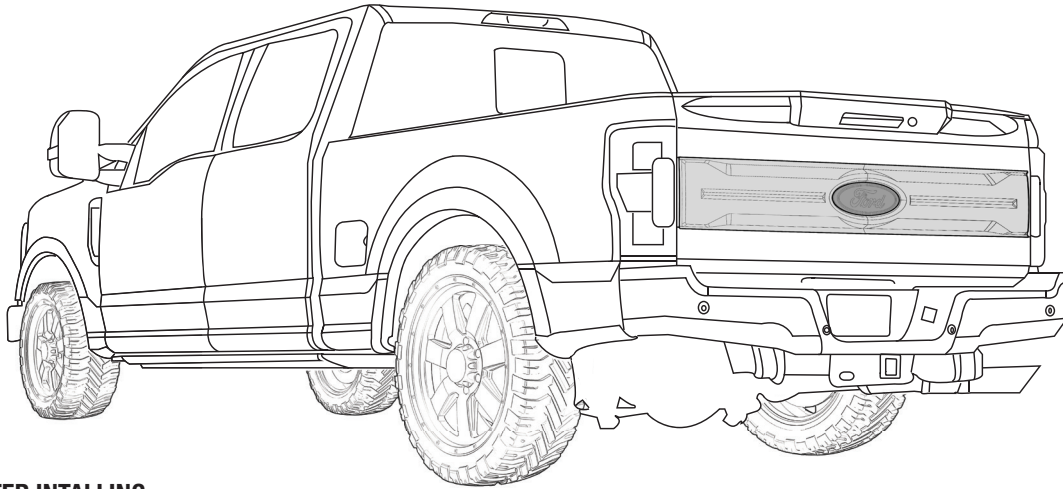




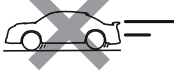
**TAILGATE APPLIQUE RECESSED SATIN BLACK**  
**PART # : 1104DNTUF023A10B**

**TAILGATE APPLIQUE RECESSED SATIN CHROME**  
**PART # : 1104DNTUF023A10C**



**AFTER INSTALLING**

**DO NOT WASH CAR**  **DRIVE SLOWLY 25 mph max**

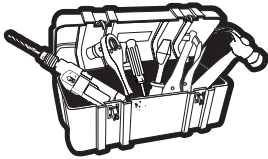
 

**24 hrs**

 **READ CAREFULLY BEFORE INSTALLATION**






 **We recommend 2 persons for installation**

**TOOLS**



**CHECK LIST**

*\*Already installed in the part*

ITEM	DESCRIPTION	DRAWING	AMOUNT
A	*VHB TAPE		INCLUDED IN PARTS
B	GREASE PENCIL		1PC
C	ADHESION PROMOTER		1PC
D	ECO DOME		1PC
E	VHB DIE CUT		1PC



