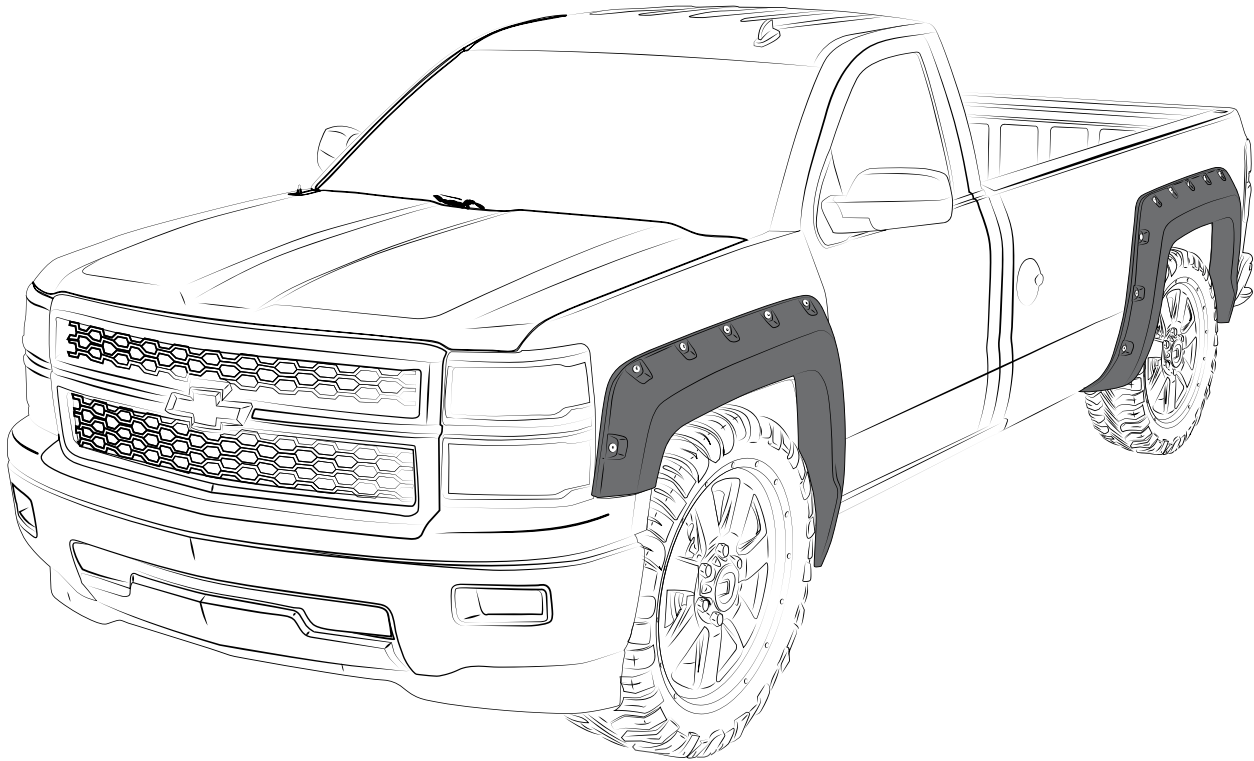


### **SUPER-BOLT FENDER FLARES SET SILVERADO 2014+ SHORT & STANDARD BOX**

**PART # : 1109NNTJGM24D09**



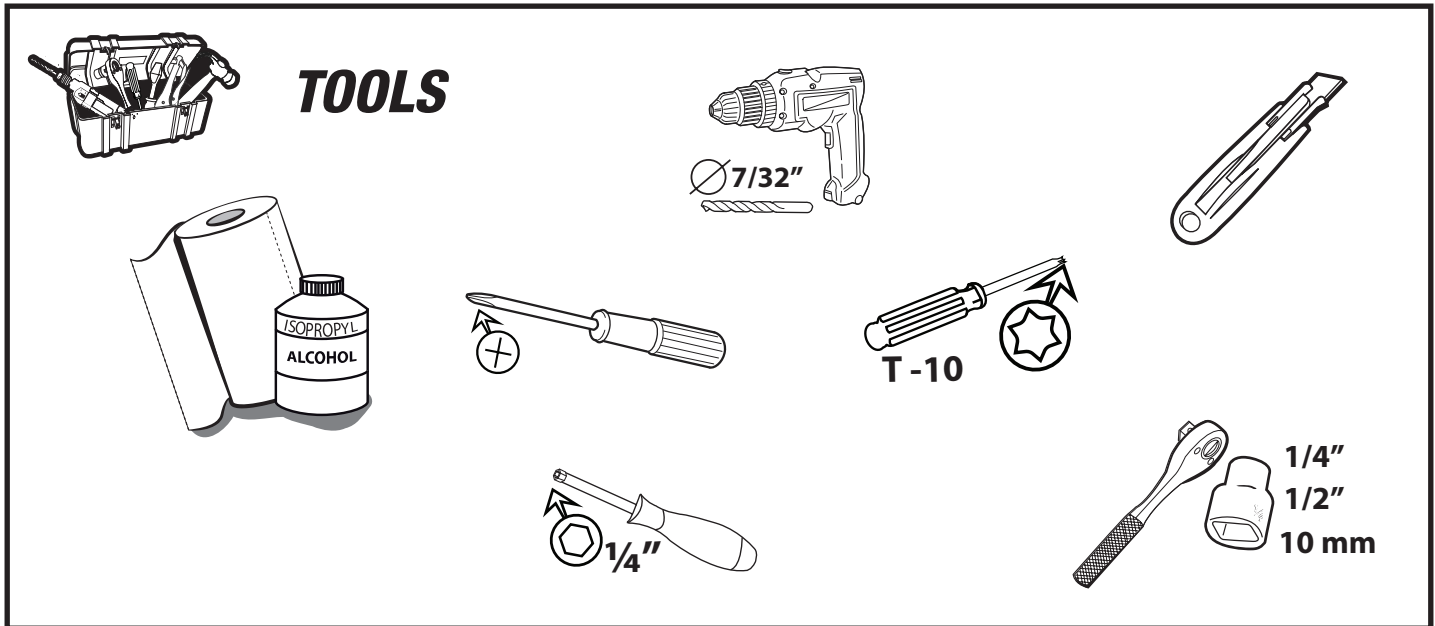
**WARNING!! Do not install Fender Flare or other Body Parts directly Over Wrapped areas. Before installation of the parts , you must leave at least a 1/4" (6mm) perimetral clearance "Free from Vinyl" surrounding the part, before Part installation.**



**WARNING!! Do not install Fender Flare Over Vinyl or Over Plastic Stripes on the Hood: 3M Adhesive Tape and PUR Adhesive must always be in contact with the Sheet Metal of the vehicle.**


















**WARNING!! Rust Prevention Oils and other Petrol Based Anti Rust Treatments for Vehicles may affect 3M's Double Adhesive Tape and Polyurethane Adhesive performance!**



## CHECK LIST

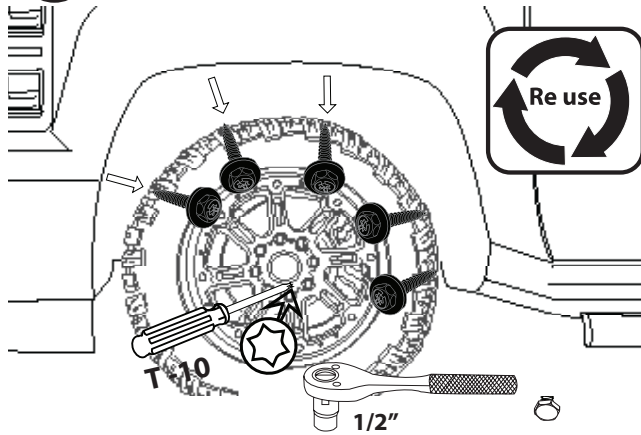
\*Already installed in the part

ITEM	DESCRIPTION	DRAWING	AMOUNT
A	*SUPER-BOLTS RUBBER STUDS		38 pcs
B	*STAINLESS SUPER-BOLT M6x14		40 pcs
C	* STAINLESS LOCKNUT M6		2 PCS
D	* RUBBER SPACER 1/4"		6 pcs
E	AUTOMOTIVE ADHESION PROMOTER TESA # 60153		1 pc
F	APPLICATION SPONGE		1 pc
G	GREASE PENCIL		1 pc
H	*PVC PROFILE		33 ft
I	PUSH PIN WURTH 50		2 pcs
J	HEX NICKEL SCREW 5/32"x1 1/4"		6 pcs
K	U-CLIP		8 pcs
L	PUSH PINS WURTH 46		2 pcs
M	THREADLOCKER 222		1 pc
N	SUPER-BOLT PRESSER		1 pc
O	WASHER 1/4" INOX.		2 PCS

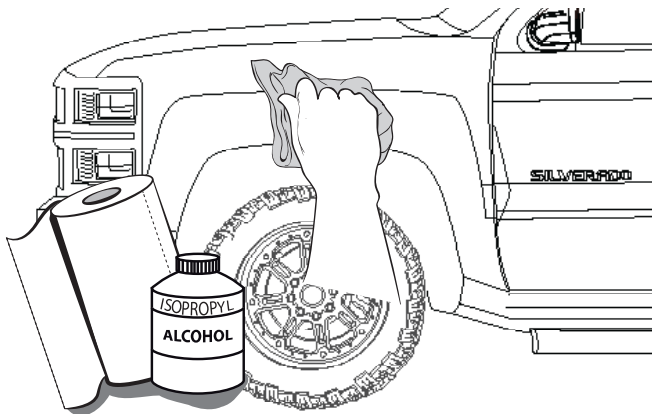
The ideal temperature range of the part and the vehicle when installing must be 16°C (60°F) to 40°C (104°F), this guarantees a correct assembly.

