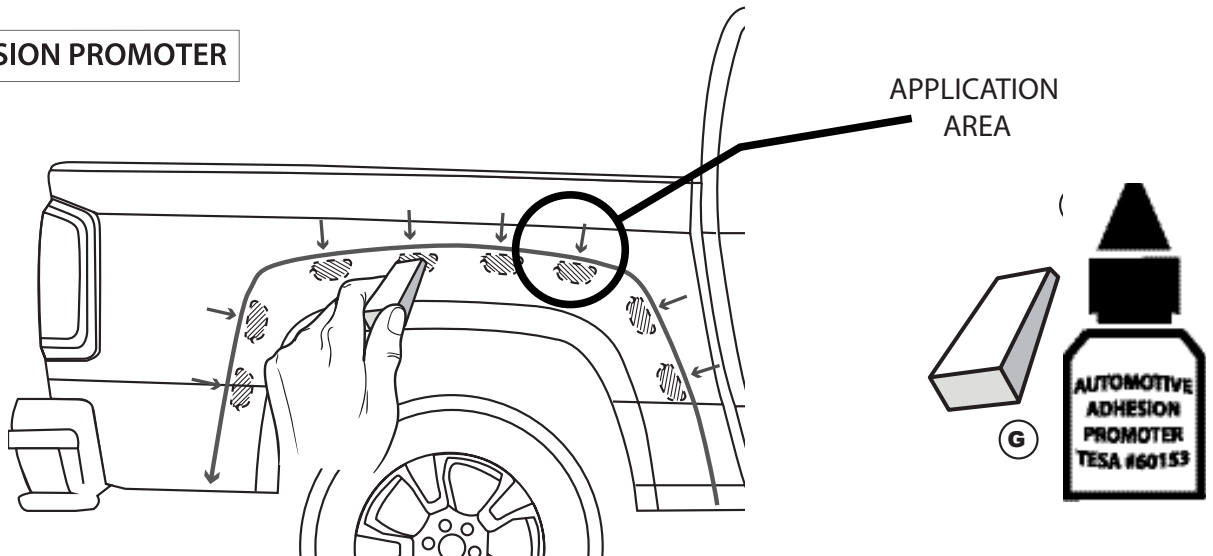
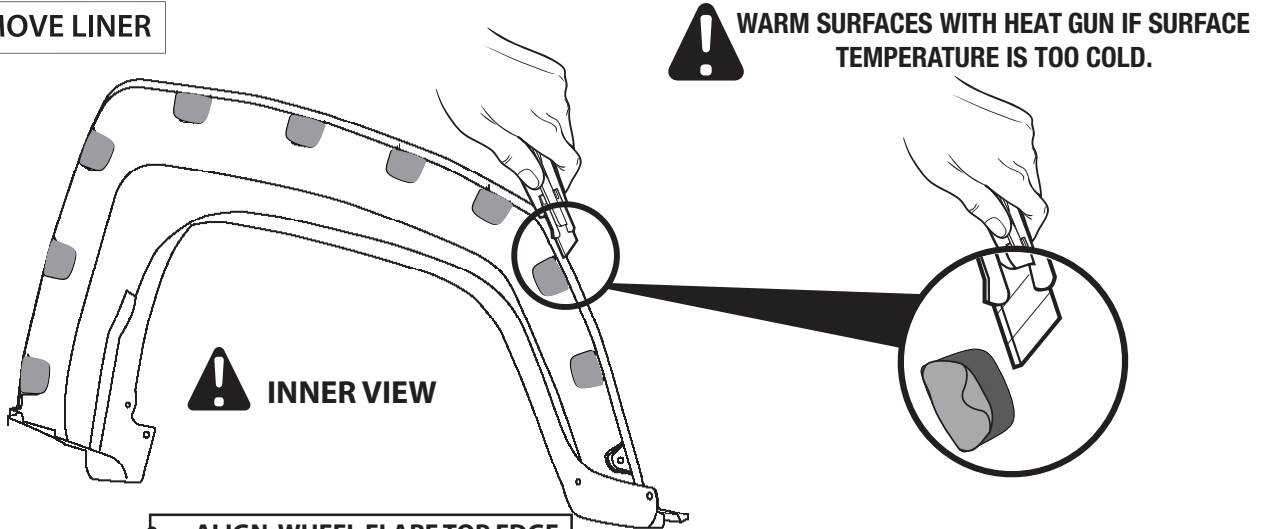


