

## Intercooler Tube Installation Instructions: 2010 Dodge Ram Cummins Intercooler Tube Upgrade L6-6.7L (td)

Kit P/N:	46-20089	)	Tools Required: 7/16" deep socket	Parts list 1 Tube, Upgrade - 05-60048
Make:	Dodge		3/16" hex key	1 Coupler, hump 3-1/2" - 05-60025
Model:	Year:	Engine:	·	1 Coupler, hump 3" - 05-60012
Ram 2500	2010	L6-6.7L(td)		2 Clamps, spring 3-1/2" - 05-60013
Ram 3500	2010	L6-6.7L(td)		2 Clamps, spring 3-3/4" - 05-60024
		` ,		2 Plugs, hex head socket (1/8" NPT) - 03-50029



Complete Kit



Complete Stock Intercooler tube.



With 7/16" deep socket, loosen clamp on intercooler.



With 7/16" deep socket, loosen clamp on manifold. Push down on intercooler tube and disconnect from manifold. Remove stock intercooler tube from vehicle.



Install plugs in to 1/8" NPT ports with 3/16" hex key.



Install 3" hump coupler with clamps provided to new tube.



Install 3-1/2" hump coupler to manifold with clamps provided.



Install new tube and position into coupler on manifold. Tighten and torque all four clamps to 75 in-lbs. **Check and tighten after 50 miles!** Your Intercooler tube installation is now complete. Thank you for choosing aFe power!

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