



## INSTALLATION INSTRUCTIONS

MAKE: Dodge Diesel Trucks

MODEL: 2500/3500

YEAR: 1994-2002

ENGINE: L6-5.9L (td)

**Charge-Pipe**  
**46-20069-B (Black)**  
**46-20069-R (Red)**



### Parts Included:

- Tube (46-20069-B/R)
- Coupling Silicone Reducer (05-60421)
- Coupling Hump (05-60012)
- Clamp 3.5" (x3)
- Clamp 3.75" (x1)

### Tools Needed:

- 11mm Deep Socket
- Extension
- Ratchet

**CAUTION:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. aFe recommends professional installation on our products.

1. Park vehicle on level ground and apply parking brake, use wheel chocks if necessary.
2. Loosen two (2) clamps on the intake manifold (driver side) and two (2) more clamps at the opposite end of the *intercooler* tube, then remove tube and couplings from vehicle.
3. Install aFe intercooler couplings onto the aFe tube with clamps and install into vehicle, do not tighten the clamps onto the tube at this point.
4. Ensure tube is not resting on any metal surface, then tighten all clamps.
5. Install is complete.

Enjoy!