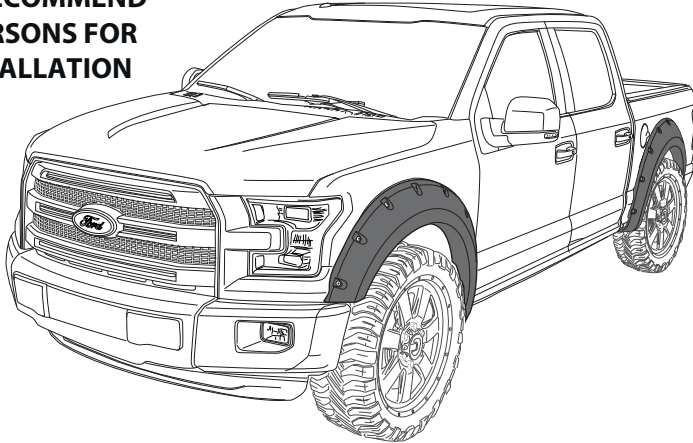
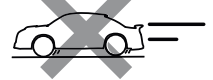
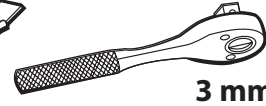
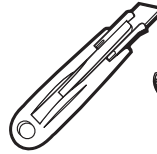
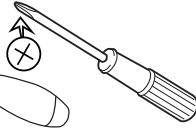
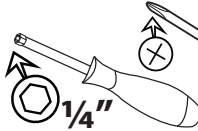
















INSTALLATION MANUAL
SUPER-BOLT FENDER FLARES SET F-150 2015
PART # AD : 1109NNTJFO20A08

**WE RECOMMEND
2 PERSONS FOR
INSTALLATION**

**READ CAREFULLY
BEFORE INSTALLATION**

**WASH BEFORE
INSTALLING**
AFTER INSTALLING
**DO NOT
WASH CAR**


24 hrs
**DRIVE SLOWLY
25 mph max**

TOOLS

3 mm

**10mm
6mm
7mm
9/32**
CHECK LIST
***Already installed in the part**

ITEM	DESCRIPTION	DRAWING	AMOUNT
A	*SUPER BOLTS RUBBER STUDS		30 PCS
B	*STAINLESS SUPER-BOLT 316. 6 x 14.87 mm		34 PCS
C	*STAINLESS LOCKNUT M6		18 PCS
D	HEX. BOLT M4.2 X 20		18 PCS
E	AUTOMOTIVE ADHESION PROMOTER TESA # 60153		1 PC
F	APPLICATION SPONGE		1 PC
G	GREASE PENCIL		1 PC
H	*PVC PROFILE		29 FT
I	PUSHPIN 501 111 46		2 PCS
J	S-CLIP		6 PCS
K	U04 SUPPORT		10 PCS
L	U-NUT 4.2 mm		4 PCS
M	THREADLOCKER #3222		1 PC
N	SUPER-BOLT PRESSER		1 PC

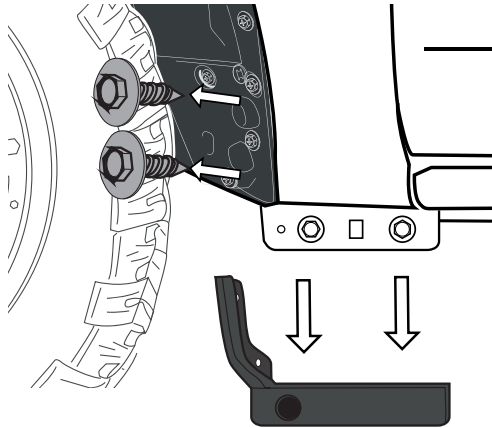
INSTALLATION MANUAL

F-150 MODELS THAT ARE EQUIPPED WITH THE 68T TECHNOLOGY PACKAGE, WILL REQUIRE AN ADAPTATION FOR THE LANE DEPARTURE SENSOR ON THE FRONT WHEEL FLARES. THIS SENSOR IS LOCATED NEAR THE LOWER ROCKER AREA OF THE FRONT FENDER.

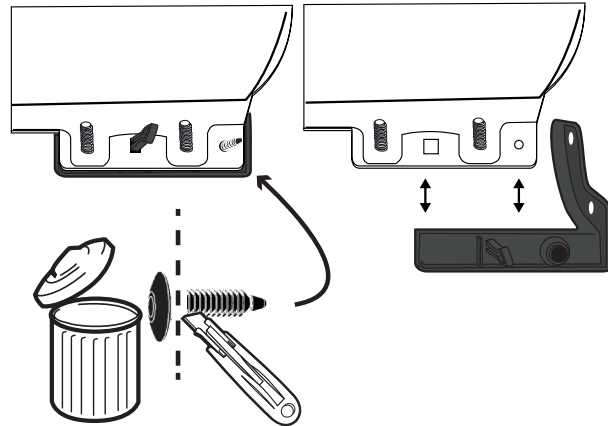
FRONT RIGHT & LEFT FLARE

! WASH WITH WATER, DETERGENT AND SOFT CLOTH OR SPONGE

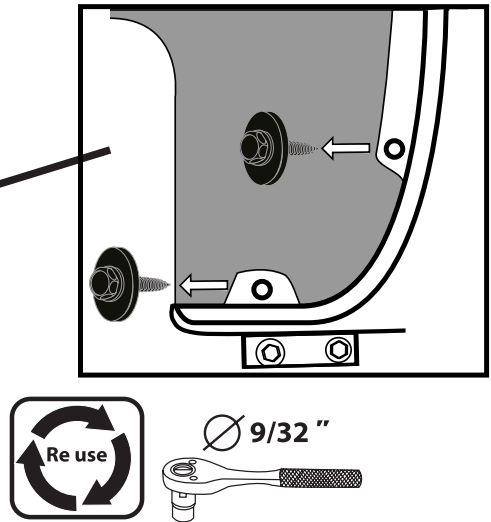
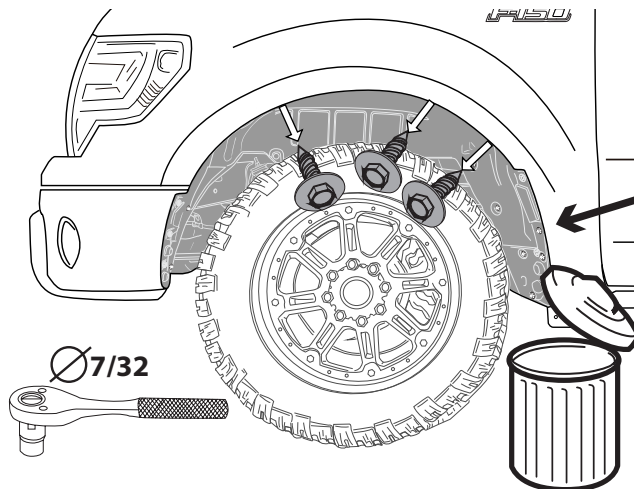
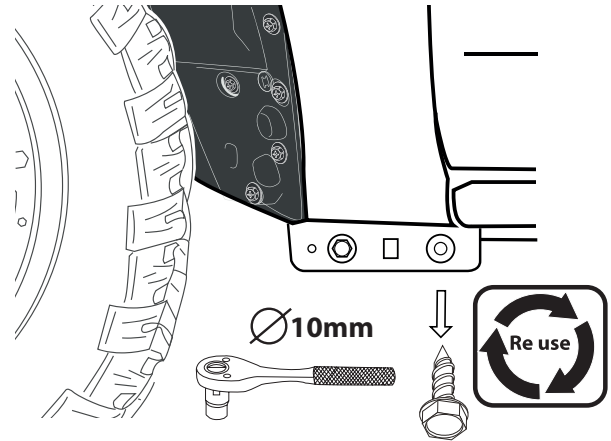
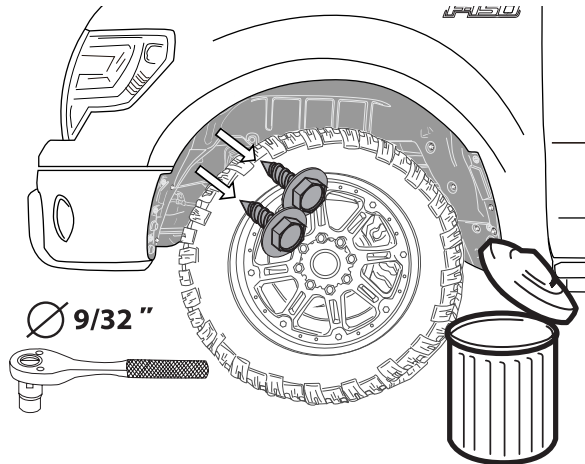
1 REMOVE MUD GUARDS