9 CLEAN

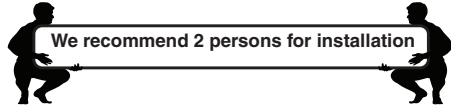
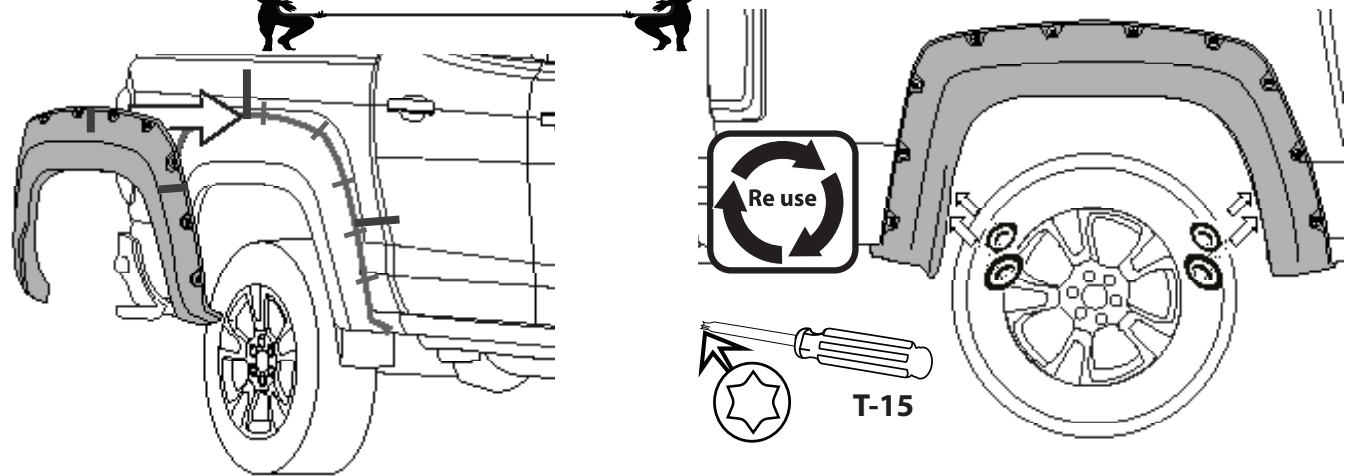