**! WASH WITH WATER, DETERGENT AND SOFT CLOTH OR SPONGE**

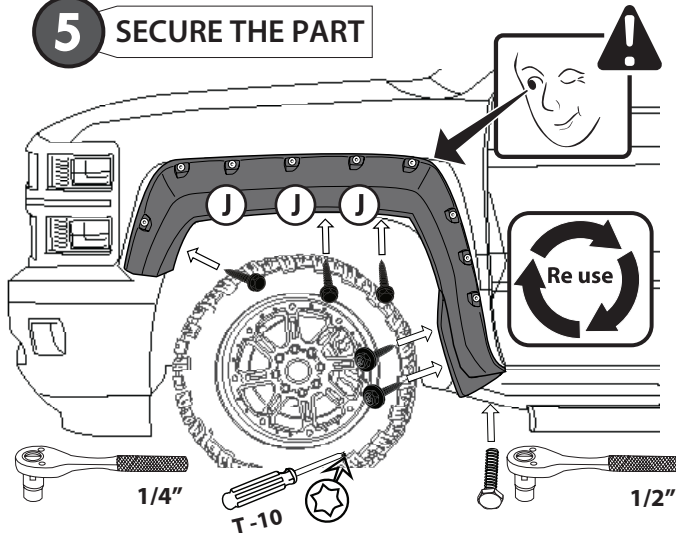
**1 REMOVE SCREWS**



**3 CLEAN**

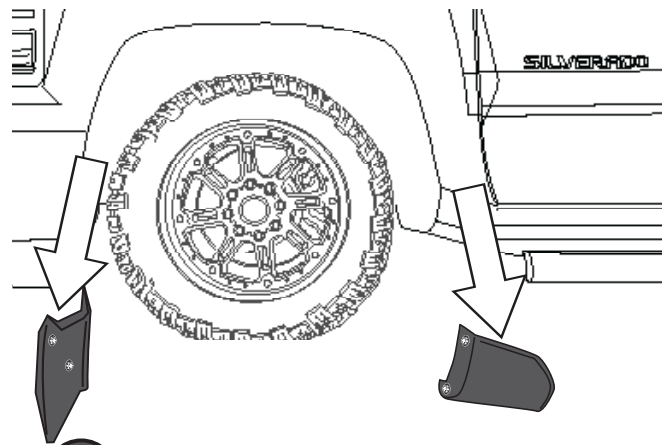


**5 SECURE THE PART**

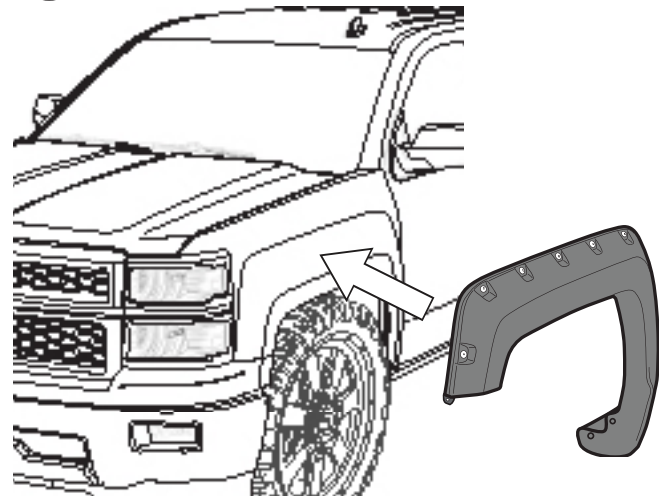


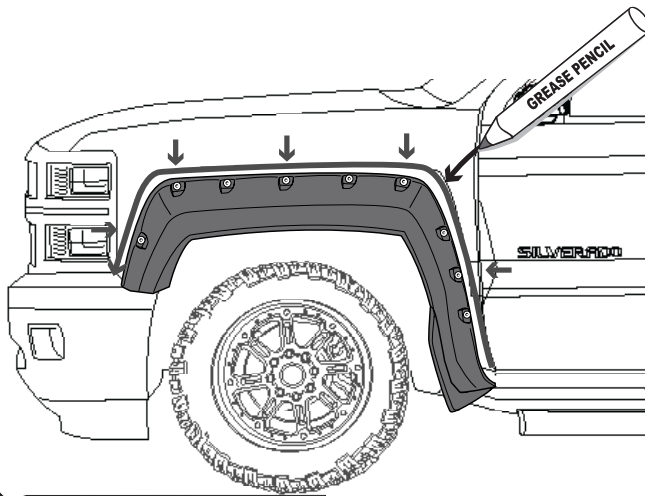
**FRONT RIGHTH & LEFT FLARE**

**2 REMOVE MUD GUARDS**



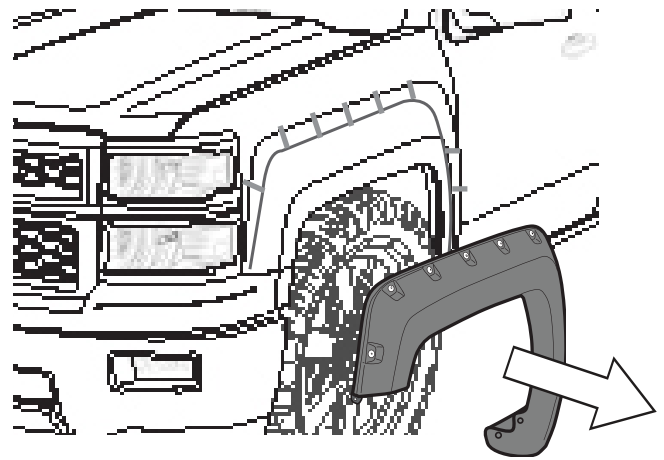
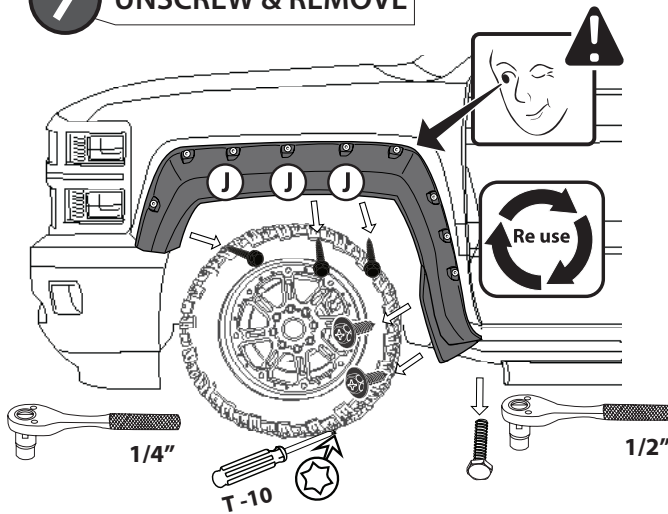
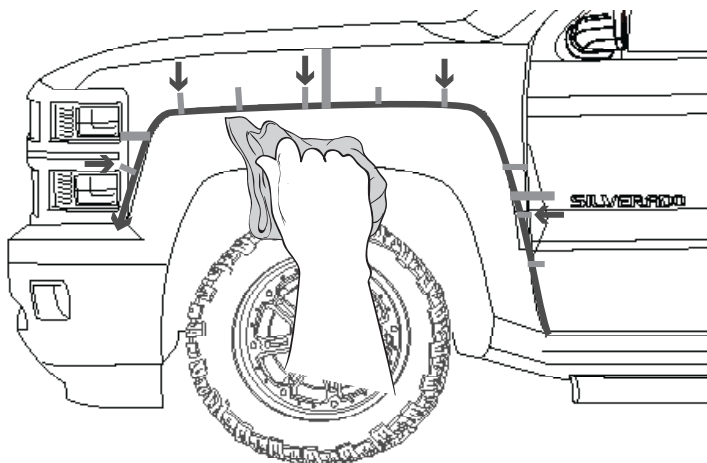
**4 PRE-MOUNT**