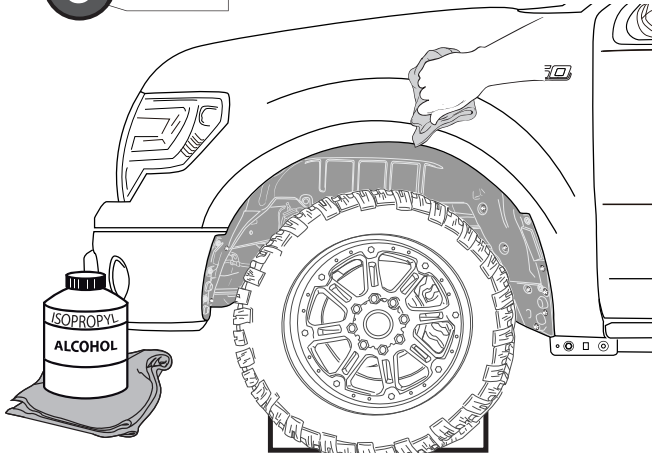
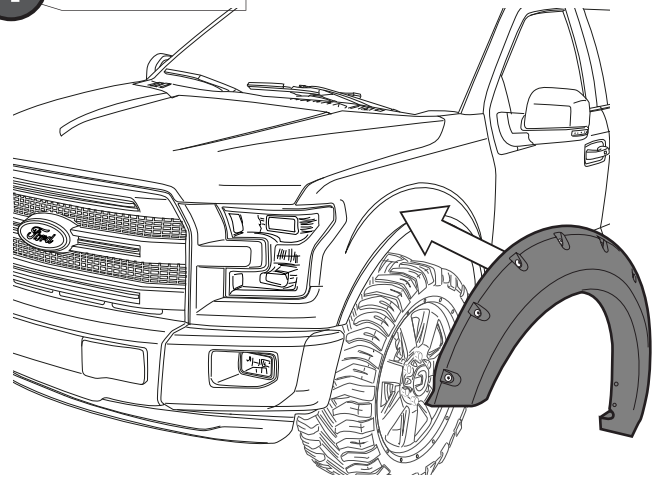
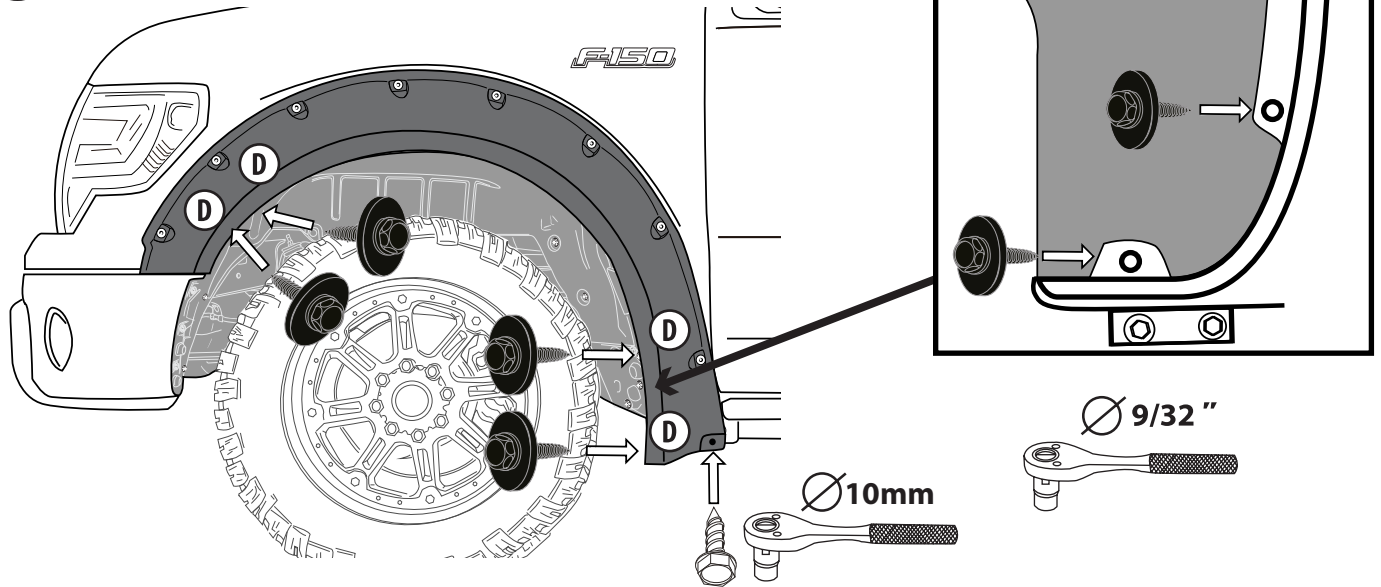
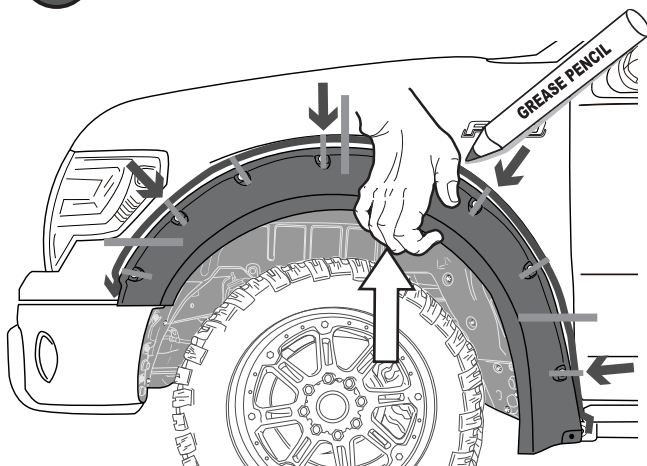


INNER VIEW

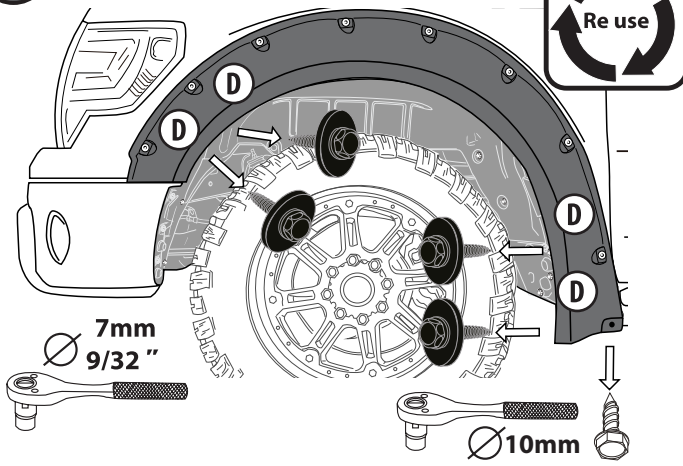
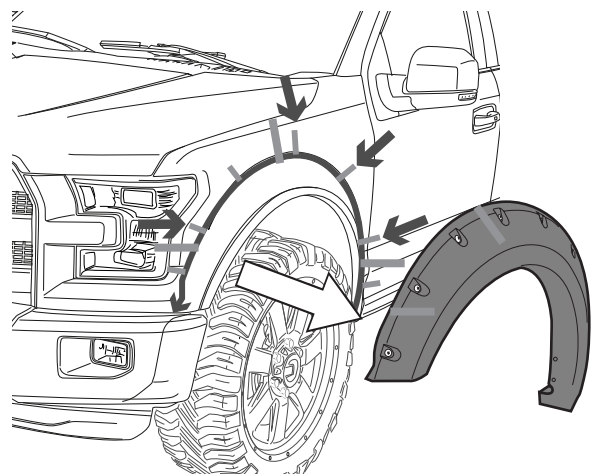


2 REMOVE SCREWS

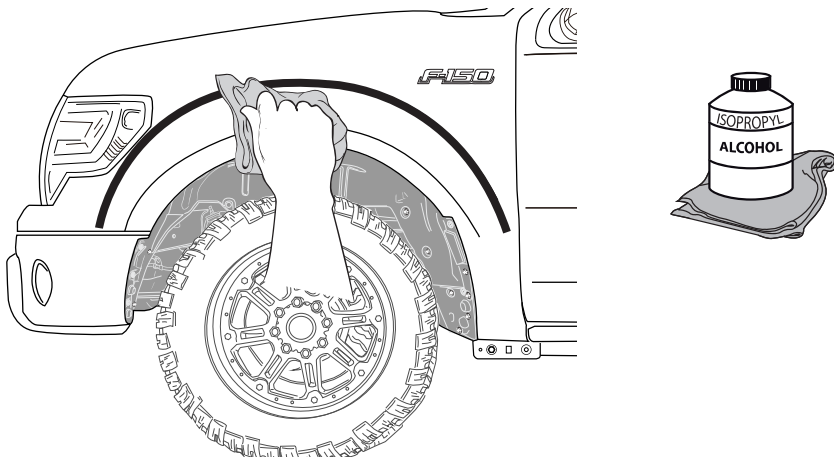
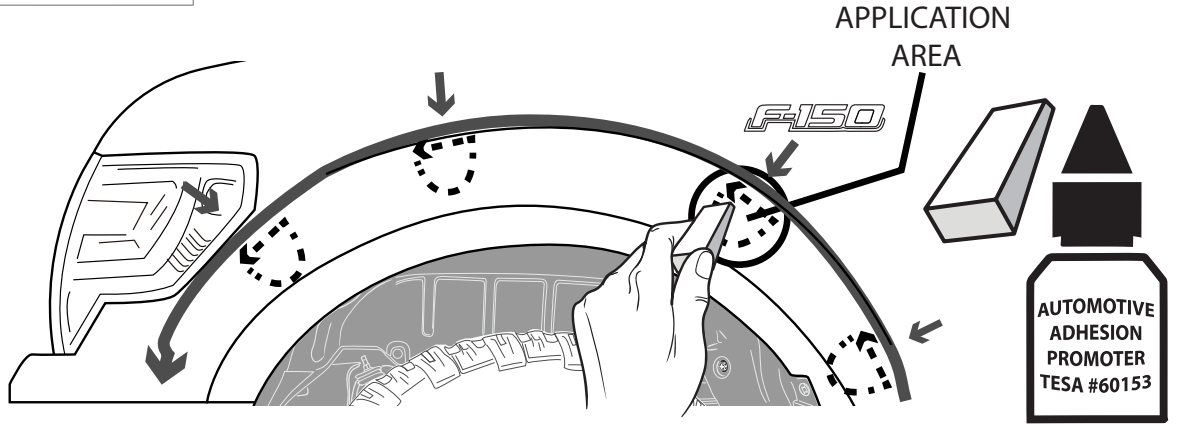


INSTALLATION MANUAL
3 CLEAN

4 PREMOUNT

5 SECURE THE PART

6 MARK SILHOUETTE & SUPER BOLTS POSITION

⚠ HASH MARKS

DRAW CENTER HASH MARK WITH GREASE PENCIL AT CENTER, BOTH SIDES, ON EACH SUPER BOLT AND SHEET METAL. THIS WILL ENSURE WHEEL FLARE WILL BE CENTERED TO GREASE PENCIL OUTLINE.

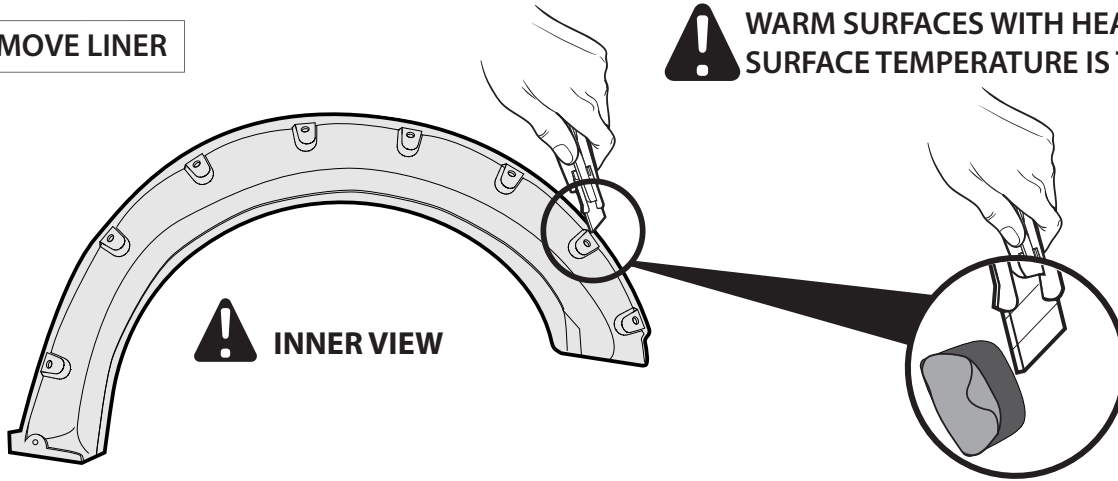
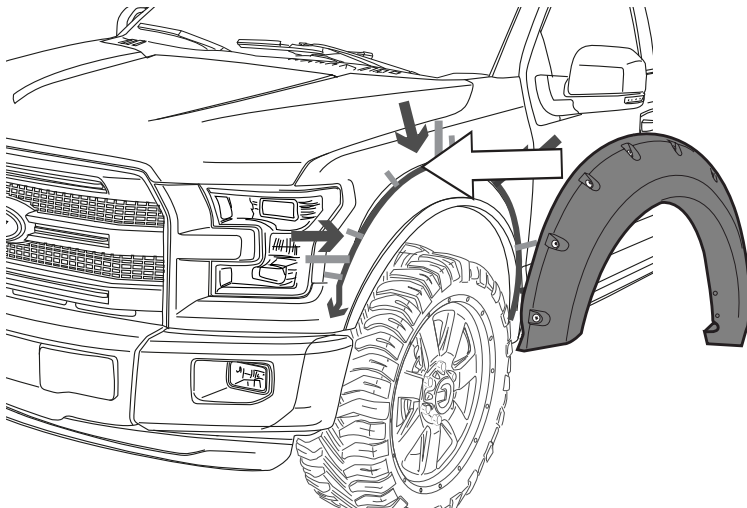
INSTALLATION MANUAL
7 UNSCREW & REMOVE