FIRST CLEAN ALL OVER THE APPLICATION AREA WITH ACETONE

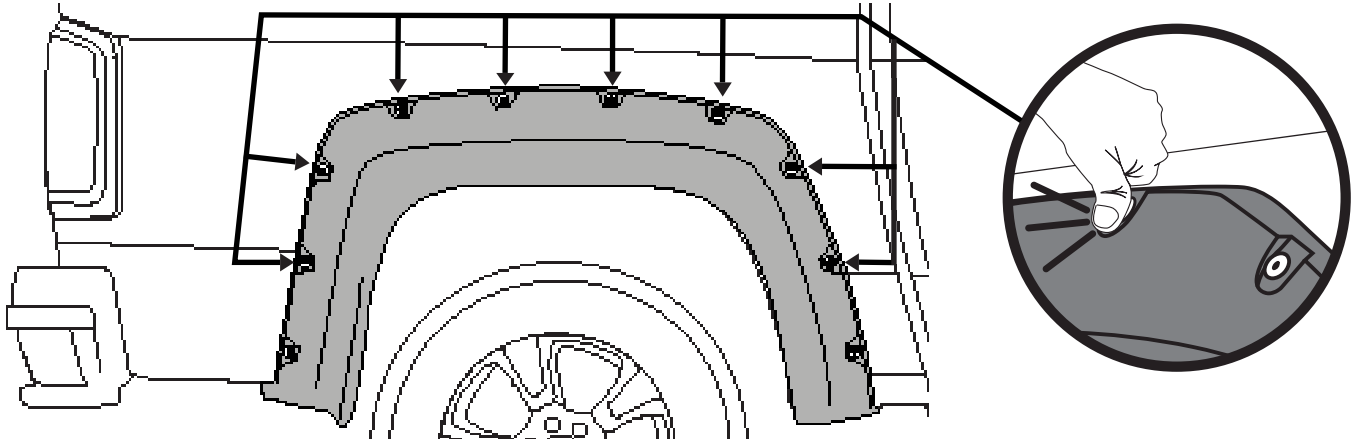


INSTALLATION MANUAL
10 ADHESION PROMOTER

11 REMOVE LINER


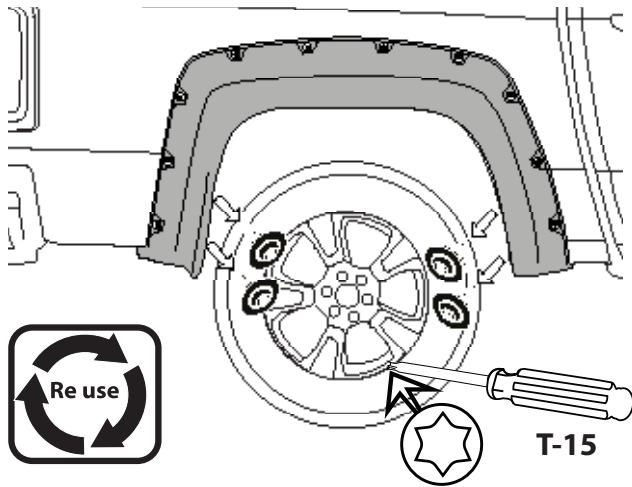
! ALIGN WHEEL FLARE TOP EDGE WITH THE GREASE PENCIL HASH MARKS AND PLACE.

