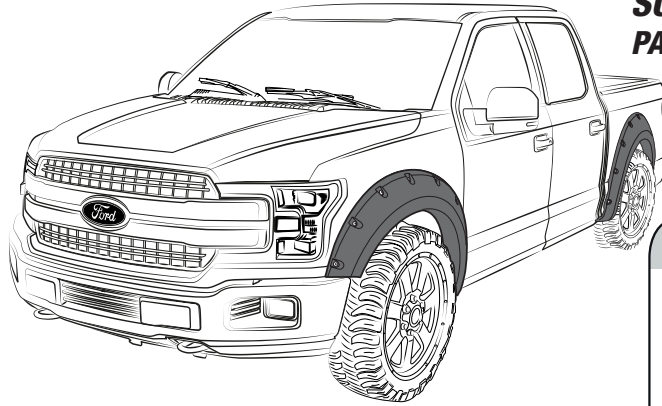


INSTALLATION MANUAL
**SUPER - BOLT FENDER FLARES SET
PART # : 1109NNTJF025A03**


**READ CAREFULLY
BEFORE INSTALLATION**



**WASH BEFORE
INSTALLING**



**WE RECOMMEND
2 PERSONS FOR
INSTALLATION**

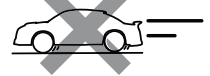
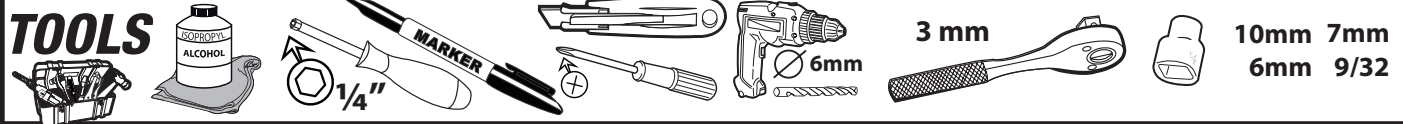
AFTER INSTALLING

**DO NOT
WASH CAR**

















24 hrs

**DRIVE SLOWLY
25 mph max**


TOOLS

CHECK LIST

*Already installed in the part

ITEM	DESCRIPTION	DRAWING	AMOUNT
A	*SUPER BOLTS RUBBER STUDS		32 PCS
B	*STAINLESS SUPER BOLT M6 X 14		32 PCS
C	HEX BOLT M4.2 X 20		18 PCS
D	AUTOMOTIVE ADHESION PROMOTER TESA # 60153		1 PC
E	APPLICATION SPONGE		1 PC
F	GREASE PENCIL		1 PC
G	PVC PROFILE		29 FT
H	PUSH PINS WÜRTH 46		2 PCS
I	S-CLIP		6 PCS
J	U-CLIP		10 PCS
K	U-NUT 4.2 MM		4 PCS
L	THREADLOCKER 3222		1 PC
M	BONE FOLDER		1 PC

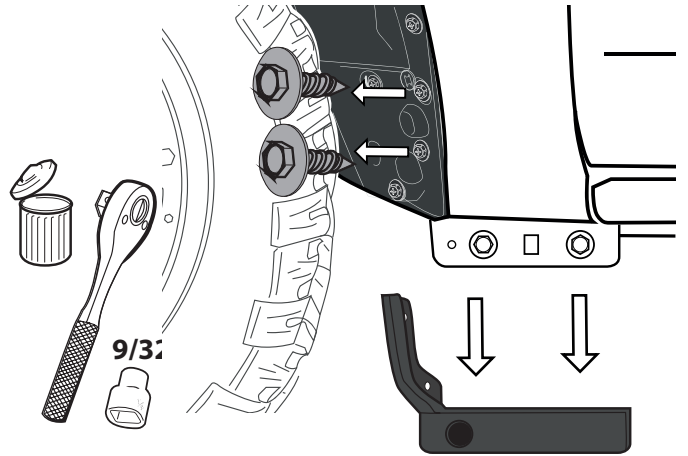
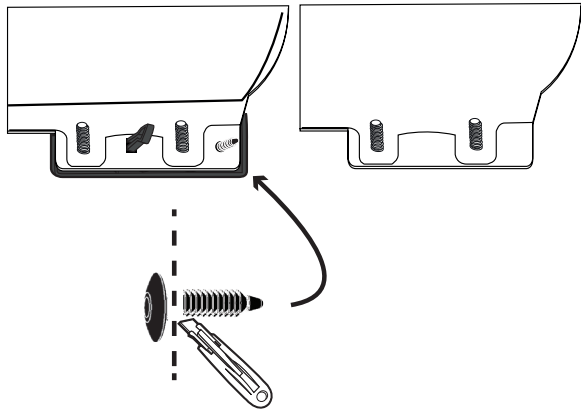
F-150 MODELS THAT ARE EQUIPPED WITH THE 68T TECHNOLOGY PACKAGE, WILL REQUIRE AN ADAPTATION FOR THE LANE DEPARTURE SENSOR ON THE FRONT WHEEL FLARES. THIS SENSOR IS LOCATED NEAR THE LOWER ROCKER AREA OF THE FRONT FENDER.

FRONT RIGHT & LEFT FLARE

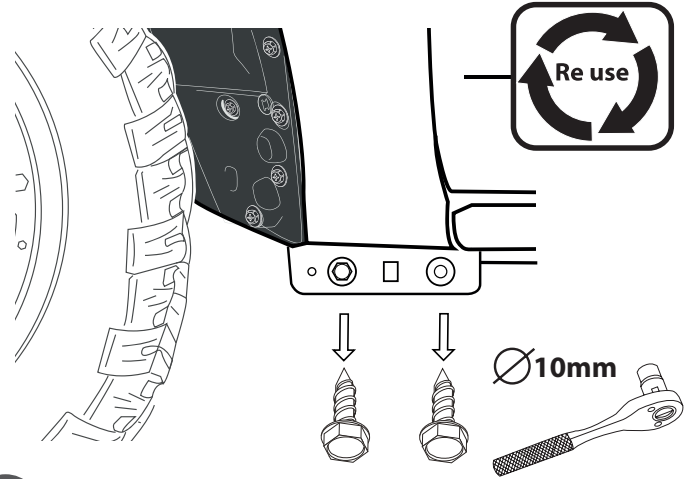
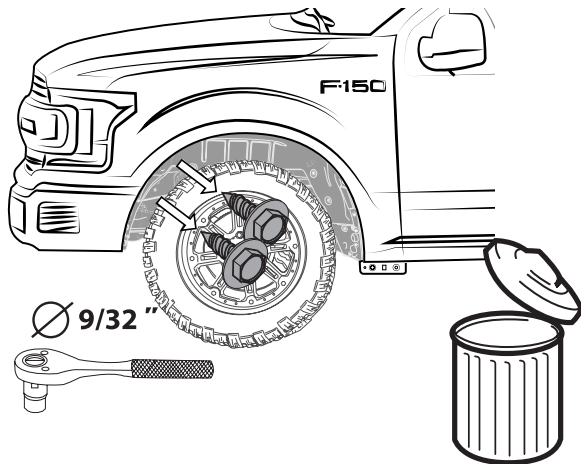
1 REMOVE MUD GUARDS

! WASH WITH WATER, DETERGENT AND SOFT CLOTH OR SPONGE

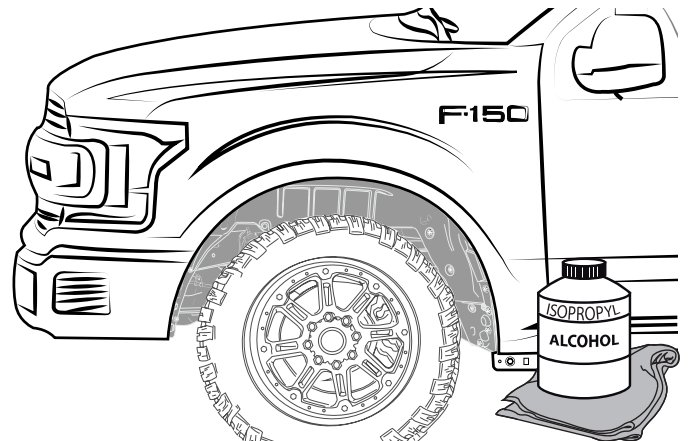
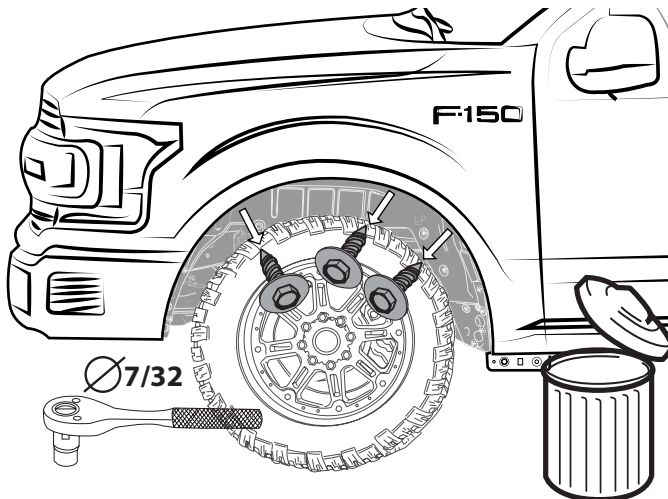
INNER VIEW