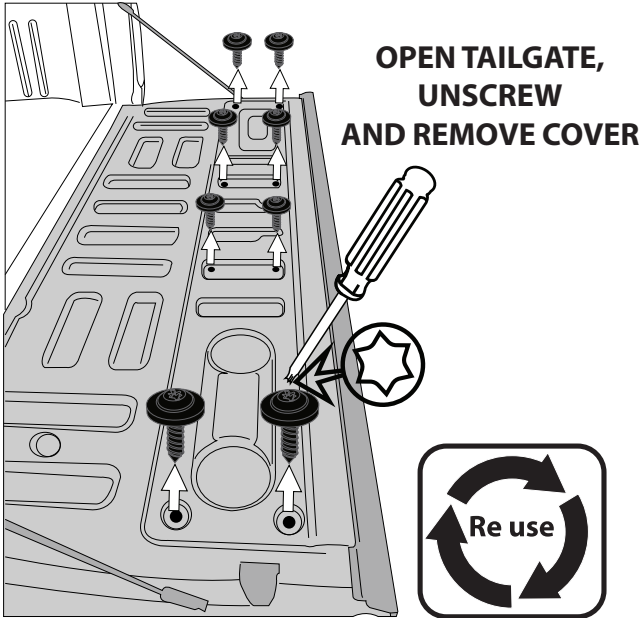
AIR DESIGN

**SUPER RIM**  
TRUCK ACCESSORIES POWERED BY AIR DESIGN USA

**FORD F-250 2017**

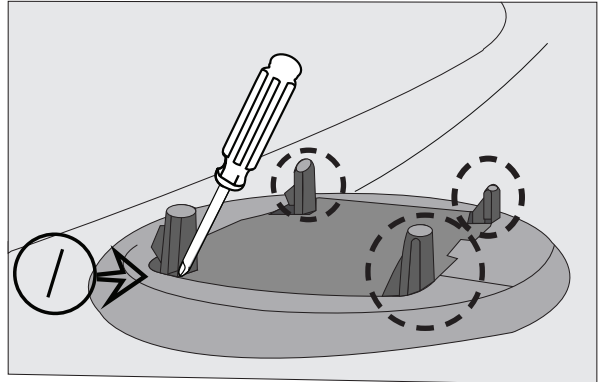
**INSTALLATION MANUAL**

**1 UNSCREW**



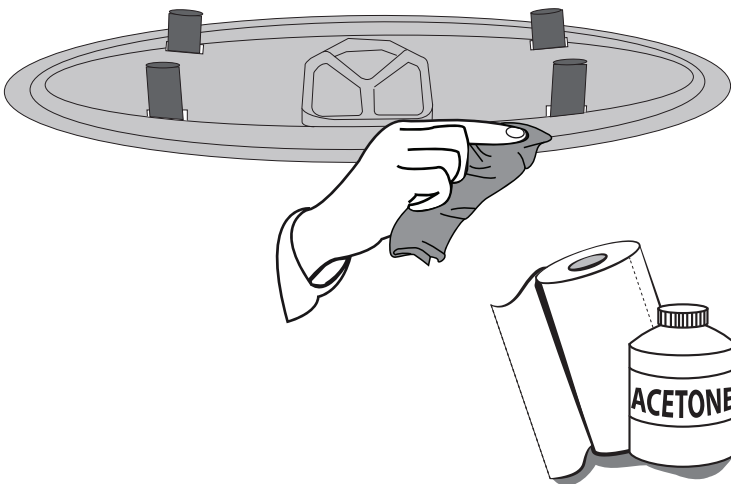
**2 PRESS & REMOVE**

REMOVE THE EMBLEM  
FROM THE INSIDE

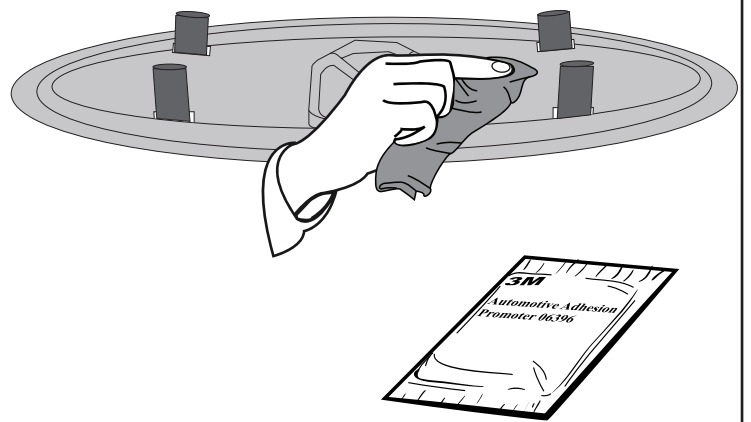


**!** WASH WITH WATER, DETERGENT AND  
SOFT CLOTH OR SPONGE

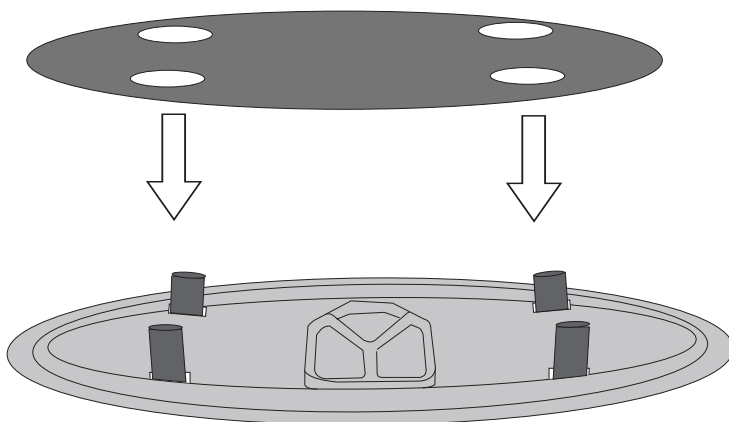
**3 CLEAN**



**4 ADHESION PROMOTER**

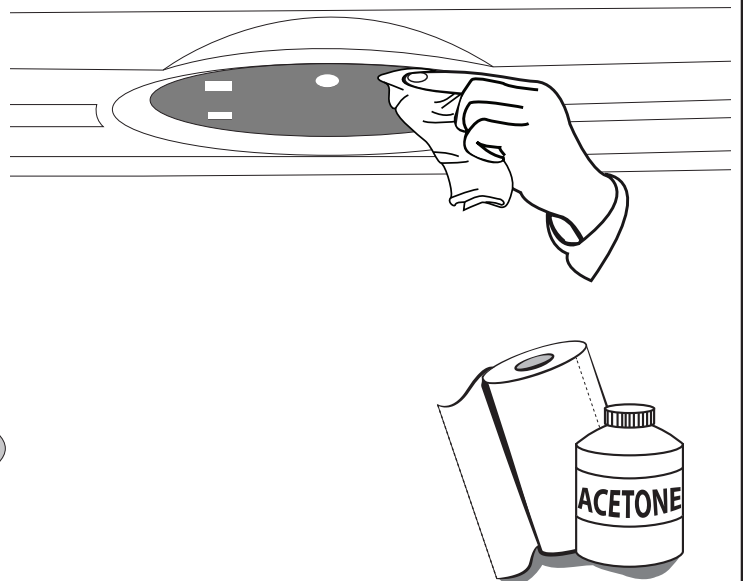