8 REMOVE

9 CLEAN

! FIRST CLEAN ALL OVER THE APPLICATION AREA WITH ALCOHOL

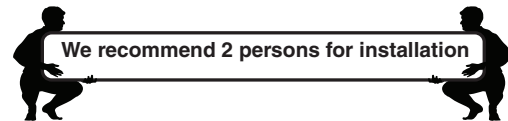
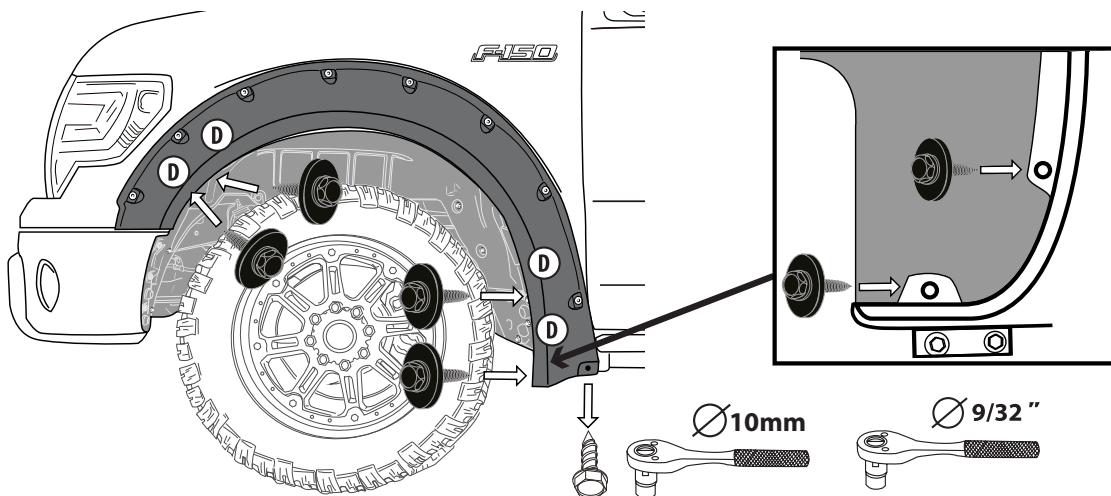

10 ADHESION PROMOTER


INSTALLATION MANUAL
11 REMOVE LINER

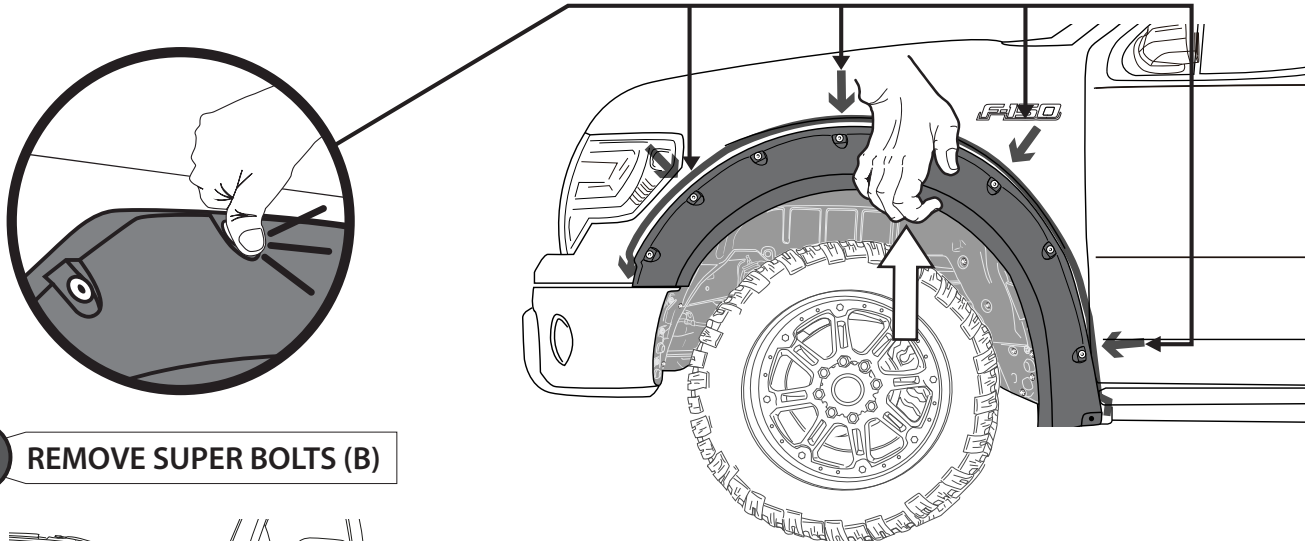
! WARM SURFACES WITH HEAT GUN IF SURFACE TEMPERATURE IS TOO COLD.


12 PLACE


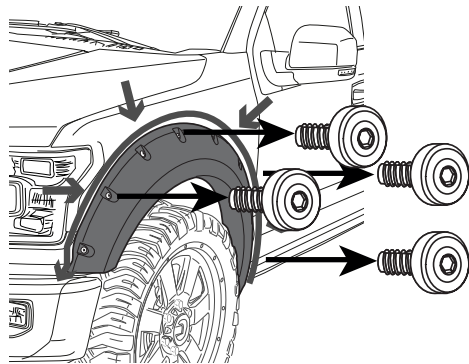
! ALIGN WHEEL FLARE TOP EDGE WITH THE GREASE PENCIL HASH MARKS AND PLACE.


