



CID DESIGN

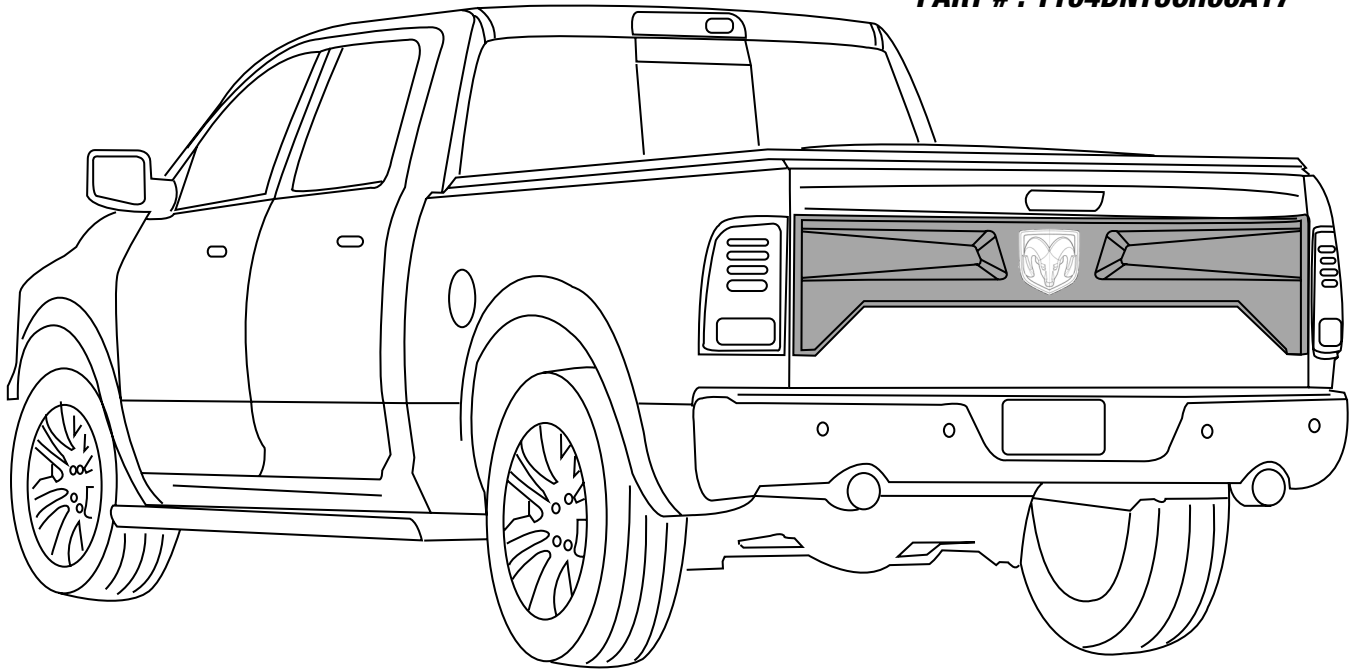
SUPER RIM
TRUCK ACCESSORIES POWERED BY ANDERSON USA


DODGE- RAM1500 2013+



INSTALLATION MANUAL

TAILGATE APPLIQUE RAM 1500 2013+

PART # : 1104DNTUCH06A17




DO NOT WASH CAR  **DRIVE SLOWLY**
25 mph max

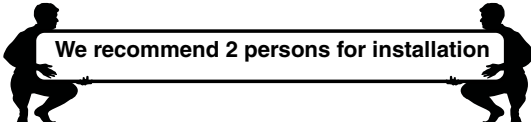
 

24 hrs

READ CAREFULLY BEFORE INSTALLATION



We recommend 2 persons for installation








TOOLS



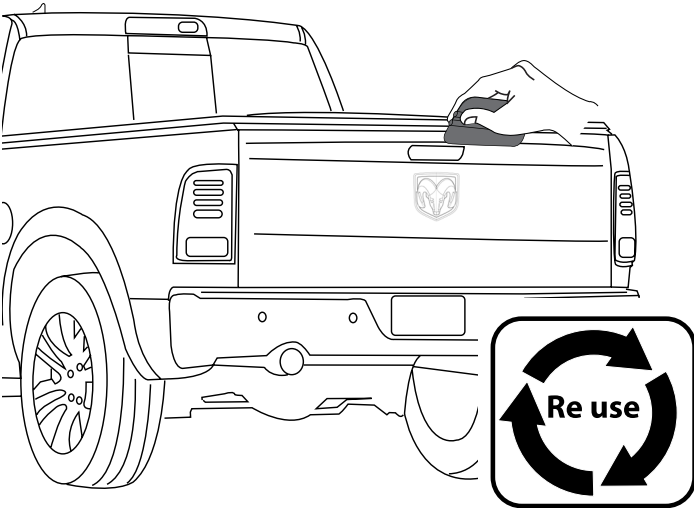
CHECK LIST

*Already installed in the part

ITEM	DESCRIPTION	DRAWING	AMOUNT
A	*VHB TAPE		INCLUDED IN PARTS
B	GREASE PENCIL		1PC
C	VHB DIE CUT		1PC
D	ADEHSION PROMOTER		1PC
E	ECO DOME		1PC