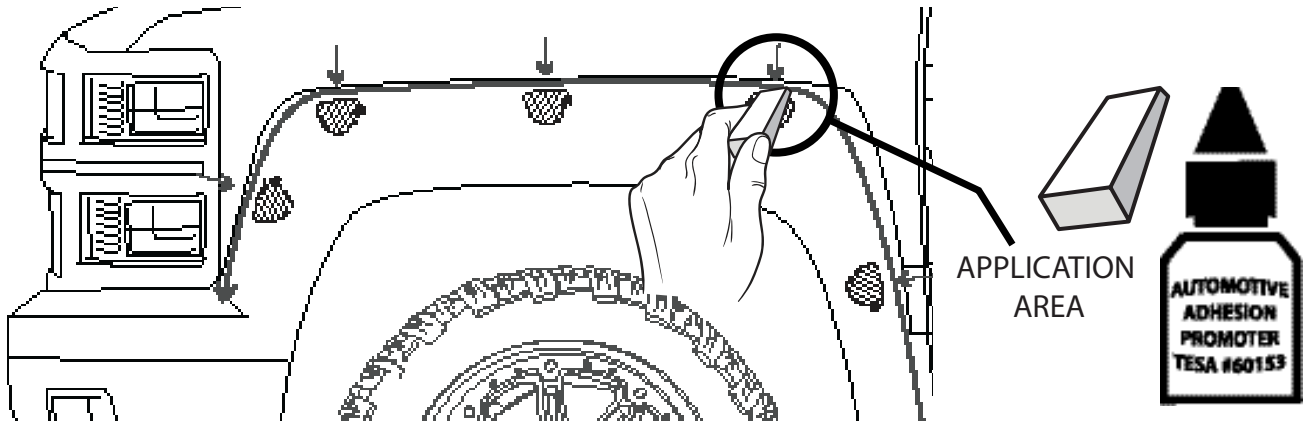
**INSTALLATION MANUAL**
**6 MARK SILHOUETTE AND SUPER-BOLTS POSITIONS**


**HASH MARKS**

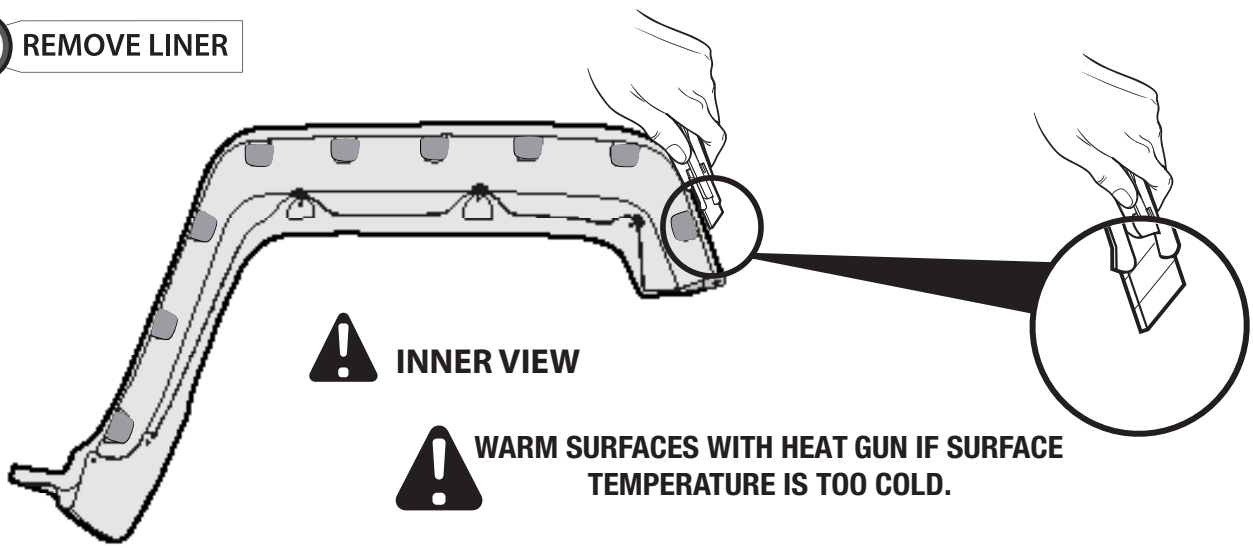
**DRAW CENTER HASH MARK WITH GREASE PENCIL AT CENTER, BOTH SIDES, ON EACH SUPER-BOLT AND SHEET METAL. THIS WILL ENSURE WHEEL FLARE WILL BE CENTERED TO GREASE PENCIL OUTLINE.**

