



advanced FLOW engineering

Instruction Manual P/N: 77-43013

SCORCHER HD Module

Make: **Ford** Model: **F-250/F-350/F-450/F-550** Year: **2008-2010** Engine: **V8-6.4L (td) Power Stroke**



- Please read the entire instruction manual before proceeding.
- Ensure all components listed are present.
- If you are missing any of the components, call customer support.
- Ensure you have all necessary tools before proceeding.
- Do not attempt to work on your vehicle when the engine is hot.
- Disconnect the negative battery terminal before proceeding.
- Retain factory parts for future use.

Label	Qty.	Description	Part Number
A	1	Module	R77-43013
B	1	LED Switch	05-70029
C	2	Hook and loop fastener (2 Inches)	05-01244
D	4	Cable Ties	05-60167





SLEEP MODE

Figure A

Refer to Figure A for Step 1.

Step 1: Before installing the aFe POWER module, you must place your vehicle's ECU in sleep mode. In order to place your vehicles ECU in sleep mode you will need to do the following:

- If the engine is cold, open the hood, close the doors lock the car and wait 30 seconds.
- If the engine is warm, open the hood, close the doors lock the car and wait 20 minutes.
- If the engine is warm and you can't wait 20 minutes, disconnect the battery.



Note: Do NOT open the doors or start the vehicle while any of the sensors are disconnected. This could create a check engine light.

**Refer to Figure B for Step 2.**

Step 2: Locate the MAP (1) and Fuel Pressure sensor (2). They are close to each other and are located on the passenger side next to the intake manifold.



Note: Removing the intake tube will help gain better access to the sensors, but it is not required.



Refer to Figure C for Steps 3-4.

Step 3: Disconnect the MAP sensor. Inspect inside the MAP Sensor for a plastic insert. If there is a plastic insert, you will need to remove it and place it over the stock MAP Sensor

Step 4: Locate the MAP sensor jumper harness on the aFe module. This is the small connector. Plug the female connector of the module into the MAP sensor, and then plug the male connector of the module into the female connector of the engine harness.



Note: Make sure connections are fully engaged. Usually, connectors make a snapping sound when fully engaged.



Figure D

Refer to Figures D for Steps 5-6.

Step 5: Locate and disconnect the fuel pressure sensor.

Step 6: Locate the fuel pressure sensor jumper harness on the aFe module. This is the large connector. Plug the female connector of the module into the fuel pressure sensor, and then plug the male connector of the module into the female connector of the engine harness.



Figure E

Refer to Figure E for Steps 7-8.

Step 7: Carefully route the switch cable behind steering wheel cover.

Step 8: Mount the switch on an open, flat surface.



Refer to Figure F for Step 9.

Step 8: Route the switch cable through firewall and into the engine bay. Follow the main harness through the grommet into the firewall. Plug the end of the cable to the module.

**Figure F****Refer to Figure F for Step 10.**

Step 10: Mount the module in a safe location, using the supplied Hook and loop fastener strip. Then, secure the wires and module away from any extreme heat and moving parts, with the provided ties.



Note: Make sure connections are fully engaged. Usually, connectors make a snapping sound when fully engaged.

*Stock**Sport**Sport+**Race*

Figure G

Refer to Figure G for Step 11.

Step 10: When turning on the vehicle, the switch will go through the light. It will stop at its last setting.

The LED on the switch represents the different level of power.

- Green LED: Stock
- Yellow LED: Sport
- Orange LED: Sport+
- Red LED: Race

Use the grey button to select the desired setting. Power adjustments can be done at any moment.

NOTE: Place enclosed CARB EO sticker on or near the device on a smooth, clean surface.

EO identification label is required to pass the smog test inspection.



Intercooler



P/N: 46-20071

Front Differential Cover



P/N: 46-70082-WL (w/ Oil)
46-70082 (Blk)
46-70080 (RAW)

Transmission Pan Cover



P/N: 46-70122 (Blk)
46-70120 (RAW)

Rear Differential Cover



P/N: 46-70022-WL (w/ Oil)
46-70022 (Blk)
46-70020 (RAW)

Air Intake System



P/N: 50-73004 (P10R)
51-73004 (PDS)

Diesel Fuel System



P/N: 42-13031 (Full-time)
42-13032 (Part-time)

Sprint Booster



P/N: 77-13001

Oil Cap



P/N: 79-12005

Exhaust System



P/N: 49-03054-P (Pol)
49-03054-B (Blk)

Exhaust Race Pipe



P/N: 49-03010

Fuel Filter



P/N: 44-FF013

OER Air Filter



P/N: 10-10107 (P5R)
11-10107 (PDS)
71-10107 (PG7)