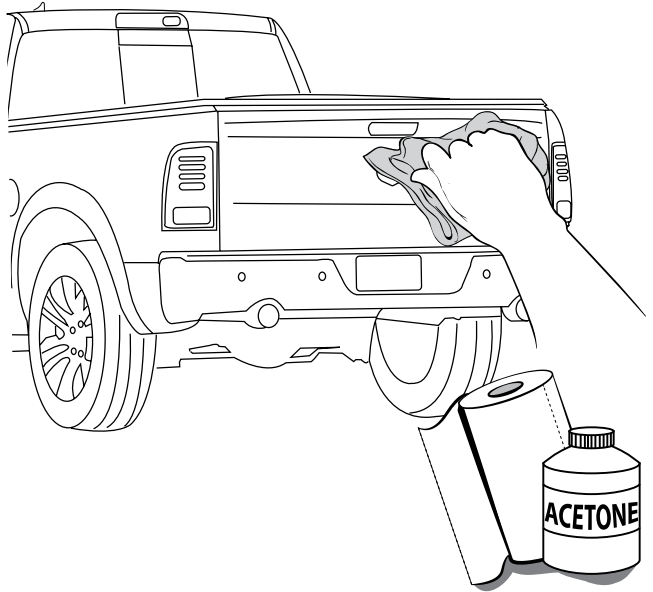
INSTALLATION MANUAL

1 REMOVE

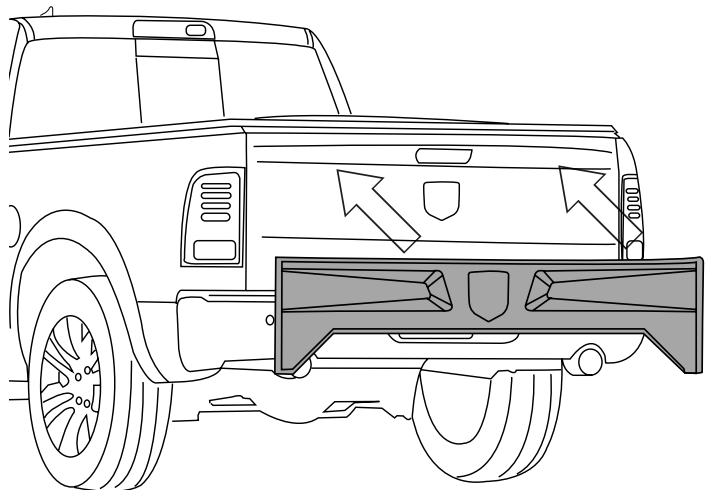


! WASH WITH WATER, DETERGENT AND SOFT CLOTH OR SPONGE

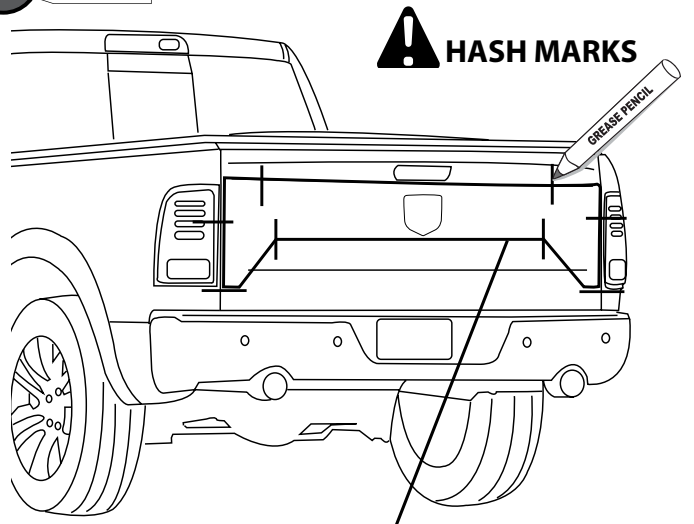
2 CLEAN



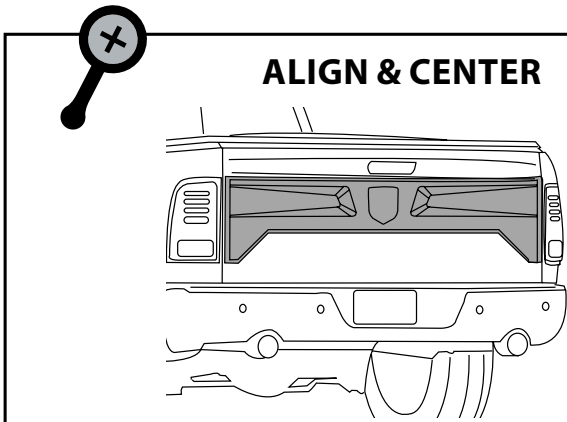
3 PRE-MOUNT



4 MARK

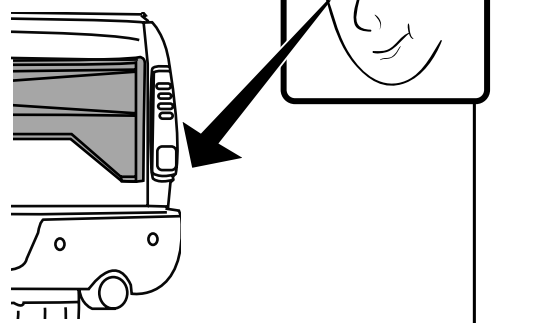