13 SECURE THE PART


14 APPLY PRESSURE ON EACH SUPERBOLT

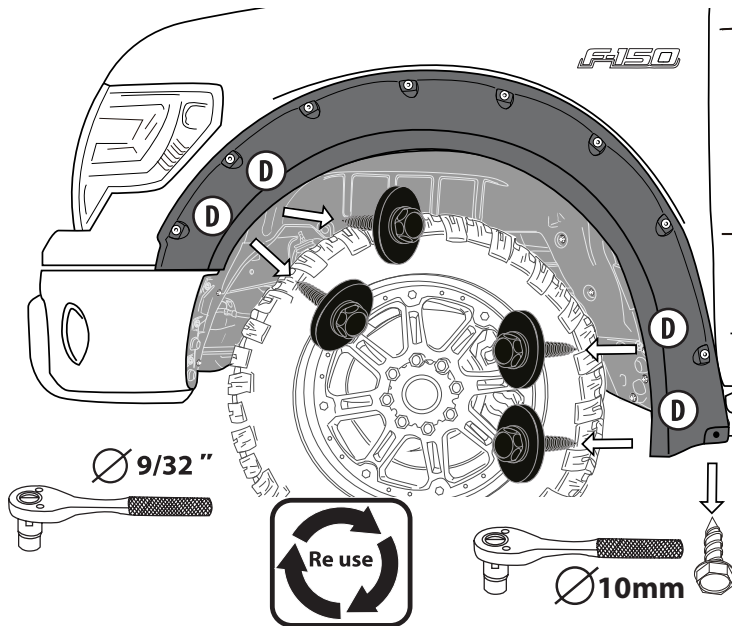


15 REMOVE SUPER BOLTS (B)

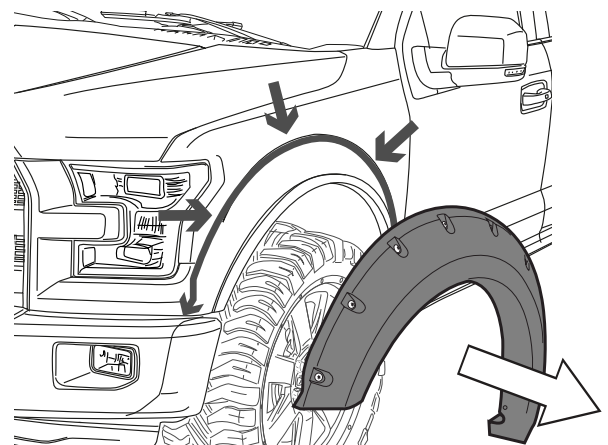


ONLY THE ONES WITH RUBBER STUD

16 UNSCREW & REMOVE

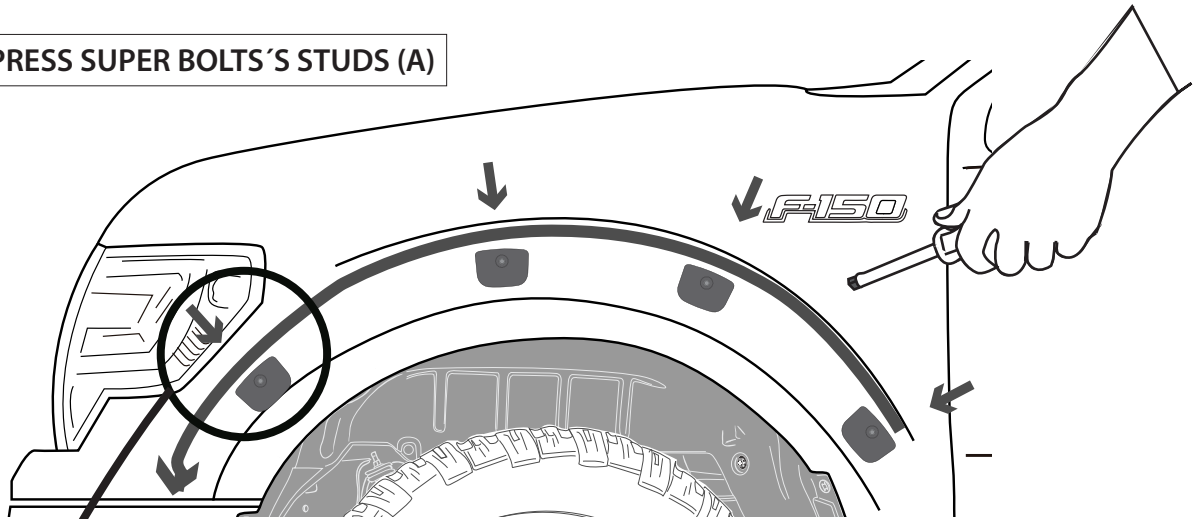


17 REMOVE



SUPER BOLT INSTALLATION

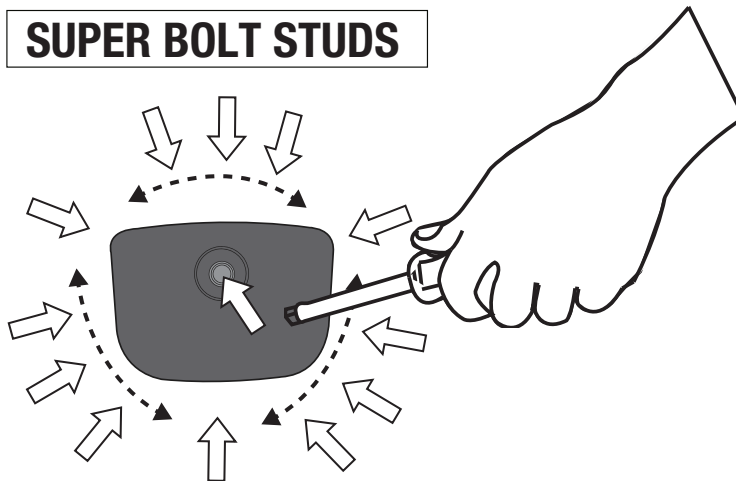
18 PRESS SUPER BOLTS'S STUDS (A)



ATTENTION

FULL SURFACE CONTACT IS CRITICAL FOR GOOD ADHESION PERFORMANCE. ALWAYS APPLY FIRM PRESSURE WHEN MOUNTING ADD ON PARTS AND TAPES.

SUPER BOLT STUDS



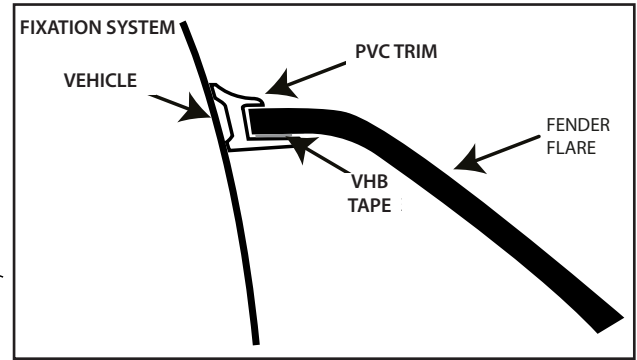
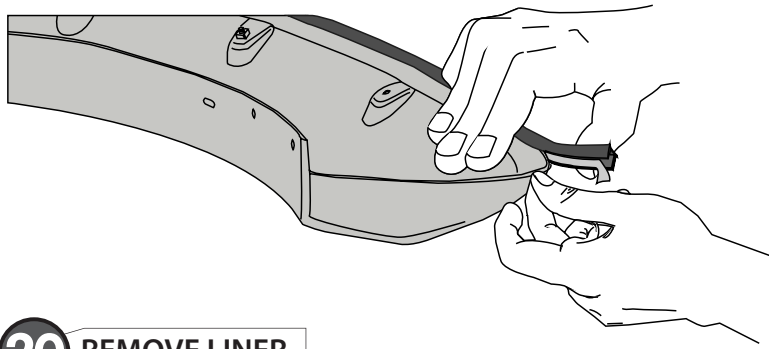
58 - 72 PSI



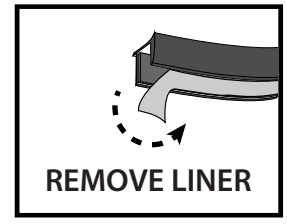
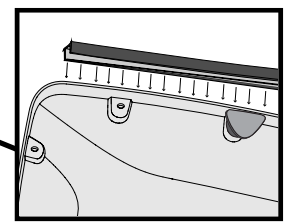
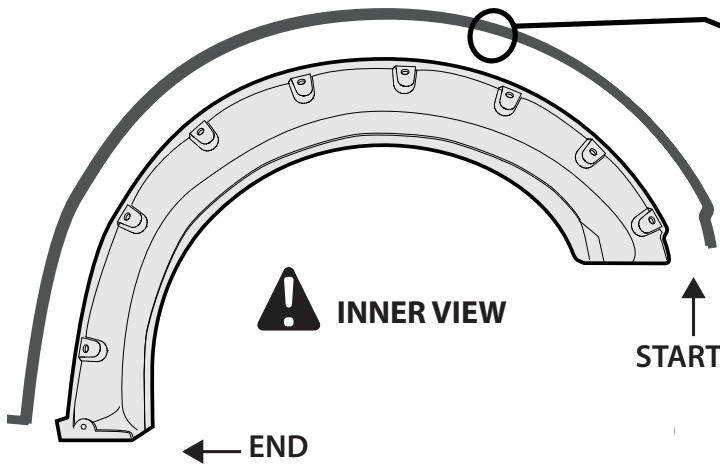
PRESSURE POINTS

INSTALLATION MANUAL

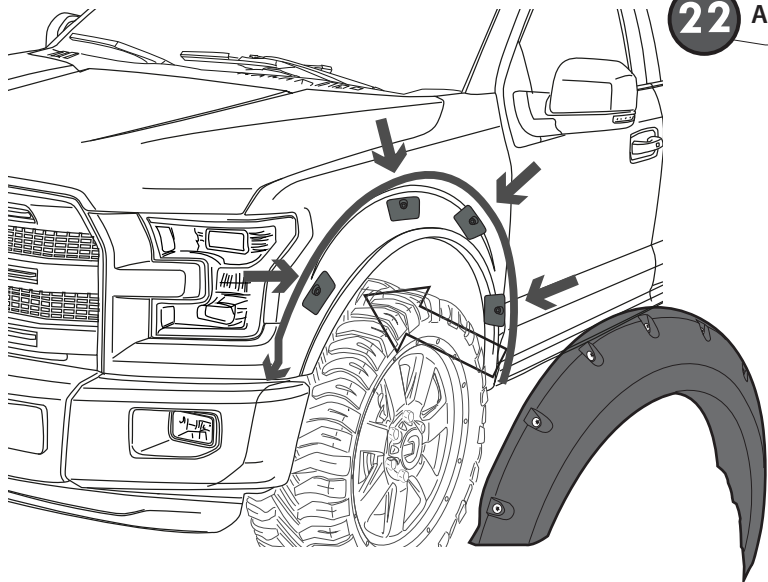
19 PLACE PVC TRIM



20 REMOVE LINER

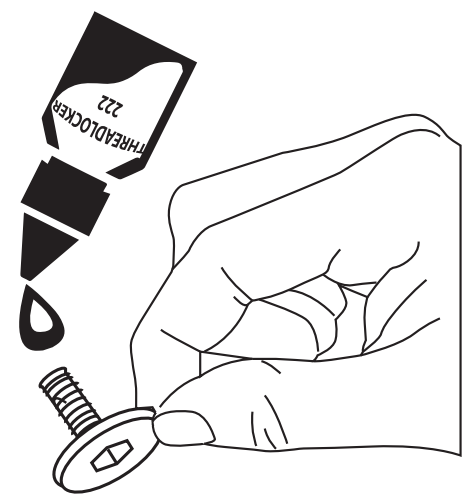


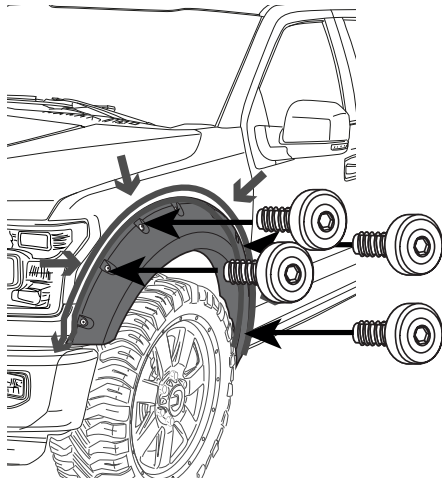
21 PLACE SUPER BOLTS STUDS (A)



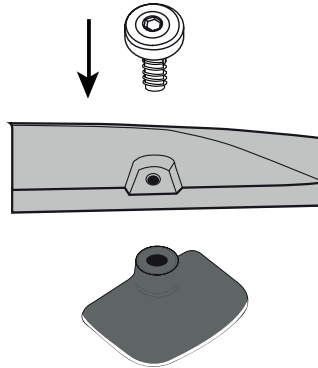
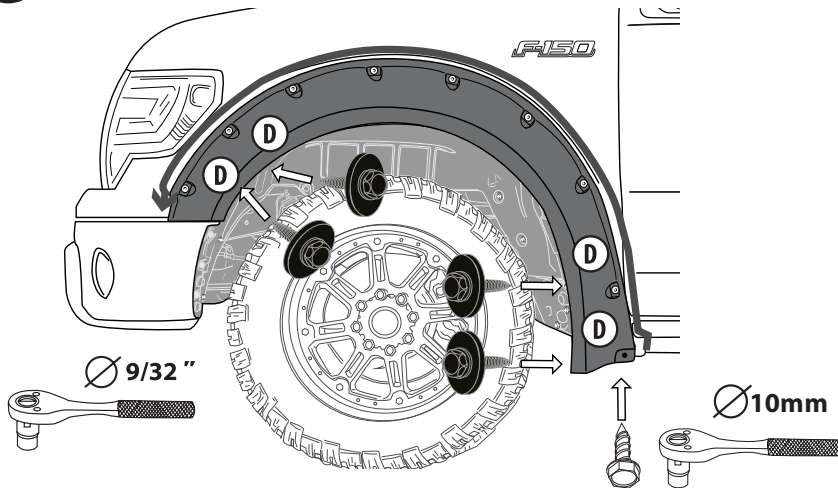
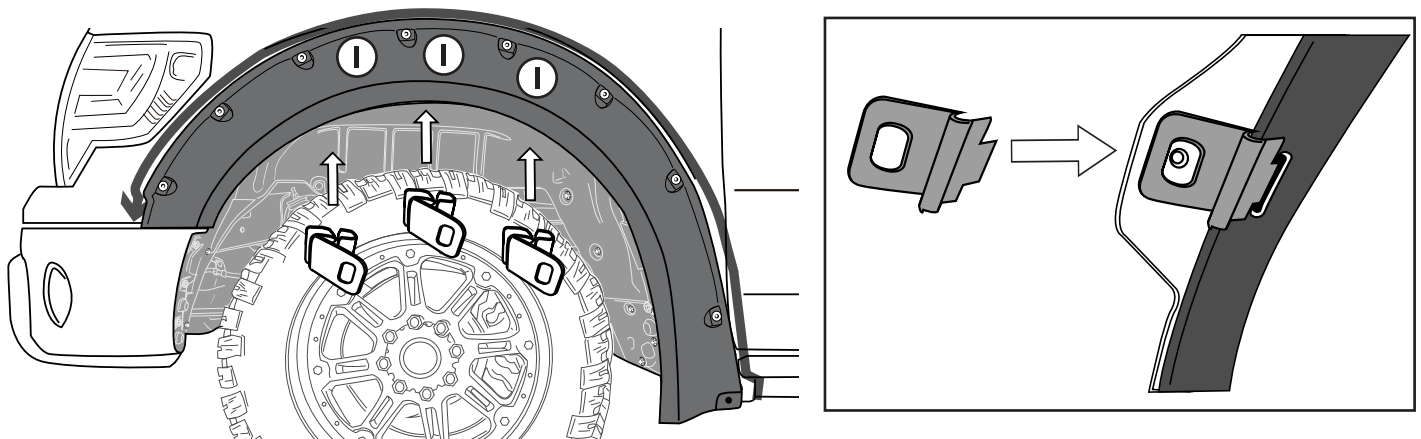
! ATTENTION