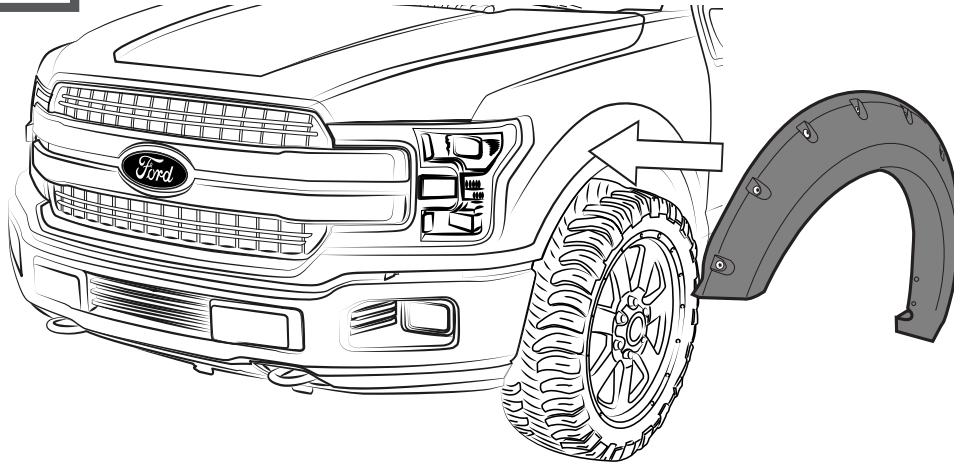
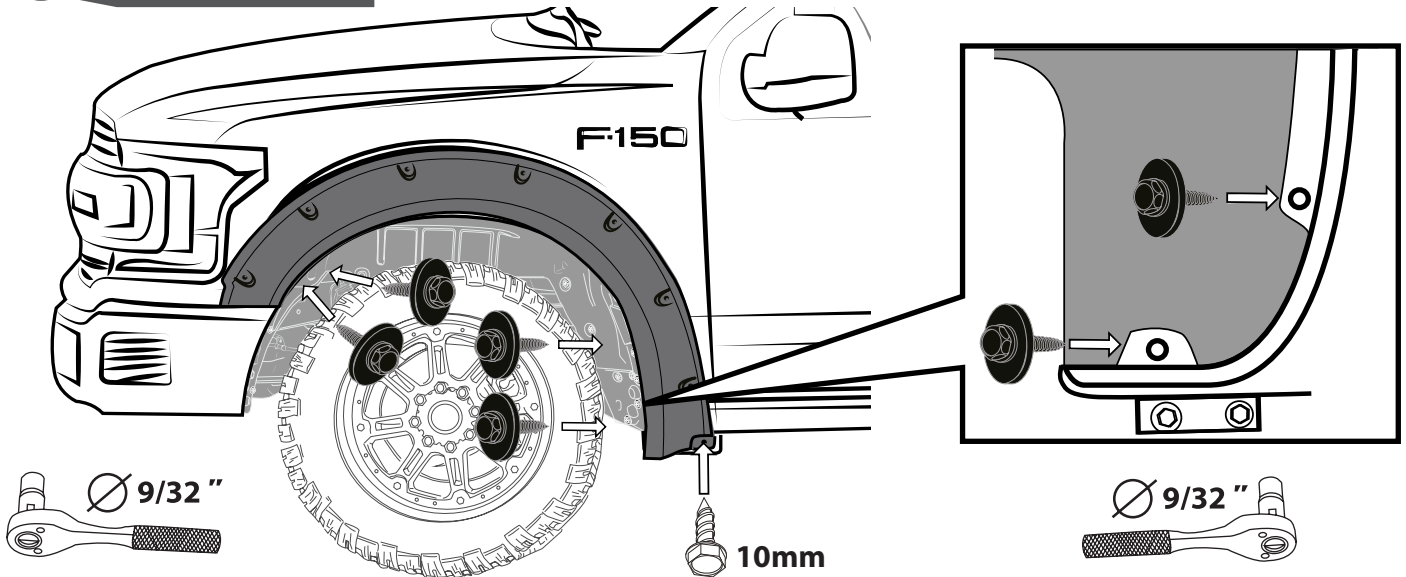
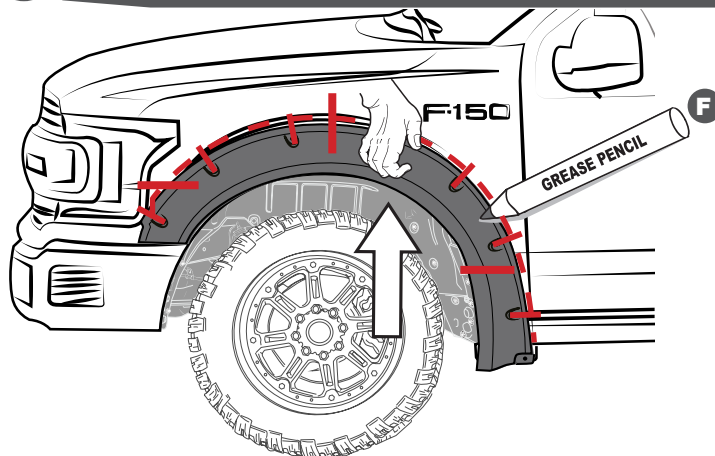


2 REMOVE SCREWS



3 CLEAN

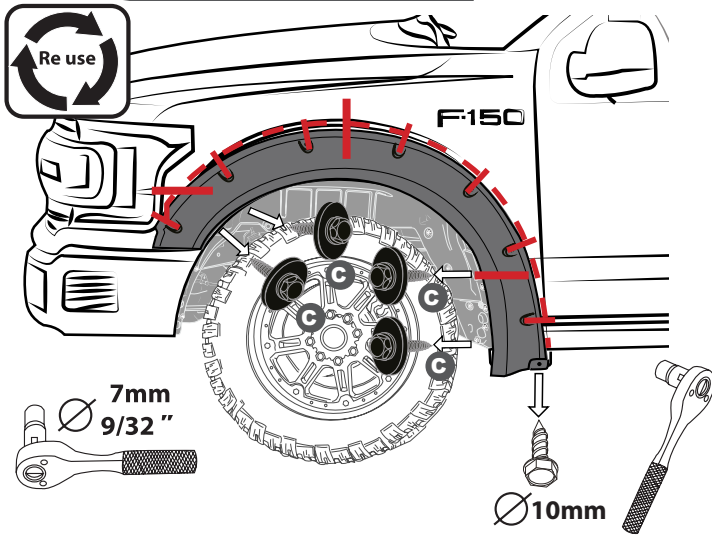


4 PRE-MOUNT

5 SECURE THE PART

6 MARK SILHOUTTE & SUPER BOLTS POSITON

! HASH MARKS

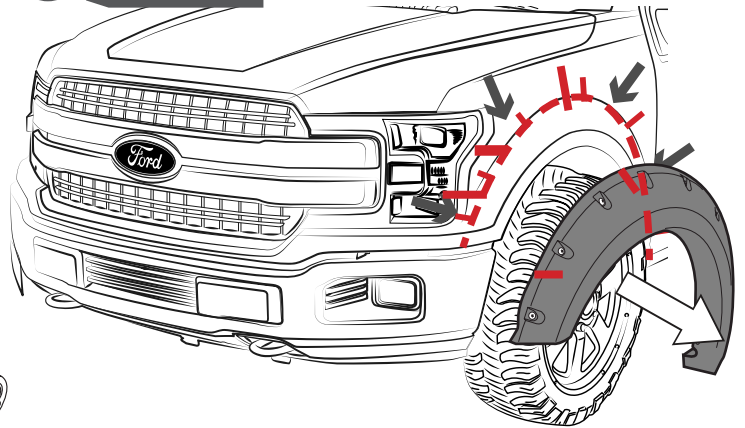
DRAW CENTER HASH MARK WITH GREASE PENCIL AT CENTER, BOTH SIDES, ON EACH SUPER BOLT AND SHEET METAL. THIS WILL ENSURE WHEEL FLARE WILL BE CENTERED TO GREASE PENCIL OUTLINE.

INSTALLATION MANUAL

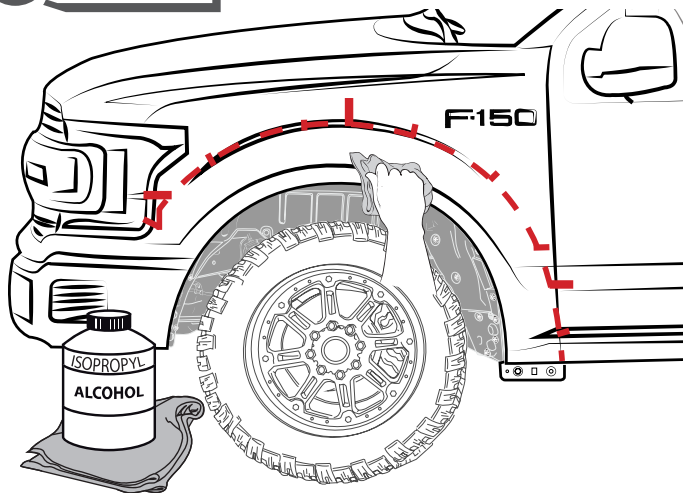
7 UNSCREW & REMOVE



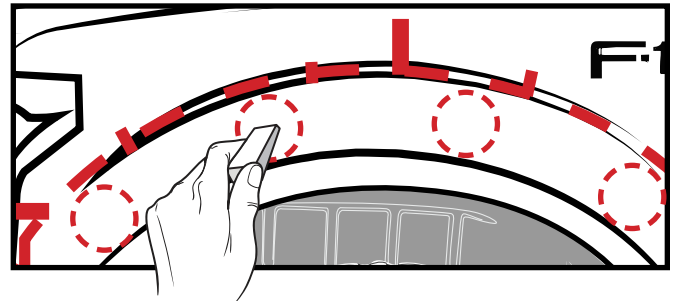
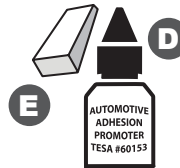
8 REMOVE



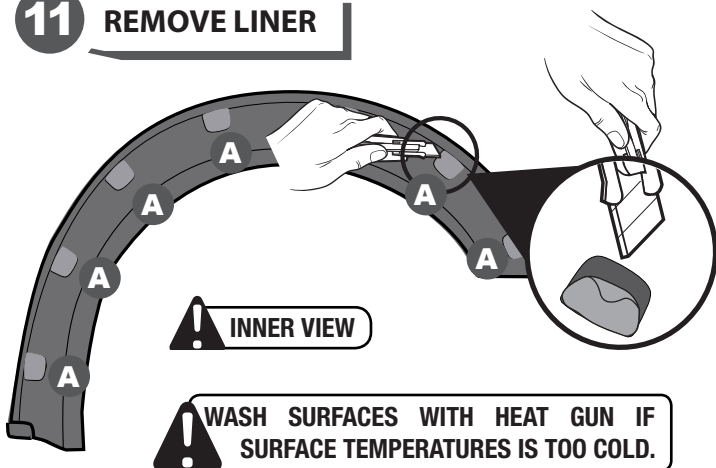
9 CLEAN



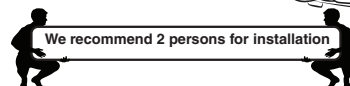
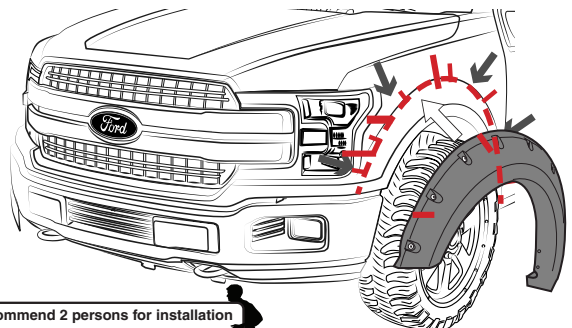
10 ADHESION PROMOTER