! HASH MARKS



ALIGN & CENTER

CENTER ON BOTH SIDES



DRAW CENTER HASH MARK WITH GREASE PENCIL ON APPLIQUE AND SHEET METAL, THIS WILL ENSURE APPLIQUE WILL BE CENTERED TO GREASE PENCIL OUTLINE.



CID DESIGN

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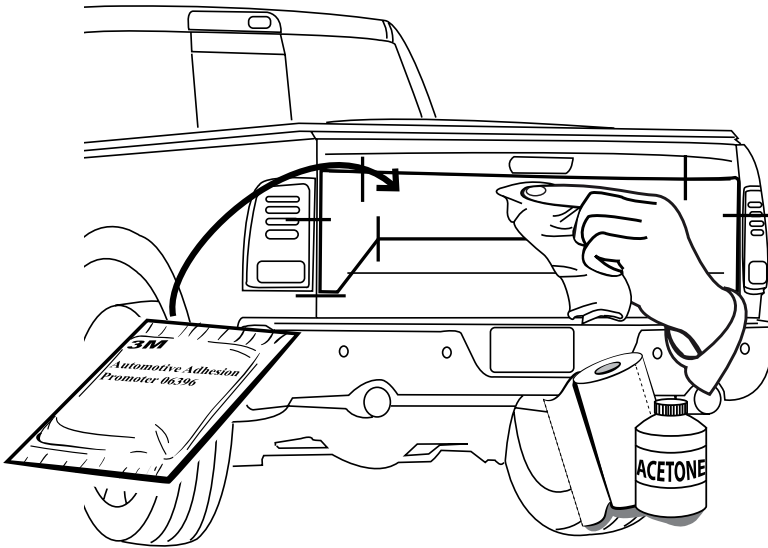
DODGE- RAM1500 2013+