**5 PLACE VHB DIE CUT**



**6 CLEAN**

**!** TAILGATE APPLIQUE





AIRDESIGN

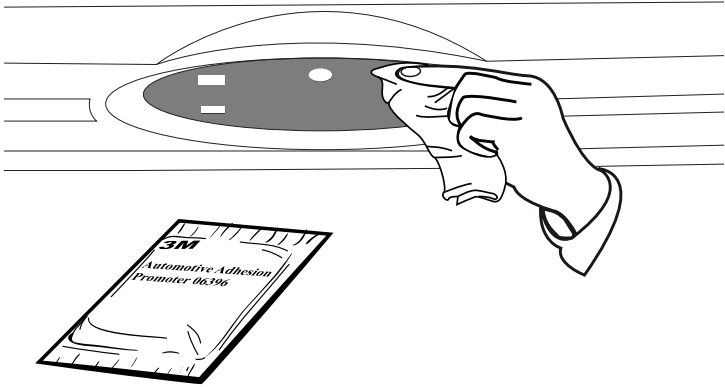
**SUPER RIM**  
TRUCK ACCESSORIES POWERED BY AIRDESIGN USA

**FORD F-250 2017**

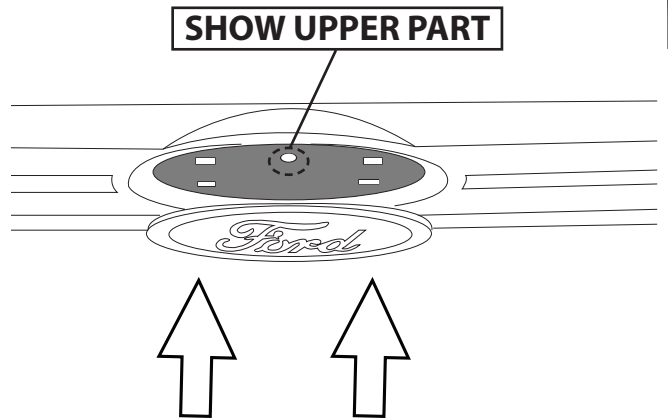
**INSTALLATION MANUAL**

**7** ADHESION PROMOTER

**!** TAILGATE APPLIQUE

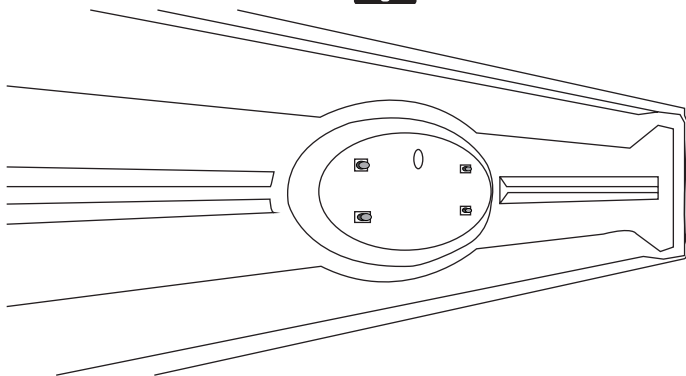


**8** ALIGN & CENTER

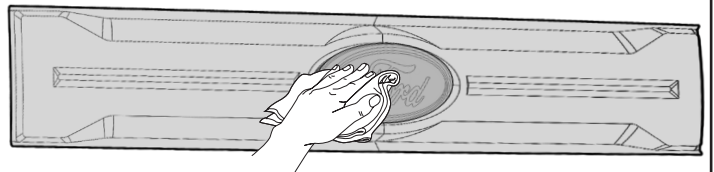


**9** PLACE AND PRESS

**!** INNER VIEW



**10** PRESS



**AFTER STEP 6,  
REINSTALL TAILGATE COVER**