22 APPLY LOCTITE THREADLOCKER TO SUPER BOLT'S THREAD

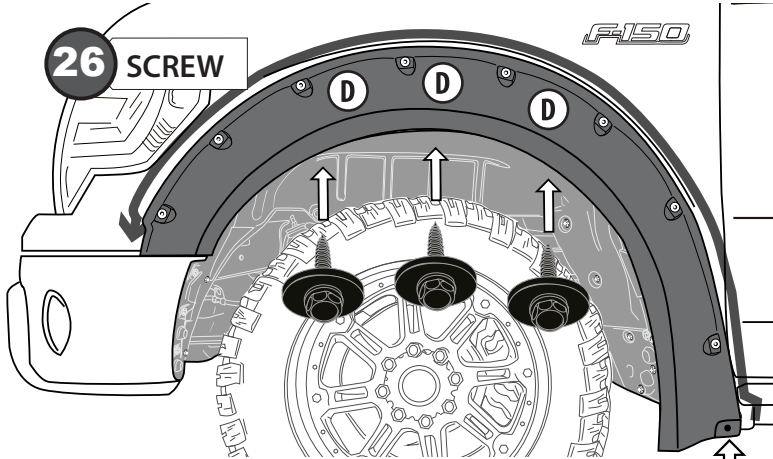


23 PLACE SUPER BOLTS (B)


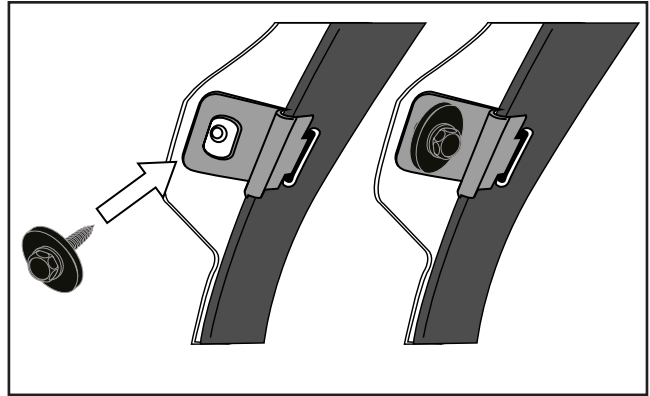
! HAND TIGHT


24 SECURE THE PART

25 PLACE S-CLIPS (I)


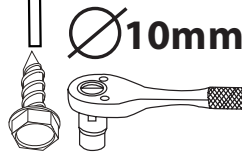
INSTALLATION MANUAL



26 SCREW

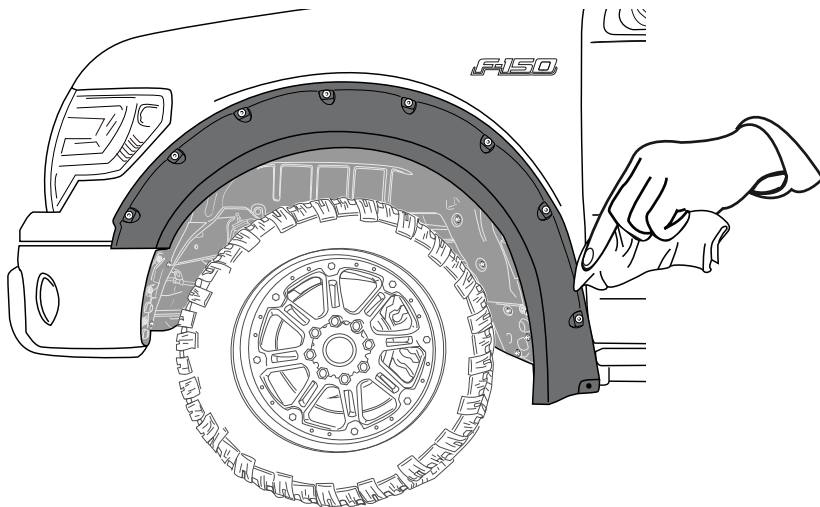


Ø 9/32"



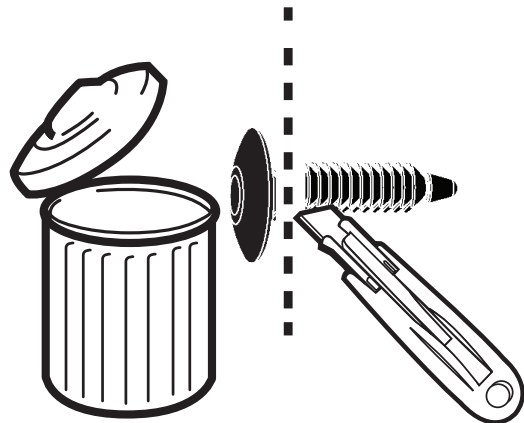
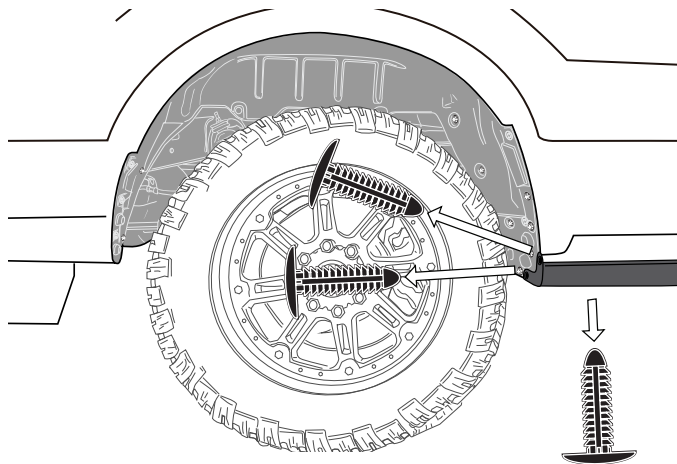
Ø 10mm

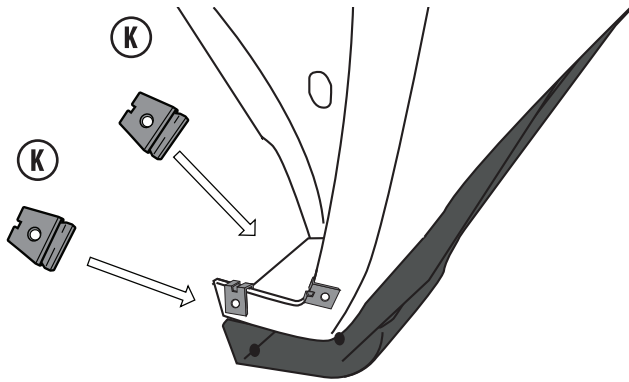
27 CLEAN OFF GREASE PENCIL MARK

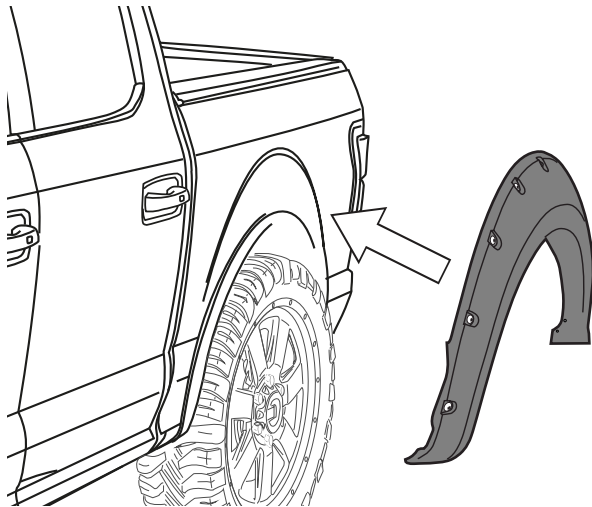
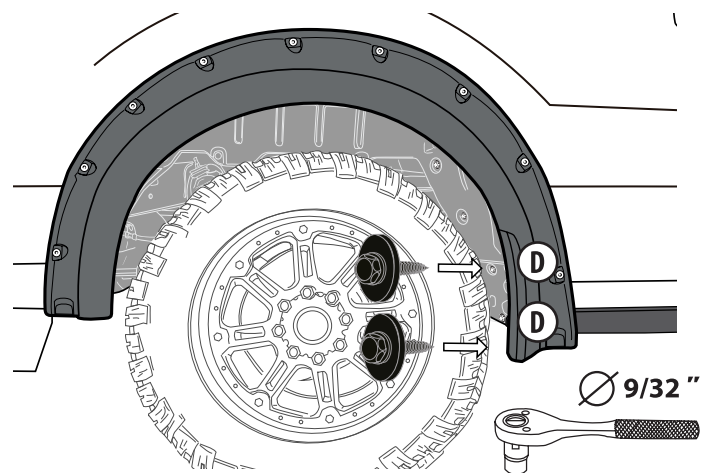
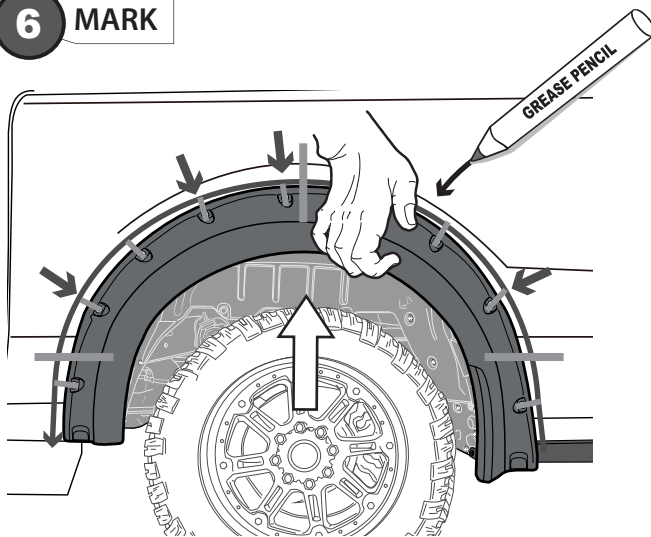