INSTALLATION MANUAL

5 ADHESION PROMOTER



FIRST CLEAN ALL OVER THE APPLICATION AREA WITH ACETONE

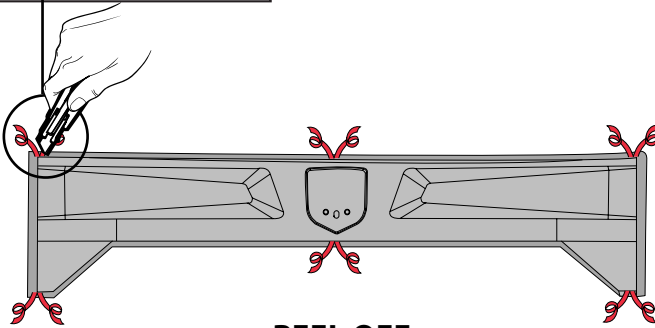
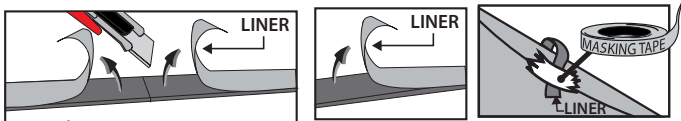


A full surface contact between tape and substrate is decisive for good adhesion performance. Contact is achieved by applying pressure. In practice a pressure between 40 and 50 N/cm² is usually needed and an application temperature between 25 and 45 °C or 77 and 113 °F is also necessary. During application, add-on parts and tapes must have the similar temperature.



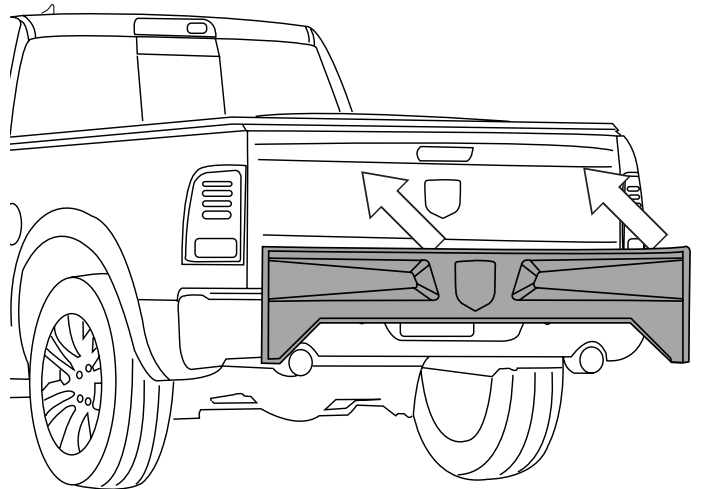
WARM SURFACES WITH HEAT GUN IF SURFACE TEMPERATURE IS TOO COLD.