12 PRE-MOUNT

13 SECURE THE PART


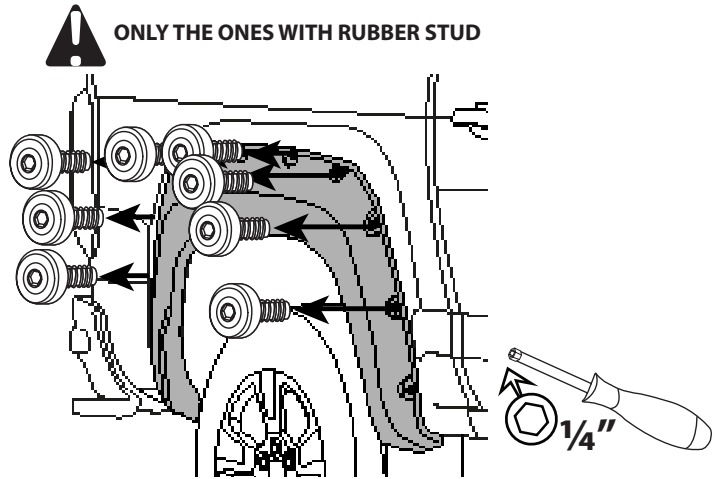
14 APPLY PRESSURE ON EACH SUPER-BOLT



15 UNSCREW & REMOVE THE PART

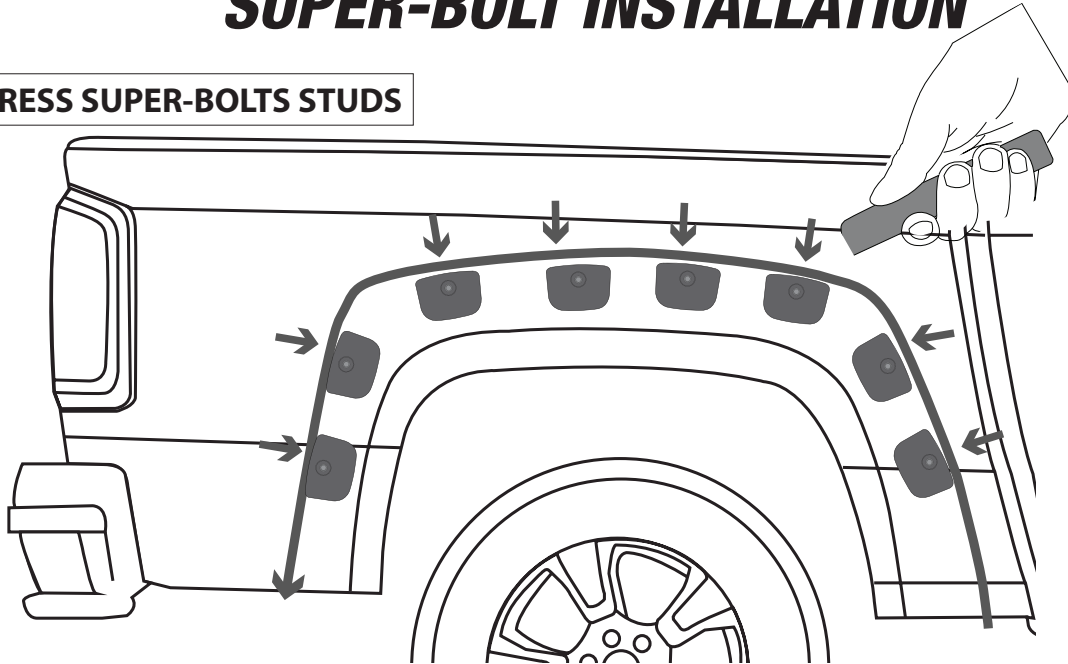


16 REMOVE SUPER-BOLTS



SUPER-BOLT INSTALLATION

17 PRESS SUPER-BOLTS STUDS



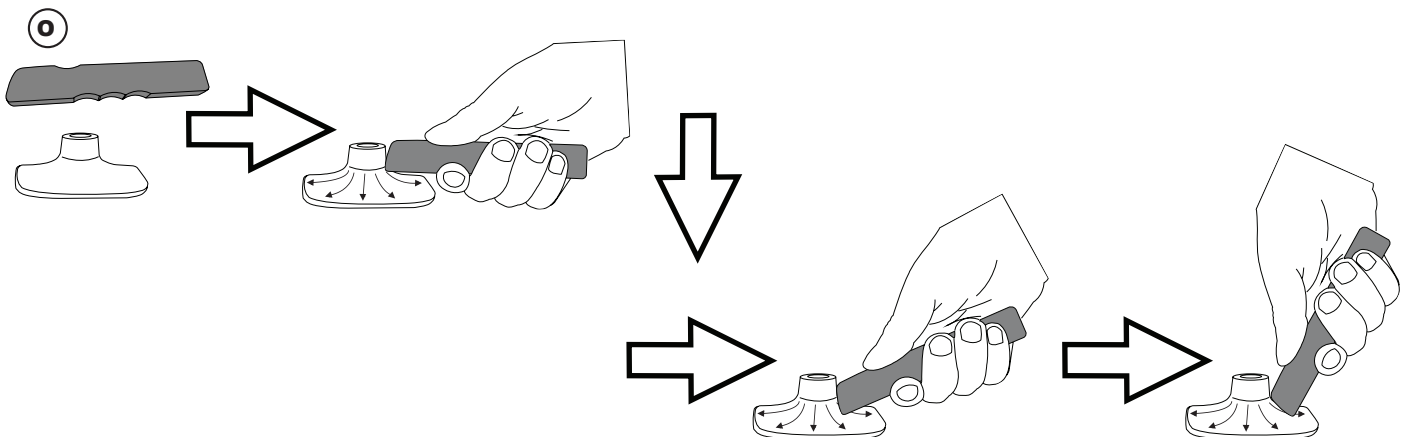
ATTENTION

FULL SURFACE CONTACT IS CRITICAL FOR GOOD ADHESION PERFORMANCE. ALWAYS APPLY FIRM PRESSURE WHEN MOUNTING ADD ON PARTS AND TAPES.