1 REMOVE PUSH-PINS

REAR RIGHT & LEFT FLARE



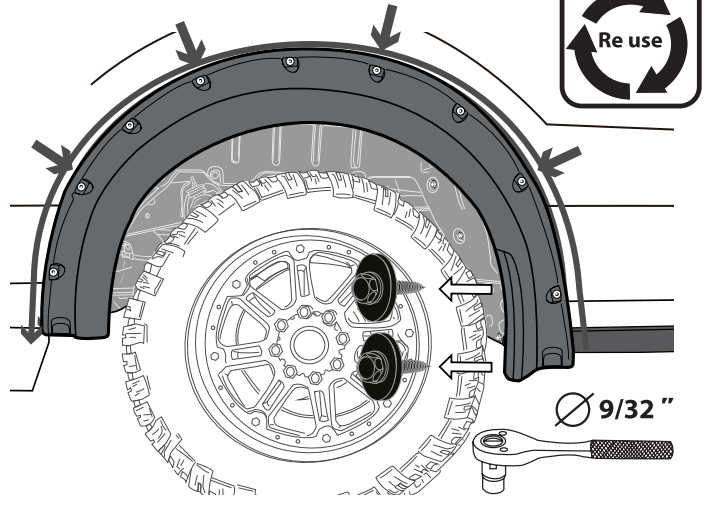
INSTALLATION MANUAL
2 PLACE U-NUTS (K)

3 CLEAN

4 PRE-MOUNT

5 SECURE THE PART

6 MARK

HASH MARKS

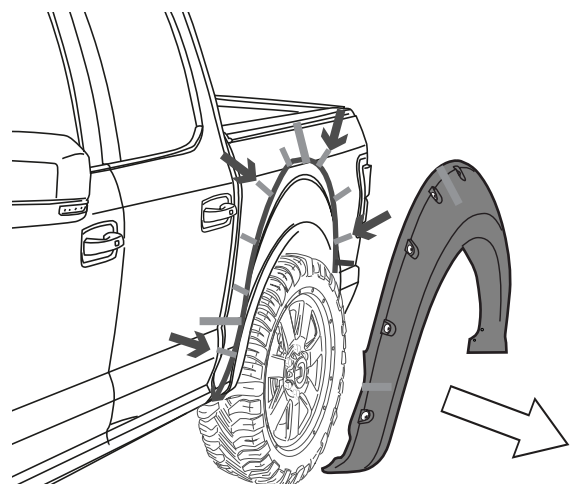
DRAW CENTER HASH MARK WITH GREASE PENCIL AT CENTER, BOTH SIDES, ON EACH SUPER BOLT AND SHEET METAL. THIS WILL ENSURE WHEEL FLARE WILL BE CENTERED TO GREASE PENCIL OUTLINE.