**7 UNSCREW & REMOVE**

**8 CLEAN**


**9 ADHESION PROMOTER**



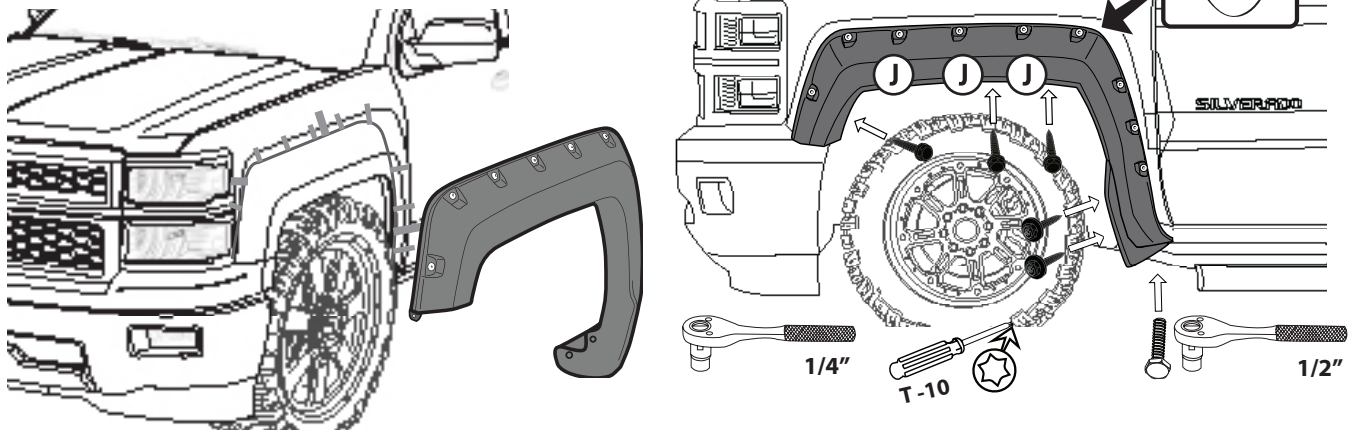
**10 REMOVE LINER**



**! ALIGN WHEEL FLARE TOP EDGE WITH THE GREASE PENCIL HASH MARKS AND PLACE.**

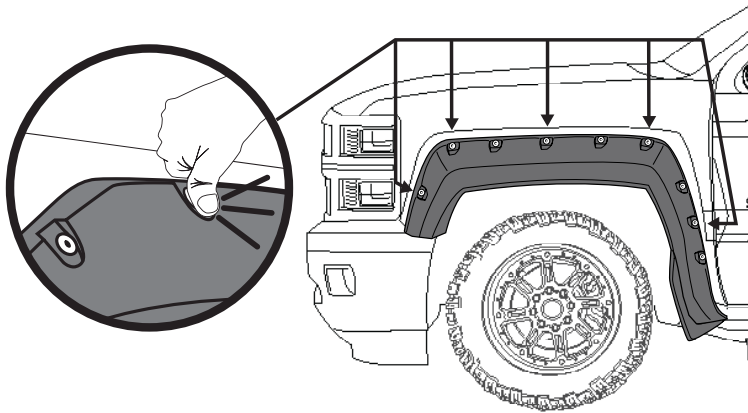
**12 SECURE THE PART**

**11 PRE-MOUNT**

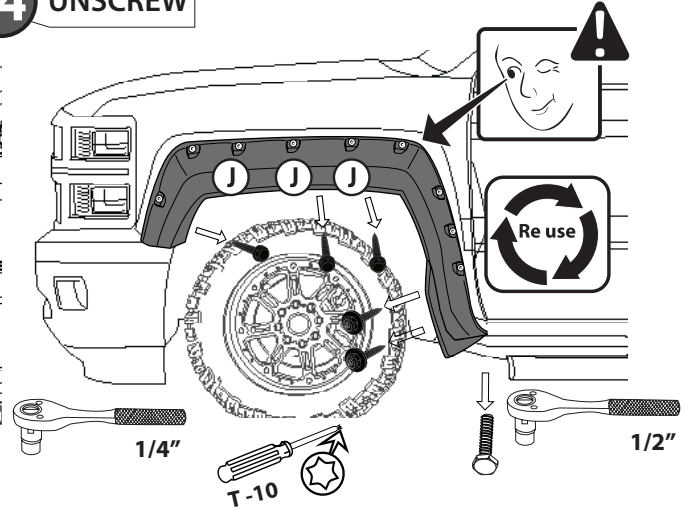


## INSTALLATION MANUAL

**13** APPLY PRESSURE ON EACH SUPER-BOLT



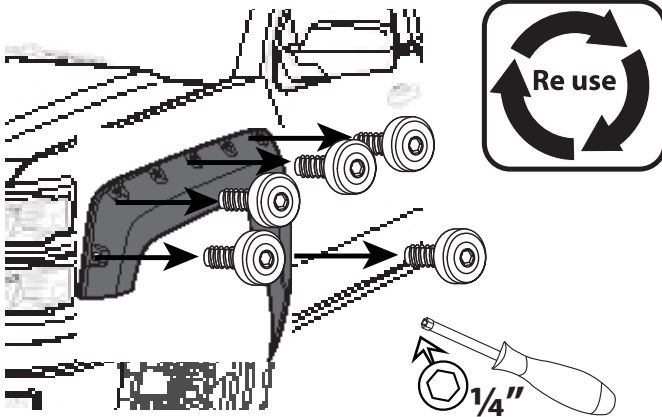
**14** UNSCREW



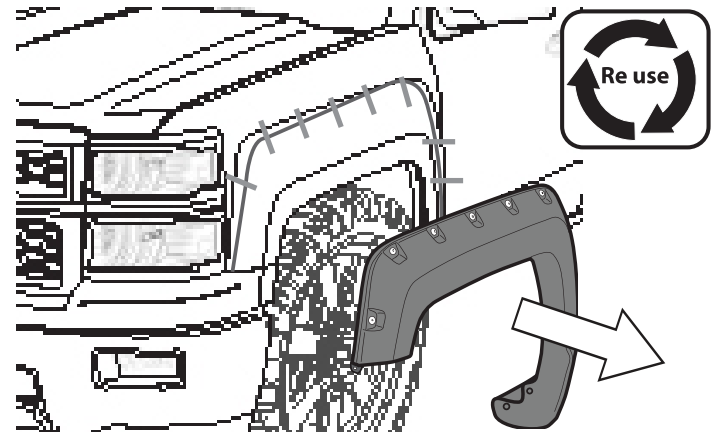
**15** REMOVE SUPER-BOLTS



**ONLY THE ONES WITH RUBBER STUD**



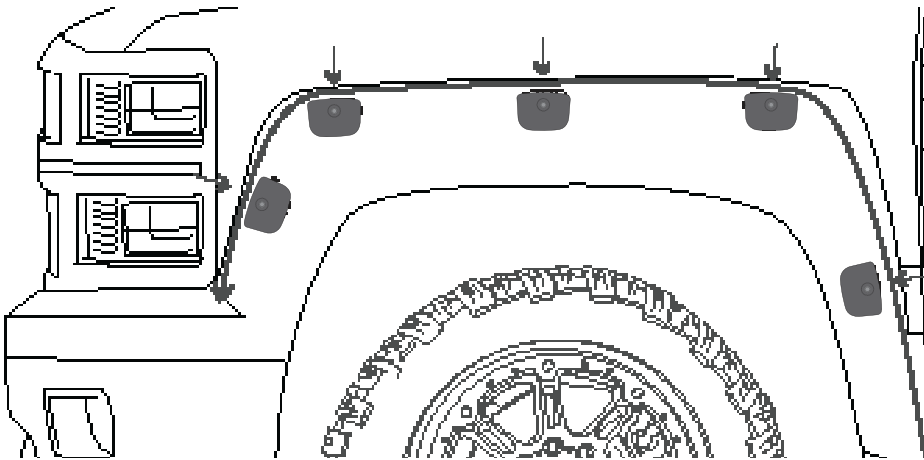
**16** REMOVE





**SUPER BOLT INSTALLATION**

**17** PRESS SUPER-BOLTS STUDS



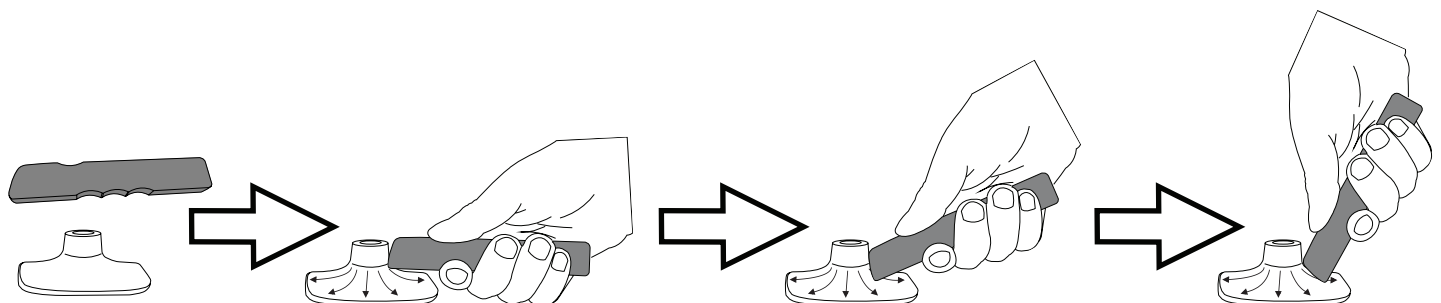
**ATTENTION**

FULL SURFACE CONTACT IS CRITICAL FOR GOOD ADHESION PERFORMANCE. ALWAYS APPLY FIRM PRESSURE WHEN MOUNTING ADD ON PARTS AND TAPES.



**58 - 72 PSI**

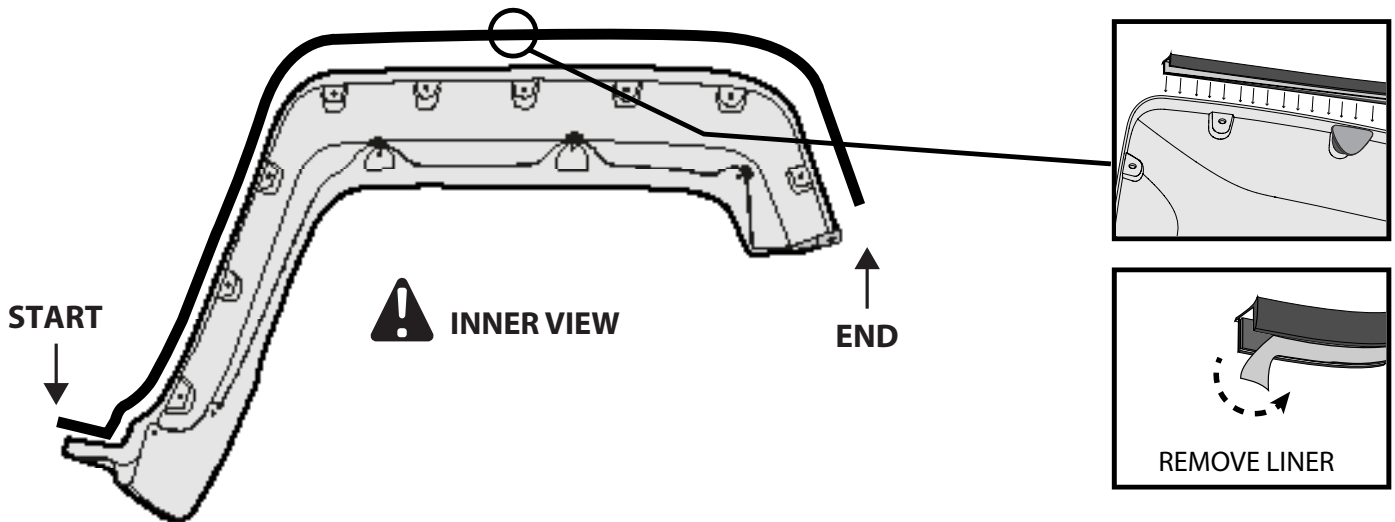
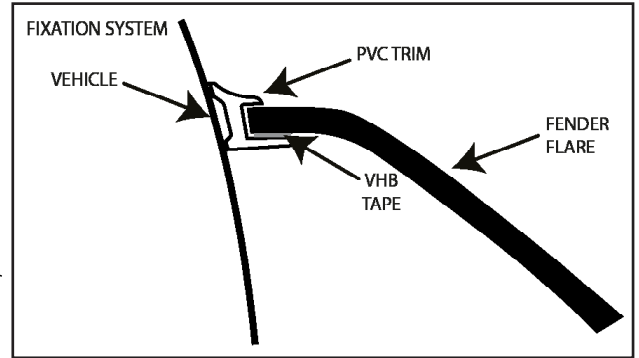
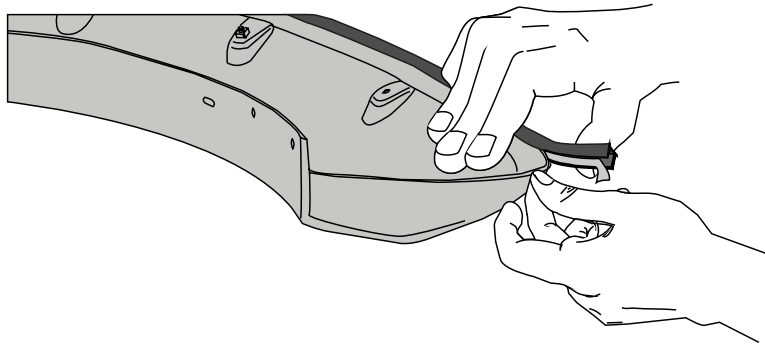
**SUPER-BOLT STUDS**