58 - 72 PSI

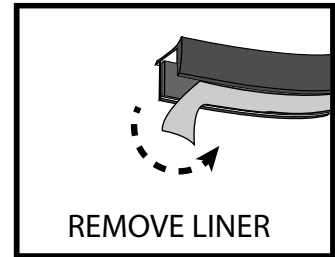
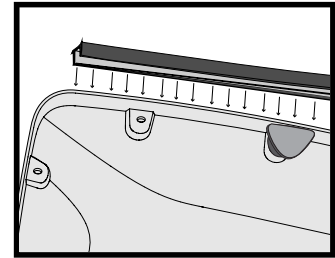
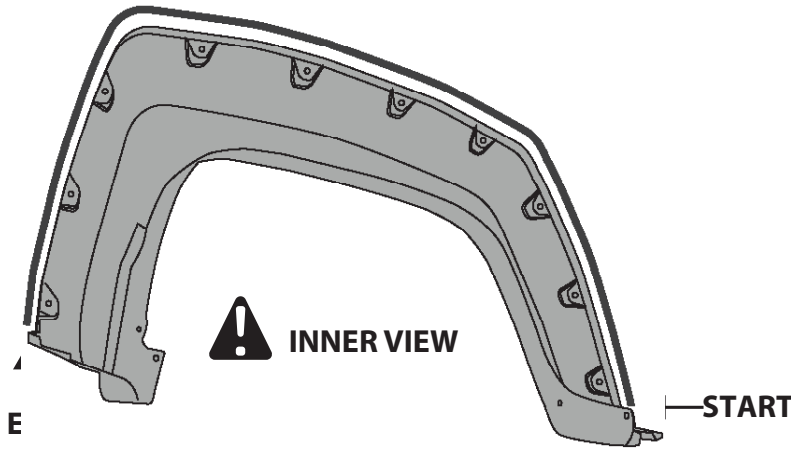
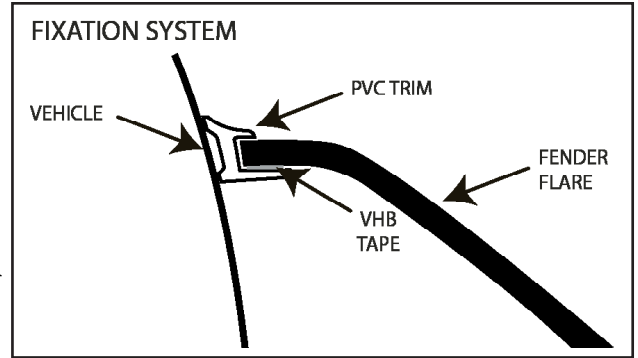
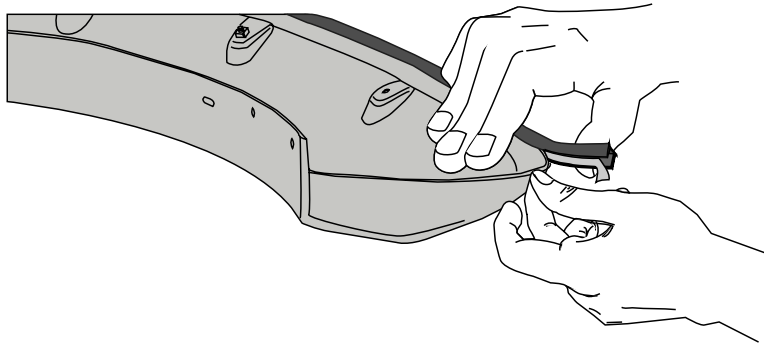
SUPER-BOLT STUDS