6 PEEL

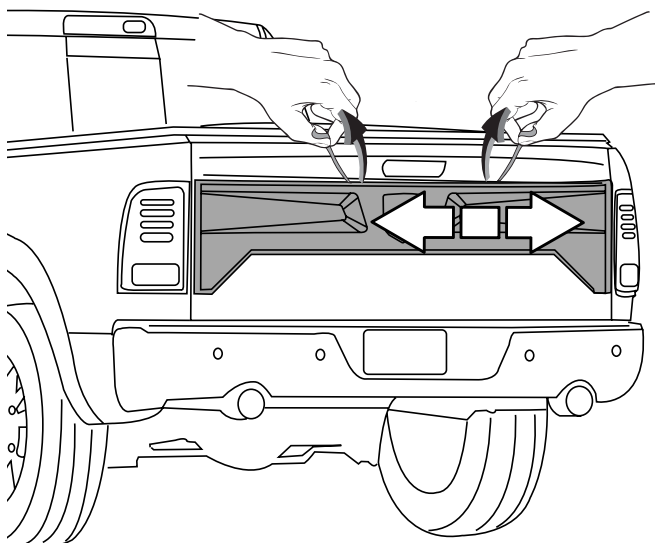


**PEEL OFF
HOLD THE LINER OUT**

7 PLACE

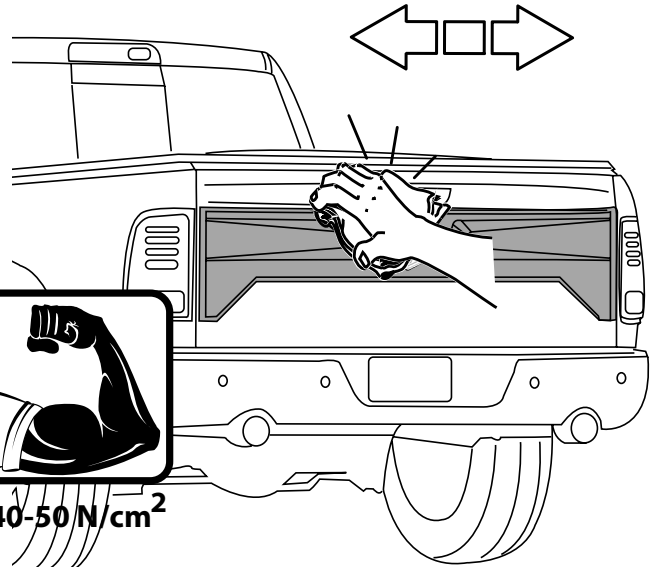


8 REMOVE LINER



9 PRESS

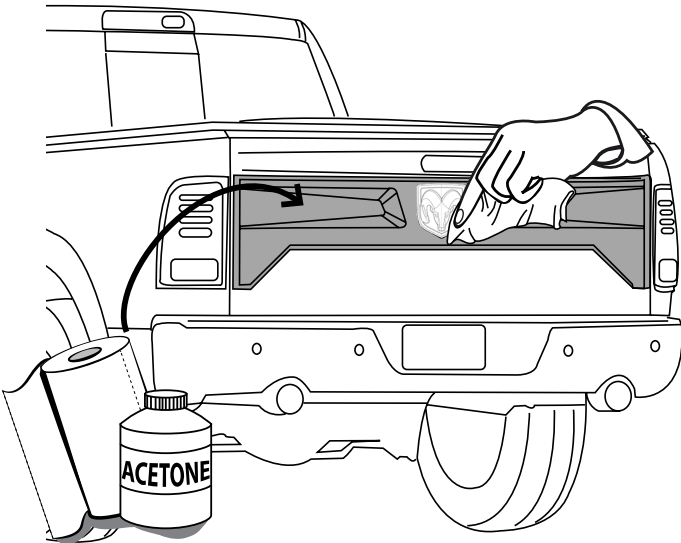
APPLY PRESSURE



40-50 N/cm²

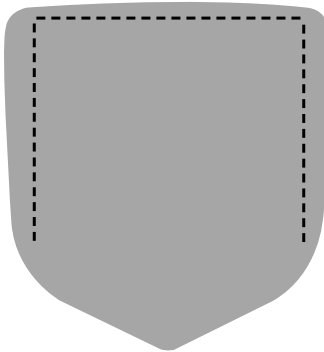
INSTALLATION MANUAL

10 CLEAN OFF GREASE PENCIL MARK



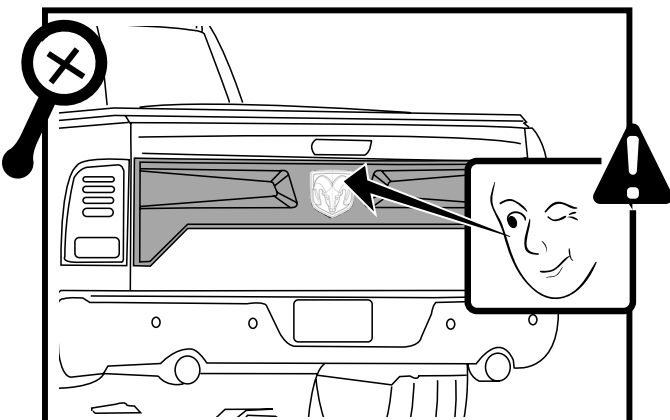
12 PLACE

PLACE VHB DIE CUT TO THE ORIGINAL EMBLEM