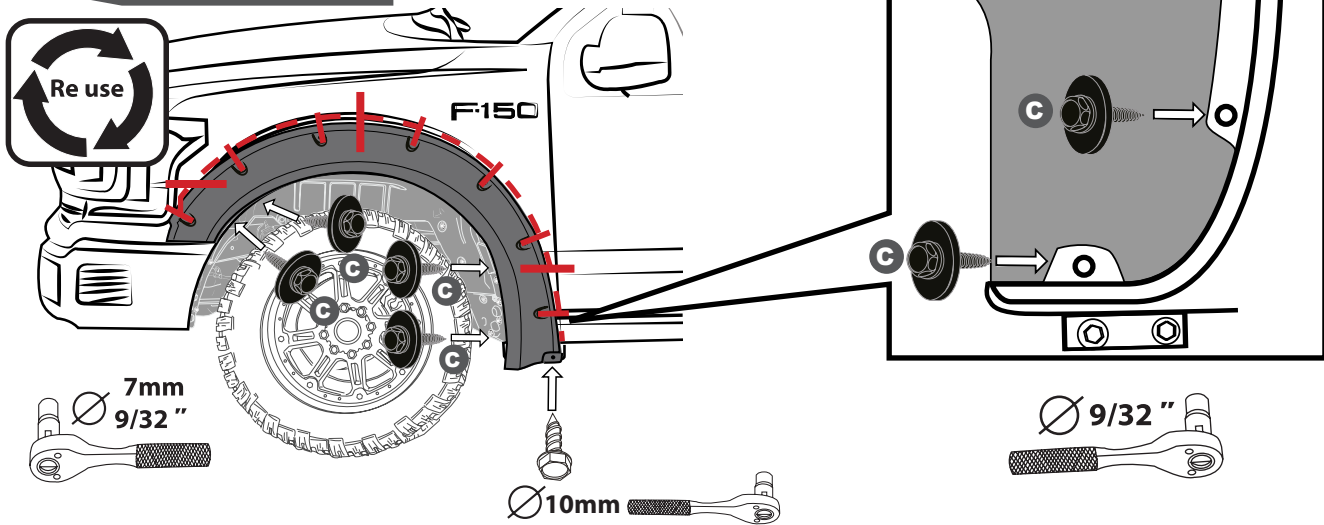
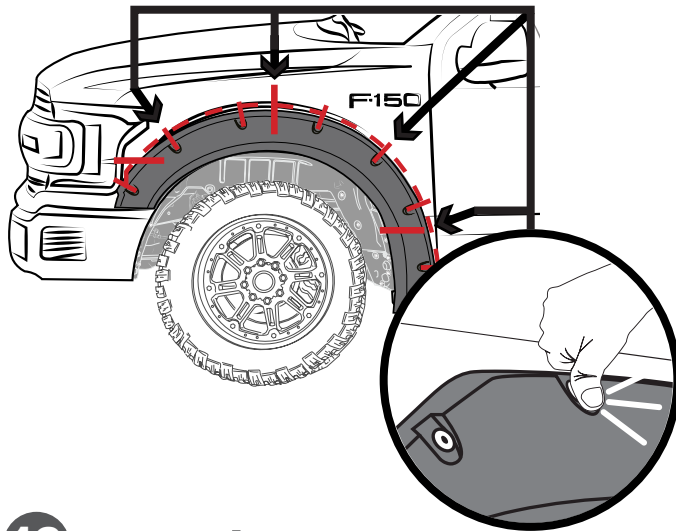
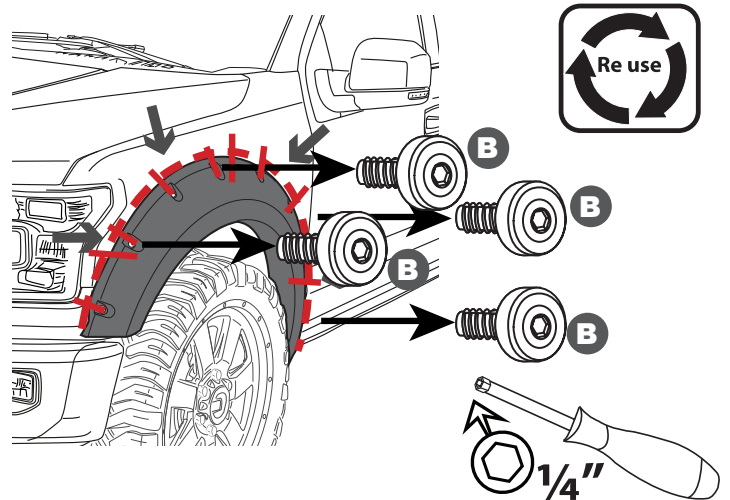
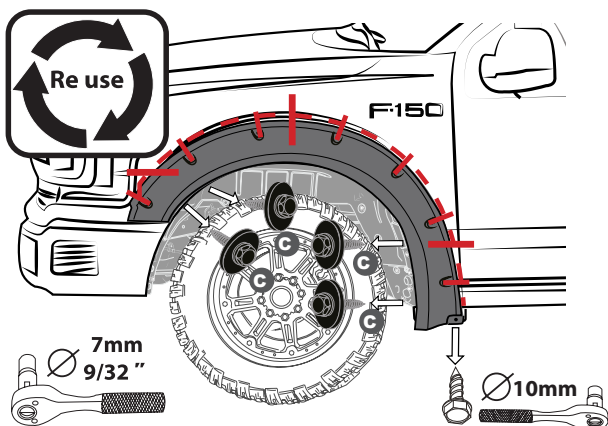
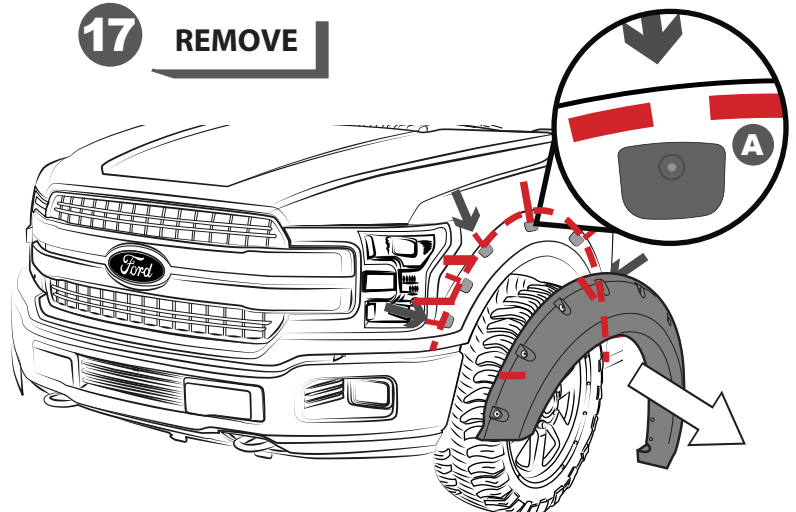


11 REMOVE LINER

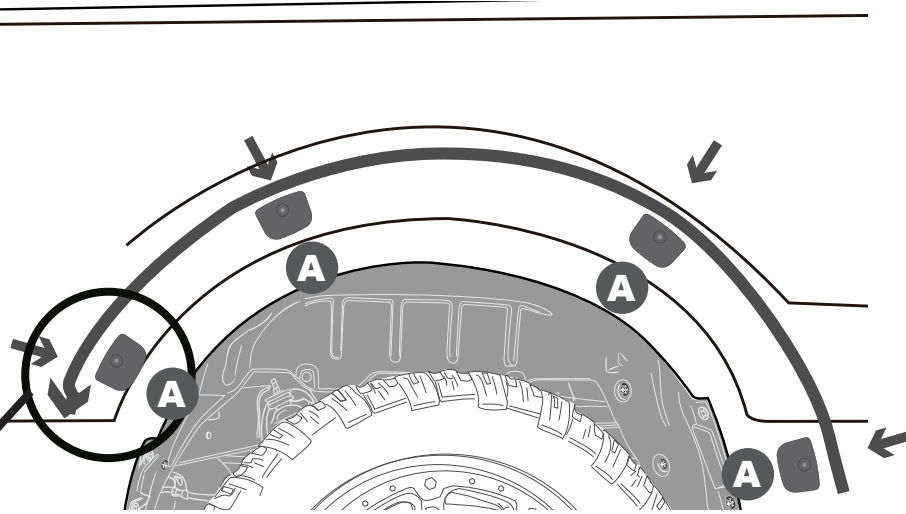


12 PLACE



13 SECURE THE PART

14 APPLY PRESSURE ON EACH SUPERBOLT

15 REMOVE SUPER BOLTS

16 UNSCREW

17 REMOVE


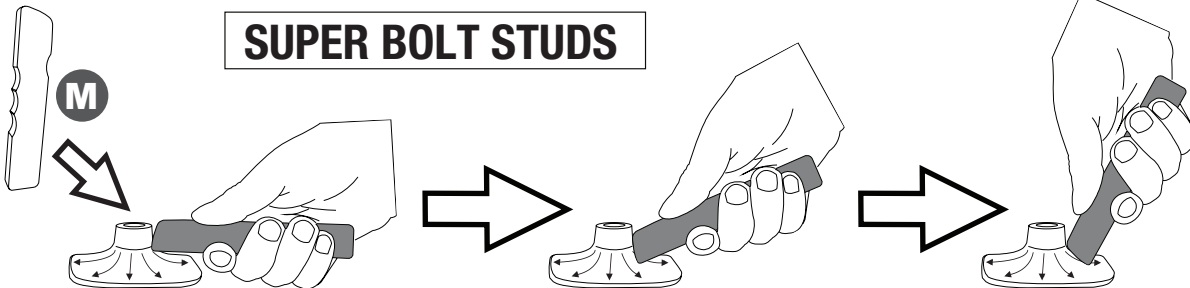
SUPER BOLT INSTALLATION



ATTENTION

FOR GOOD ADHESION IT IS NECESSARY TO APPLY AS MUCH PRESSURE AS POSSIBLE ALL OVER THE EDGE AND CENTER OF THE SUPER BOLTS STUDS.