INSTALLATION MANUAL

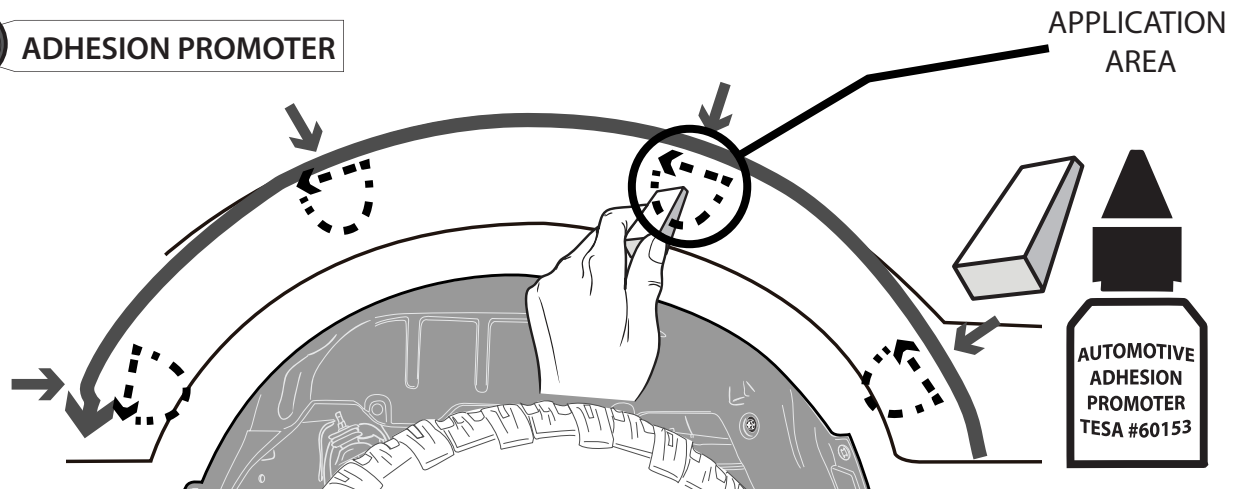
7 UNSCREW



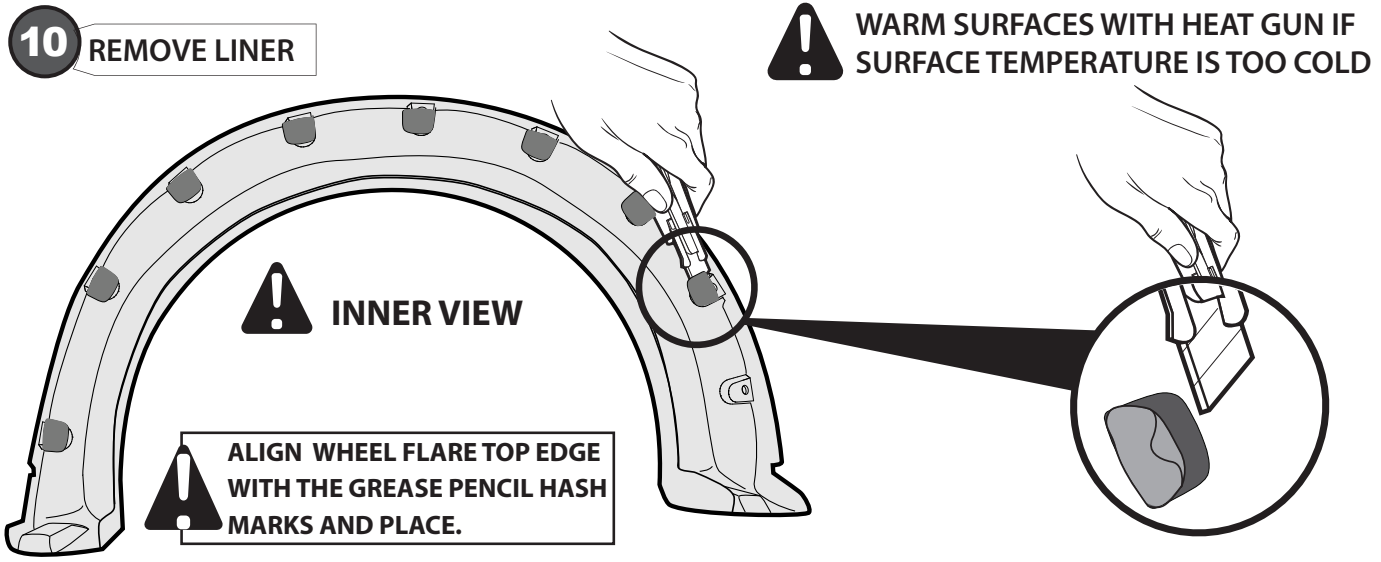
8 REMOVE

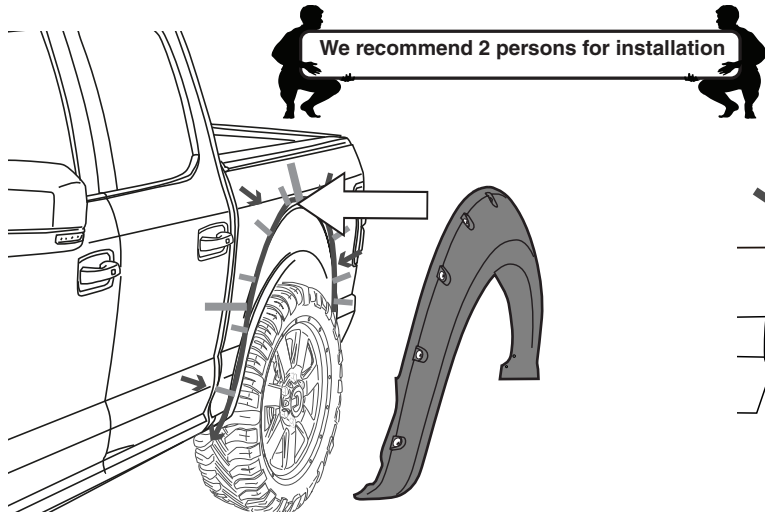
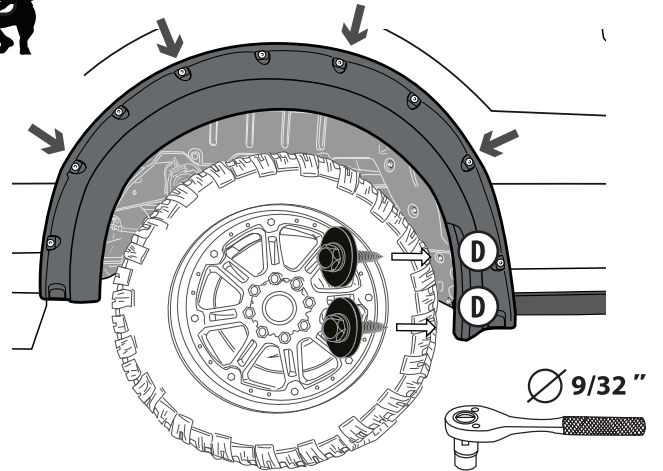
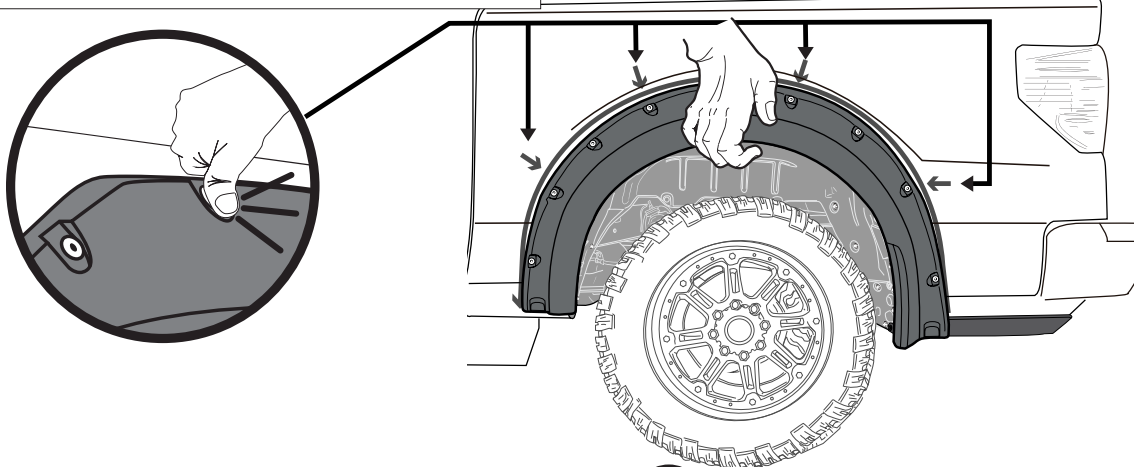
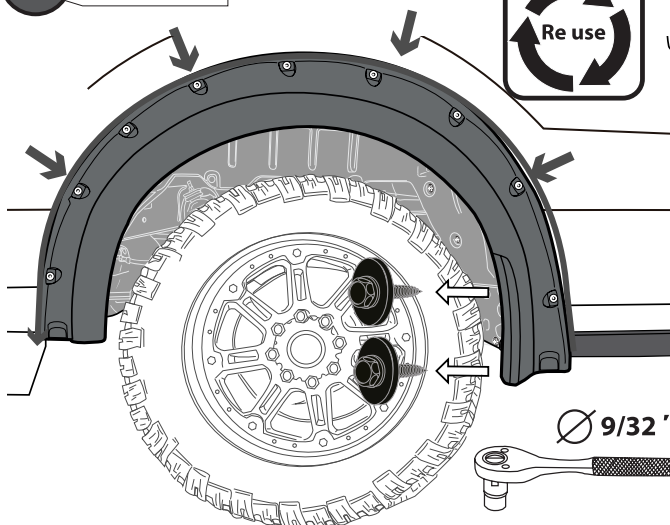


9 ADHESION PROMOTER

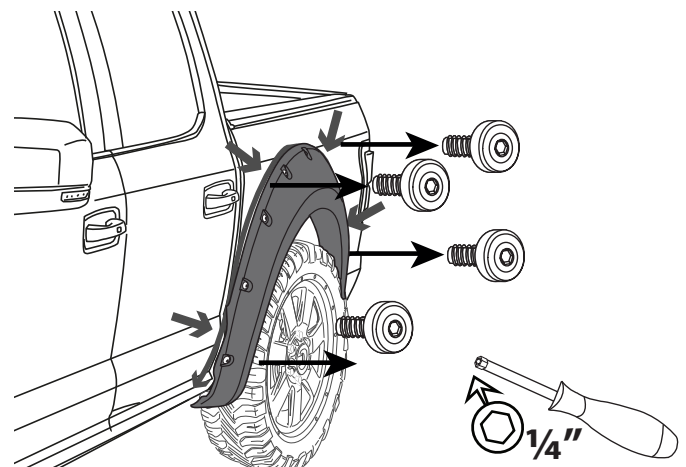


10 REMOVE LINER



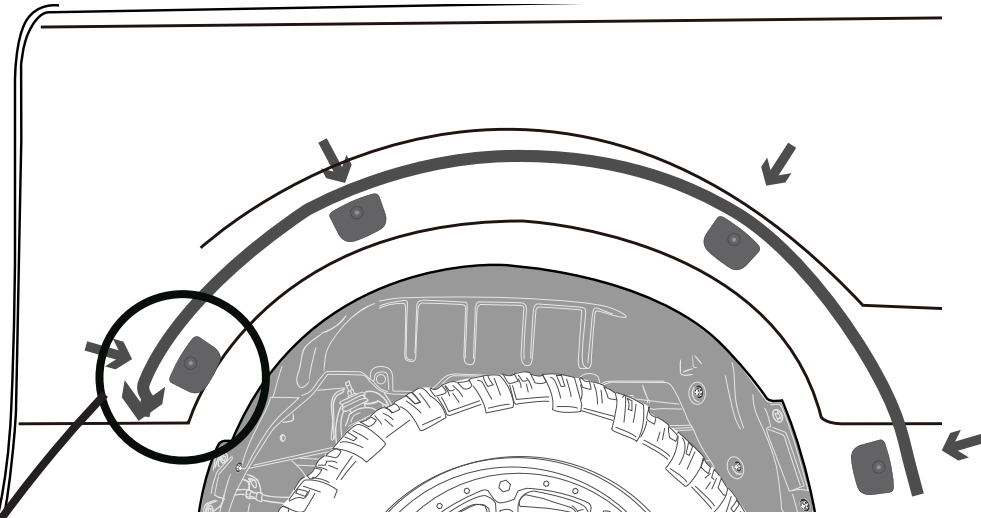
INSTALLATION MANUAL
11 PRE-MOUNT

12 SECURE THE PART

13 APPLY PRESSURE ON EACH SUPER BOLT

14 UNSCREW

15 REMOVE

! ONLY THE ONES WITH RUBBER STUD



SUPER BOLT INSTALLATION

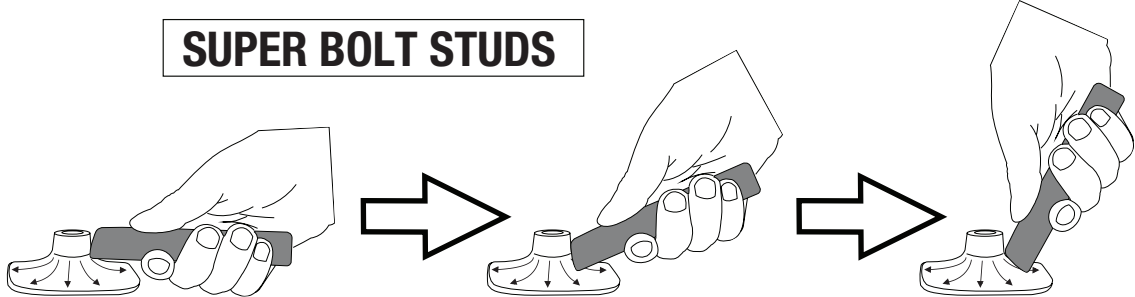
16 PRESS SUPER BOLTS' STUDS (A)



ATTENTION

FULL SURFACE CONTACT IS CRITICAL FOR GOOD ADHESION PERFORMANCE. ALWAYS APPLY FIRM PRESSURE WHEN MOUNTING ADD ON PARTS AND TAPES.

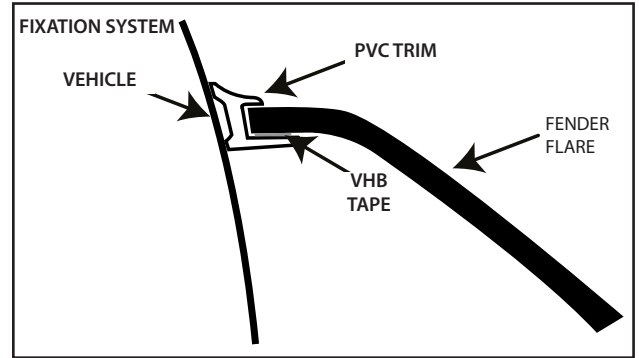
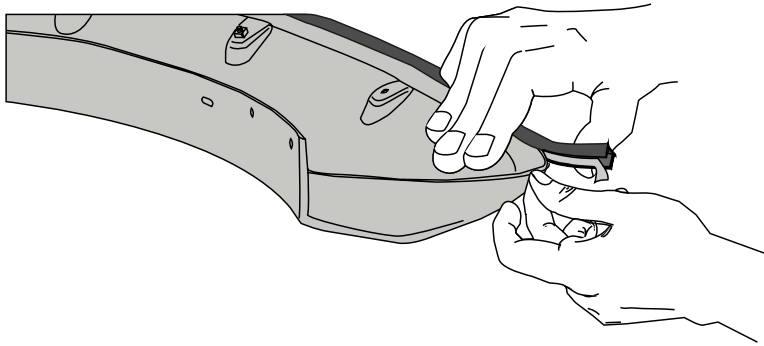
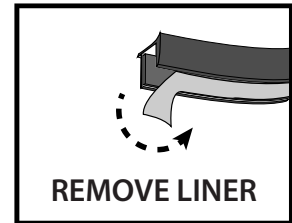
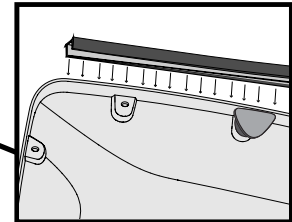
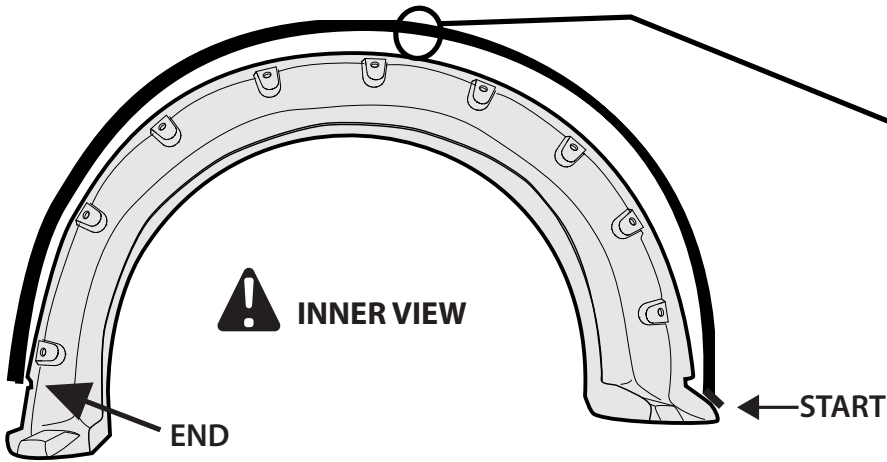
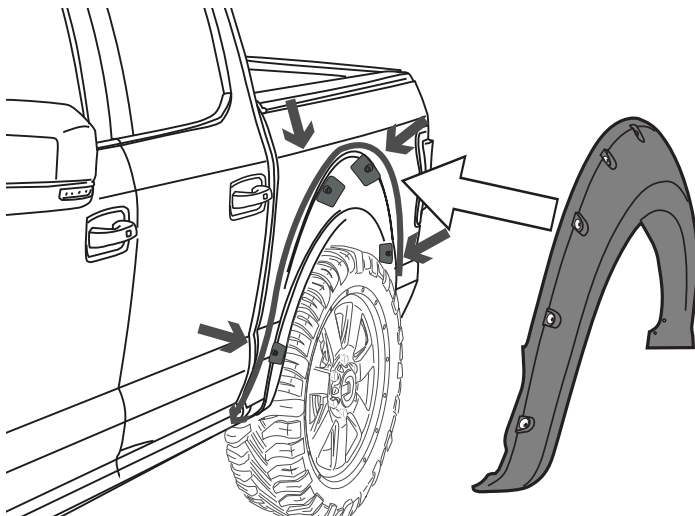
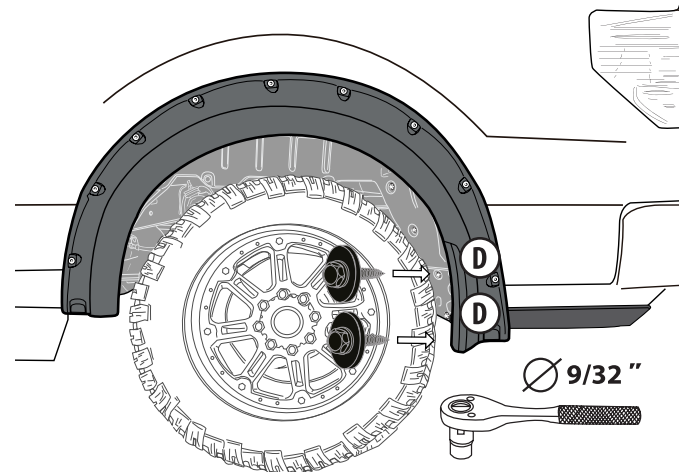
SUPER BOLT STUDS