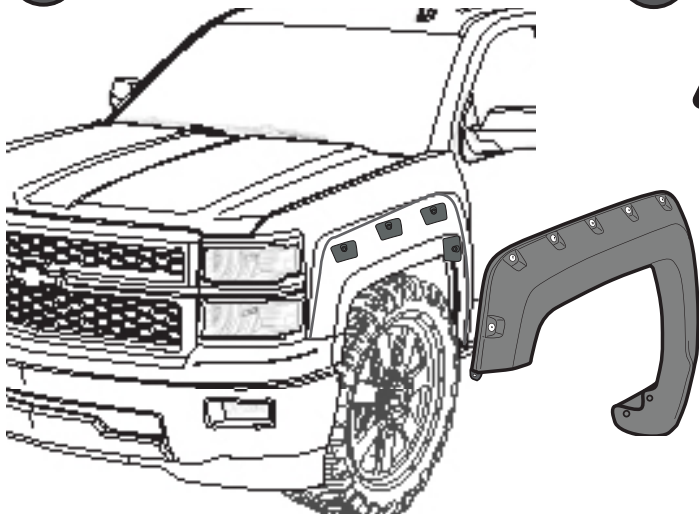
**PRESSURE POINTS**

**INSTALLATION MANUAL**

**18 PLACE PVC TRIM**

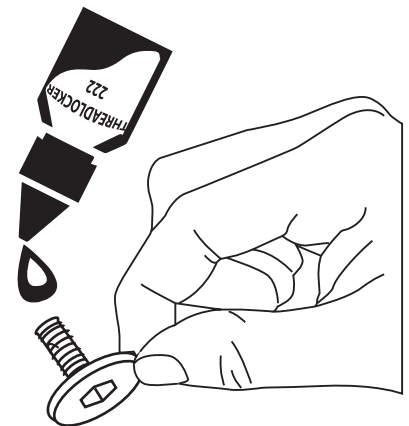


**19 PLACE**



**20 APPLY LOCTITE THREADLOCKER TO SUPER-BOLTS THREAD**

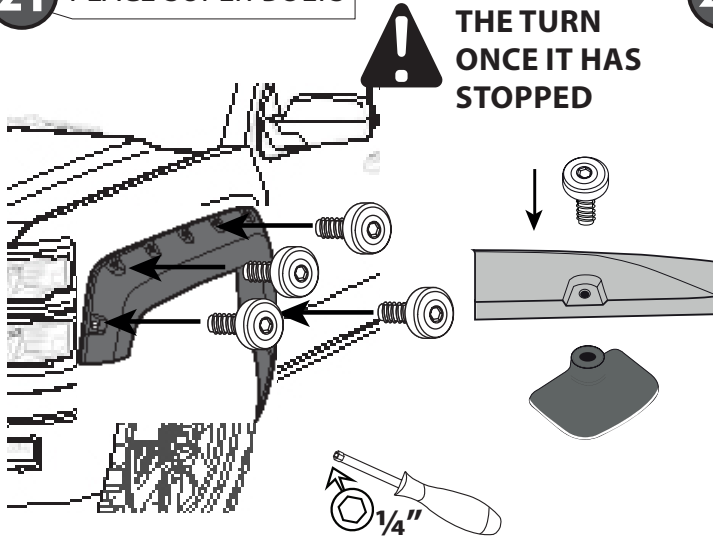
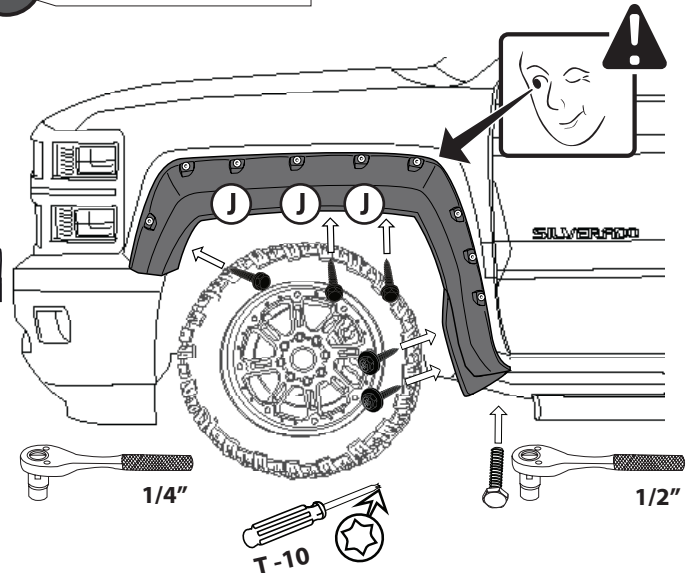
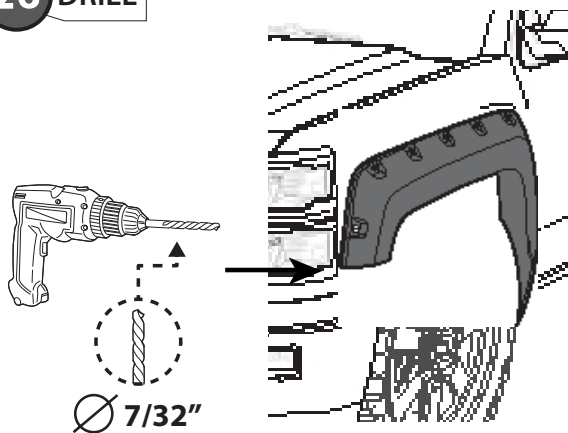
**! ATTENTION**





**INSTALLATION MANUAL**
**21 PLACE SUPER-BOLTS**

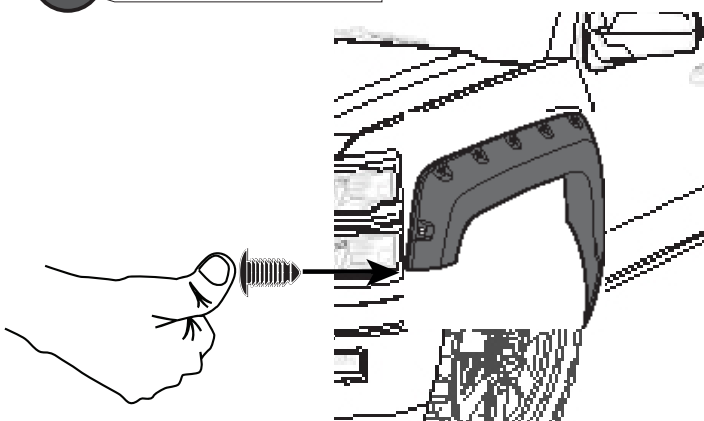
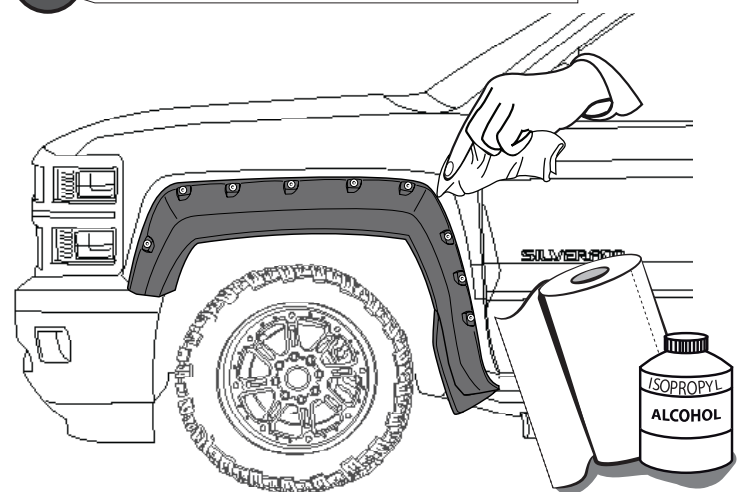
**DON'T FORCE THE TURN ONCE IT HAS STOPPED**


**22 SECURE THE PART**

**23 DRILL**


Always use extreme caution when drilling on any vehicle. Make sure that all fuel lines, brake lines, electrical wires, and other objects are not punctured or damaged when/if drilling on the vehicle.

Thoroughly inspect the area to be drilled (on both sides of material) prior to drilling, and relocate any objects that may be damaged. Failure to inspect the area to be drilled may result in vehicle damage, electrical shock, fire or personal injury. Always wear safety glasses when installing this kit. A drilling operation will cause flying metal chips. Flying chips can cause eye injury.

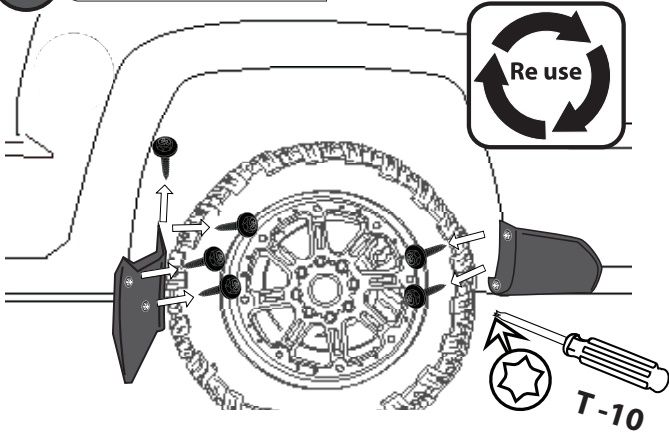
Always use extreme caution when cutting and trimming during fitting.