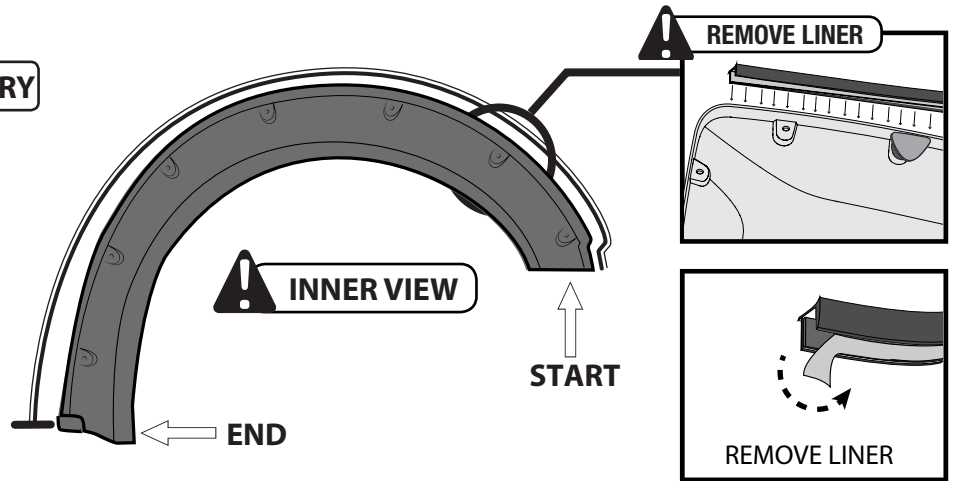
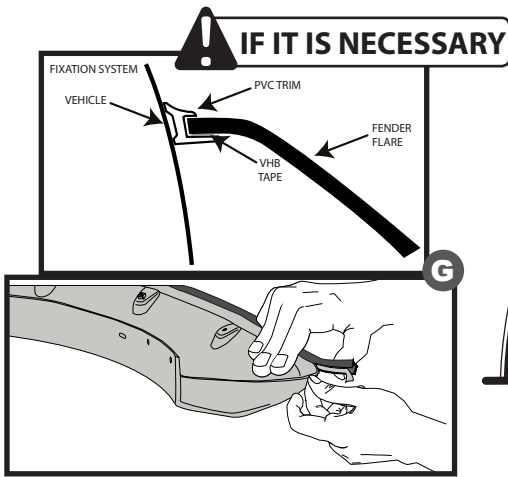
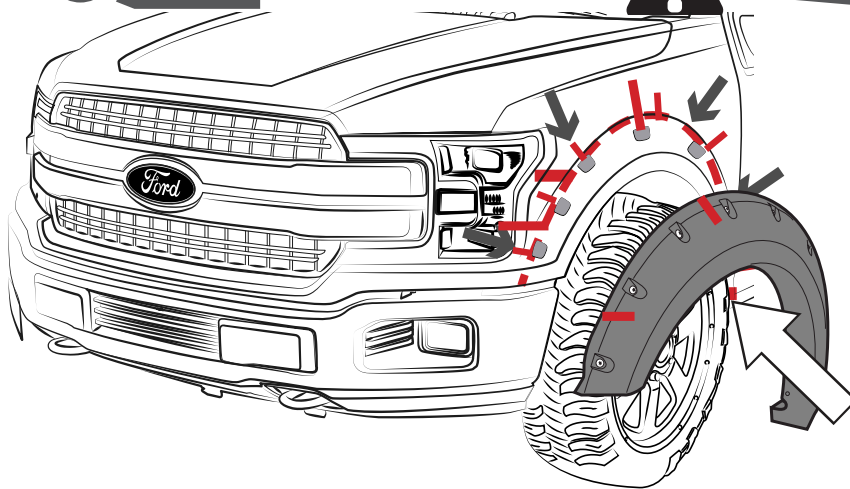
SUPER BOLT STUDS

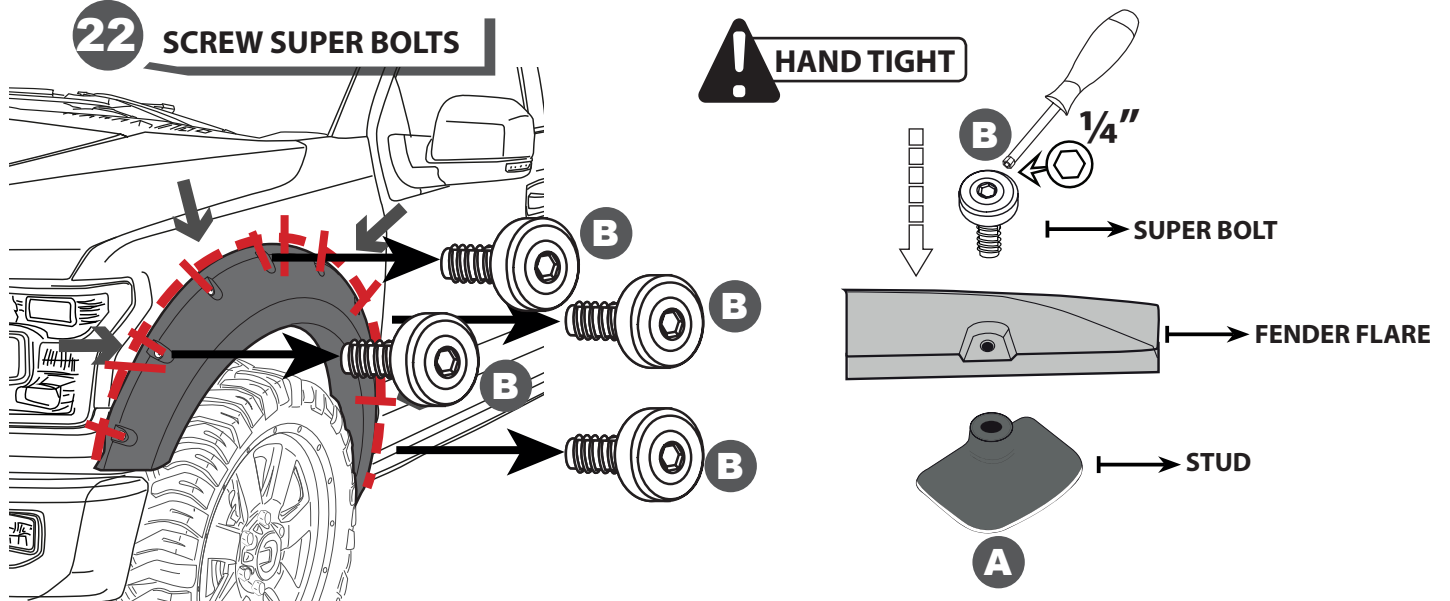


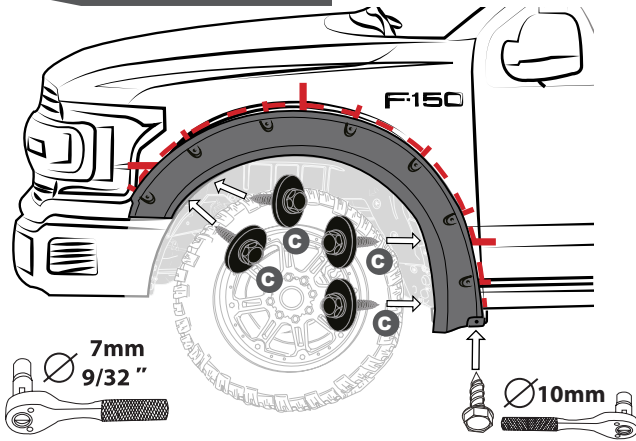
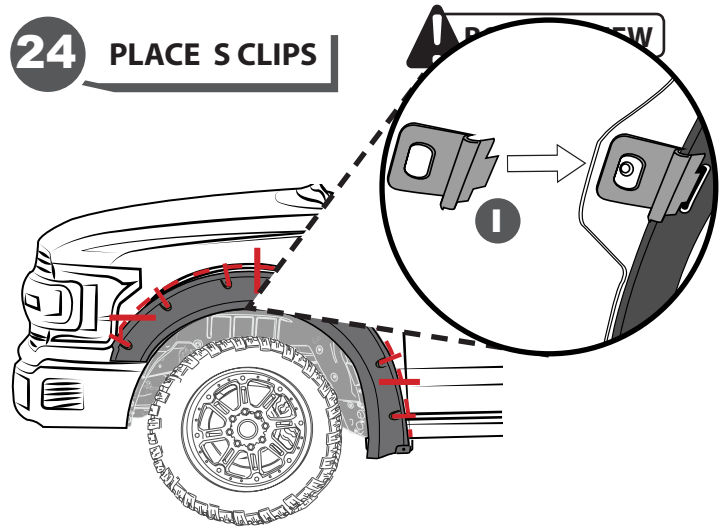
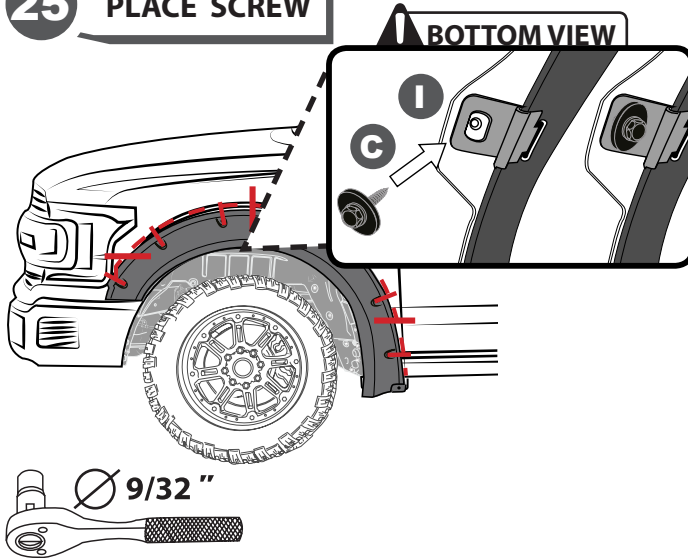
PRESSURE POINTS

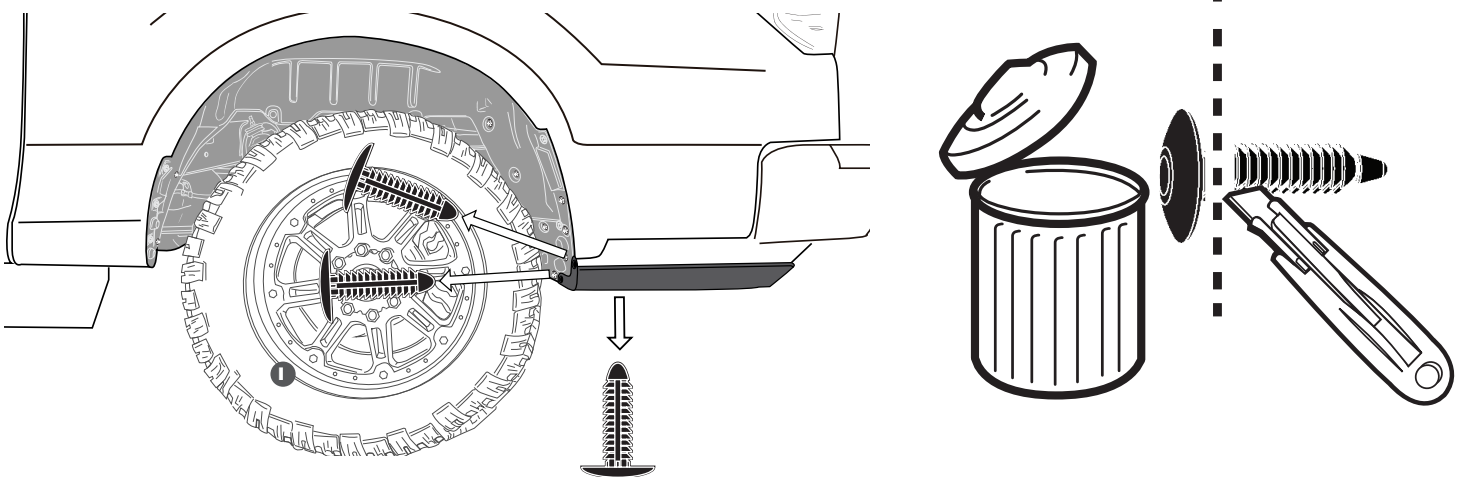


A full surface contact between tape and substrate is decisive for good adhesion performance. Contact is achieved by applying pressure. In practice a pressure between 40 and 50 N/cm² is usually needed and an application temperature between 25 and 45 °C or 77 and 113 °F is also necessary. During application, add-on parts and tapes must have the similar temperature.