PRESSURE POINTS



58 - 72 PSI

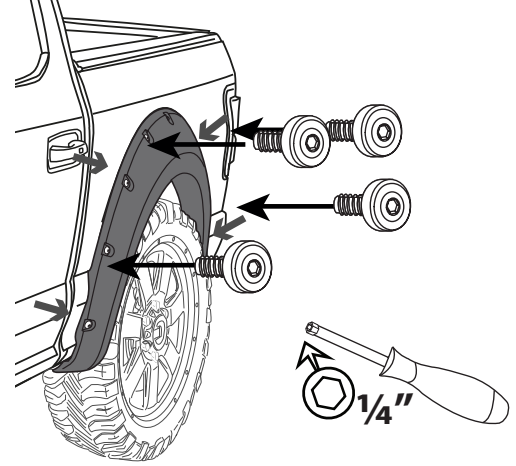
INSTALLATION MANUAL
17 PLACE PVC TRIM (G)

18 PLACE PVC TRIM

19 PLACE SUPER BOLTS STUDS (A)

20 SECURE THE PART


INSTALLATION MANUAL

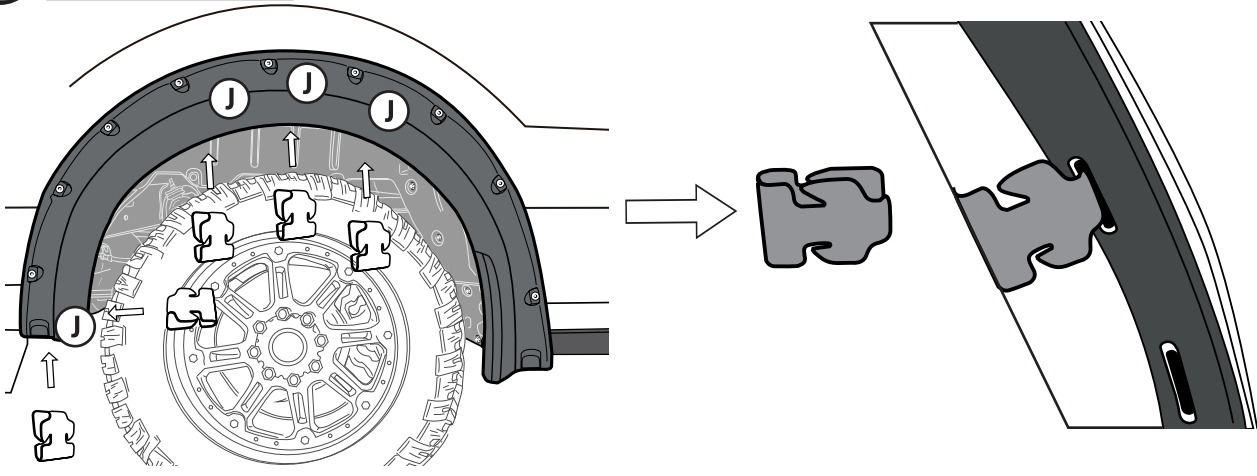
21 APPLY LOCTITE THREADLOCKER TO SUPER BOLT'S THREAD



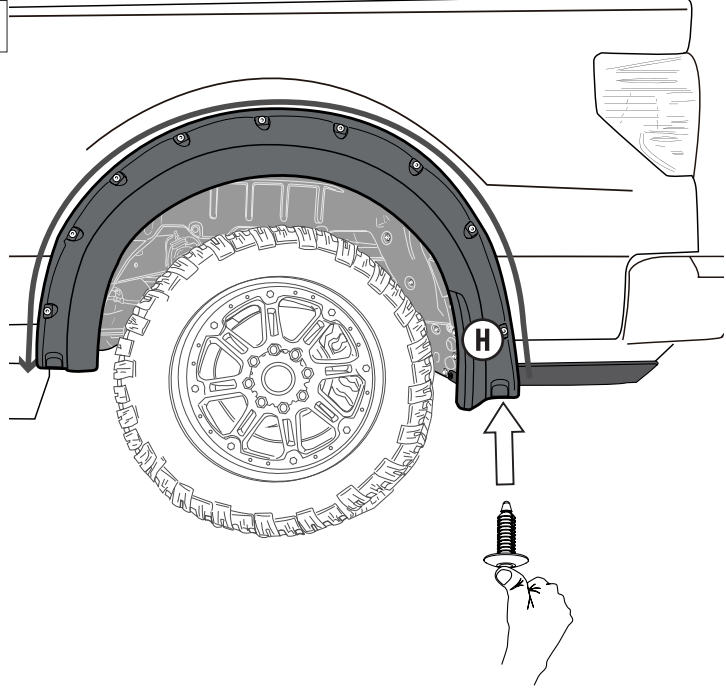
22 PLACE SUPER BOLTS (S)



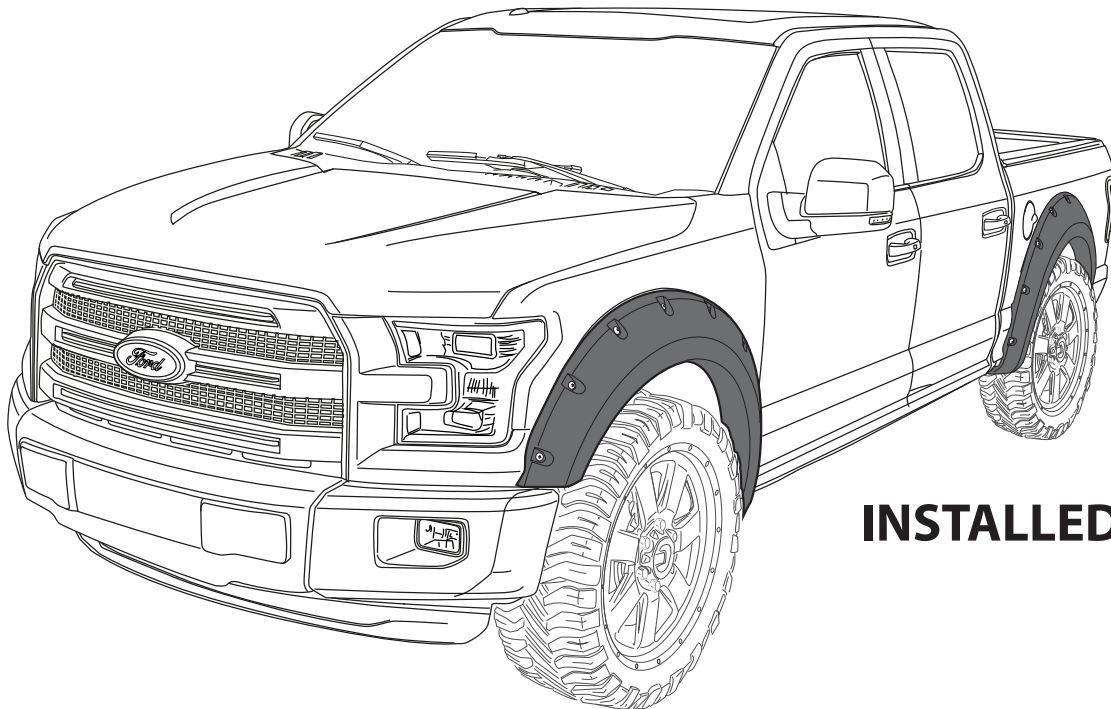
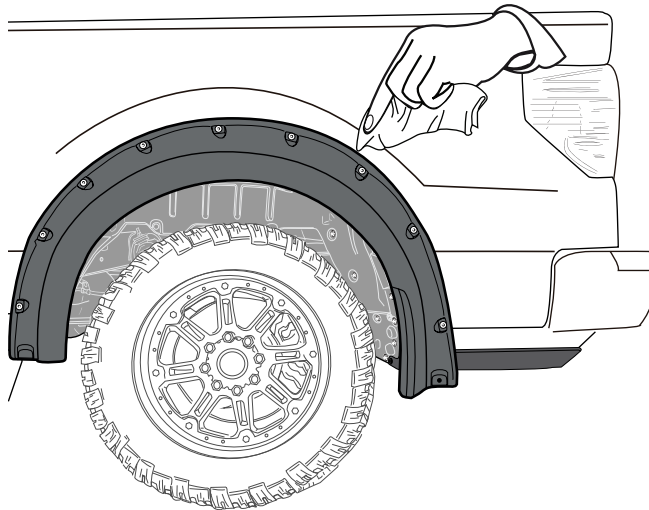
23 PLACE U-CLIPS (J)



24 PLACE PUSH PINS (H)



25 CLEAN OFF GREASE PENCIL MARK



INSTALLED PARTS