**24 PLACE PUSH PINS**

**25 CLEAN OFF GREASE PENCIL MARK**


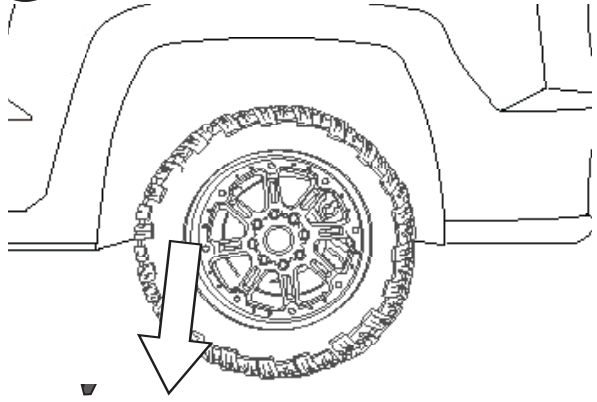
**INSTALLATION MANUAL**

**REAR RIGHT & LEFT FLARE**

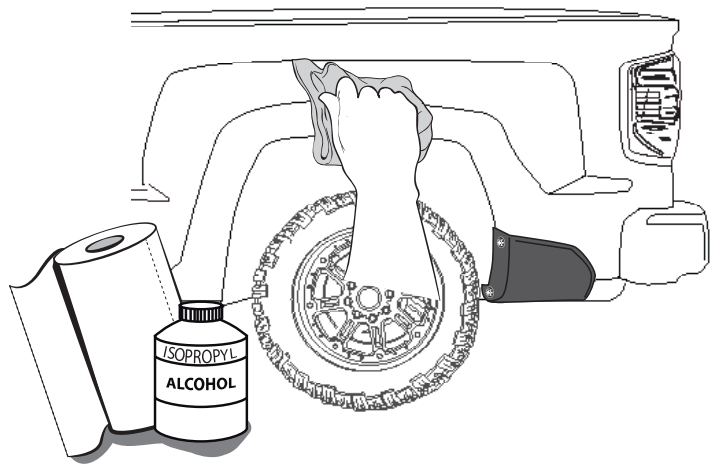
**1 REMOVE SCREWS**



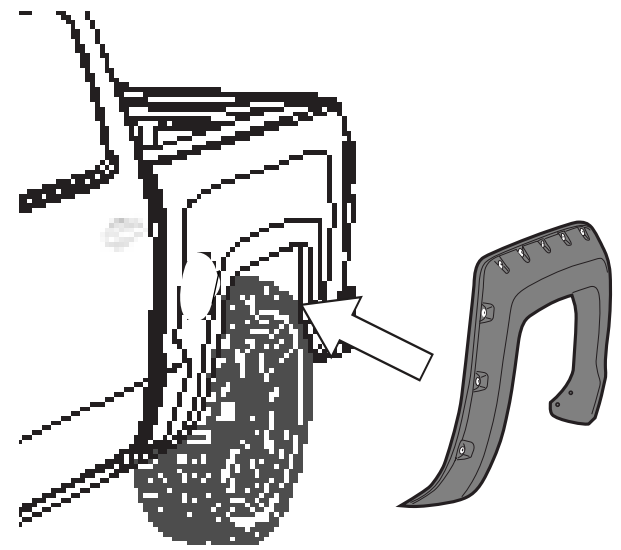
**2 REMOVE MUD GUARD**



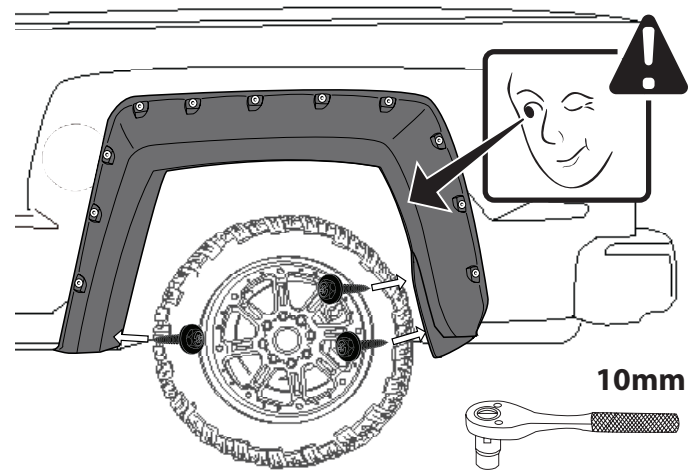
**3 CLEAN**

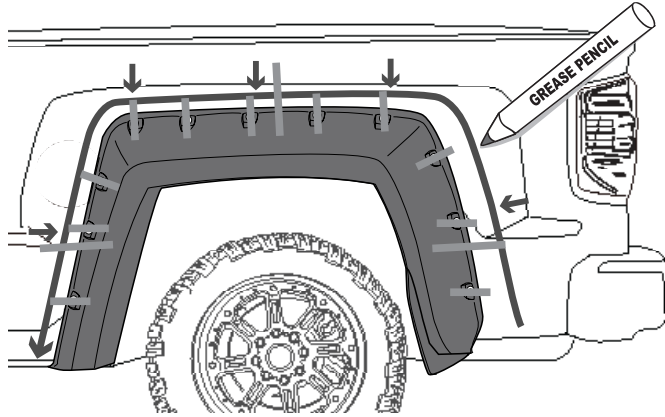


**4 PRE-MOUNT**

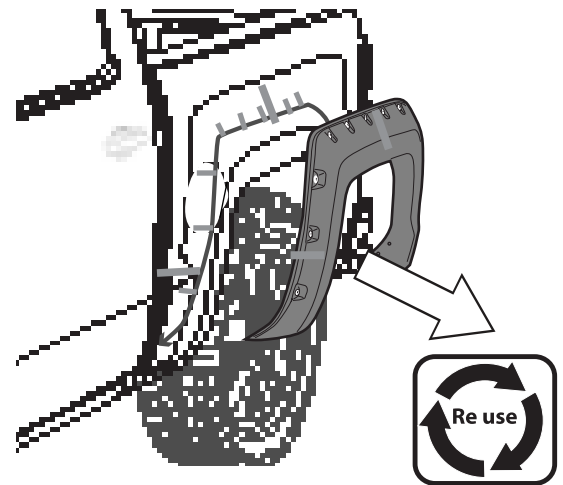
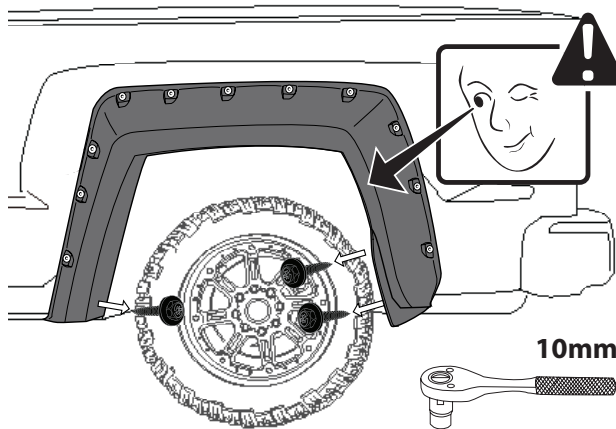
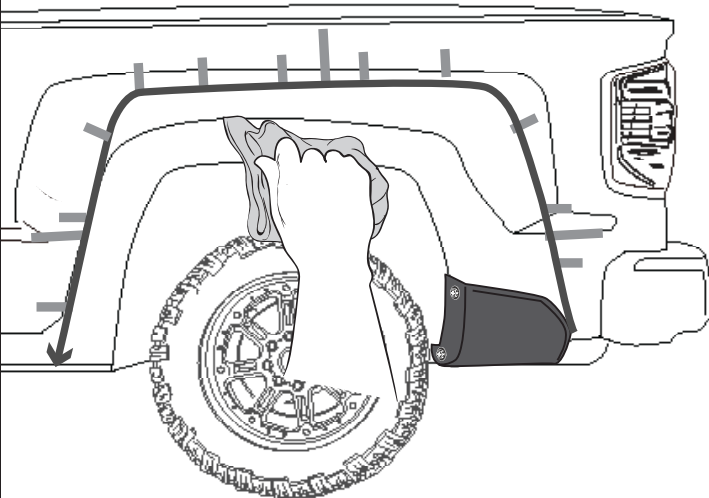


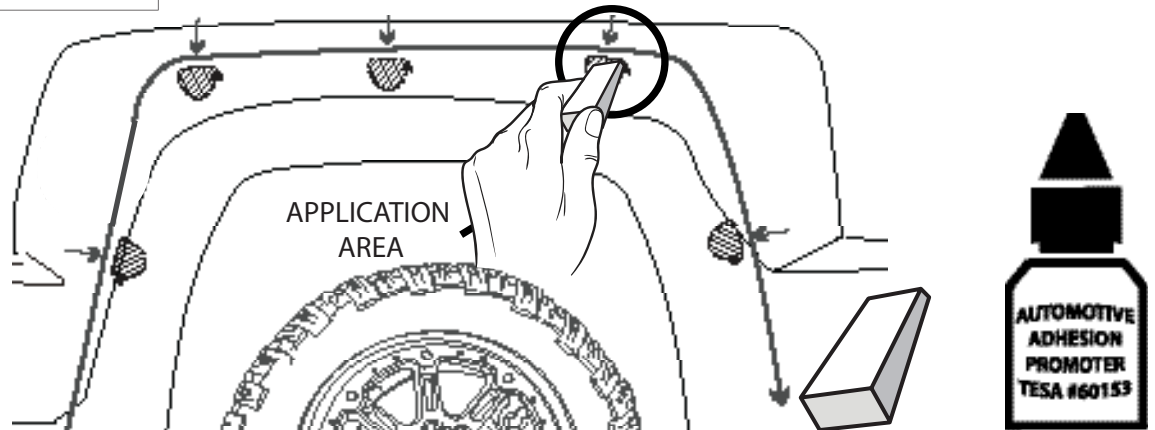
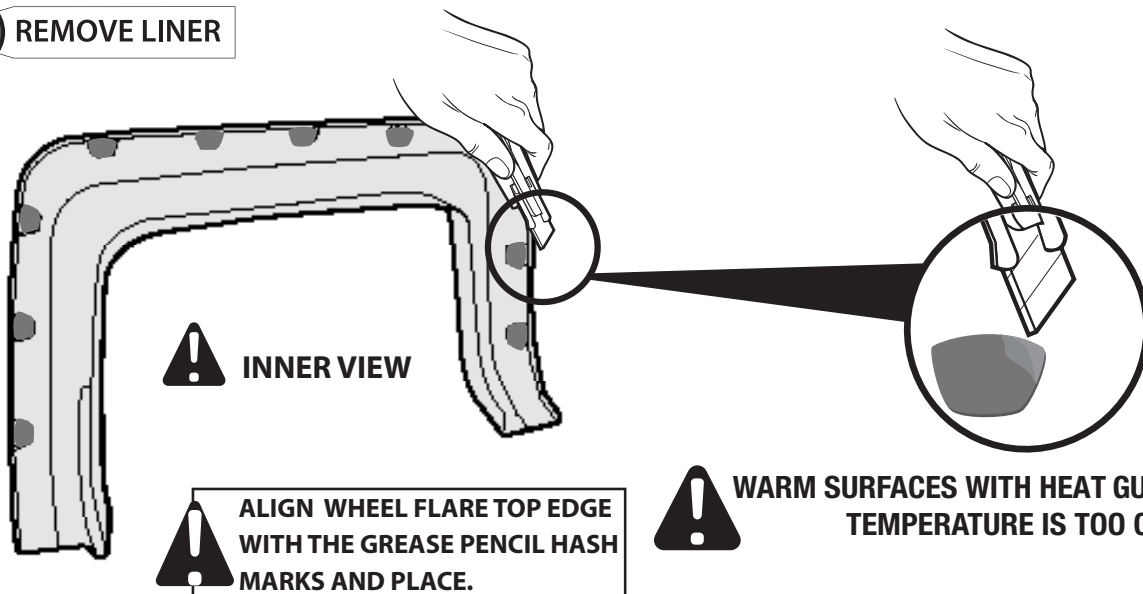
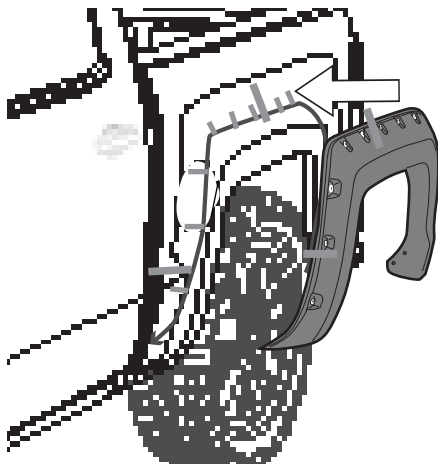
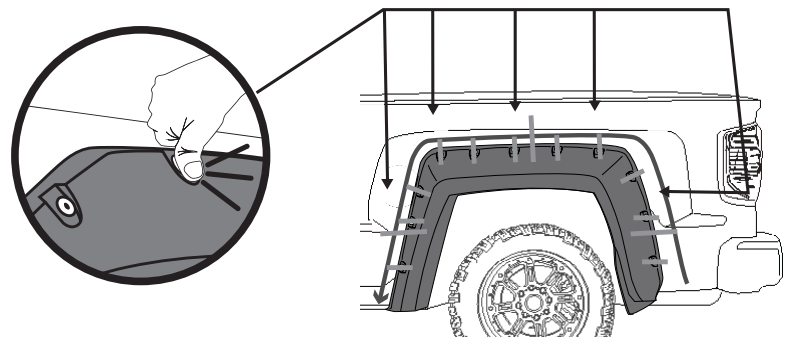
**5 SECURE THE PART**