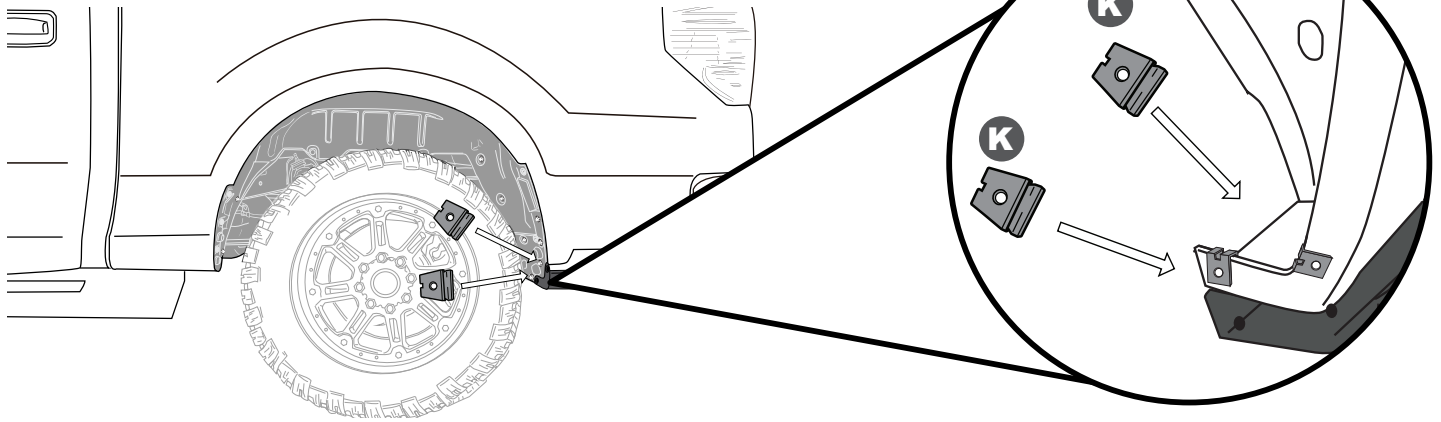
19 PLACE PVC TRIM

20 PLACE

21
APPLY LOCTITE THREADLOCKER TO SUPER BOLTS THREAD

22 SCREW SUPER BOLTS


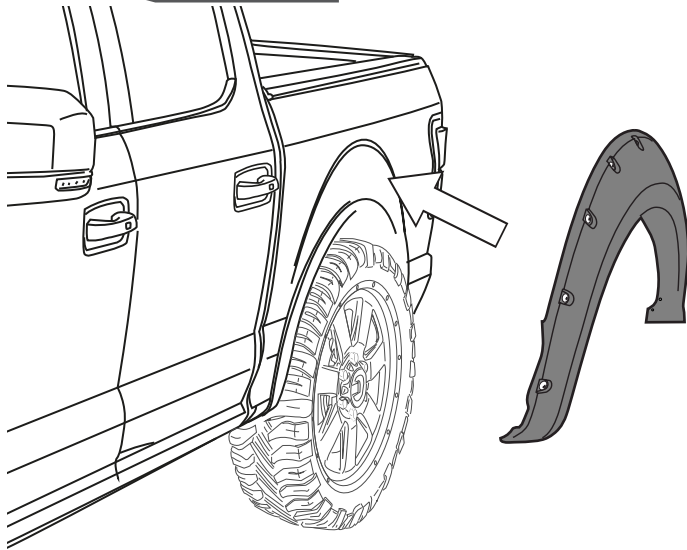
INSTALLATION MANUAL
23 SECURE THE PART

24 PLACE S CLIPS

25 PLACE SCREW

26 CLEAN OFF GREASE PENCIL MARK

REAR RIGHT & LEFT FLARE
27 REMOVE PUSH - PINS


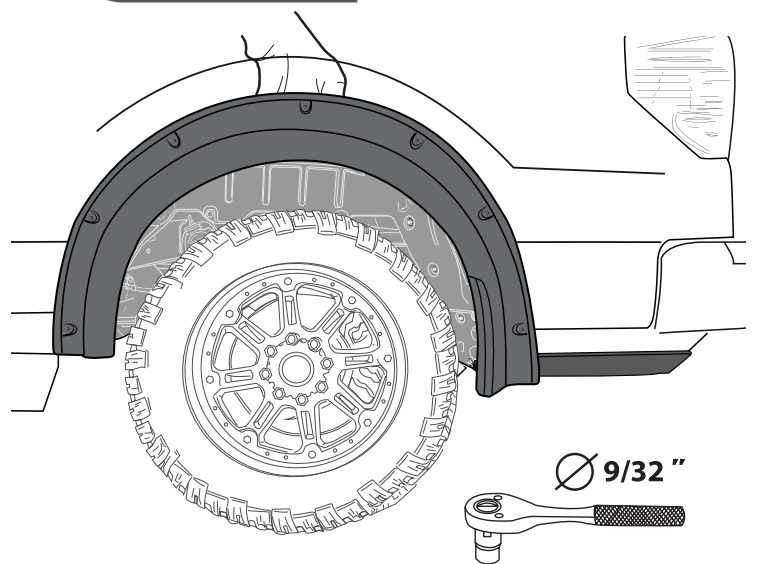
28 PLACE U-NUTS



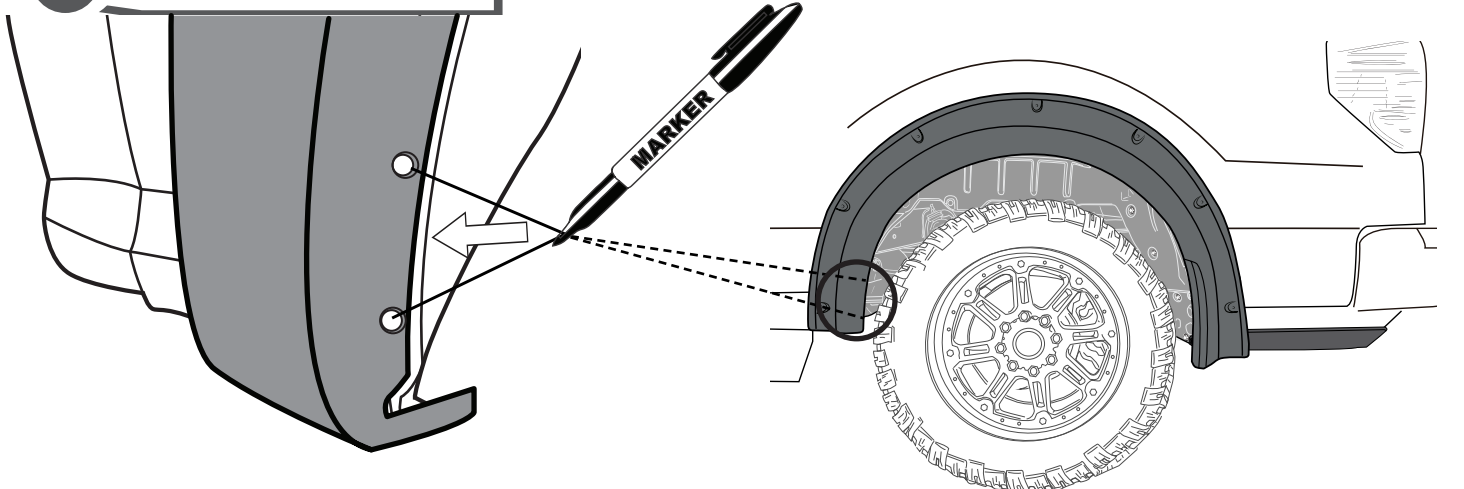
29 PRE-MOUNT

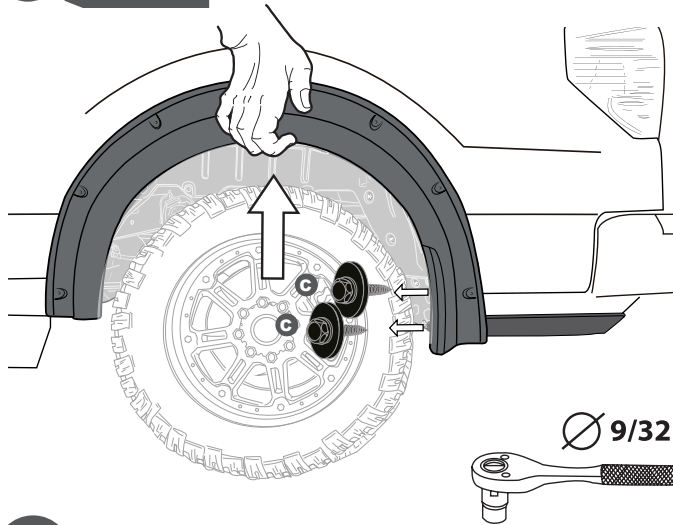


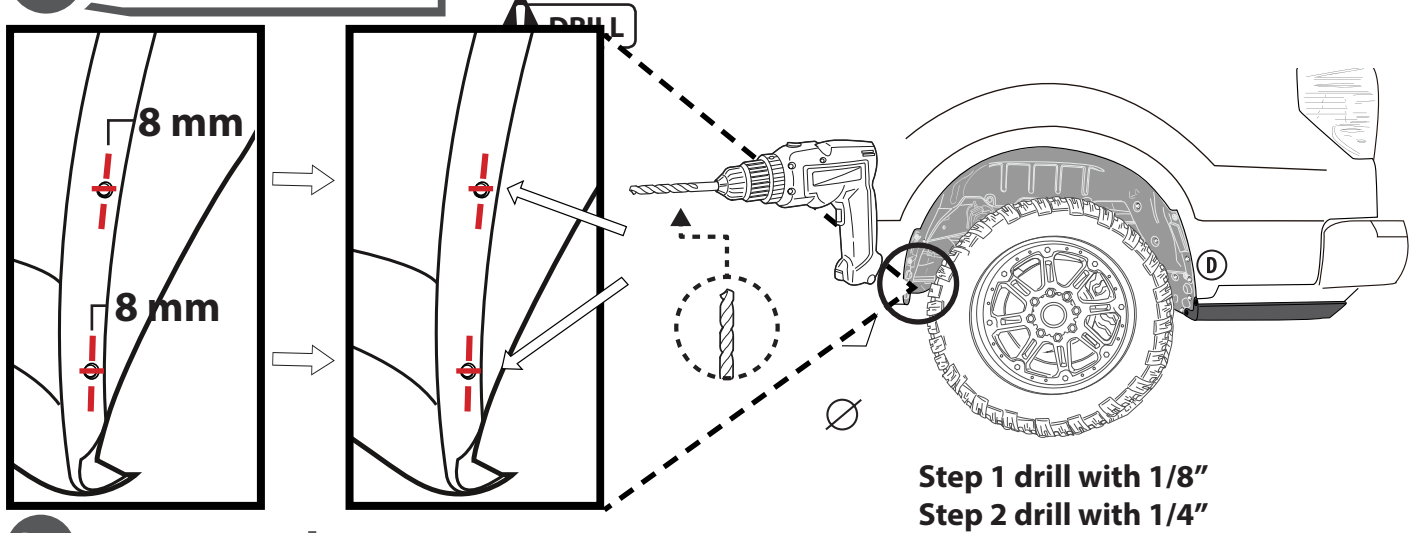
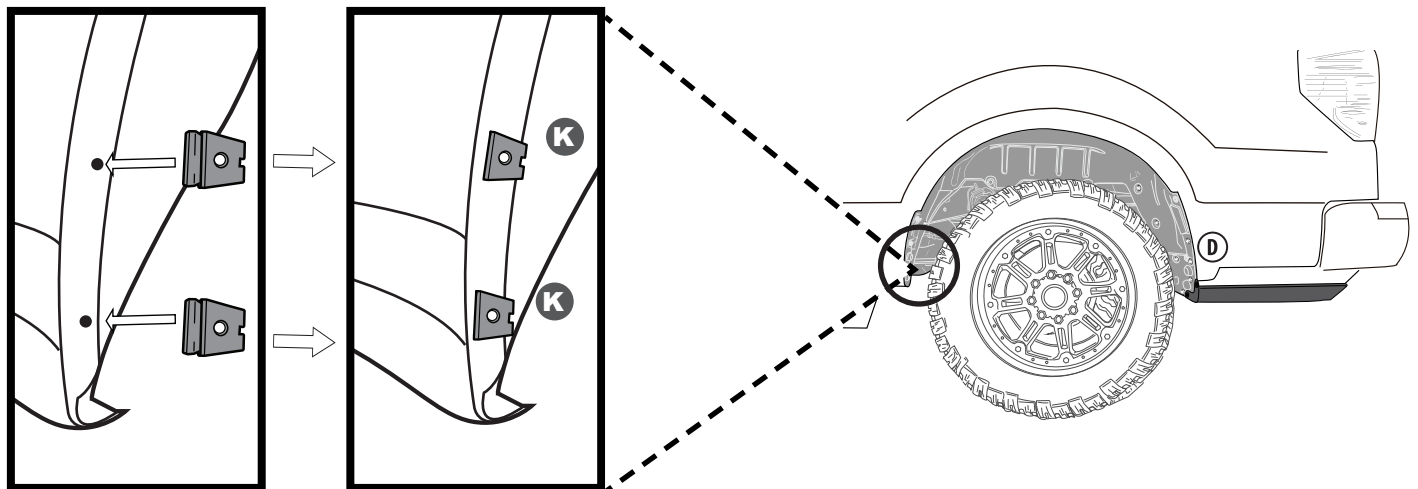
30 SECURE THE PART

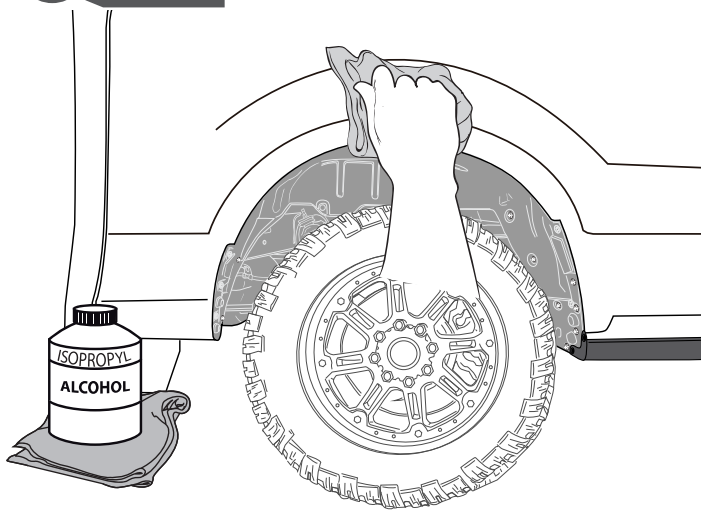