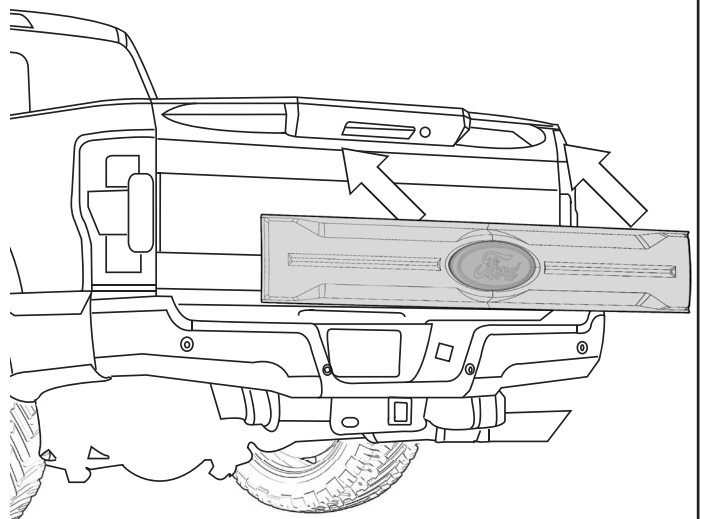


**40-50 N/cm<sup>2</sup>**

**11** CLEAN

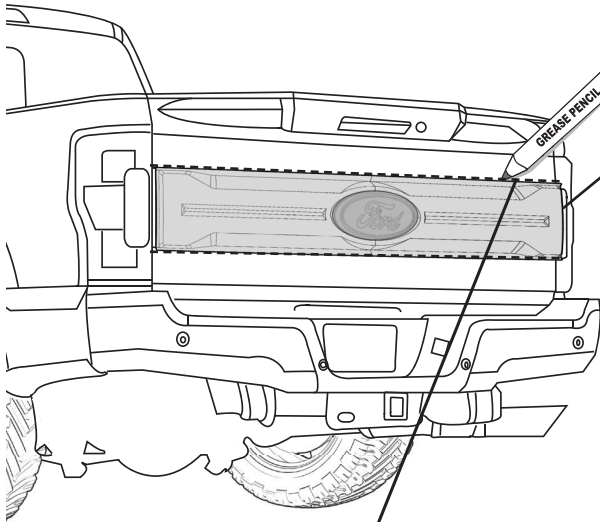


**12** PRE-MOUNT

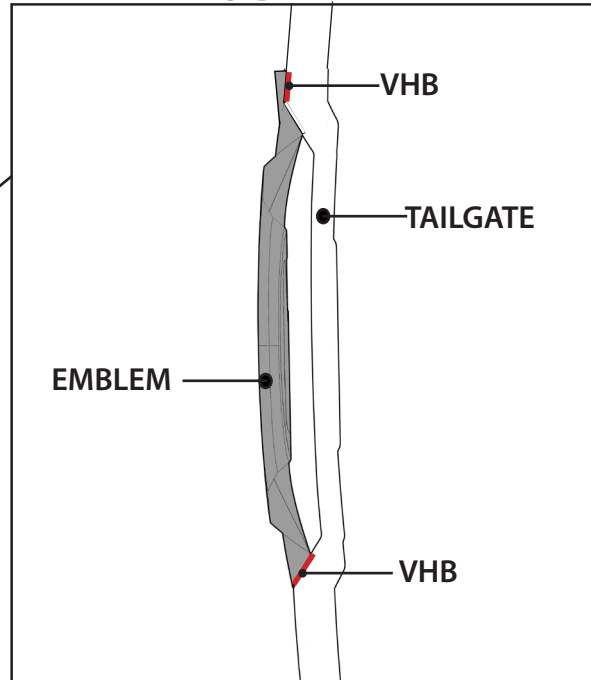


**13 MARK**

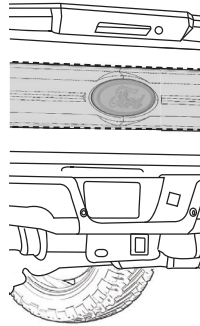
**! HASH MARKS**



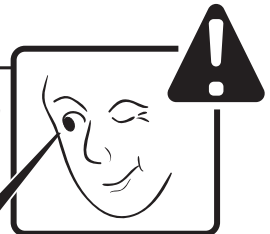
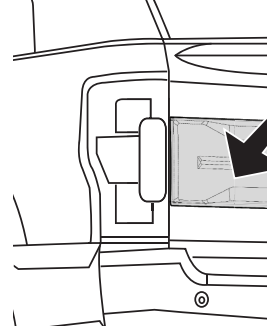
**SIDE VIEW**



**ALIGN & CENTER**



**CENTER ON BOTH SIDES**

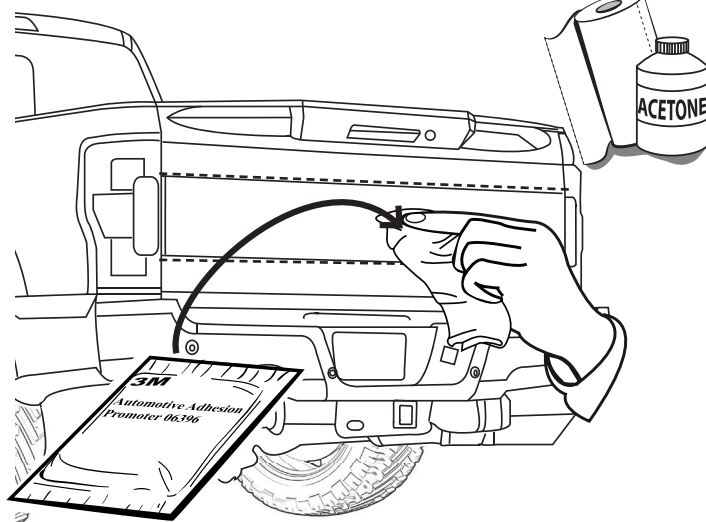


**DRAW CENTER HASH MARK WITH GREASE PENCIL ON APPLIQUE AND SHEET METAL, THIS WILL ENSURE APPLIQUE WILL BE CENTERED TO GREASE PENCIL OUTLINE.**

**14 ADHESION PROMOTER**



**FIRST CLEAN ALL OVER THE APPLICATION AREA WITH ACETONE**



**A full surface contact between tape and substrate is decisive for good adhesion performance. Contact is achieved by applying pressure. In practice a pressure between 40 and 50 N/cm<sup>2</sup> is usually needed and an application temperature between 25 and 45 °C or 77 and 113 °F is also necessary. During application, add-on parts and tapes must have the similar temperature.**