**INSTALLATION MANUAL**
**6 MARK SILHOUETTE AND SUPER-BOLTS POSITIONS**

**HASH MARKS**

**DRAW CENTER HASH MARK WITH GREASE PENCIL AT CENTER, BOTH SIDES, ON EACH SUPER BOLT AND SHEET METAL. THIS WILL ENSURE WHEEL FLARE WILL BE CENTERED TO GREASE PENCIL OUTLINE.**

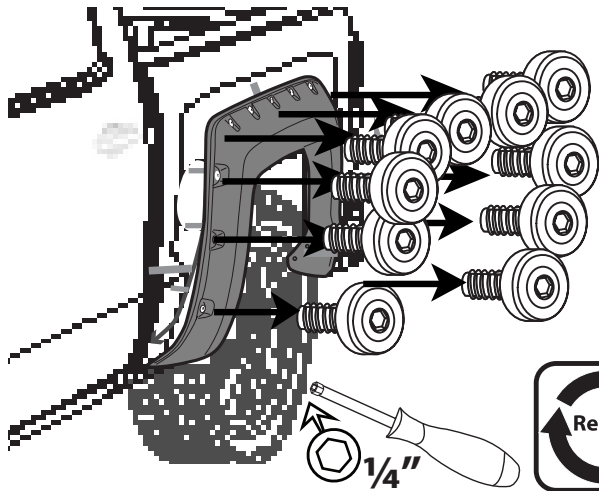
**7 UNSCREW & REMOVE**

**8 CLEAN**


**9 ADHESION PROMOTER**

**10 REMOVE LINER**

**11 PRE-MOUNT**

**12 APPLY PRESSURE ON EACH SUPER-BOLT**


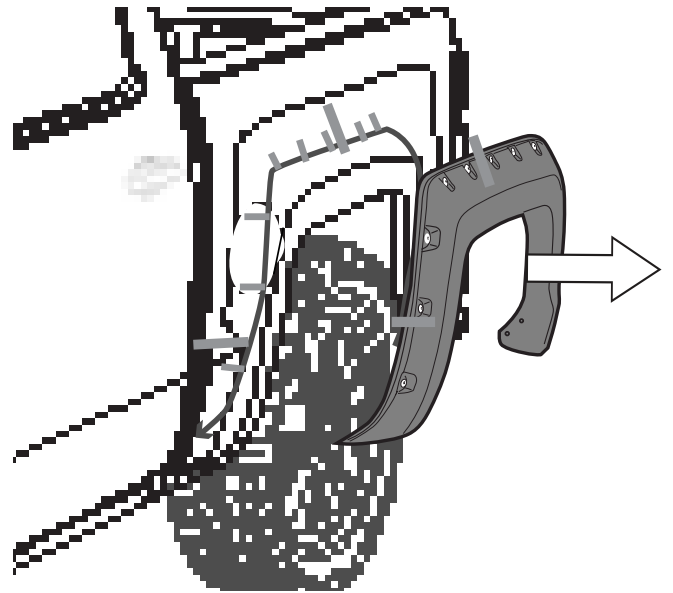
**13 REMOVE SUPER-BOLTS**



**ONLY THE ONES WITH RUBBER STUD**

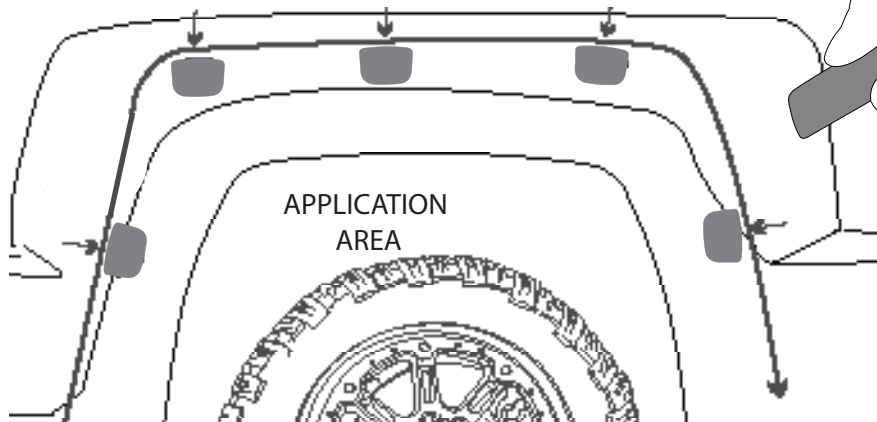


**14 REMOVE**



**SUPER-BOLT INSTALLATION**

**15 PRESS SUPER-BOLTS STUDS**



**ATTENTION**

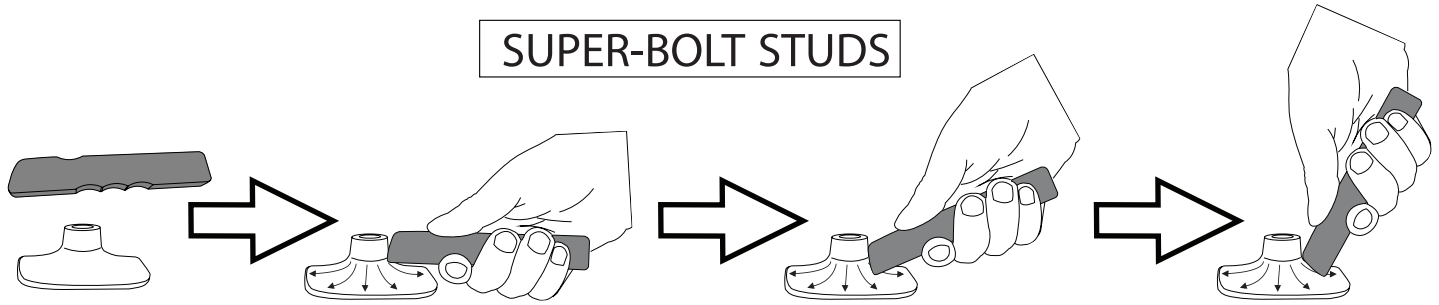
FULL SURFACE CONTACT IS CRITICAL FOR GOOD ADHESION PERFORMANCE. ALWAYS APPLY FIRM PRESSURE WHEN MOUNTING ADD ON PARTS AND TAPES.