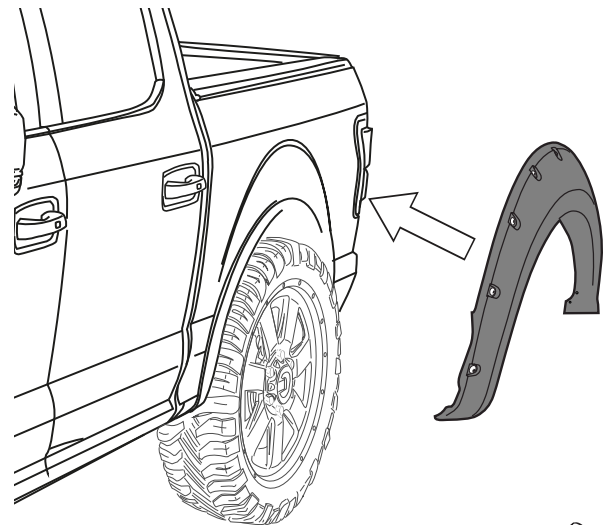
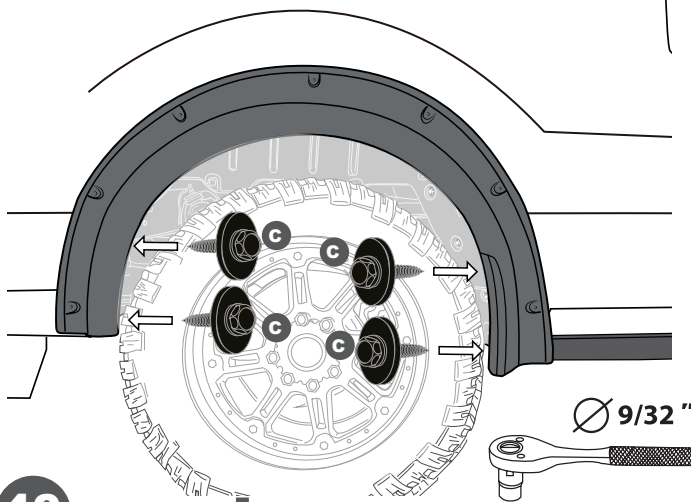
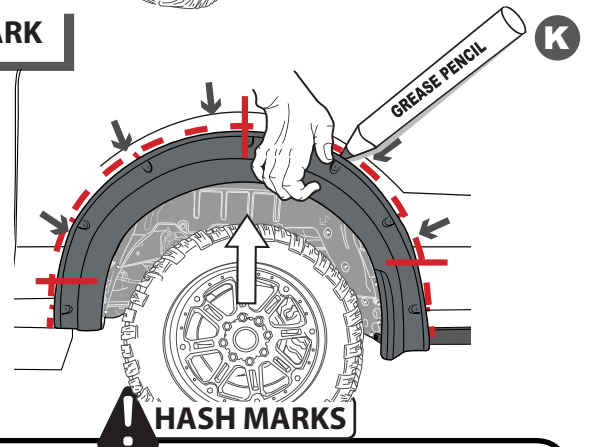


31 ALING INTERIOR & MARK

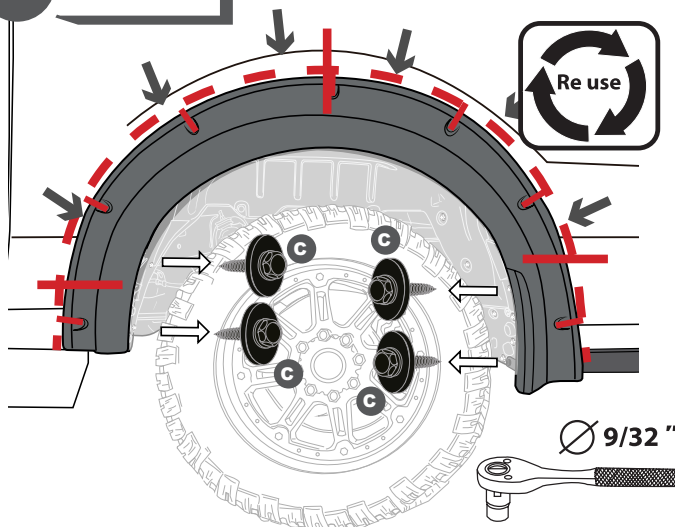
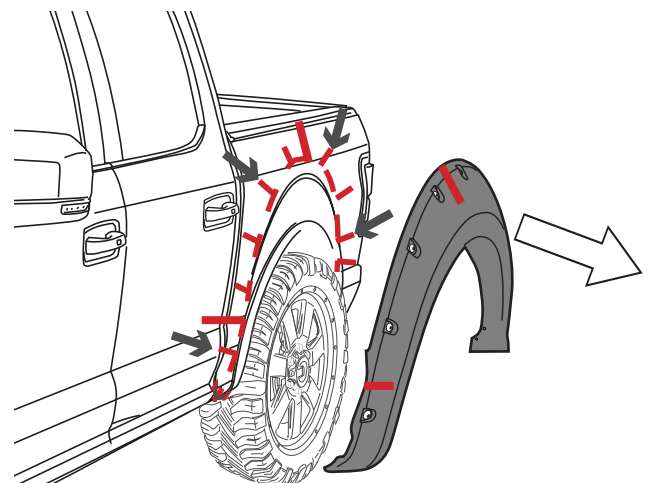


INSTALLATION MANUAL
32 SCREW

33 REMOVE

34 MEASURE & MARK

35 PLACE U-NUTS


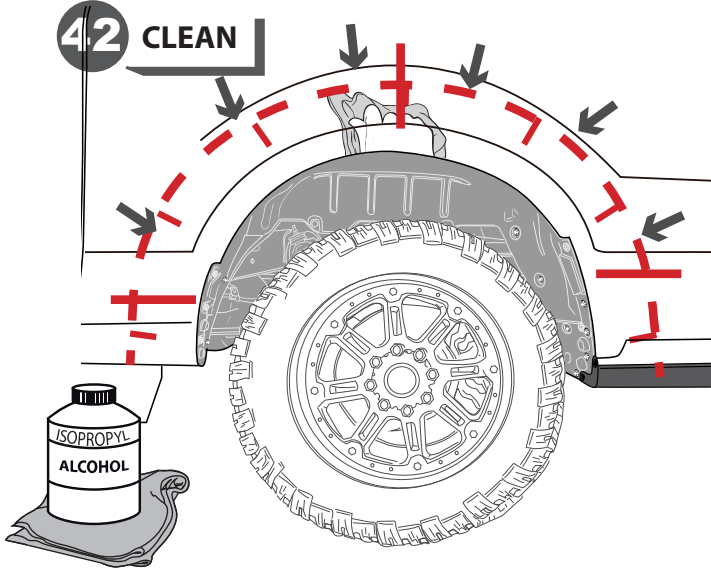
INSTALLATION MANUAL
36 CLEAN

37 PRE-MOUNT

38 SECURE THE PART

39 MARK


! HASH MARKS
 DRAW CENTER HASH MARK WITH GREASE PENCIL AT CENTER, BOTH SIDES, ON EACH SUPER BOLT AND SHEET METAL. THIS WILL ENSURE WHEEL FLARE WILL BE CENTERED TO GREASE PENCIL OUTLINE.