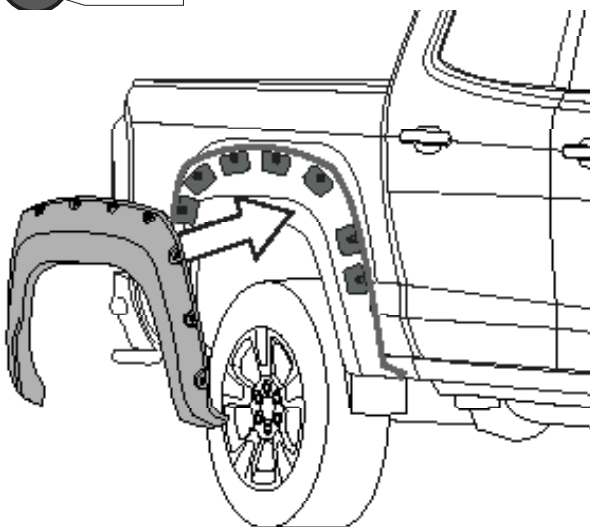
! PRESSURE POINTS

INSTALLATION MANUAL

18 PLACE PVC TRIM

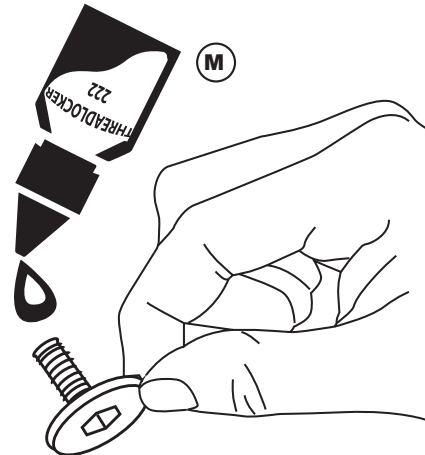


19 PLACE



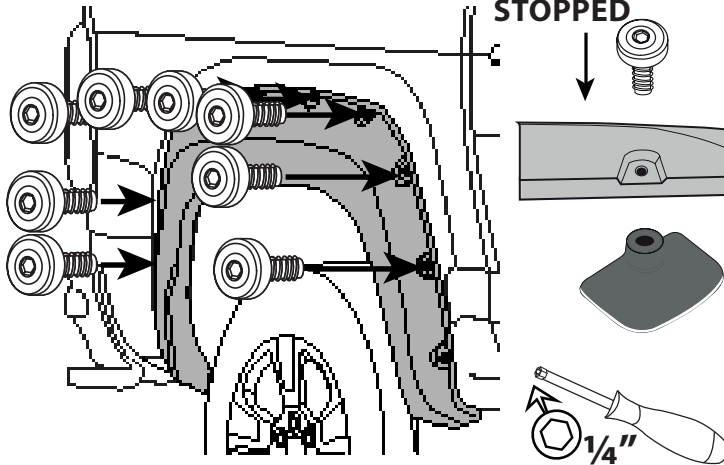
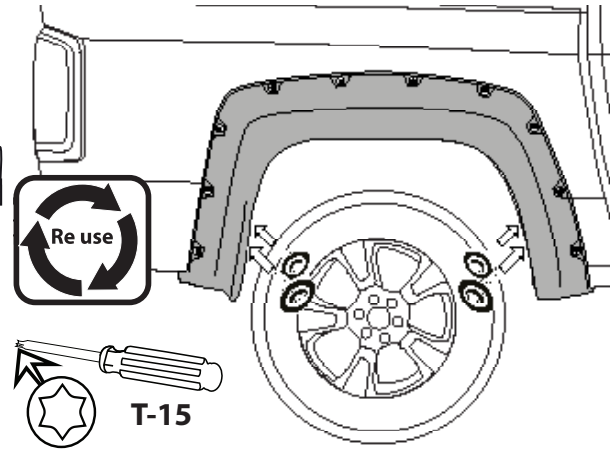
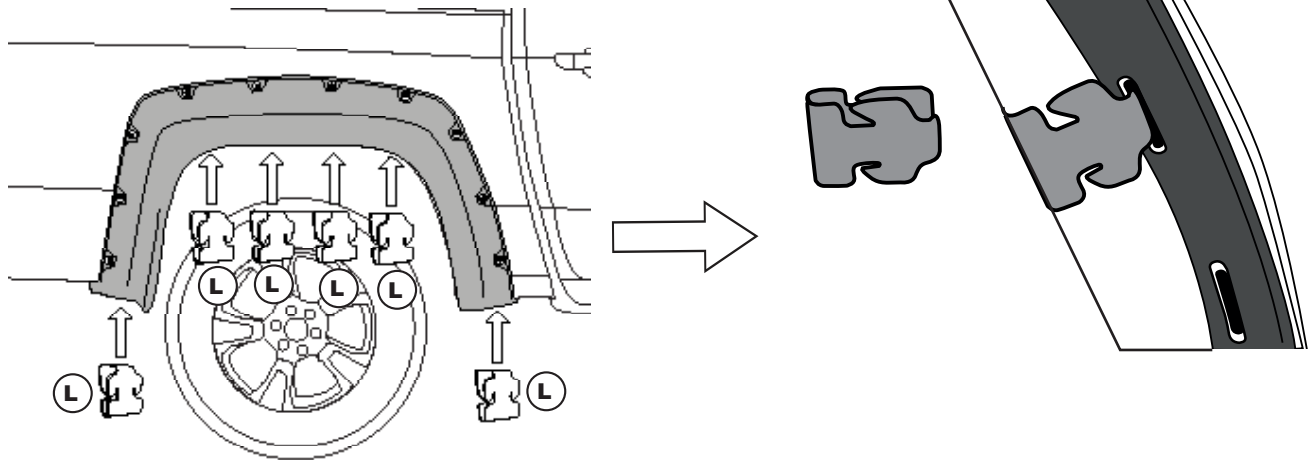
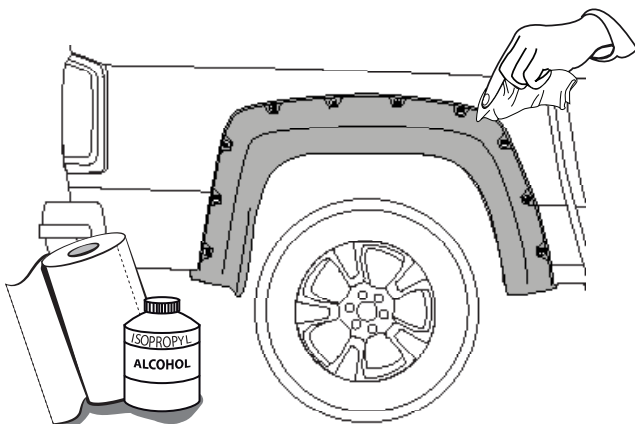