**58 - 72 PSI**

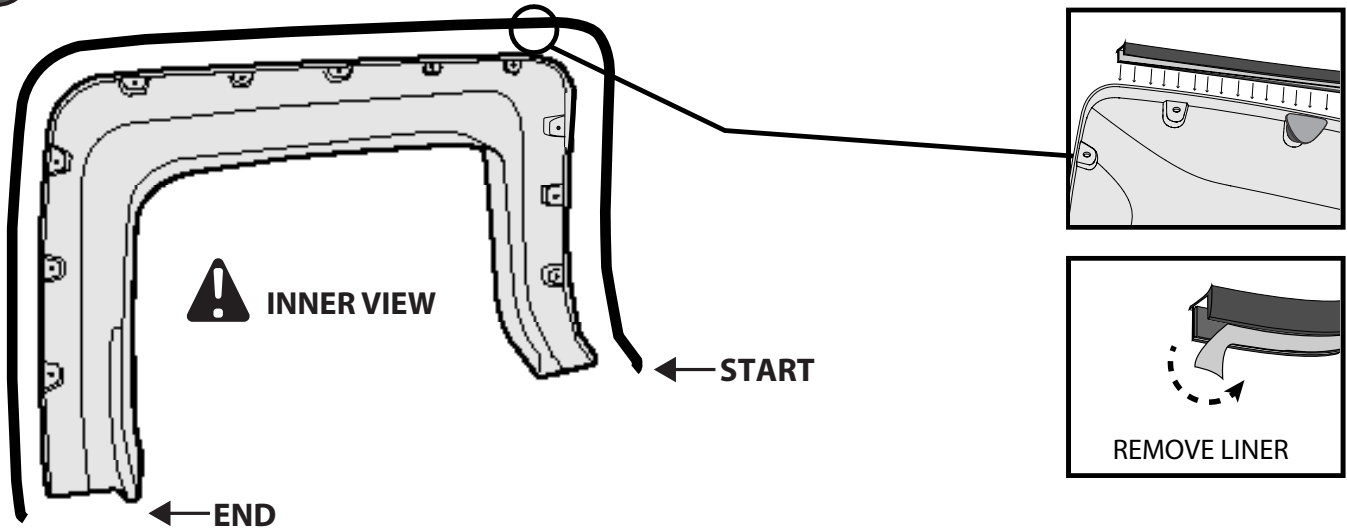
**INSTALLATION MANUAL**

**SUPER-BOLT STUDS**

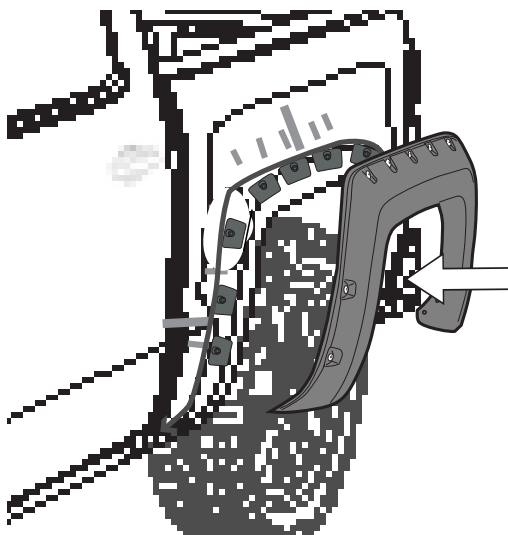


**! PRESSURE POINTS**

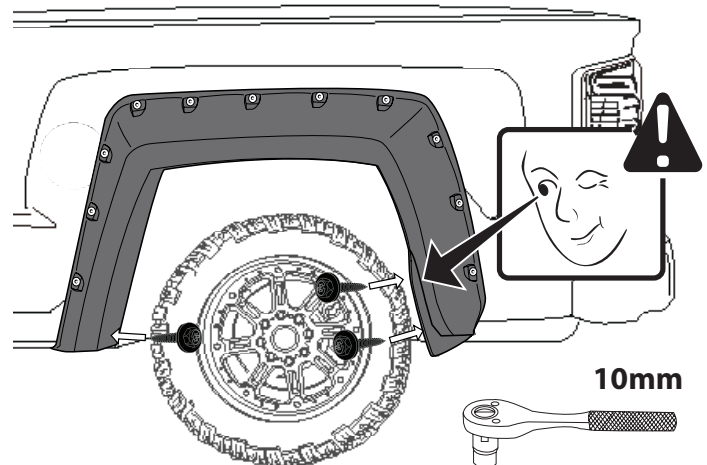
**16 PLACE PVC TRIM**



**17 PLACE**



**18 SECURE THE PART**

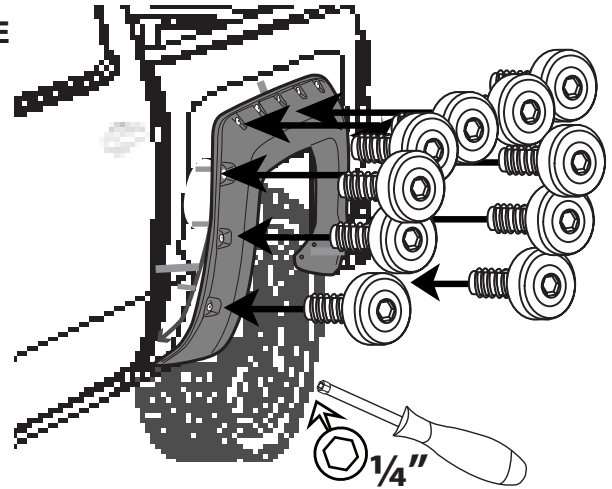
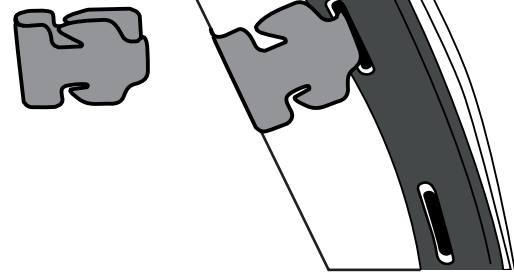
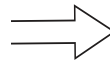
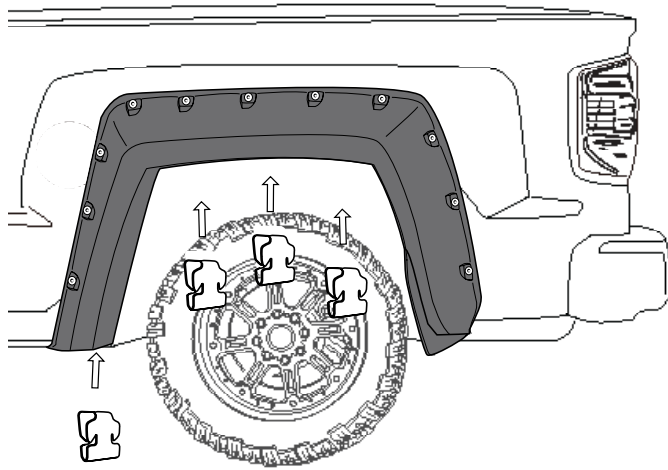
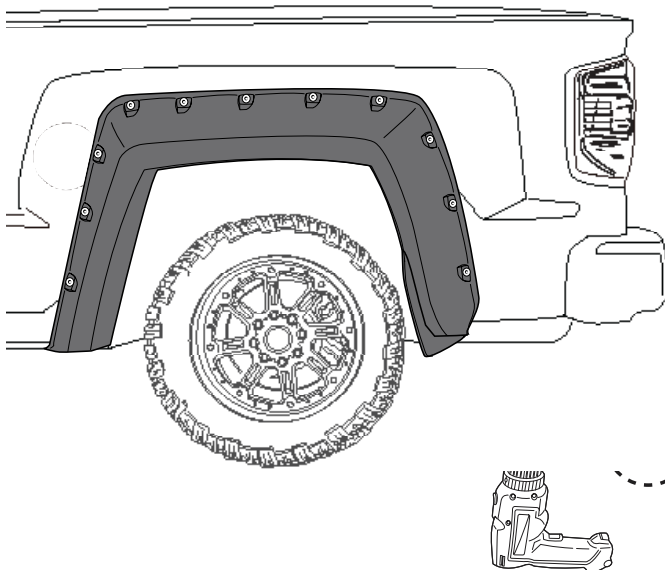




**19** APPLY LOCTITE THREADLOCKER TO SUPER-BOLTS

**20** PLACE SUPER-BOLTS


**ATTENTION**

**DON'T FORCE THE TURN ONCE IT HAS STOPPED**

**21** SECURE THE PART

**22** DRILL


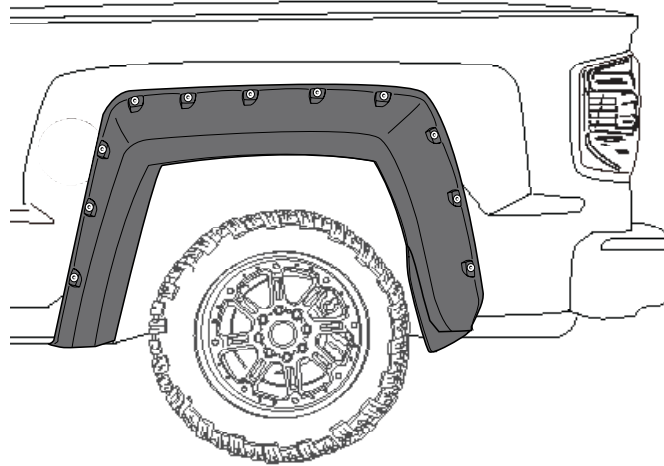
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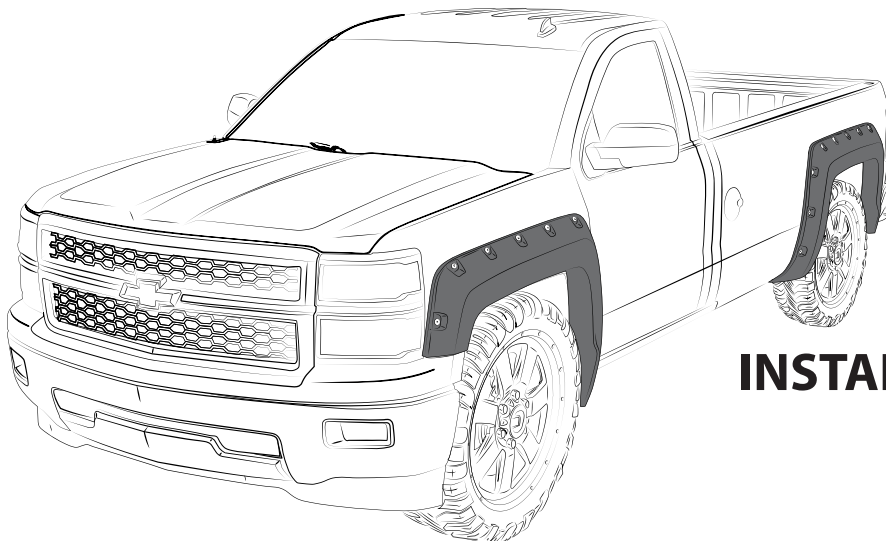
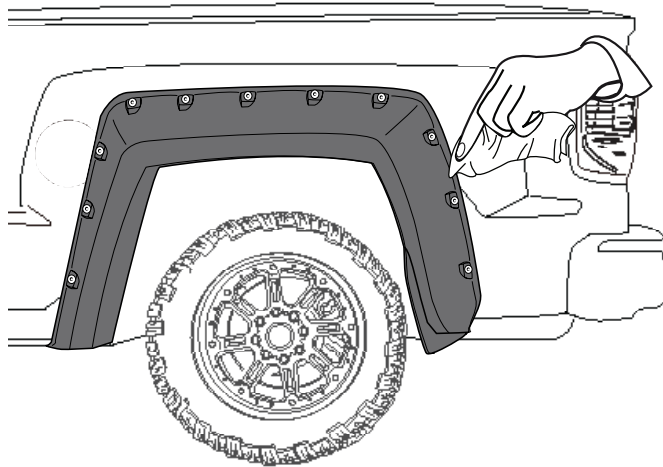
Always wear safety glasses when installing this kit. A drilling operation will cause flying metal chips. Flying chips can cause eye injury.

Always use extreme caution when cutting and trimming during fitting.

**23 PLACE PUSH PINS**



**24 CLEAN OFF GREASE PENCIL MARK**



**INSTALLED PARTS**