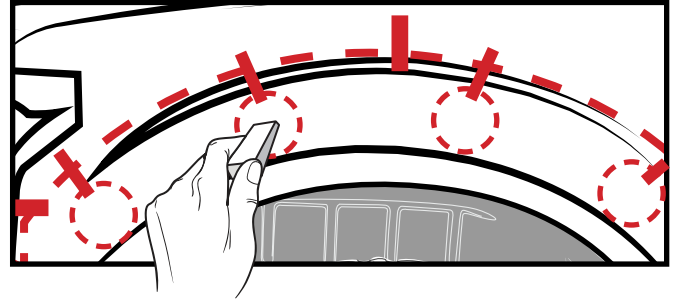
40 UNSCREW

41 REMOVE


INSTALLATION MANUAL

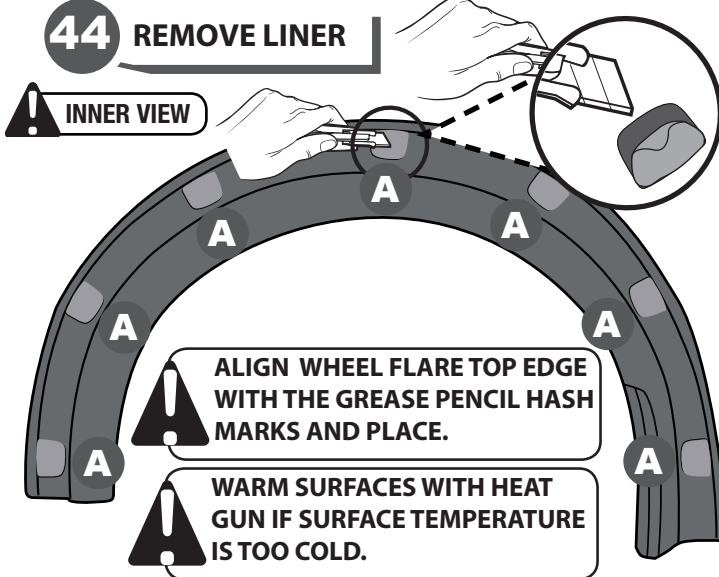
42 CLEAN



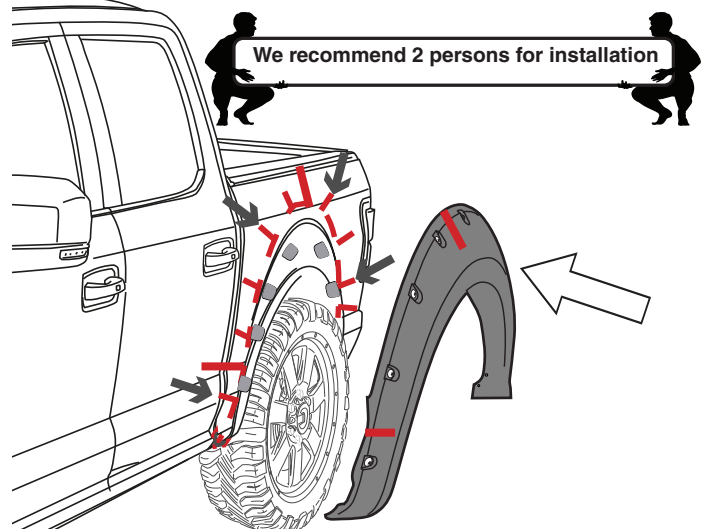
43 ADHESION PROMOTER



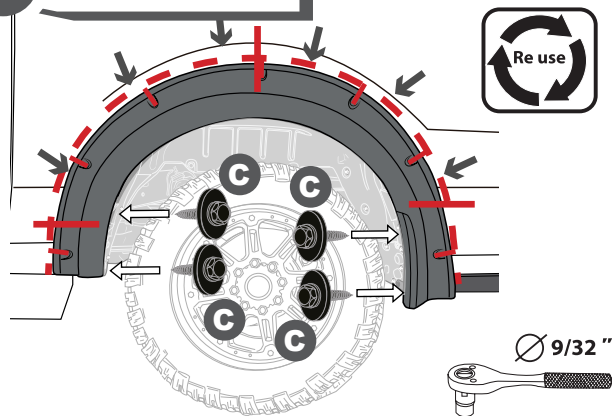
44 REMOVE LINER



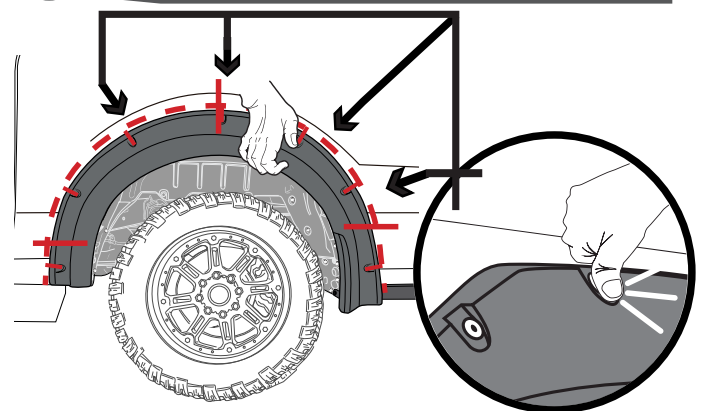
45 PRE-MOUNT



46 SECURE THE PART

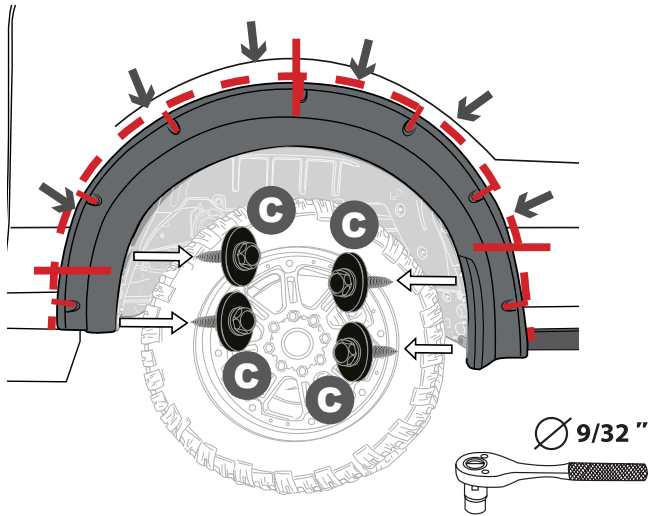


47 APPLY PRESSURE ON EACH SUPERBOLT

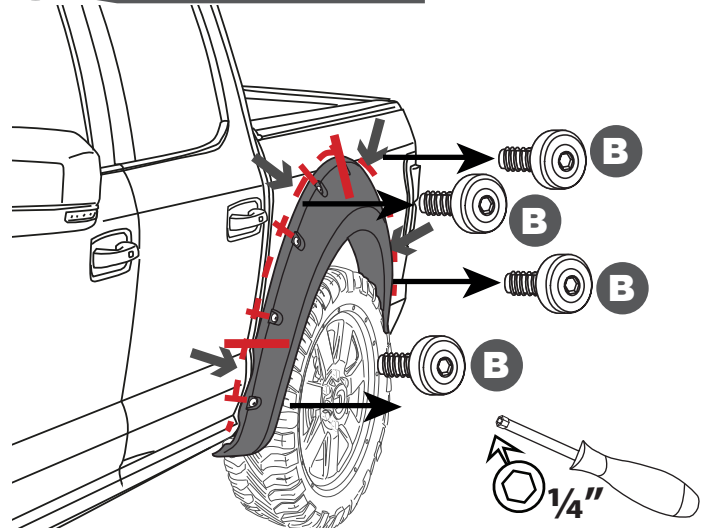


INSTALLATION MANUAL

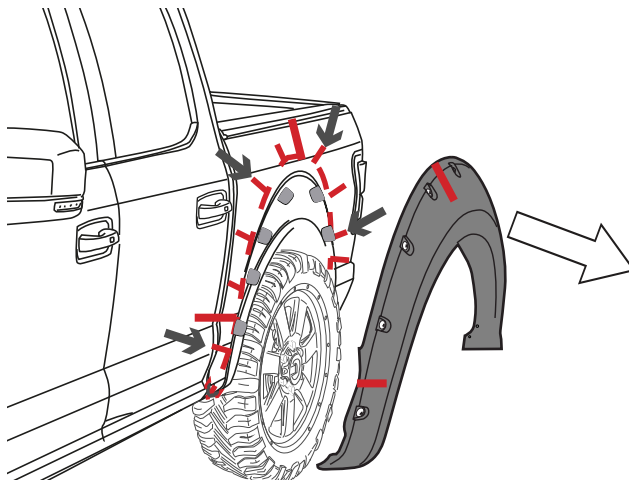
48 UNSCREW



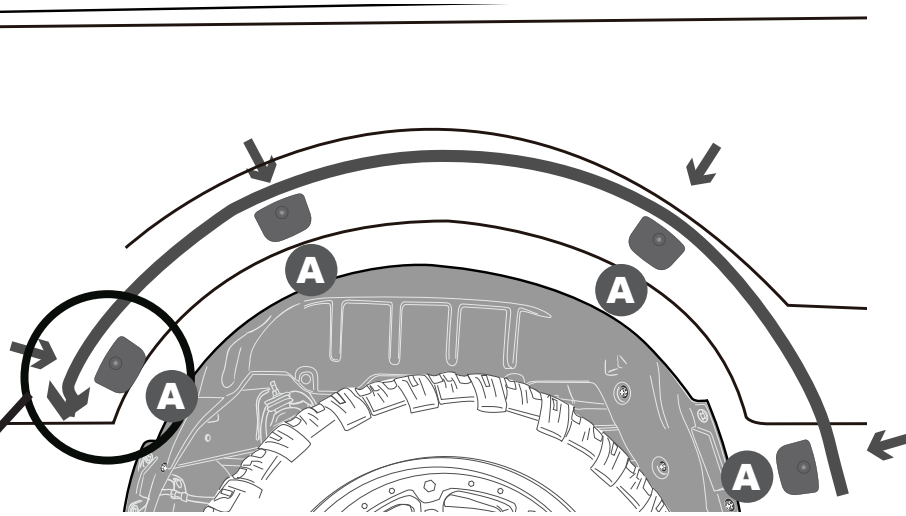
49 REMOVE SUPER BOLTS



50 REMOVE



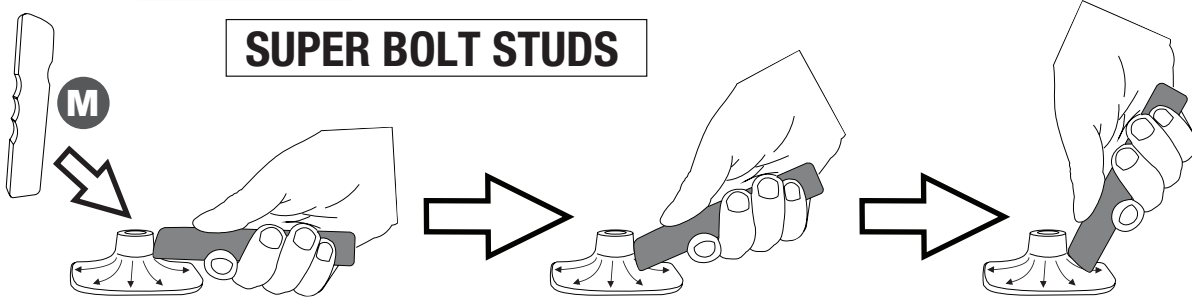
SUPER BOLT INSTALLATION



ATTENTION

FOR GOOD ADHESION IT IS NECESSARY TO APPLY AS MUCH PRESSURE AS POSSIBLE ALL OVER THE EDGE AND CENTER OF THE SUPER BOLTS STUDS.