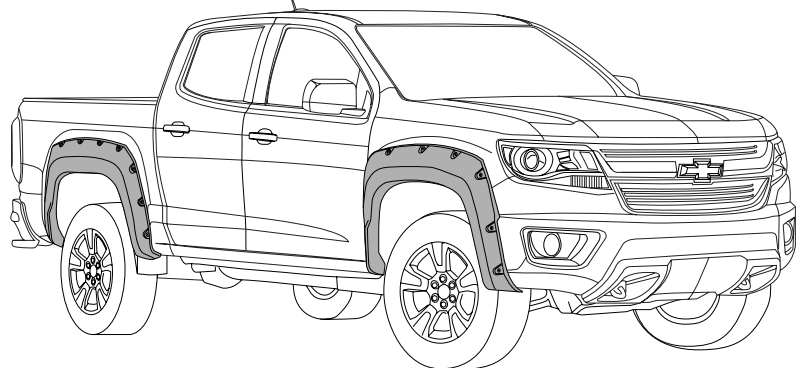
20 APPLY LOCTITE THREADLOCKER TO SUPER-BOLTS THREAD

! ATTENTION



21 PLACE SUPER-BOLTS

! DON'T FORCE THE TURN ONCE IT HAS STOPPED


22 SECURE THE PART

23 PLACE U-CLIPS

24 CLEAN OFF GREASE PENCIL MARK

INSTALLED PARTS


! REPEAT ALL STEPS FOR RH SIDE