

REAR DOOR UPPER BODY ARMOR



1. REMOVE (3) PHILLIPS SCREWS IN DOOR PANEL.



2. UNHOOK DOOR LATCH LINKAGE AND UNPLUG WIRES.
3. PEEL BACK PLASTIC DOOR LINER.



4. HOLD PANEL IN PLACE AND MARK HOLES WITH MARKER



5. DRILL HOLES - 3/8" HOLES FOR BOLTS (A) AND 7/16" HOLES FOR RIVNUTS (B).
-BE SURE TO TAKE EXTREME CAUTION ON (B) HOLES BECAUSE WINDDWO GLASS IS DIRECTLY BEHIND HOLES. DRILL BIT CAN NOT PROTRUDE INTO DOOR PAST HOLES.

RIVNUTS



6. INSTALL RIVNUTS PER SPEC.



7. BOLT USING 5/16-18 X 1" LONG BHSCS AND SERRATED NUTS.
8. REPEAT FOR OPPOSITE SIDE.