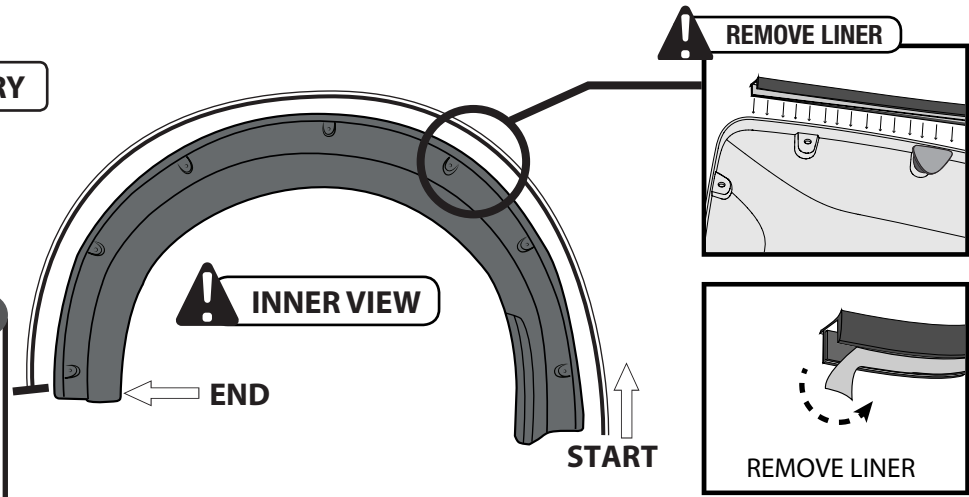
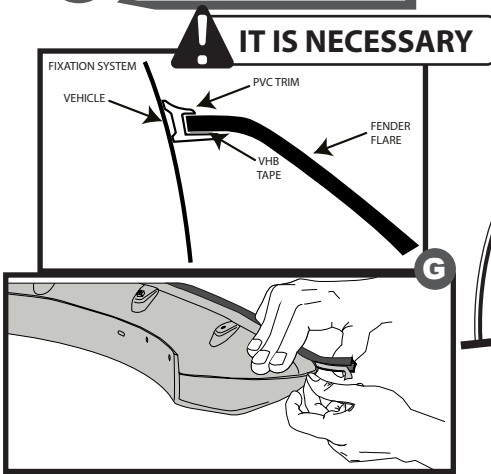
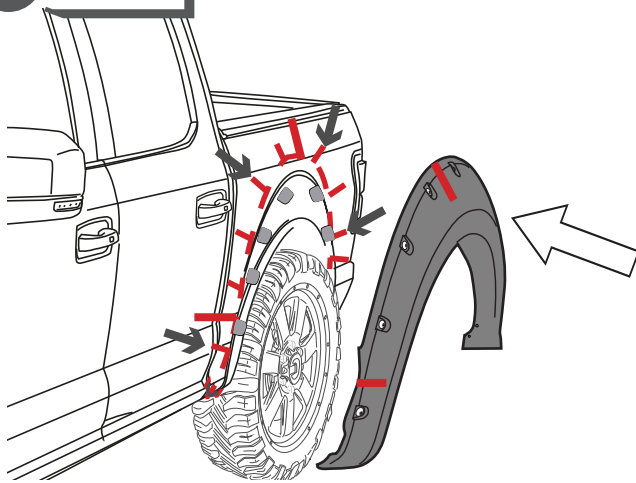
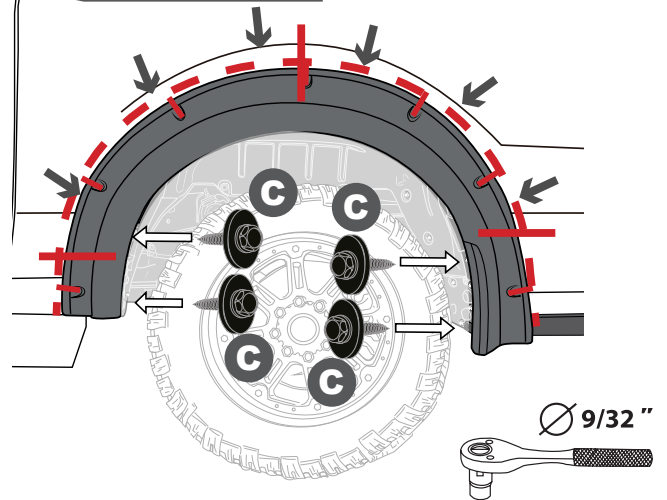
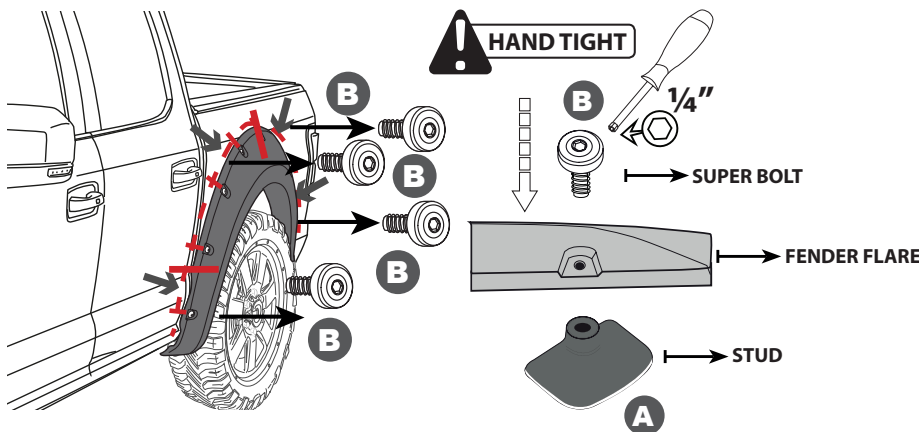
SUPER BOLT STUDS



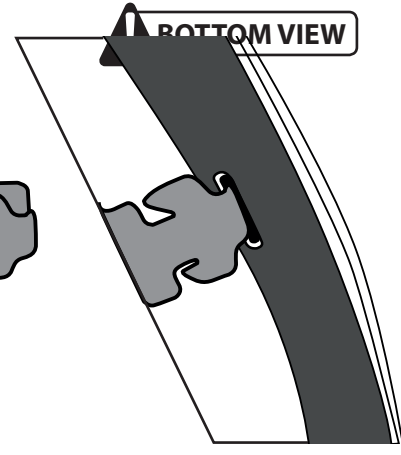
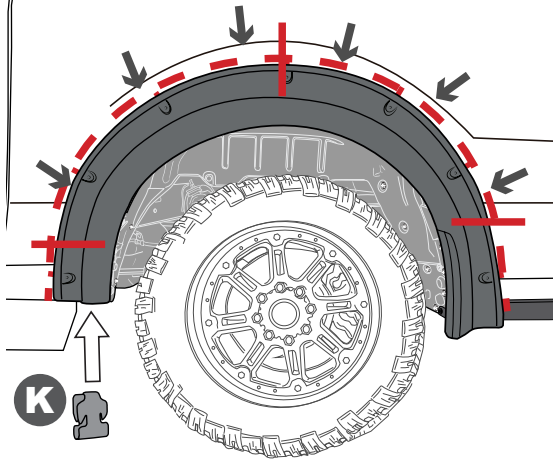

PRESSURE POINTS



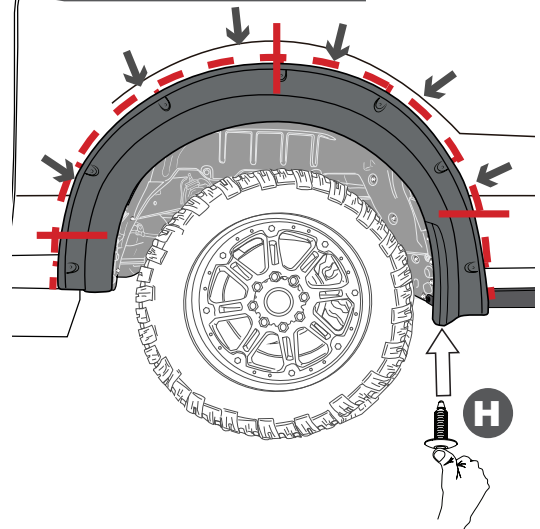
A full surface contact between tape and substrate is decisive for good adhesion performance. Contact is achieved by applying pressure. In practice a pressure between 40 and 50 N/cm² is usually needed and an application temperature between 25 and 45 °C or 77 and 113 °F is also necessary. During application, add-on parts and tapes must have the similar temperature.

52 PLACE PVC TRIM

53 PLACE

54 SECURE THE PART

55 SCREW SUPER BOLTS

56 APPLY LOCTITE THREADLOCKER TO SUPER BOLTS THREAD

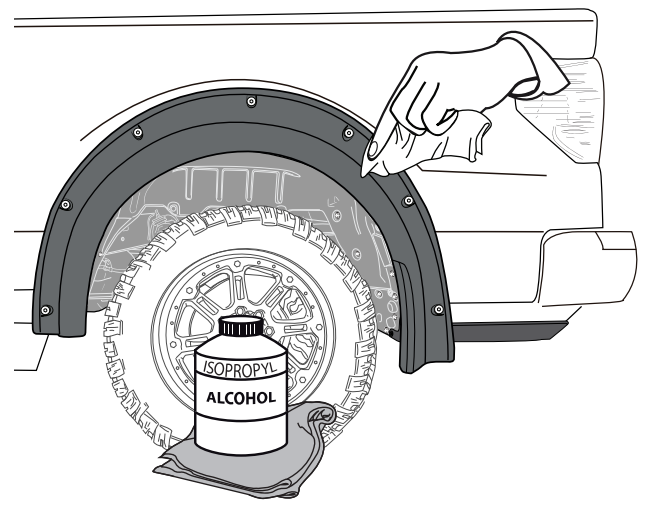

57 PLACE U-CLIPS



58 PLACE PUSH PINS



59 CLEAN OFF GREASE PENCIL MARK



60 INSTALLED PARTS