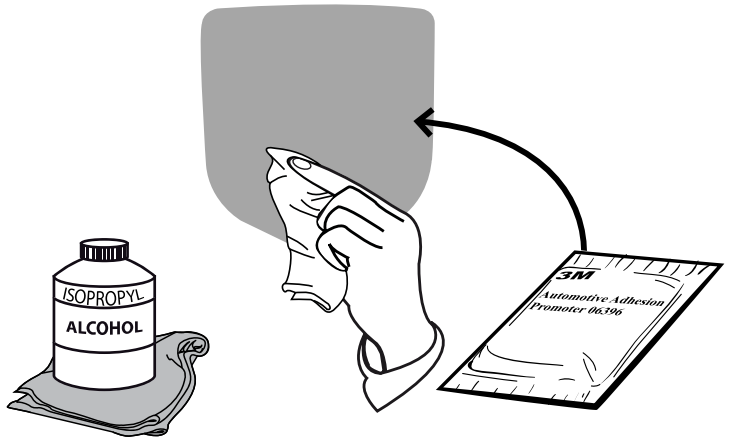
14 PRESS & APPLY PRESSURE

CENTER AND ALIGN

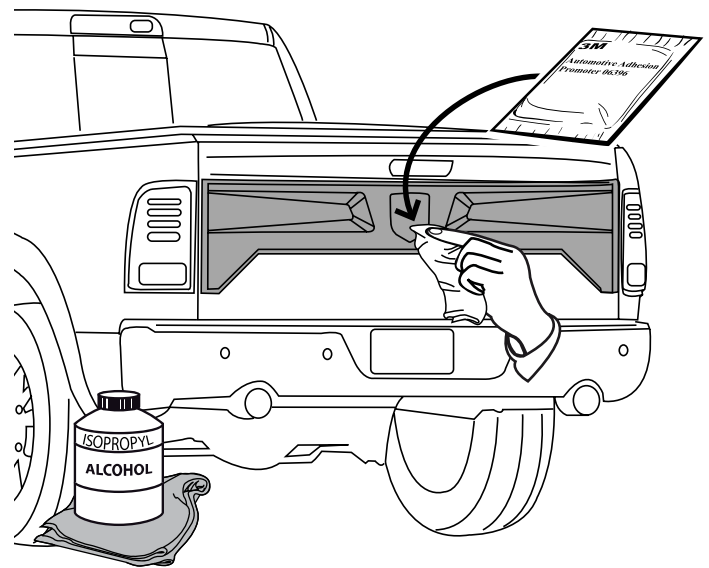


11 EMBLEM RECESS

1. FIRST CLEAN THE BACKSIDE OF THE EMBLEM THOROUGHLY WITH ALCOHOL, WIPE IT OFF WELL WITH A CLEAN CLOTH.
2. THEN APPLY ADHESION PROMOTER ALL OVER THE AREA.



13 ADHESION PROMOTER



- !**
1. FIRST CLEAN ALL OVER THE APPLICATION AREA WITH ALCOHOL
 2. THEN APPLY ADHESION PROMOTER ALL OVER THE AREA

INSTALLED PART

