

INSTALLATION INSTRUCTIONS

MAKE: GM MODEL: Silverado HD/Sierra HD YEAR: 2011-2016 ENGINE: V8-6.6L (td) LML Duramax

Intercooler Tube 46-20118

	 Parts Included: Intercooler Tube (1) Couplers (2) Clamps (4) 	 Tools Needed: 13mm Socket & Wrench 10mm Socket & Wrench 8mm Socket & Wrench 7/16" Deep Socket 3/8" Driver Ratchet 3/8" Driver Extension Flathead Screwdriver
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CAUTION: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Engine bays reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. aFe recommends professional installation on our products.

- 1. Park vehicle on level ground and engage parking brake.
- 2. Disconnect both batteries.
- 3. Disconnect air flow sensor from air box and temp sensor from passenger side intercooler tube.
- 4. Remove air box, all air box mounting brackets and intercooler tube.

Note: Twist ring on intercooler tube connections counter-clockwise and pull to remove both sides of the tube.

- 5. Install passenger side intercooler tube with supplied clamps and couplings.
 - Note: Beaded side of couplings mount onto vehicle NOT tube.
- 6. Tighten clamps until spring is completely compressed and install OE sensor.
- 7. Install parts removed from step 4.
- 8. Connect everything disconnected in step 2 & 3.
- 9. Install is now complete, Enjoy!

Note: legal in California only for racing vehicles which may never be used upon a highway.