**WARM SURFACES WITH HEAT GUN IF SURFACE TEMPERATURE IS TOO COLD.**



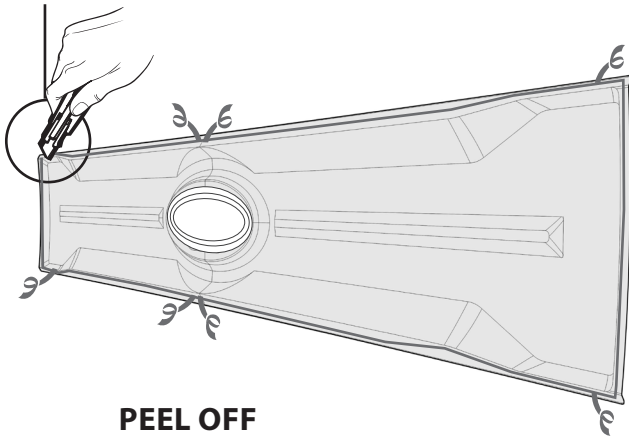
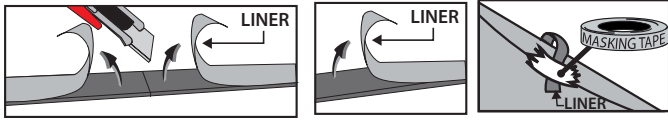
AIRDESIGN

**SUPER RIM**  
TRUCK ACCESSORIES POWERED BY AIRDESIGN USA

# FORD F-250 2017

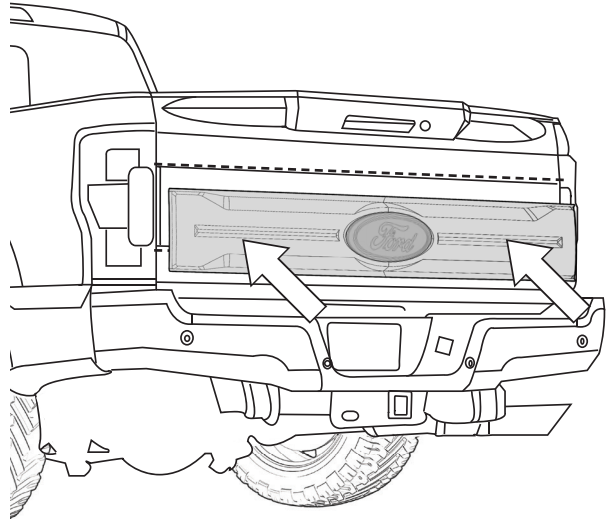
## INSTALLATION MANUAL

### 15 PEEL



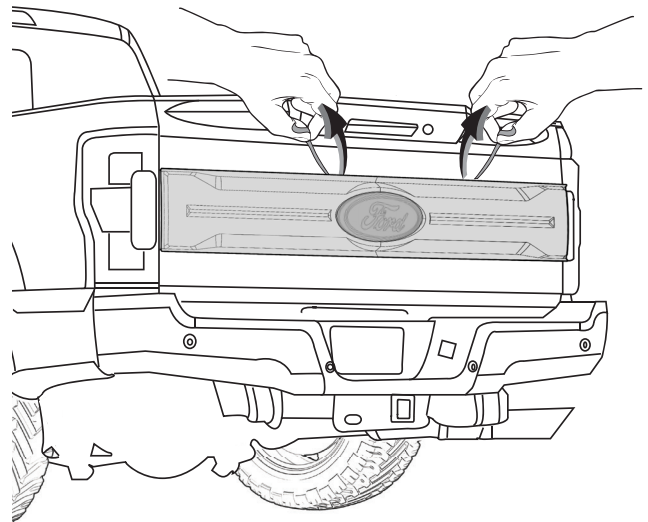
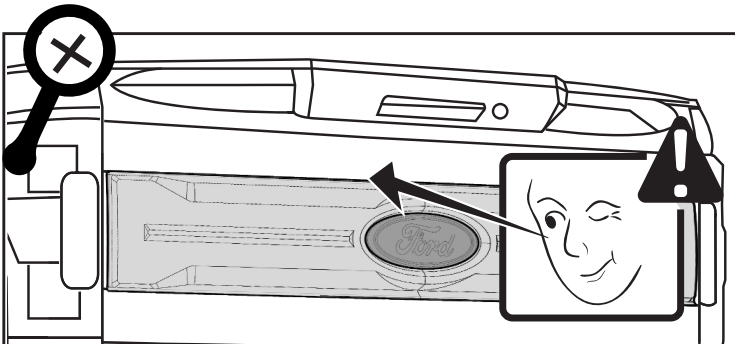
**PEEL OFF  
HOLD THE LINER OUT**

### 16 PLACE



### 17 CENTER AND ALIGN

### 18 REMOVE LINER



### 19 PRESS

**APPLY PRESSURE**



**40-50 N/cm<sup>2</sup>**

## INSTALLED PART

